

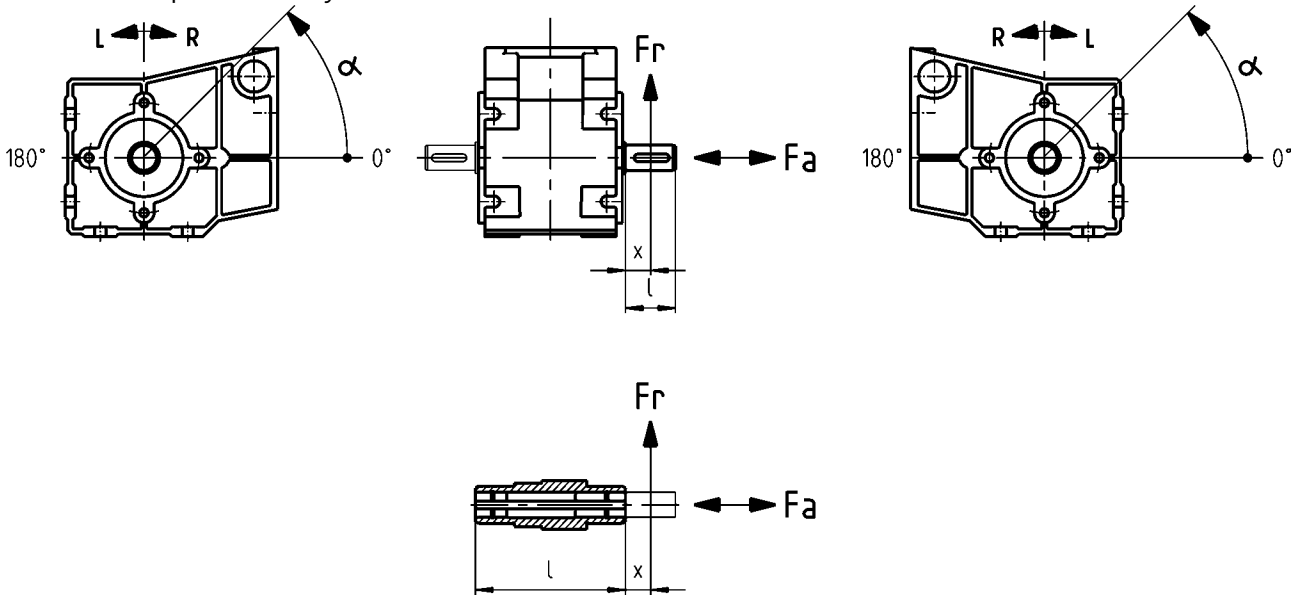
**Permissible radial force**

$$Fr_{zul} = \min(f_w \times f_\alpha \times Fr_{Tab}; f_w \times Fr_{max})$$

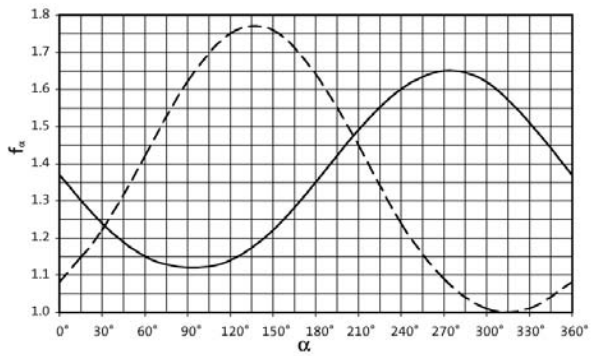
**Permissible axial force**

$$Fa_{zul} = Fa_{Tab} \text{ at } Fr = 0$$

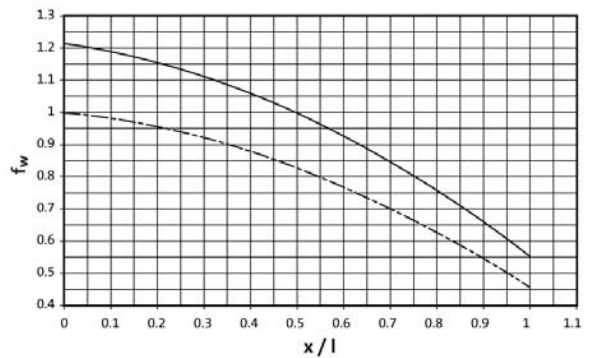
At  $Fr$  and  $Fa \neq 0$  please contact your Lenze sales office.



**Effective direction factor  $f_\alpha$  at output shaft**

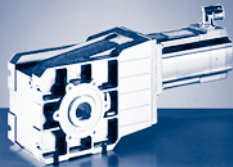


**Additional load factor  $f_w$  at output shaft**



—— Direction of rotation R  
 - - - Direction of rotation L

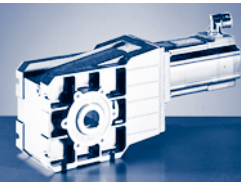
—— Solid shaft (V□□)  
 - - - Hollow shaft (H□□)



# GKR [N]

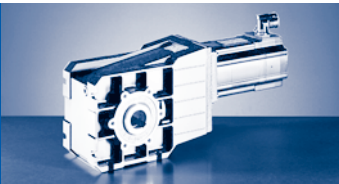
Solid shaft without flange (V□R)								
Application of force Fr: centre of shaft journal (x = l/2)								
Fa <sub>Tab</sub> only valid for Fr = 0								
	GKR03-2		GKR04-2		GKR05-2		GKR06-2	
n <sub>2</sub> [r/min]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]
1000	900	600	1000	700	1500	1100	2000	1500
630	1200	800	1800	1000	2350	1520	2800	2000
400	1800	1000	2100	1275	3000	1900	4000	2500
250	2100	1100	2500	1500	3600	2200	4200	2600
160	2400	1250	2700	1650	4500	2500	4500	2750
100	2800	1400	3000	1800	5000	3100	5600	3500
63	3000	1400	3000	1800	6000	3700	7300	4500
40	3000	1400	3000	1800	6500	3900	8600	5000
25	3000	1400	3000	1800	6500	3900	9000	5000
≤ 16	3000	1400	3000	1800	6500	3900	9000	5000
Fr <sub>max</sub>	3000	-	3000	-	6500	-	9000	-

Solid shaft with flange (V□K)								
Application of force Fr: centre of shaft journal (x = l/2)								
Fa <sub>Tab</sub> only valid for Fr = 0								
	GKR03-2		GKR04-2		GKR05-2		GKR06-2	
n <sub>2</sub> [r/min]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]	Fr <sub>Tab</sub> [N]	Fa <sub>Tab</sub> [N]
1000	900	600	1000	700	2400	1100	3000	1500
630	1200	800	1800	1000	3600	1500	4000	2000
400	1800	1000	2100	1275	5200	1900	5500	2500
250	2100	1100	2500	1500	6000	2200	6200	2600
160	2400	1250	2700	1650	6500	2500	7000	2750
100	2800	1400	3000	1800	6500	3100	9000	3500
63	3000	1400	3000	1800	6500	3700	9000	4500
40	3000	1400	3000	1800	6500	3900	9000	5000
25	3000	1400	3000	1800	6500	3900	9000	5000
≤ 16	3000	1400	3000	1800	6500	3900	9000	5000
Fr <sub>max</sub>	3000	-	3000	-	6500	-	9000	-

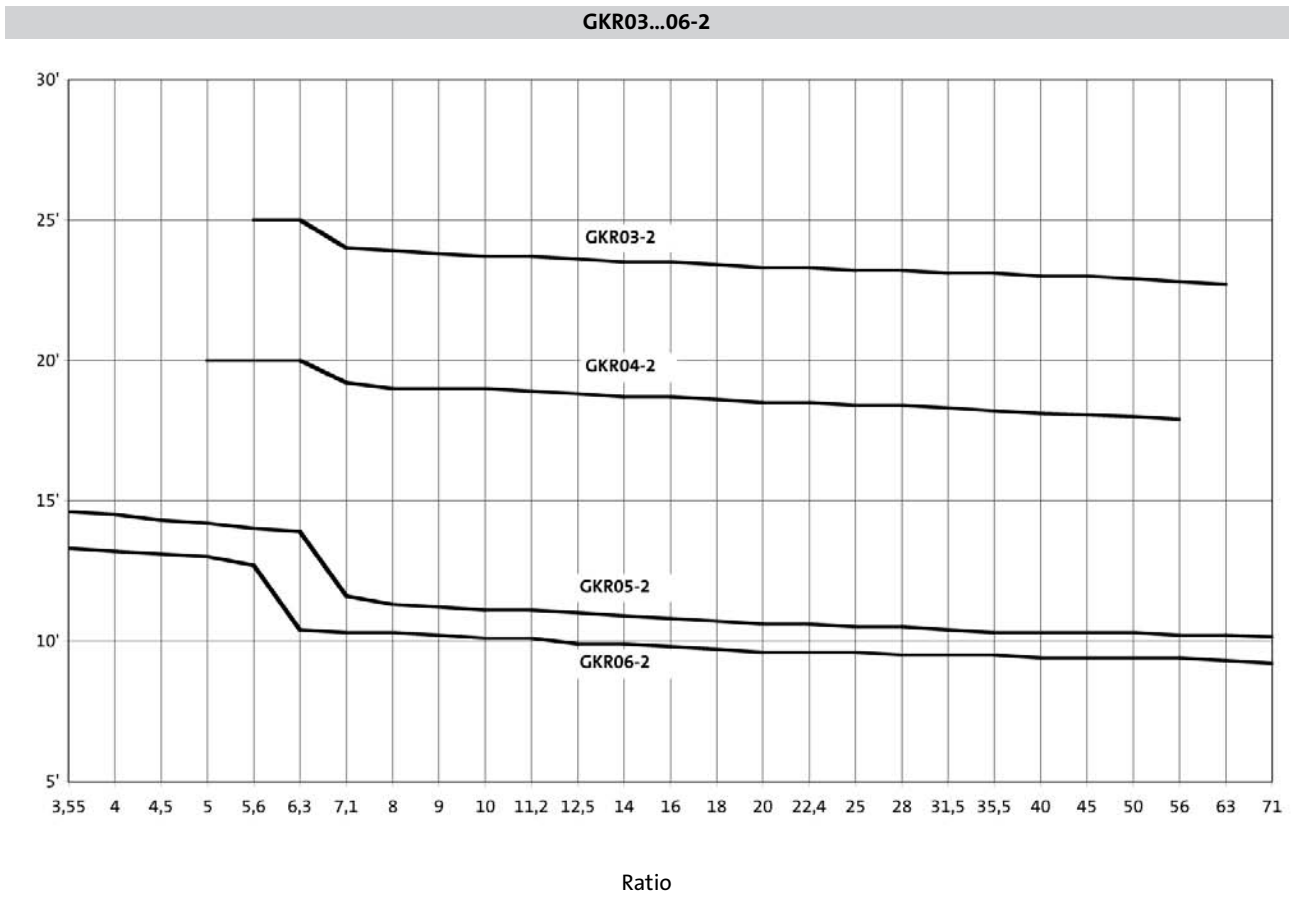


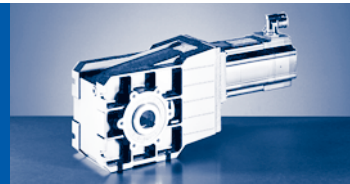
Hollow shaft (H□□)								
Application of force $F_r$ : on hollow shaft end face ( $x = 0$ )								
$F_{a_{Tab}}$ only valid for $F_r = 0$								
	GKR03-2		GKR04-2		GKR05-2		GKR06-2	
$n_2$ [r/min]	$F_{r_{Tab}}$ [N]	$F_{a_{Tab}}$ [N]	$F_{r_{Tab}}$ [N]	$F_{a_{Tab}}$ [N]	$F_{r_{Tab}}$ [N]	$F_{a_{Tab}}$ [N]	$F_{r_{Tab}}$ [N]	$F_{a_{Tab}}$ [N]
<b>1000</b>	900	600	1000	700	1500	1100	3000	1500
<b>630</b>	1200	800	2200	1000	2250	1500	3800	2000
<b>400</b>	2200	1000	2550	1275	3800	1900	5000	2500
<b>250</b>	2500	1100	3000	1500	4500	2200	5200	2600
<b>160</b>	2800	1250	3300	1650	5100	2500	5500	2750
<b>100</b>	3000	1400	3600	1800	6200	3100	7000	3500
<b>63</b>	3000	1400	3600	1800	7400	3700	9000	4500
<b>40</b>	3000	1400	3600	1800	7800	3900	10000	5000
<b>25</b>	3000	1400	3600	1800	7800	3900	10000	5000
<b>≤ 16</b>	3000	1400	3600	1800	7800	3900	10000	5000
<b><math>F_{r_{max}}</math></b>	3000	-	3600	-	7800	-	10000	-

- ▶ Neither radial nor axial forces are permissible for the hollow shaft with shrink disc (S□□).



### Output backlash in angular minutes



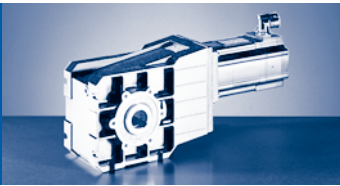


Position of ventilation

GKR06

Mounting position		
A	B	C
Mounting position		
D	E	F

⊗ Ventilation



## GKR [kg]

### GKR□□-2S HAR/HBR...RSO B0

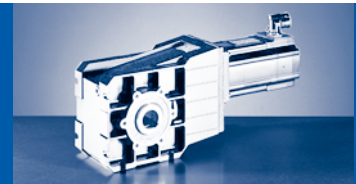
	06C C41	06F C41	06I C41	09D C41	09F C38	09H C41	09L C41	12D C20	12D C41	12H C15	12H C30	12H C35	12L C20	12L C41
GKR03...	5	6	7											
GKR04...	7	8		10	11	12	14							
GKR05...	10	11	12	13	14	15		17			20			23
GKR06...	19	20		22	23	24	26	25			28			31
		14D C15	14D C36	14H C15	14H C32	14L C15	14L C32	14L C15	14L C32	14P C14		14P C32		
GKR06...		30		35			39			44				

### GKR□□-2A HAR/HBR...RSO B0

	10I C40 ...S00	13I C41 ...S00	13I C34 ...F10	14L C20 ...S00	14L C41 ...S00	14L C16 ...F10	14L C35 ...F10	17N C23 ...S00	17N C41 ...S00	17N C17 ...F10	17N C35 ...F10
GKR04...	11	16	17								
GKR05...	16	20	21	26		27					
GKR06...	24	28	29	34		36		42		44	

Note additional weights.

Weights in [kg] with oil capacity for mounting position A, all given as approximate values



### Additional weights MCS servo motors

	06C C41	06F C41	06I C41	09D C41	09F C38	09H C41	09L C41	12D C20	12D C41	12H C15	12H C30	12H C35	12L C20	12L C41
...P1	0.3			0.8				0.9						
...P2				0.5				1.2						
...SCS/SCM/SRM/SRS ...ECN/EQN	0.4			0.2				0.3						

	14D C15	14D C36	14H C15	14H C32	14L C15	14L C32	14P C14	14P C32
...P1	1.9							
...P2	3.1							
...SCS/SCM/SRM/SRS ...ECN/EQN	0.3							

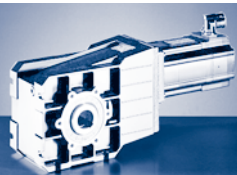
### Additional weights MCA servo motors

	10I C40 ...S00	13I C41 ...S00	13I C34 ...F10	14L C20 ...S00	14L C41 ...S00	14L C16 ...F10	14L C35 ...F10	17N C23 ...S00	17N C41 ...S00	17N C17 ...F10	17N C35 ...F10	
...P1/P5								2.4				
...P2/P6	0.8	1.4		1.5								
...CDD ...ECN/EQN/EQI ...SCS/SCM/SRM/SRS/S20 ...T20	0.3	0.5		0.6			0.7					

### Additional weights gearbox

	Solid shaft	2nd output shaft end	Hollow shaft with shrink disc	Flange	Threaded hole circle torque plate	Casing foot torque plate
	V□□	V□□	S□□	□□K		
GKR03...	0.2	0.1	0.3	0.4	0.3	
GKR04...	0.3			0.5	0.4	
GKR05...	1	0.3	0.8	1	1.3	2
GKR06...	1.7	0.5	1		2.1	3.7

Weights in [kg]

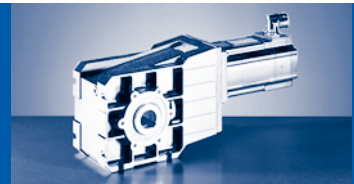


# GKR [ i ]

►  $i_g = z_g / z_t$

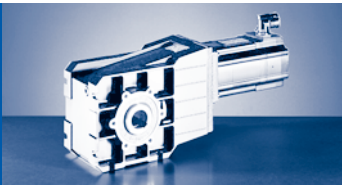
	i	$z_g$	$z_t$
<b>GKR03-2</b>	5.411	1120	207
	6.222	1288	
	7.111	1600	
	8.178	1840	
	9.101	1720	
	10.466	1978	189
	11.640	2200	
	13.386	2530	
	15.111	2040	
	17.378	2346	
	19.365	2440	126
	22.270	2806	
	25.051	2480	
	28.808	2852	
	32.593	2640	
	37.481	3036	81
	42.222	3800	
	48.556	4370	
	53.889	3880	
	61.972	4462	
<b>GKR04-2</b>	5.185	1400	270
	5.963	1610	
	7.111	1600	
	8.178	1840	
	9.101	1720	
	10.466	1978	189
	11.449	2576	
	12.698	2400	
	14.603	2760	
	15.556	2520	
	17.889	2898	162
	19.556	2640	
	22.489	3036	
	25.185	2720	
	28.963	3128	
	31.919	3160	99
	36.707	3634	
	40.000	3240	
	46.000	3726	
	52.698	3320	
60.603	3818	63	
3.565	1925		540
4.889	2200		
6.257	2365		
6.883	2065		



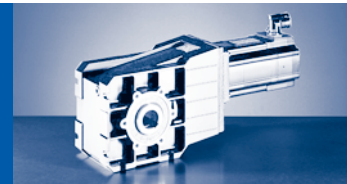


$$\triangleright i_g = z_g / z_t$$

	i	z <sub>g</sub>	z <sub>t</sub>
GKR05-2	7.817	2345	300
	9.440	2360	250
	10.720	2680	
	12.081	2537	210
	13.216	3304	250
	13.719	2881	210
	15.008	3752	250
	16.857	3540	210
	19.143	4020	
	20.650	3717	180
	23.450	4221	
	26.878	4838	
	30.522	5494	
	33.433	4012	120
	37.967	4556	
	43.267	5192	
	49.133	5896	
	52.510	5251	100
	59.630	5963	
	67.113	5369	
76.213	6097		
GKR06-2	3.431	1750	510
	4.706	2000	425
	6.022	2150	357
	6.481	1750	270
	7.146	1715	240
	8.889	2000	225
	9.800	1960	200
	11.376	2150	189
	12.444	2800	225
	13.720	2744	200
	15.873	3000	189
	17.500	2940	168
	19.444	3150	162
	21.438	3087	144
	25.309	4100	162
	27.903	4018	144
	31.481	3400	108
	34.708	3332	96
	40.741	4400	108
	44.917	4312	96
49.444	4450	90	
54.513	4361	80	
62.500	4500	72	
68.906	4410	64	



GKR [ i ]

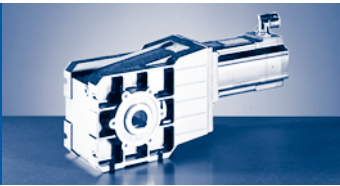


$M_{2GN} \leq 45 \text{ Nm}$

GKR03-2S				06CC41	06FC41	06IC41
				...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$			
			$n_1$	4050	4050	4050
			$I_{M230}$	2.6	2.9	3.2
			$I_{M400}$	1.3	1.5	1.6
			$P_N$	0.25	0.51	0.64
			$J_M$	0.17	0.25	0.33
5.411	39	0.31	$M_2$		6	8
			c		4.6	3.7
			$n_{2 \text{ Eck}}$		749	749
			$n_{2 \text{ th}}$		749	749
6.222	41	0.28	$M_2$		7	9
			c		4.1	3.3
			$n_{2 \text{ Eck}}$		651	651
			$n_{2 \text{ th}}$		651	651
7.111	43	0.20	$M_2$		8	10
			c		3.8	3.1
			$n_{2 \text{ Eck}}$		570	570
			$n_{2 \text{ th}}$		570	570
8.178	44	0.18	$M_2$		9	11
			c		3.4	2.7
			$n_{2 \text{ Eck}}$		495	495
			$n_{2 \text{ th}}$		495	495
9.101	45	0.13	$M_2$		10	13
			c		3.1	2.5
			$n_{2 \text{ Eck}}$		445	445
			$n_{2 \text{ th}}$		445	445
10.466	45	0.12	$M_2$	6	12	15
			c	5.4	2.7	2.2
			$n_{2 \text{ Eck}}$	387	387	387
			$n_{2 \text{ th}}$	387	387	387
11.640	45	0.09	$M_2$	6	13	16
			c	4.9	2.4	2.0
			$n_{2 \text{ Eck}}$	348	348	348
			$n_{2 \text{ th}}$	348	348	348
13.386	45	0.08	$M_2$	7	15	19
			c	4.2	2.1	1.7
			$n_{2 \text{ Eck}}$	303	303	303
			$n_{2 \text{ th}}$	303	303	303
15.111	45	0.06	$M_2$	8	17	21
			c	3.8	1.9	1.5
			$n_{2 \text{ Eck}}$	268	268	268
			$n_{2 \text{ th}}$	268	268	268
17.378	45	0.06	$M_2$	10	20	25
			c	3.3	1.6	1.3
			$n_{2 \text{ Eck}}$	233	233	233
			$n_{2 \text{ th}}$	233	233	233
19.365	45	0.04	$M_2$	11	22	28
			c	2.9	1.5	1.2
			$n_{2 \text{ Eck}}$	209	209	209
			$n_{2 \text{ th}}$	209	209	209
22.270	45	0.05	$M_2$	12	25	32
			c	2.6	1.3	1.0
			$n_{2 \text{ Eck}}$	182	182	182
			$n_{2 \text{ th}}$	182	182	182
25.051	45	0.03	$M_2$	14	28	36
			c	2.6	1.3	1.0
			$n_{2 \text{ Eck}}$	162	162	162
			$n_{2 \text{ th}}$	162	162	162

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i \dots$  [-]  
 $c \dots$  [-]



# GKR [Nm]

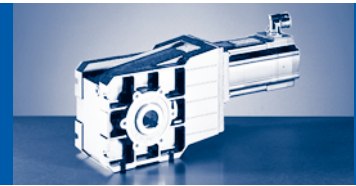
## GKR□□-2S (MCS)

$M_{2GN} \leq 45 \text{ Nm}$

GKR03-2S				06CC41	06FC41	06IC41
				...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$	0.60	1.20	1.50
			$n_1$	4050	4050	4050
			$I_{M230}$	2.6	2.9	3.2
			$I_{M400}$	1.3	1.5	1.6
			$P_N$	0.25	0.51	0.64
			$J_M$	0.17	0.25	0.33
28.808	45	0.02	$M_2$	16	33	
			c	2.2	1.1	
			$n_{2 \text{ Eck}}$	141	141	
			$n_{2 \text{ th}}$	141	141	
32.593	45	0.02	$M_2$	18		
			c	2.0		
			$n_{2 \text{ Eck}}$	124		
			$n_{2 \text{ th}}$	124		
37.481	45	0.02	$M_2$	21		
			c	1.7		
			$n_{2 \text{ Eck}}$	108		
			$n_{2 \text{ th}}$	108		

M ... [Nm]  
 n ... [r/min]  
 J ... [kgcm<sup>2</sup>]

P ... [kW]  
 I ... [A]  
 i [-]  
 c [-]

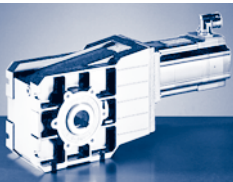


$M_{2GN} \leq 90 \text{ Nm}$

GKR04-2S				06CC41	06FC41	06IC41	09DC41	09FC38	09HC41	09LC41
				...500	...500	...500	...500	...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$	0.60	1.20	1.50	2.30	3.10	3.80	4.50
			$n_1$	4050	4050	4050	4050	3750	4050	4050
			$I_{M230}$	2.6	2.9	3.2	4.6	5.0	6.8	8.4
			$I_{M400}$	1.3	1.5	1.6	2.3	2.5	3.4	4.2
			$P_N$	0.25	0.51	0.64	1.00	1.20	1.60	1.90
			$J_M$	0.17	0.25	0.33	1.13	1.53	1.93	2.83
5.185	69	0.81	$M_2$				11	15	18	22
			c				4.4	3.3	2.6	2.2
			$n_{2 \text{ Eck}}$				781	723	781	781
			$n_{2 \text{ th}}$				679	645	617	596
5.963	72	0.72	$M_2$				13	17	21	25
			c				4.0	3.0	2.4	2.0
			$n_{2 \text{ Eck}}$				679	629	679	679
			$n_{2 \text{ th}}$				581	551	527	509
7.111	78	0.45	$M_2$			10	15	21	25	30
			c			5.5	3.6	2.7	2.2	1.8
			$n_{2 \text{ Eck}}$			570	570	527	570	570
			$n_{2 \text{ th}}$			569	530	506	485	459
8.178	81	0.41	$M_2$			11	17	24	29	35
			c			5.0	3.3	2.5	2.0	1.7
			$n_{2 \text{ Eck}}$			495	495	459	495	495
			$n_{2 \text{ th}}$			487	454	432	415	382
9.101	84	3.27	$M_2$		10	12	19	26	33	39
			c		5.8	4.7	3.1	2.3	1.9	1.6
			$n_{2 \text{ Eck}}$		445	445	445	412	445	445
			$n_{2 \text{ th}}$		445	445	445	412	425	389
10.466	89	0.30	$M_2$		11	14	22	30	38	45
			c		5.3	4.3	2.8	2.1	1.7	1.4
			$n_{2 \text{ Eck}}$		387	387	387	358	387	387
			$n_{2 \text{ th}}$		387	387	387	358	352	324
11.449	90	0.26	$M_2$		13	16	25	33	41	49
			c		5.0	4.0	2.6	2.0	1.6	1.3
			$n_{2 \text{ Eck}}$		354	354	354	328	354	354
			$n_{2 \text{ th}}$		354	354	354	328	324	300
12.698	90	1.99	$M_2$		14	18	27	37	46	54
			c		4.5	3.6	2.3	1.8	1.4	1.2
			$n_{2 \text{ Eck}}$		319	319	319	295	319	319
			$n_{2 \text{ th}}$		319	319	319	295	318	299
14.603	90	0.18	$M_2$		16	20	32	43	53	62
			c		3.9	3.1	2.0	1.5	1.2	1.0
			$n_{2 \text{ Eck}}$		277	277	277	257	277	277
			$n_{2 \text{ th}}$		277	277	277	257	263	248
15.556	90	1.47	$M_2$		17	22	34	46	56	
			c		3.7	2.9	1.9	1.5	1.2	
			$n_{2 \text{ Eck}}$		260	260	260	241	260	
			$n_{2 \text{ th}}$		260	260	260	241	260	
17.889	90	0.14	$M_2$		20	25	39	53	65	
			c		3.2	2.5	1.7	1.3	1.0	
			$n_{2 \text{ Eck}}$		226	226	226	210	226	
			$n_{2 \text{ th}}$		226	226	226	210	226	
19.556	90	0.10	$M_2$	11	22	27				
			c	5.8	2.9	2.3				
			$n_{2 \text{ Eck}}$	207	207	207				
			$n_{2 \text{ th}}$	207	207	207				
22.489	90	0.09	$M_2$	12	25	32				
			c	5.0	2.5	2.0				
			$n_{2 \text{ Eck}}$	180	180	180				
			$n_{2 \text{ th}}$	180	180	180				

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i$  [-]  
 $c$  [-]



# GKR [Nm]

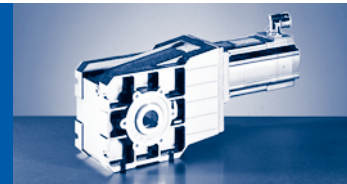
## GKR□□-2S (MCS)

$M_{2GN} \leq 90 \text{ Nm}$

GKR04-2S				06CC41	06FC41	06IC41	09DC41	09FC38	09HC41	09LC41
				...500	...500	...500	...500	...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$	0.60	1.20	1.50	2.30	3.10	3.80	4.50
			$n_1$	4050	4050	4050	4050	3750	4050	4050
			$I_{M230}$	2.6	2.9	3.2	4.6	5.0	6.8	8.4
			$I_{M400}$	1.3	1.5	1.6	2.3	2.5	3.4	4.2
			$P_N$	0.25	0.51	0.64	1.00	1.20	1.60	1.90
			$J_M$	0.17	0.25	0.33	1.13	1.53	1.93	2.83
25.185	90	0.07	$M_2$	14	28	35				
			c	5.1	2.6	2.1				
			$n_{2 \text{ Eck}}$	161	161	161				
			$n_{2 \text{ th}}$	161	161	161				
28.963	90	0.06	$M_2$	16	33	41				
			c	4.5	2.2	1.8				
			$n_{2 \text{ Eck}}$	140	140	140				
			$n_{2 \text{ th}}$	140	140	140				

M ... [Nm]  
 n ... [r/min]  
 J ... [kgcm<sup>2</sup>]

P ... [kW]  
 I ... [A]  
 i [-]  
 c [-]

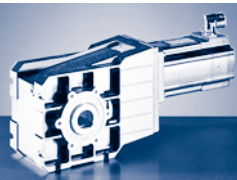


$M_{2GN} \leq 240 \text{ Nm}$

GKR05-2S				06FC41	06IC41	09DC41	09FC38	09HC41	09LC41	12DC20	12DC41	12HC15	12HC30	12HC35	12LC20
				...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00
i	$M_{2GN}$	$J_G$	$M_1$	1.20	1.50	2.30	3.10	3.80	4.50	5.50	4.30	10.00	8.00	7.50	13.50
			$n_1$	4050	4050	4050	3750	4050	4050	1950	4050	1500	3000	3525	1950
			$I_{M230}$	2.9	3.2	4.6	5.0	6.8	8.4	5.2	8.8	7.6	10.5		11.8
			$I_{M400}$	1.5	1.6	2.3	2.5	3.4	4.2	2.6	4.5	3.8		5.7	5.9
			$P_N$	0.51	0.64	1.00	1.20	1.60	1.90	1.10	1.80	1.60	2.50	2.80	2.80
			$J_M$	0.25	0.33	1.13	1.53	1.93	2.83	4.12	4.12	7.42	7.42	7.42	10.72
3.565	116	4.95	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$						15 5.4 1136 860						
3.565	138	4.95	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$									33 4.1 421 421	26 4.0 842 812		45 2.8 547 547
4.889	139	2.79	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$					17 5.7 828 739	20 4.8 828 717						
4.889	147	2.79	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$							24 5.3 399 399	19 5.3 828 730	45 3.2 307 307	36 3.1 614 614		62 2.1 399 399
6.257	150	1.79	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$				17 6.0 599 599	22 4.8 647 609	26 4.0 647 592						
6.257	156	1.79	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$							32 4.4 312 312	25 4.4 647 601	58 2.6 240 240	47 2.6 480 479		80 1.8 312 312
6.883	179	2.57	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$					24 5.2 588 441	28 4.4 588 427	35 4.6 283 283	27 4.6 588 431	64 2.7 218 218	51 2.7 436 388		87 1.9 283 283
7.817	187	2.32	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$				22 6.0 480 399	27 4.8 518 382	32 4.0 518 370	39 4.2 250 249	31 4.2 518 373	73 2.5 192 192	58 2.5 384 335		100 1.7 250 249
9.440	191	1.53	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$				27 5.1 397 375	33 4.0 429 359	39 3.4 429 348	48 3.5 207 207	38 3.6 429 351	89 2.1 159 159	71 2.1 318 316	66 2.1 373 316	121 1.4 207 207
10.720	204	1.40	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$				30 4.8 350 326	38 3.8 378 313	45 3.2 378 303	55 3.3 182 182	43 3.3 378 305	101 2.0 140 140	81 2.0 280 275	76 2.0 329 275	137 1.4 182 182
12.081	208	1.02	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$			25 5.7 335 325	34 4.3 310 310	42 3.4 335 298	51 2.9 335 289	62 3.0 161 161	48 3.0 335 292	114 1.8 124 124	91 1.8 248 248		155 1.2 161 161
13.216	214	0.87	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$			28 5.3 307 304	38 4.1 284 284	47 3.2 307 280	55 2.7 307 271	68 2.8 148 148	53 2.9 307 274	125 1.7 114 114	100 1.7 227 227		169 1.2 148 148
13.719	217	0.94	$M_2$ c $n_{2 \text{ Eck}}$ $n_{2 \text{ th}}$			29 5.2 295 282	39 4.0 273 269	48 3.1 295 259	58 2.7 295 251	70 2.8 142 142	55 2.8 295 253	129 1.7 109 109	104 1.7 219 216		176 1.1 142 142

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i \dots$  [-]  
 $c \dots$  [-]



# GKR [Nm]

## GKR□□-2S (MCS)

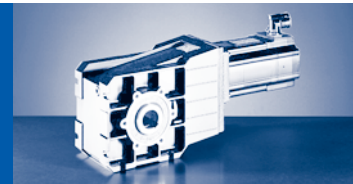
$M_{2GN} \leq 240 \text{ Nm}$

GKR05-2S				06FC41	06IC41	09DC41	09FC38	09HC41	09LC41	12DC20	12DC41	12HC15	12HC30	12HC35	12LC20	
				...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	
i	$M_{2GN}$	$J_G$	$M_1$	1.20	1.50	2.30	3.10	3.80	4.50	5.50	4.30	10.00	8.00	7.50	13.50	
			$n_1$	4050	4050	4050	3750	4050	4050	1950	4050	1500	3000	3525	1950	
			$I_{M230}$	2.9	3.2	4.6	5.0	6.8	8.4	5.2	8.8	7.6	10.5		11.8	
			$I_{M400}$	1.5	1.6	2.3	2.5	3.4	4.2	2.6	4.5	3.8		5.7	5.9	
			$P_N$	0.51	0.64	1.00	1.20	1.60	1.90	1.10	1.80	1.60	2.50	2.80	2.80	
			$J_M$	0.25	0.33	1.13	1.53	1.93	2.83	4.12	4.12	7.42	7.42	7.42	10.72	
15.008	223	0.81	$M_2$			31	43	53	63	77	60	142	113		192	
			c			4.9	3.7	3.0	2.5	2.6	2.6	1.6	1.6		1.1	
			$n_{2 \text{ Eck}}$			270	250	270	270	270	130	270	100	200		130
			$n_{2 \text{ th}}$			264	250	243	235	130	237	100	200		130	
16.857	240	0.60	$M_2$			35	48	60	71	87	68	159	127		216	
			c			4.7	3.6	2.8	2.4	2.5	2.5	1.5	1.5		1.0	
			$n_{2 \text{ Eck}}$			240	223	240	240	116	240	89	178		116	
			$n_{2 \text{ th}}$			240	222	240	240	116	240	89	178		116	
19.143	240	0.55	$M_2$			40	55	68	81	99	77	181	145			
			c			4.1	3.1	2.5	2.1	2.2	2.2	1.3	1.3			
			$n_{2 \text{ Eck}}$			212	196	212	212	102	212	78	157			
			$n_{2 \text{ th}}$			212	196	212	212	102	212	78	157			
20.650	231	0.44	$M_2$		28											
			c		5.7											
			$n_{2 \text{ Eck}}$		196											
			$n_{2 \text{ th}}$		196											
20.650	240	0.44	$M_2$			44	60	74	87	107	83	196	157	147		
			c			3.8	2.9	2.3	2.0	2.0	1.2	1.2	1.2			
			$n_{2 \text{ Eck}}$			196	182	196	196	94	196	73	145	171		
			$n_{2 \text{ th}}$			196	182	196	196	94	196	73	145	171		
23.450	240	0.41	$M_2$		32	50	68	84	99	122	95	223	178	167		
			c		5.2	3.4	2.6	2.0	1.7	1.8	1.8	1.1	1.1	1.1		
			$n_{2 \text{ Eck}}$		173	173	160	173	173	83	173	64	128	150		
			$n_{2 \text{ th}}$		173	173	160	173	173	83	173	64	128	147		
26.878	240	0.27	$M_2$		37	57	78	96	114							
			c		5.1	3.3	2.5	2.0	1.7							
			$n_{2 \text{ Eck}}$		151	151	140	151	151							
			$n_{2 \text{ th}}$		151	151	140	151	151							
30.522	240	0.25	$M_2$	33	42	65	89	109	130							
			c	5.6	4.5	2.9	2.2	1.8	1.5							
			$n_{2 \text{ Eck}}$	133	133	133	123	133	133							
			$n_{2 \text{ th}}$	133	133	133	123	133	133							
33.433	240	0.19	$M_2$	36	46	72	97	120	142							
			c	5.1	4.1	2.7	2.0	1.6	1.4							
			$n_{2 \text{ Eck}}$	121	121	121	112	121	121							
			$n_{2 \text{ th}}$	121	121	121	112	121	121							
37.967	240	0.18	$M_2$	42	53	82	111	136	162							
			c	4.5	3.6	2.4	1.8	1.4	1.2							
			$n_{2 \text{ Eck}}$	107	107	107	99	107	107							
			$n_{2 \text{ th}}$	107	107	107	99	107	107							
43.267	240	0.12	$M_2$	48	60											
			c	4.4	3.5											
			$n_{2 \text{ Eck}}$	94	94											
			$n_{2 \text{ th}}$	94	94											
49.133	240	0.11	$M_2$	54	68											
			c	3.9	3.1											
			$n_{2 \text{ Eck}}$	82	82											
			$n_{2 \text{ th}}$	82	82											
52.510	240	0.09	$M_2$	58	73											
			c	3.6	2.9											
			$n_{2 \text{ Eck}}$	77	77											
			$n_{2 \text{ th}}$	77	77											

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i \dots$  [-]  
 $c \dots$  [-]



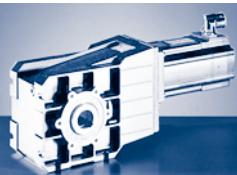


$M_{2GN} \leq 240 \text{ Nm}$

GKR05-2S				06FC41	06IC41	09DC41	09FC38	09HC41	09LC41	12DC20	12DC41	12HC15	12HC30	12HC35	12LC20	
				...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	...S00	
i	$M_{2GN}$	$J_G$	$M_1$	1.20	1.50	2.30	3.10	3.80	4.50	5.50	4.30	10.00	8.00	7.50	13.50	
			$n_1$	4050	4050	4050	3750	4050	4050	1950	4050	1500	3000	3525	1950	
			$I_{M230}$	2.9	3.2	4.6	5.0	6.8	8.4	5.2	8.8	7.6	10.5		11.8	
			$I_{M400}$	1.5	1.6	2.3	2.5	3.4	4.2	2.6	4.5	3.8		5.7	5.9	
			$P_N$	0.51	0.64	1.00	1.20	1.60	1.90	1.10	1.80	1.60	2.50	2.80	2.80	
			$J_M$	0.25	0.33	1.13	1.53	1.93	2.83	4.12	4.12	7.42	7.42	7.42	10.72	
59.630	240	0.08	$M_2$	66	84											
			c	3.2	2.6											
			$n_{2 \text{ Eck}}$	68	68											
			$n_{2 \text{ th}}$	68	68											

M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]



# GKR [Nm]

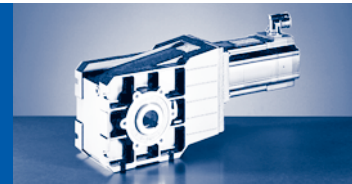
## GKR□□-2S (MCS)

$M_{2GN} \leq 450 \text{ Nm}$

GKR06-2S				06FC41	06IC41	09DC41	09FC38	09HC41	09LC41	12DC20	12DC41	12HC15	12HC30
				...500	...500	...500	...500	...500	...500	...500	...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$	1.20	1.50	2.30	3.10	3.80	4.50	5.50	4.30	10.00	8.00
			$n_1$	4050	4050	4050	3750	4050	4050	1950	4050	1500	3000
			$I_{M230}$	2.9	3.2	4.6	5.0	6.8	8.4	5.2	8.8	7.6	10.5
			$I_{M400}$	1.5	1.6	2.3	2.5	3.4	4.2	2.6	4.5	3.8	
			$P_N$	0.51	0.64	1.00	1.20	1.60	1.90	1.10	1.80	1.60	2.50
			$J_M$	0.25	0.33	1.13	1.53	1.93	2.83	4.12	4.12	7.42	7.42
3.431	188	9.58	$M_2$									31	25
			c									5.8	5.7
			$n_{2 \text{ Eck}}$									437	874
			$n_{2 \text{ th}}$									437	765
3.431	200	9.58	$M_2$										
			c										
			$n_{2 \text{ Eck}}$										
			$n_{2 \text{ th}}$										
4.706	215	5.61	$M_2$									43	34
			c									4.8	4.8
			$n_{2 \text{ Eck}}$									319	638
			$n_{2 \text{ th}}$									319	623
4.706	250	5.61	$M_2$										
			c										
			$n_{2 \text{ Eck}}$										
			$n_{2 \text{ th}}$										
6.022	179	3.66	$M_2$					21	25				
			c					5.9	5.0				
			$n_{2 \text{ Eck}}$					673	673				
			$n_{2 \text{ th}}$					586	568				
6.022	231	3.66	$M_2$									55	44
			c									4.0	4.0
			$n_{2 \text{ Eck}}$									249	498
			$n_{2 \text{ th}}$									249	498
6.022	280	3.66	$M_2$										
			c										
			$n_{2 \text{ Eck}}$										
			$n_{2 \text{ th}}$										
6.481	350	5.11	$M_2$									59	47
			c									5.7	5.6
			$n_{2 \text{ Eck}}$									231	463
			$n_{2 \text{ th}}$									231	404
7.146	348	4.54	$M_2$									65	52
			c									5.1	5.1
			$n_{2 \text{ Eck}}$									210	420
			$n_{2 \text{ th}}$									210	359
8.889	405	3.23	$M_2$									81	65
			c									4.8	4.8
			$n_{2 \text{ Eck}}$									169	338
			$n_{2 \text{ th}}$									169	330
8.889	408	3.23	$M_2$										
			c										
			$n_{2 \text{ Eck}}$										
			$n_{2 \text{ th}}$										
9.800	384	2.93	$M_2$									90	72
			c									4.1	4.1
			$n_{2 \text{ Eck}}$									153	306
			$n_{2 \text{ th}}$									153	291
11.376	337	2.21	$M_2$					39	47				
			c					5.9	5.0				
			$n_{2 \text{ Eck}}$					356	356				
			$n_{2 \text{ th}}$					310	301				

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i \dots$  [-]  
 $c \dots$  [-]

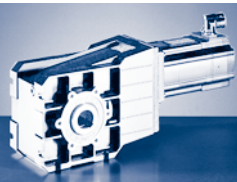


$M_{2GN} \leq 450 \text{ Nm}$

12HC35	12LC20	12LC41	14DC15	14DC36	14HC15	14HC32	14LC15	14LC32	14PC14	14PC32	GKR06-2S			
...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	$M_1$	$J_G$	$M_{2GN}$	i
7.50	13.50	11.00	9.20	7.50	16.00	14.00	23.00	17.20	30.00	21.00	$n_1$			
3525	1950	4050	1500	3600	1500	3225	1500	3225	1350	3225	$I_{M230}$			
	11.8										$I_{M400}$			
5.7	5.9	10.2	4.5	7.5	6.6	11.9	9.7	15.0	10.8	15.6	$P_N$			
2.80	2.80	4.70	1.45	2.80	2.50	4.70	3.60	5.80	4.20	7.10	$J_M$			
7.42	10.72	10.72	8.22	8.22	14.32	14.32	23.44	23.44	34.74	34.82	$M_2$			
23	43	35									c			
5.8	3.9	3.8									$n_{2\text{ Eck}}$	9.58	188	3.431
1027	568	1180									$n_{2\text{ th}}$			
766	568	702									$M_2$			
					51	44	74	55	97	68	c			
					3.8	3.4	2.7	2.8	2.1	2.3	$n_{2\text{ Eck}}$	9.58	200	3.431
					437	940	437	940	393	940	$n_{2\text{ th}}$			
					437	687	437	657	393	627	$M_2$			
32	59	48									c			
4.8	3.3	3.1									$n_{2\text{ Eck}}$	5.61	215	4.706
749	414	861									$n_{2\text{ th}}$			
625	414	573									$M_2$			
				32	70	61	101	76	133	93	c			
				5.6	3.5	3.1	2.4	2.5	1.9	2.1	$n_{2\text{ Eck}}$	5.61	250	4.706
				765	319	685	319	685	287	685	$n_{2\text{ th}}$			
				642	319	571	319	546	287	522	$M_2$			
											c			
											$n_{2\text{ Eck}}$	3.66	179	6.022
											$n_{2\text{ th}}$			
42	76	62									$M_2$			
4.1	2.7	2.6									c			
585	324	673									$n_{2\text{ Eck}}$	3.66	231	6.022
546	324	501									$n_{2\text{ th}}$			
			50	41	90	79	130	97	171	119	$M_2$			
			5.3	4.9	3.1	2.7	2.1	2.2	1.6	1.8	c			
			249	598	249	536	249	536	224	536	$n_{2\text{ Eck}}$	3.66	280	6.022
			249	566	249	504	249	482	224	446	$n_{2\text{ th}}$			
44	81	66									$M_2$			
5.7	3.9	3.7			44	96	84	139	104	183	c			
544	301	625			5.7	3.6	3.2	2.5	2.6	1.9	$n_{2\text{ Eck}}$	5.11	350	6.481
405	301	371			404	231	498	231	498	208	$n_{2\text{ th}}$			
					555	231	498	231	498	208	$M_2$			
49	89	73	59	49	106	93	154	115	202	141	c			
5.1	3.5	3.4	5.6	5.1	3.2	2.8	2.2	2.3	1.7	1.9	$n_{2\text{ Eck}}$	4.54	348	7.146
493	273	567	210	504	210	451	210	451	189	451	$n_{2\text{ th}}$			
360	273	329	210	359	210	317	210	303	189	284	$M_2$			
											c			
61	111	91									$n_{2\text{ Eck}}$	3.23	405	8.889
4.8	3.3	3.1									$n_{2\text{ th}}$			
397	219	456									$M_2$			
331	219	303									c			
			74	61	132	116	192	143	252	176	$n_{2\text{ Eck}}$	3.23	408	8.889
			5.3	4.8	3.0	2.7	2.1	2.2	1.6	1.8	$n_{2\text{ th}}$			
			169	405	169	363	169	363	152	363	$M_2$			
			169	331	169	293	169	280	152	258	c			
68	123	101	83	68	146	129	212	159	278	194	$n_{2\text{ Eck}}$	2.93	384	9.800
4.1	2.8	2.7	4.5	4.1	2.6	2.3	1.8	1.9	1.4	1.5	$n_{2\text{ th}}$			
360	199	413	153	367	153	329	153	329	138	329	$M_2$			
291	199	266	153	291	153	257	153	240	138	214	c			
											$n_{2\text{ th}}$			
											$M_2$			
											c	2.21	337	11.376
											$n_{2\text{ Eck}}$			
											$n_{2\text{ th}}$			

M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]



# GKR [Nm]

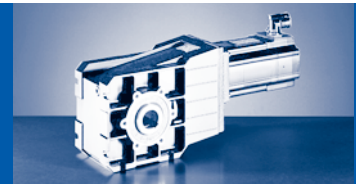
## GKR□□-2S (MCS)

$M_{2GN} \leq 450 \text{ Nm}$

GKR06-2S				06FC41	06IC41	09DC41	09FC38	09HC41	09LC41	12DC20	12DC41	12HC15	12HC30
				...500	...500	...500	...500	...500	...500	...500	...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$	1.20	1.50	2.30	3.10	3.80	4.50	5.50	4.30	10.00	8.00
			$n_1$	4050	4050	4050	3750	4050	4050	1950	4050	1500	3000
			$I_{M230}$	2.9	3.2	4.6	5.0	6.8	8.4	5.2	8.8	7.6	10.5
			$I_{M400}$	1.5	1.6	2.3	2.5	3.4	4.2	2.6	4.5	3.8	
			$P_N$	0.51	0.64	1.00	1.20	1.60	1.90	1.10	1.80	1.60	2.50
			$J_M$	0.25	0.33	1.13	1.53	1.93	2.83	4.12	4.12	7.42	7.42
11.376	436	2.21	$M_2$									105	84
			c									4.0	4.0
			$n_{2 \text{ Eck}}$									132	264
			$n_{2 \text{ th}}$									132	264
12.444	353	1.89	$M_2$					43	51				
			c					5.6	4.8				
			$n_{2 \text{ Eck}}$					326	326				
			$n_{2 \text{ th}}$					290	282				
12.444	450	1.89	$M_2$									115	92
			c									3.8	3.8
			$n_{2 \text{ Eck}}$									121	241
			$n_{2 \text{ th}}$									121	241
13.720	389	1.73	$M_2$					47	56				
			c					5.6	4.8				
			$n_{2 \text{ Eck}}$					295	295				
			$n_{2 \text{ th}}$					263	255				
13.720	426	1.73	$M_2$							68	53	127	102
			c							5.5	5.5	3.3	3.2
			$n_{2 \text{ Eck}}$							142	295	109	219
			$n_{2 \text{ th}}$							142	262	109	219
15.873	379	1.32	$M_2$				44	55	66				
			c				6.0	4.8	4.0				
			$n_{2 \text{ Eck}}$				236	255	255				
			$n_{2 \text{ th}}$				236	242	236				
15.873	450	1.32	$M_2$							79	62	148	118
			c							5.0	5.0	3.0	3.0
			$n_{2 \text{ Eck}}$							123	255	95	189
			$n_{2 \text{ th}}$							123	244	95	189
17.500	418	1.23	$M_2$				49	61	72				
			c				6.0	4.8	4.0				
			$n_{2 \text{ Eck}}$				214	231	231				
			$n_{2 \text{ th}}$				214	220	214				
17.500	450	1.23	$M_2$							88	69	163	131
			c							4.5	4.5	2.7	2.7
			$n_{2 \text{ Eck}}$							111	231	86	171
			$n_{2 \text{ th}}$							111	218	86	171
19.444	398	0.99	$M_2$				55	68	81				
			c				5.1	4.1	3.4				
			$n_{2 \text{ Eck}}$				193	208	208				
			$n_{2 \text{ th}}$				193	208	208				
19.444	450	0.99	$M_2$							98	77	182	146
			c							4.1	4.1	2.4	2.4
			$n_{2 \text{ Eck}}$							100	208	77	154
			$n_{2 \text{ th}}$							100	208	77	154
21.438	439	0.93	$M_2$				60	75	89				
			c				5.1	4.1	3.4				
			$n_{2 \text{ Eck}}$				175	189	189				
			$n_{2 \text{ th}}$				175	189	189				
21.438	450	0.93	$M_2$							109	85	201	161
			c							3.7	3.7	2.2	2.2
			$n_{2 \text{ Eck}}$							91	189	70	140
			$n_{2 \text{ th}}$							91	189	70	140

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i \dots$  [-]  
 $c \dots$  [-]

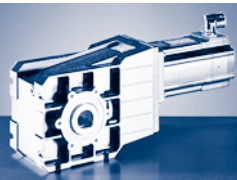


$M_{2GN} \leq 450 \text{ Nm}$

12HC35	12LC20	12LC41	14DC15	14DC36	14HC15	14HC32	14LC15	14LC32	14PC14	14PC32	GKR06-2S			
...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	$M_1$	$J_G$	$M_{2GN}$	i
7.50	13.50	11.00	9.20	7.50	16.00	14.00	23.00	17.20	30.00	21.00	$n_1$			
3525	1950	4050	1500	3600	1500	3225	1500	3225	1350	3225	$I_{M230}$			
	11.8										$I_{M400}$			
5.7	5.9	10.2	4.5	7.5	6.6	11.9	9.7	15.0	10.8	15.6	$P_N$			
2.80	2.80	4.70	1.45	2.80	2.50	4.70	3.60	5.80	4.20	7.10	$J_M$			
7.42	10.72	10.72	8.22	8.22	14.32	14.32	23.44	23.44	34.74	34.82	$M_2$			
78	143	117	96	78	170	149	247	184	323	226	c	2.21	436	11.376
4.0	2.7	2.6	4.4	4.0	2.5	2.2	1.8	1.8	1.3	1.5	$n_{2\text{ Eck}}$			
310	171	356	132	317	132	284	132	284	119	284	$n_{2\text{ th}}$			
289	171	265	132	289	132	256	132	237	119	211	$M_2$			
											c	1.89	353	12.444
											$n_{2\text{ Eck}}$			
											$n_{2\text{ th}}$			
86	157	128	105	86	186	164	270	202	354	247	$M_2$			
3.8	2.6	2.5	4.1	3.8	2.4	2.1	1.7	1.7	1.3	1.4	c	1.89	450	12.444
283	157	326	121	289	121	259	121	259	109	259	$n_{2\text{ Eck}}$			
270	157	248	121	270	121	240	121	218	108	196	$n_{2\text{ th}}$			
											$M_2$			
											c	1.73	389	13.720
											$n_{2\text{ Eck}}$			
											$n_{2\text{ th}}$			
95	174	142	117	95	206	181	298	223	391	273	$M_2$			
3.3	2.2	2.1	3.6	3.3	2.0	1.8	1.4	1.5	1.1	1.2	c	1.73	426	13.720
257	142	295	109	262	109	235	109	235	98	235	$n_{2\text{ Eck}}$			
238	142	218	109	238	109	204	109	182	98	165	$n_{2\text{ th}}$			
											$M_2$			
											c	1.32	379	15.873
											$n_{2\text{ Eck}}$			
											$n_{2\text{ th}}$			
111	201	164	135	111	239	210	346	258		316	$M_2$			
3.0	2.0	2.0	3.2	3.0	1.9	1.7	1.3	1.3		1.1	c	1.32	450	15.873
222	123	255	95	227	95	203	95	203		203	$n_{2\text{ Eck}}$			
222	123	206	95	223	95	189	95	172		158	$n_{2\text{ th}}$			
											$M_2$			
											c	1.23	418	17.500
											$n_{2\text{ Eck}}$			
											$n_{2\text{ th}}$			
122	222	181	150	122	264	232	382	285			$M_2$			
2.7	1.8	1.8	2.9	2.7	1.7	1.5	1.2	1.2			c	1.23	450	17.500
201	111	231	86	206	86	184	86	184			$n_{2\text{ Eck}}$			
199	111	177	86	199	86	164	86	150			$n_{2\text{ th}}$			
											$M_2$			
											c	0.99	398	19.444
											$n_{2\text{ Eck}}$			
											$n_{2\text{ th}}$			
136	248	202	167	136	294	258	425	317			$M_2$			
2.4	1.7	1.6	2.7	2.4	1.5	1.4	1.1	1.1			c	0.99	450	19.444
181	100	208	77	185	77	166	77	166			$n_{2\text{ Eck}}$			
181	100	177	77	185	77	163	77	149			$n_{2\text{ th}}$			
											$M_2$			
											c	0.93	439	21.438
											$n_{2\text{ Eck}}$			
											$n_{2\text{ th}}$			
151	274	223	185	151	325	284					$M_2$			
2.2	1.5	1.4	2.4	2.2	1.4	1.2					c	0.93	450	21.438
164	91	189	70	168	70	150					$n_{2\text{ Eck}}$			
164	91	153	70	167	70	141					$n_{2\text{ th}}$			

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i [-]$   
 $c [-]$



# GKR [Nm]

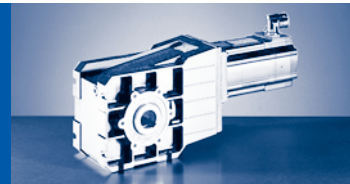
## GKR□□-2S (MCS)

$M_{2GN} \leq 450 \text{ Nm}$

GKR06-2S				06FC41	06IC41	09DC41	09FC38	09HC41	09LC41	12DC20	12DC41	12HC15	12HC30
				...500	...500	...500	...500	...500	...500	...500	...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$	1.20	1.50	2.30	3.10	3.80	4.50	5.50	4.30	10.00	8.00
			$n_1$	4050	4050	4050	3750	4050	4050	1950	4050	1500	3000
			$I_{M230}$	2.9	3.2	4.6	5.0	6.8	8.4	5.2	8.8	7.6	10.5
			$I_{M400}$	1.5	1.6	2.3	2.5	3.4	4.2	2.6	4.5	3.8	
			$P_N$	0.51	0.64	1.00	1.20	1.60	1.90	1.10	1.80	1.60	2.50
			$J_M$	0.25	0.33	1.13	1.53	1.93	2.83	4.12	4.12	7.42	7.42
25.309	416	0.63	$M_2$				72	89	106				
			c				4.7	3.7	3.1				
			$n_{2 \text{ Eck}}$				148	160	160				
			$n_{2 \text{ th}}$				148	160	160				
25.309	450	0.63	$M_2$							129	101	238	190
			c							3.4	3.6	1.9	2.1
			$n_{2 \text{ Eck}}$							77	160	59	119
			$n_{2 \text{ th}}$							77	160	59	119
27.903	450	0.59	$M_2$				79	98	117	143	111	263	210
			c				4.6	3.7	3.1	3.1	3.2	1.7	1.9
			$n_{2 \text{ Eck}}$				134	145	145	70	145	54	108
			$n_{2 \text{ th}}$				134	145	145	70	145	54	108
31.481	291	0.46	$M_2$		43								
			c		5.3								
			$n_{2 \text{ Eck}}$		129								
			$n_{2 \text{ th}}$		129								
31.481	431	0.46	$M_2$			66	90	111	132				
			c			5.1	3.9	3.1	2.6				
			$n_{2 \text{ Eck}}$			129	119	129	129				
			$n_{2 \text{ th}}$			129	119	129	129				
31.481	450	0.46	$M_2$							161	126	297	238
			c							2.7	2.9	1.5	1.7
			$n_{2 \text{ Eck}}$							62	129	48	95
			$n_{2 \text{ th}}$							62	129	48	95
34.708	321	0.43	$M_2$		47								
			c		5.3								
			$n_{2 \text{ Eck}}$		117								
			$n_{2 \text{ th}}$		117								
34.708	450	0.43	$M_2$			73	99	123	146	179	139	328	262
			c			4.8	3.7	2.9	2.5	2.5	2.6	1.4	1.5
			$n_{2 \text{ Eck}}$			117	108	117	117	56	117	43	86
			$n_{2 \text{ th}}$			117	108	117	117	56	117	43	86
40.741	302	0.28	$M_2$	44	56								
			c	5.9	4.7								
			$n_{2 \text{ Eck}}$	99	99								
			$n_{2 \text{ th}}$	99	99								
40.741	447	0.28	$M_2$			86	117	144	172				
			c			4.5	3.5	2.8	2.3				
			$n_{2 \text{ Eck}}$			99	92	99	99				
			$n_{2 \text{ th}}$			99	92	99	99				
44.917	333	0.27	$M_2$	49	62								
			c	5.9	4.7								
			$n_{2 \text{ Eck}}$	90	90								
			$n_{2 \text{ th}}$	90	90								
44.917	450	0.27	$M_2$			95	129	160	190				
			c			4.2	3.2	2.5	2.1				
			$n_{2 \text{ Eck}}$			90	84	90	90				
			$n_{2 \text{ th}}$			90	83	90	90				
49.444	306	0.21	$M_2$	54	68								
			c	4.9	3.9								
			$n_{2 \text{ Eck}}$	82	82								
			$n_{2 \text{ th}}$	82	82								

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i \dots$  [-]  
 $c \dots$  [-]

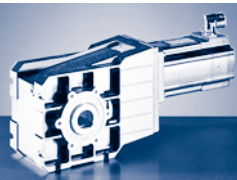


$M_{2GN} \leq 450 \text{ Nm}$

12HC35	12LC20	12LC41	14DC15	14DC36	14HC15	14HC32	14LC15	14LC32	14PC14	14PC32	GKR06-2S			
...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	$M_1$	$J_G$	$M_{2GN}$	i
7.50	13.50	11.00	9.20	7.50	16.00	14.00	23.00	17.20	30.00	21.00	$n_1$			
3525	1950	4050	1500	3600	1500	3225	1500	3225	1350	3225	$I_{M230}$			
	11.8										$I_{M400}$			
5.7	5.9	10.2	4.5	7.5	6.6	11.9	9.7	15.0	10.8	15.6	$P_N$			
2.80	2.80	4.70	1.45	2.80	2.50	4.70	3.60	5.80	4.20	7.10	$J_M$			
7.42	10.72	10.72	8.22	8.22	14.32	14.32	23.44	23.44	34.74	34.82	$M_2$			
											c	0.63	416	25.309
											$n_2$			
											Eck			
											$n_2$			
											th			
178	323	263									$M_2$			
2.1	1.4	1.4									c	0.63	450	25.309
139	77	160									$n_2$			
139	77	150									Eck			
											$n_2$			
											th			
197	357	291									$M_2$			
1.9	1.3	1.3									c	0.59	450	27.903
126	70	145									$n_2$			
126	70	130									Eck			
											$n_2$			
											th			
											$M_2$			
											c	0.46	291	31.481
											$n_2$			
											Eck			
											$n_2$			
											th			
223	403	329									$M_2$			
1.7	1.1	1.1									c	0.46	450	31.481
112	62	129									$n_2$			
112	62	129									Eck			
											$n_2$			
											th			
											$M_2$			
											c	0.43	321	34.708
											$n_2$			
											Eck			
											$n_2$			
											th			
246	445	363									$M_2$			
1.6	1.0	1.0									c	0.43	450	34.708
102	56	117									$n_2$			
102	56	114									Eck			
											$n_2$			
											th			
											$M_2$			
											c	0.28	302	40.741
											$n_2$			
											Eck			
											$n_2$			
											th			
											$M_2$			
											c	0.28	447	40.741
											$n_2$			
											Eck			
											$n_2$			
											th			
											$M_2$			
											c	0.27	333	44.917
											$n_2$			
											Eck			
											$n_2$			
											th			
											$M_2$			
											c	0.27	450	44.917
											$n_2$			
											Eck			
											$n_2$			
											th			
											$M_2$			
											c	0.21	306	49.444
											$n_2$			
											Eck			
											$n_2$			
											th			

M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]



# GKR [Nm]

## GKR□□-2S (MCS)

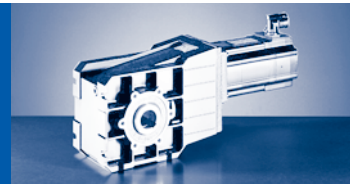
$M_{2GN} \leq 450 \text{ Nm}$

GKR06-2S				06FC41	06IC41	09DC41	09FC38	09HC41	09LC41	12DC20	12DC41	12HC15	12HC30
				...500	...500	...500	...500	...500	...500	...500	...500	...500	...500
i	$M_{2GN}$	$J_G$	$M_1$	1.20	1.50	2.30	3.10	3.80	4.50	5.50	4.30	10.00	8.00
			$n_1$	4050	4050	4050	3750	4050	4050	1950	4050	1500	3000
			$I_{M230}$	2.9	3.2	4.6	5.0	6.8	8.4	5.2	8.8	7.6	10.5
			$I_{M400}$	1.5	1.6	2.3	2.5	3.4	4.2	2.6	4.5	3.8	
			$P_N$	0.51	0.64	1.00	1.20	1.60	1.90	1.10	1.80	1.60	2.50
			$J_M$	0.25	0.33	1.13	1.53	1.93	2.83	4.12	4.12	7.42	7.42
49.444	450	0.21	$M_2$			105	143	176	209				
			c			3.8	2.9	2.3	1.9				
			$n_{2 \text{ Eck}}$			82	76	82	82				
			$n_{2 \text{ th}}$			82	76	82	82				
54.513	337	0.20	$M_2$	60	75								
			c	4.9	3.9								
			$n_{2 \text{ Eck}}$	74	74								
			$n_{2 \text{ th}}$	74	74								
54.513	450	0.20	$M_2$			116	158	195	231				
			c			3.4	2.6	2.1	1.8				
			$n_{2 \text{ Eck}}$			74	69	74	74				
			$n_{2 \text{ th}}$			74	69	74	74				
62.500	302	0.13	$M_2$	69	87								
			c	3.8	3.1								
			$n_{2 \text{ Eck}}$	65	65								
			$n_{2 \text{ th}}$	65	65								
68.906	333	0.13	$M_2$	76	96								
			c	3.8	3.1								
			$n_{2 \text{ Eck}}$	59	59								
			$n_{2 \text{ th}}$	59	59								

M ... [Nm]  
 n ... [r/min]  
 J ... [kgcm<sup>2</sup>]

P ... [kW]  
 I ... [A]  
 i [-]  
 c [-]



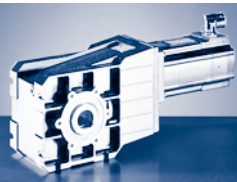


$M_{2GN} \leq 450 \text{ Nm}$

12HC35	12LC20	12LC41	14DC15	14DC36	14HC15	14HC32	14LC15	14LC32	14PC14	14PC32	GKR06-2S			
...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	...500	$M_1$	$J_G$	$M_{2GN}$	i
7.50	13.50	11.00	9.20	7.50	16.00	14.00	23.00	17.20	30.00	21.00	$n_1$			
3525	1950	4050	1500	3600	1500	3225	1500	3225	1350	3225	$I_{M230}$			
	11.8										$I_{M400}$			
5.7	5.9	10.2	4.5	7.5	6.6	11.9	9.7	15.0	10.8	15.6	$P_N$			
2.80	2.80	4.70	1.45	2.80	2.50	4.70	3.60	5.80	4.20	7.10	$J_M$			
7.42	10.72	10.72	8.22	8.22	14.32	14.32	23.44	23.44	34.74	34.82	$M_2$			
											c	0.21	450	49.444
											$n_2$			
											$n_2$			
											$n_2$			
											$M_2$	0.20	337	54.513
											c			
											$n_2$			
											$n_2$			
											$n_2$			
											$M_2$	0.20	450	54.513
											c			
											$n_2$			
											$n_2$			
											$M_2$	0.13	302	62.500
											c			
											$n_2$			
											$n_2$			
											$M_2$	0.13	333	68.906
											c			
											$n_2$			
											$n_2$			

M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]



# GKR [Nm]

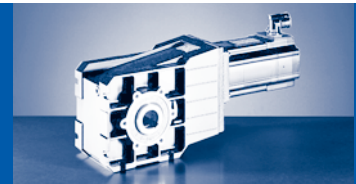
## GKR□□-2A (MCA)

$M_{2GN} \leq 90 \text{ Nm}$

GKR04-2A				10IC40	13IC34	13IC41
				...500	...F10	...500
i	$M_{2GN}$	$J_G$	$M_1$			
			$n_1$	3950	3410	4050
			$I_{M400}$	2.4	6.0	4.4
			$P_N$	0.80	2.20	1.70
			$J_M$	2.44	8.34	8.34
5.185	69	0.81	$M_2$	9	31	19
			c	5.1	1.7	2.5
			$n_{2 \text{ Eck}}$	762	658	781
			$n_{2 \text{ th}}$	697	533	611
5.963	72	0.72	$M_2$	11	35	22
			c	4.6	1.5	2.3
			$n_{2 \text{ Eck}}$	662	572	679
			$n_{2 \text{ th}}$	597	441	521
7.111	78	0.45	$M_2$	13	42	27
			c	4.2	1.4	2.1
			$n_{2 \text{ Eck}}$	556	480	570
			$n_{2 \text{ th}}$	543	404	480
8.178	81	0.41	$M_2$	15	49	31
			c	3.8	1.3	1.9
			$n_{2 \text{ Eck}}$	483	417	495
			$n_{2 \text{ th}}$	465	337	404
9.101	84	3.27	$M_2$	17	54	34
			c	3.5	1.2	1.8
			$n_{2 \text{ Eck}}$	434	375	445
			$n_{2 \text{ th}}$	434	342	414
10.466	89	0.30	$M_2$	19	63	40
			c	3.2	1.1	1.6
			$n_{2 \text{ Eck}}$	377	326	387
			$n_{2 \text{ th}}$	377	286	343
11.449	90	0.26	$M_2$	21		43
			c	3.0		1.5
			$n_{2 \text{ Eck}}$	345		354
			$n_{2 \text{ th}}$	345		316
12.698	90	1.99	$M_2$	24		48
			c	2.7		1.3
			$n_{2 \text{ Eck}}$	311		319
			$n_{2 \text{ th}}$	311		312
14.603	90	0.18	$M_2$	27		55
			c	2.4		1.2
			$n_{2 \text{ Eck}}$	271		277
			$n_{2 \text{ th}}$	270		258
15.556	90	1.47	$M_2$	29		59
			c	2.2		1.1
			$n_{2 \text{ Eck}}$	254		260
			$n_{2 \text{ th}}$	254		260
17.889	90	0.14	$M_2$	34		
			c	1.9		
			$n_{2 \text{ Eck}}$	221		
			$n_{2 \text{ th}}$	221		
19.556	90	0.10	$M_2$	37		
			c	1.8		
			$n_{2 \text{ Eck}}$	202		
			$n_{2 \text{ th}}$	202		
22.489	90	0.09	$M_2$	42		
			c	1.5		
			$n_{2 \text{ Eck}}$	176		
			$n_{2 \text{ th}}$	176		

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i$  [-]  
 $c$  [-]

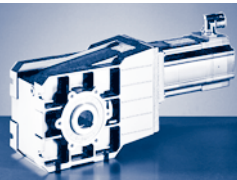


$M_{2GN} \leq 90 \text{ Nm}$

GKR04-2A				10IC40	13IC34	13IC41
				...500	...F10	...500
i	$M_{2GN}$	$J_G$	$M_1$			
			$n_1$	3950	3410	4050
			$I_{M400}$	2.4	6.0	4.4
			$P_N$	0.80	2.20	1.70
			$J_M$	2.44	8.34	8.34
25.185	90	0.07	$M_2$	48		
			c	1.6		
			$n_{2Eck}$	157		
			$n_{2th}$	157		
28.963	90	0.06	$M_2$	55		
			c	1.4		
			$n_{2Eck}$	136		
			$n_{2th}$	136		

M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]



# GKR [Nm]

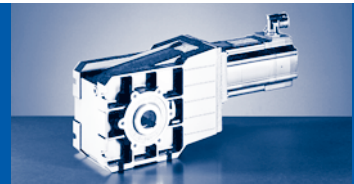
## GKR□□-2A (MCA)

$M_{2GN} \leq 240 \text{ Nm}$

GKR05-2A				10IC40	13IC34	13IC41	14LC16	14LC20	14LC35	14LC41	
				...S00	...F10	...S00	...F10	...S00	...F10	...S00	
i	$M_{2GN}$	$J_G$	$M_1$								
			$n_1$	2.00	6.30	4.00	12.00	6.70	10.80	5.40	
			$I_{M400}$	3950	3410	4050	1635	2000	3455	4100	
			$P_N$	2.4	6.0	4.4	4.8	3.3	9.1	5.8	
			$J_M$	0.80	2.20	1.70	2.10	1.40	3.90	2.30	
			$M_2$	2.44	8.34	8.34	19.32	19.24	19.24	19.24	
3.565	138	4.95	c		20		40	22	36	17	
			$n_{2 \text{ Eck}}$		4.9		3.3	5.5	2.9	5.4	
			$n_{2 \text{ th}}$		957		459	561	969	1150	
					843		459	561	757	858	
4.889	147	2.79	$M_2$		28	18	55	30	50	24	
			c		3.8	5.7	2.6	4.3	2.2	4.2	
			$n_{2 \text{ Eck}}$		698	828	334	409	707	839	
			$n_{2 \text{ th}}$		687	739	334	409	616	699	
6.257	156	1.79	$M_2$		37	23	70	39	64	31	
			c		3.2	4.7	2.1	3.6	1.8	3.5	
			$n_{2 \text{ Eck}}$		545	647	261	320	552	655	
			$n_{2 \text{ th}}$		545	608	261	320	501	574	
6.883	179	2.57	$M_2$		40	25	77	43	70	34	
			c		3.3	4.9	2.2	3.7	1.9	3.6	
			$n_{2 \text{ Eck}}$		495	588	238	291	502	596	
			$n_{2 \text{ th}}$		404	437	238	291	356	412	
7.817	187	2.32	$M_2$		46	29	88	48	80	39	
			c		3.0	4.5	2.0	3.4	1.8	3.3	
			$n_{2 \text{ Eck}}$		436	518	209	256	442	525	
			$n_{2 \text{ th}}$		350	379	209	256	299	356	
9.440	191	1.53	$M_2$		56	35	107	59	96	48	
			c		2.6	3.8	1.7	2.9	1.5	2.8	
			$n_{2 \text{ Eck}}$		361	429	173	212	366	434	
			$n_{2 \text{ th}}$		329	356	173	212	266	335	
10.720	204	1.40	$M_2$		63	40	121	67	110	54	
			c		2.4	3.6	1.6	2.7	1.4	2.7	
			$n_{2 \text{ Eck}}$		318	378	153	187	322	383	
			$n_{2 \text{ th}}$		286	310	153	187	227	292	
12.081	208	1.02	$M_2$		71	45	137	76	124	61	
			c		2.2	3.3	1.5	2.5	1.3	2.4	
			$n_{2 \text{ Eck}}$		282	335	135	166	286	339	
			$n_{2 \text{ th}}$		274	295	135	166	218	279	
13.216	214	0.87	$M_2$		78	49	150	83	135	67	
			c		2.1	3.1	1.4	2.3	1.2	2.3	
			$n_{2 \text{ Eck}}$		258	307	124	151	261	310	
			$n_{2 \text{ th}}$		258	277	124	151	204	262	
13.719	217	0.94	$M_2$		81	51	156	86	141	69	
			c		2.0	3.0	1.4	2.3	1.2	2.2	
			$n_{2 \text{ Eck}}$		249	295	119	146	252	299	
			$n_{2 \text{ th}}$		238	256	119	146	185	242	
15.008	223	0.81	$M_2$		27	89	56	171	94	154	76
			c		5.7	1.9	2.8	1.3	2.1	1.1	2.1
			$n_{2 \text{ Eck}}$		263	227	270	109	133	230	273
			$n_{2 \text{ th}}$		263	221	240	109	133	174	227
16.857	240	0.60	$M_2$		31	100	63	192	106	173	86
			c		5.4	1.8	2.7	1.2	2.0	1.1	2.0
			$n_{2 \text{ Eck}}$		234	202	240	97	119	205	243
			$n_{2 \text{ th}}$		234	202	240	97	119	178	213
19.143	240	0.55	$M_2$		35	114	72	218	121		97
			c		4.8	1.6	2.4	1.1	1.8		1.8
			$n_{2 \text{ Eck}}$		206	178	212	85	105		214
			$n_{2 \text{ th}}$		206	178	212	85	104		188

M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]

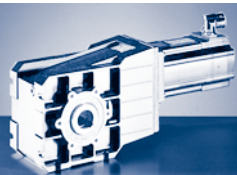


$M_{2GN} \leq 240 \text{ Nm}$

GKR05-2A				10IC40	13IC34	13IC41	14LC16	14LC20	14LC35	14LC41
				...S00	...F10	...S00	...F10	...S00	...F10	...S00
i	$M_{2GN}$	$J_G$	$M_1$							
			$n_1$	3950	3410	4050	1635	2000	3455	4100
			$I_{M400}$	2.4	6.0	4.4	4.8	3.3	9.1	5.8
			$P_N$	0.80	2.20	1.70	2.10	1.40	3.90	2.30
			$J_M$	2.44	8.34	8.34	19.32	19.24	19.24	19.24
20.650	240	0.44	$M_2$	38	123	77		131		105
			c	4.4	1.5	2.2		1.7		1.6
			$n_{2Eck}$	191	165	196		97		199
			$n_{2th}$	191	165	196		97		174
23.450	240	0.41	$M_2$	43	140	88		149		120
			c	3.9	1.3	1.9		1.5		1.4
			$n_{2Eck}$	168	145	173		85		175
			$n_{2th}$	168	145	173		85		153
26.878	240	0.27	$M_2$	50	160	101				
			c	3.9	1.3	1.9				
			$n_{2Eck}$	147	127	151				
			$n_{2th}$	147	127	151				
30.522	240	0.25	$M_2$	57	182	115				
			c	3.4	1.1	1.7				
			$n_{2Eck}$	129	112	133				
			$n_{2th}$	129	112	133				
33.433	240	0.19	$M_2$	62	200	126				
			c	3.1	1.0	1.5				
			$n_{2Eck}$	118	102	121				
			$n_{2th}$	118	102	121				
37.967	240	0.18	$M_2$	71		144				
			c	2.7		1.4				
			$n_{2Eck}$	104		107				
			$n_{2th}$	104		107				
43.267	240	0.12	$M_2$	81						
			c	2.7						
			$n_{2Eck}$	91						
			$n_{2th}$	91						
49.133	240	0.11	$M_2$	92						
			c	2.4						
			$n_{2Eck}$	80						
			$n_{2th}$	80						
52.510	240	0.09	$M_2$	99						
			c	2.2						
			$n_{2Eck}$	75						
			$n_{2th}$	75						
59.630	240	0.08	$M_2$	112						
			c	1.9						
			$n_{2Eck}$	66						
			$n_{2th}$	66						

M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]



# GKR [Nm]

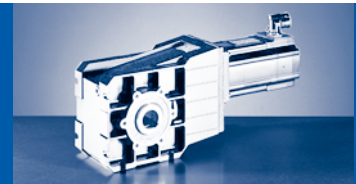
## GKR□□-2A (MCA)

$M_{2GN} \leq 450 \text{ Nm}$

GKR06-2A				10IC40	13IC34	13IC41	14LC16	14LC20	14LC35	14LC41	17NC17	17NC23	17NC35	17NC41
				...500	...F10	...500	...F10	...500	...F10	...500	...F10	...500	...F10	...500
i	$M_{2GN}$	$J_G$	$M_1$	2.00	6.30	4.00	12.00	6.70	10.80	5.40	21.50	10.80	19.00	9.50
			$n_1$	3950	3410	4050	1635	2000	3455	4100	1680	2300	3480	4110
			$I_{M400}$	2.4	6.0	4.4	4.8	3.3	9.1	5.8	8.5	5.5	15.8	10.2
			$P_N$	0.80	2.20	1.70	2.10	1.40	3.90	2.30	3.80	2.60	6.90	4.10
			$J_M$	2.44	8.34	8.34	19.32	19.24	19.24	19.24	36.04	36.04	36.04	36.04
3.431	200	9.58	$M_2$				37		34		69	34	61	30
			c			5.0		4.3		2.8	4.9	2.4	4.6	
			$n_{2 \text{ Eck}}$			477		1007		490		670	1014	1198
			$n_{2 \text{ th}}$			476		722		490		670	638	733
4.706	250	5.61	$M_2$				52		47		95	47	84	41
			c			4.5		3.9		2.5	4.5	2.2	4.2	
			$n_{2 \text{ Eck}}$			347		734		357		489	740	873
			$n_{2 \text{ th}}$			347		600		357		489	531	608
6.022	241	3.66	$M_2$		34									
			c		5.1									
			$n_{2 \text{ Eck}}$		566									
			$n_{2 \text{ th}}$		566									
6.022	280	3.66	$M_2$				67		60		121	60	108	53
			c			4.0		3.4		2.2	3.9	2.0	3.7	
			$n_{2 \text{ Eck}}$			272		574		279		382	578	683
			$n_{2 \text{ th}}$			271		529		279		382	467	517
6.481	350	5.11	$M_2$				71		64		130	64	115	56
			c			4.6		4.0		2.6	4.6	2.3	4.3	
			$n_{2 \text{ Eck}}$			252		533		259		355	537	634
			$n_{2 \text{ th}}$			252		376		259		355	332	382
7.146	348	4.54	$M_2$				79		71		144	71	128	63
			c			4.2		3.6		2.3	4.1	2.0	3.9	
			$n_{2 \text{ Eck}}$			229		484		235		322	487	575
			$n_{2 \text{ th}}$			229		334		235		322	294	339
8.889	408	3.23	$M_2$				98		89		179	88	159	78
			c			3.9		3.4		2.2	3.9	1.9	3.6	
			$n_{2 \text{ Eck}}$			184		389		189		259	392	462
			$n_{2 \text{ th}}$			184		308		189		259	270	313
9.800	384	2.93	$M_2$				109	59	99	48	198	98	176	86
			c			3.3	5.6	2.9	5.5	1.9	3.3	1.6	3.1	
			$n_{2 \text{ Eck}}$			167	204	353	418	171	235	355	419	
			$n_{2 \text{ th}}$			167	204	270	307	171	235	223	274	
11.376	436	2.21	$M_2$		65		127	69	114	56	230	114	204	100
			c		4.9		3.3	5.5	2.8	5.3	1.8	3.2	1.6	3.0
			$n_{2 \text{ Eck}}$		300		144	176	304	360	148	202	306	361
			$n_{2 \text{ th}}$		300		144	176	269	305	148	202	220	273
12.444	450	1.89	$M_2$		72		139	76	125	61	252	125	223	110
			c		4.6		3.1	5.2	2.7	5.0	1.7	3.1	1.5	2.9
			$n_{2 \text{ Eck}}$		274		131	161	278	330	135	185	280	330
			$n_{2 \text{ th}}$		274		131	161	252	284	135	185	204	250
13.720	426	1.73	$M_2$		80	49	154	84	139	68	279	138	247	122
			c		4.0	5.9	2.7	4.4	2.3	4.3	1.5	2.6	1.3	2.5
			$n_{2 \text{ Eck}}$		249	295	119	146	252	299	123	168	254	300
			$n_{2 \text{ th}}$		247	265	119	146	221	251	122	168	171	225
15.873	450	1.32	$M_2$		92	58	178	98	161	79	323	160	286	141
			c		3.6	5.4	2.4	4.1	2.1	4.0	1.3	2.4	1.2	2.3
			$n_{2 \text{ Eck}}$		215	255	103	126	218	258	106	145	219	259
			$n_{2 \text{ th}}$		215	247	103	126	209	226	106	145	163	196
17.500	450	1.23	$M_2$		102	64	197	108	178	87	357	177	316	156
			c		3.3	4.9	2.2	3.7	1.9	3.6	1.2	2.2	1.1	2.0
			$n_{2 \text{ Eck}}$		195	231	93	114	197	234	96	131	199	235
			$n_{2 \text{ th}}$		195	221	93	114	184	205	96	131	142	178

$M \dots$  [Nm]  
 $n \dots$  [r/min]  
 $J \dots$  [kgcm<sup>2</sup>]

$P \dots$  [kW]  
 $I \dots$  [A]  
 $i [-]$   
 $c [-]$

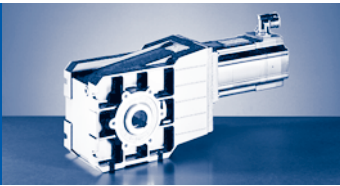


$M_{2GN} \leq 450 \text{ Nm}$

GKR06-2A				10IC40	13IC34	13IC41	14LC16	14LC20	14LC35	14LC41	17NC17	17NC23	17NC35	17NC41
				...S00	...F10	...S00	...F10	...S00	...F10	...S00	...F10	...S00	...F10	...S00
i	$M_{2GN}$	$J_G$	$M_1$	2.00	6.30	4.00	12.00	6.70	10.80	5.40	21.50	10.80	19.00	9.50
			$n_1$	3950	3410	4050	1635	2000	3455	4100	1680	2300	3480	4110
			$I_{M400}$	2.4	6.0	4.4	4.8	3.3	9.1	5.8	8.5	5.5	15.8	10.2
			$P_N$	0.80	2.20	1.70	2.10	1.40	3.90	2.30	3.80	2.60	6.90	4.10
			$J_M$	2.44	8.34	8.34	19.32	19.24	19.24	19.24	36.04	36.04	36.04	36.04
19.444	450	0.99	$M_2$		114	71	219	121	198	97	397	198		174
			c		2.9	4.4	2.0	3.3	1.7	3.2	1.1	2.0		1.8
			$n_{2 \text{ Eck}}$		175	208	84	103	178	211	86	118		211
			$n_{2 \text{ th}}$		175	208	84	103	178	185	86	118		160
21.438	450	0.93	$M_2$		126	79	242	134	219	108		218		192
			c		2.7	4.0	1.8	3.0	1.6	2.9		1.8		1.7
			$n_{2 \text{ Eck}}$		159	189	76	93	161	191		107		192
			$n_{2 \text{ th}}$		159	189	76	93	159	167		107		145
25.309	450	0.63	$M_2$		149	93	287	158	258	127				
			c		2.6	3.8	1.6	2.8	1.5	2.8				
			$n_{2 \text{ Eck}}$		135	160	65	79	137	162				
			$n_{2 \text{ th}}$		135	160	65	79	137	142				
27.903	450	0.59	$M_2$		165	103	317	175	285	141				
			c		2.3	3.5	1.4	2.5	1.4	2.6				
			$n_{2 \text{ Eck}}$		122	145	59	72	124	147				
			$n_{2 \text{ th}}$		122	145	59	72	124	129				
31.481	450	0.46	$M_2$		186	117	358	198	322	159				
			c		2.1	3.1	1.3	2.3	1.2	2.3				
			$n_{2 \text{ Eck}}$		108	129	52	64	110	130				
			$n_{2 \text{ th}}$		108	129	52	64	110	114				
34.708	450	0.43	$M_2$	63	206	129	395	219	356	176				
			c	5.6	1.9	2.8	1.1	2.0	1.1	2.1				
			$n_{2 \text{ Eck}}$	114	98	117	47	58	100	118				
			$n_{2 \text{ th}}$	114	98	117	47	58	100	103				
40.741	450	0.28	$M_2$	74	242	152								
			c	5.3	1.8	2.6								
			$n_{2 \text{ Eck}}$	97	84	99								
			$n_{2 \text{ th}}$	97	84	99								
44.917	450	0.27	$M_2$	82	267	168								
			c	4.8	1.6	2.4								
			$n_{2 \text{ Eck}}$	88	76	90								
			$n_{2 \text{ th}}$	88	76	90								
49.444	450	0.21	$M_2$	91	295	186								
			c	4.4	1.5	2.2								
			$n_{2 \text{ Eck}}$	80	69	82								
			$n_{2 \text{ th}}$	80	69	82								
54.513	450	0.20	$M_2$	100	325	205								
			c	4.0	1.3	2.0								
			$n_{2 \text{ Eck}}$	73	63	74								
			$n_{2 \text{ th}}$	72	63	74								
62.500	378	0.13	$M_2$	116										
			c	2.9										
			$n_{2 \text{ Eck}}$	63										
			$n_{2 \text{ th}}$	63										
68.906	417	0.13	$M_2$	128										
			c	2.9										
			$n_{2 \text{ Eck}}$	57										
			$n_{2 \text{ th}}$	57										

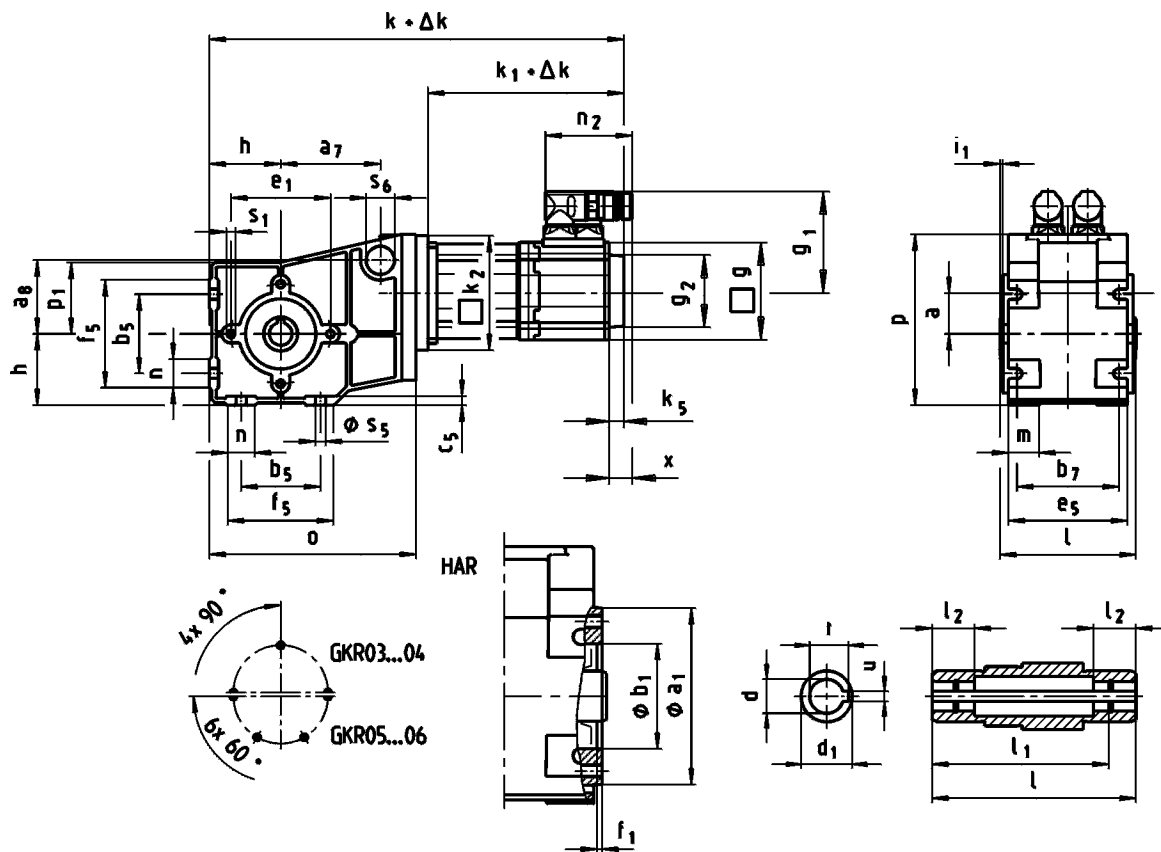
M ... [Nm]  
n ... [r/min]  
J ... [kgcm<sup>2</sup>]

P ... [kW]  
I ... [A]  
i [-]  
c [-]



# GKR [mm]

## GKR□□-2S (MCS)



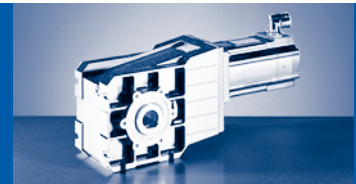
### GKR□□-2S H□R ... RSO

		06C C41	06F C41	06I C41	09D C41	09F C38	09H C41	09L C41	12D C20	12D C41	12H C15	12H C30	12H C35	12L C20	12L C41
GKR03...	k	294	324	354											
GKR04...	k	331	361	391	383	403	423	463							
GKR05...	k	384	414	444	437	457	477	517	454		494			534	
GKR06...	k	436	466	496	488	508	528	568	505		545			585	
...RSO B0 <sup>1)</sup>	$\Delta k$	0													
...RSO P□ <sup>1)</sup>	$\Delta k$	19			20										
	$k_1$	132	162	192	183	203	223	263	188		228			268	
	$k_2$	66			91				118				145 <sup>2)</sup>		
...RSO	g	62			89				116						
	$k_5$	0			13				14						
	$g_2$	□ 62			Ø 67				Ø 72						
	$g_1$	76			90				105						
	$n_2$	64			78										
	x	21							18						

<sup>1)</sup> → 801 - SRS/SRM/ECN/EQN/EQI/C20

<sup>2)</sup> GKR05: 12DC20 ... 12LC41





### GKR□□-2S H□R ... RSO

		14D C15	14D C36	14H C15	14H C32	14L C15	14L C32	14P C14	14P C32
GKR06...	k	521		561		601		641	
...RSO B0 <sup>1)</sup>	Δ k	0							
...RSO P□ <sup>1)</sup>	Δ k	28							
	k <sub>1</sub>	201		241		281		321	
	k <sub>2</sub>	145							
	g	143							
...RSO	k <sub>5</sub>	24							
	g <sub>2</sub>	Ø 78							
	g <sub>1</sub>	116				147		116	147
	n <sub>2</sub>	78				94		78	94
	x	16				38		16	38

<sup>1)</sup> → 801 - SRS/SRM/ECN/EQN/EQI/C20

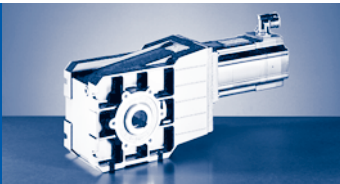
### GKR□□-2S H□R

	o	p	p <sub>1</sub>	h	a	a <sub>7</sub>	a <sub>8</sub>	s <sub>6</sub>
GKR03...	142	117	48	50	29	66	39	25x12
GKR04...	189	151	63	63	36	88	65	25x17
GKR05...	251	181	82	80	40	-	-	-
GKR06...	307	226	100	100	51	-	-	-

	b <sub>5</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	m	n	s <sub>5</sub>
GKR03...	60	75	7	90	80	22	20	6.6
GKR04...	70	90	8	105	95	28	25	9
GKR05...	100	100	11	115	138	27	48	
GKR06...	120	125	12	145	164	32	53	11

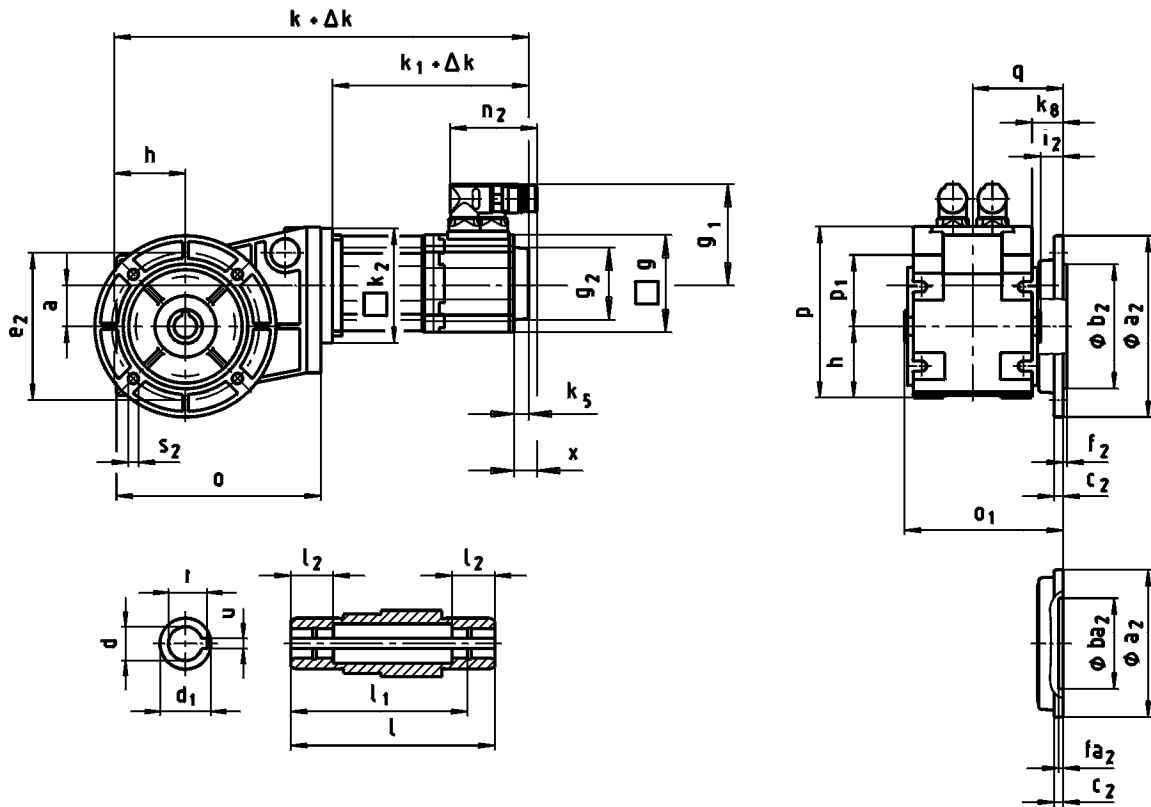
	d	l	d <sub>1</sub>	l <sub>1</sub>	l <sub>2</sub>	u	t	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	i <sub>1</sub>	s <sub>1</sub>
	H7					JS9	+0,2		J7				
GKR03...	18	100	30	85	22	6	20.8	85	55	70	2.5	2.5	M6x12
	20						22.8						
GKR04...	25	120	35	105	25	8	27 <sup>2)</sup>	104	62	88	3	4	M8x16
	30						33.3						
GKR05...	35	143	50	127	30	10	38.3	116	80	100	4	4	M8x15
	40						43.3						
GKR06...	45	170	65	150	30	14	48.8	140	100	120	4	5	M10x22

<sup>2)</sup> DIN 6885/3



# GKR [mm]

## GKR□□-2S (MCS)

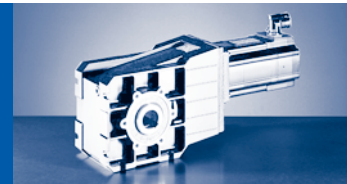


### GKR□□-2S HAK ... RSO

		06C C41	06F C41	06I C41	09D C41	09F C38	09H C41	09L C41	12D C20	12D C41	12H C15	12H C30	12H C35	12L C20	12L C41		
GKR03...	k	294	324	354													
GKR04...	k	331	361	391	383	403	423	463									
GKR05...	k	384	414	444	437	457	477	517	454		494			534			
GKR06...	k	436	466	496	488	508	528	568	505		545			585			
...RSO B0 <sup>1)</sup>	$\Delta k$	0															
...RSO P□ <sup>1)</sup>	$\Delta k$	19								20							
...RSO	$k_1$	132	162	192	183	203	223	263	188		228			268			
	$k_2$	66			91								118		145 <sup>2)</sup>		
	g	62			89								116				
	$k_5$	0			13								14				
	$g_2$	□ 62			Ø 67								Ø 72				
	$g_1$	76			90								105				
	$n_2$	64							78								
	x					21								18			

<sup>1)</sup> → 801 - SRS/SRM/ECN/EQN/EQI/C20

<sup>2)</sup> GKR05: 12DC20 ... 12LC41



### GKR□□-2S HAK ... RSO

		14D C15	14D C36	14H C15	14H C32	14L C15	14L C32	14P C14	14P C32
GKR06...	k	521		561		601		641	
...RSO B0 <sup>1)</sup>	Δ k	0							
...RSO P□ <sup>1)</sup>	Δ k	28							
	k <sub>1</sub>	201		241		281		321	
	k <sub>2</sub>	145							
	g	143							
...RSO	k <sub>5</sub>	24							
	g <sub>2</sub>	Ø 78							
	g <sub>1</sub>	116				147		116	147
	n <sub>2</sub>	78				94		78	94
	x	16				38		16	38

<sup>1)</sup> → 801 - SRS/SRM/ECN/EQN/EQI/C20

### GKR□□-2S HAK

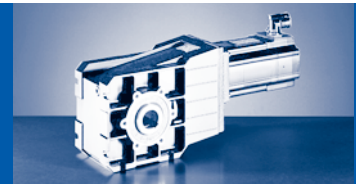
	o	o <sub>1</sub>	p	p <sub>1</sub>	h	a	q	k <sub>8</sub>
GKR03...	142	130	117	48	50	29	80	35
GKR04...	189	140	151	63	63	36		28
GKR05...	251	177	181	82	80	40	105	48
GKR06...	307	212	226	100	100	51	126.5	54

	d	l	d <sub>1</sub>	l <sub>1</sub>	l <sub>2</sub>	u	t	a <sub>2</sub>	b <sub>2</sub>	ba <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	fa <sub>2</sub>	i <sub>2</sub>	s <sub>2</sub>
	H7					JS9	+0,2		j7	H7						4x90°
GKR03...	18	100	30	85	22	6	20.8	110	-	60	8	87	-	4	30	9
	20						22.8									120
GKR04...	25	120	35	105	25	8	27 <sup>2)</sup>	160	110	-	12	130	3.5	-	20	9
	30						33.3									200
GKR05...	35	143	50	127	30	10	38.3	200	130	-	12	165	3.5	-	33.5	11
	40						43.3									250
GKR06...	45	170	65	150	30	14	48.8	250	180	-	12	215	4	-	41.5	14

<sup>2)</sup> DIN 6885/3





GKR□□-2S V□R ... RSO

		14D C15	14D C36	14H C15	14H C32	14L C15	14L C32	14P C14	14P C32
GKR06...	k	521		561		601		641	
...RSO B0 <sup>1)</sup>	Δ k	0							
...RSO P□ <sup>1)</sup>	Δ k	28							
	k <sub>1</sub>	201		241		281		321	
	k <sub>2</sub>	145							
	g	143							
...RSO	k <sub>5</sub>	24							
	g <sub>2</sub>	Ø 78							
	g <sub>1</sub>	116				147		116	147
	n <sub>2</sub>	78				94		78	94
	x	16				38		16	38

<sup>1)</sup> → 801 - SRS/SRM/ECN/EQN/EQI/C20

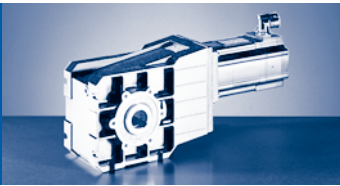
GKR□□-2S V□R

	o	o <sub>1</sub>	p	p <sub>1</sub>	h	a	q	a <sub>7</sub>	a <sub>8</sub>	s <sub>6</sub>
GKR03...	142	138	117	48	50	29	90	66	39	25x12
GKR04...	189	158	151	63	63	36	100	88	65	25x17
GKR05...	251	199	181	82	80	40	131.5	-	-	-
GKR06...	307	235	226	100	100	51	155	-	-	-

	b <sub>5</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	m	n	s <sub>5</sub>
GKR03...	60	75	7	90	80	22	20	6.6
GKR04...	70	90	8	105	95	28	25	9
GKR05...	100	100	11	115	138	27	48	
GKR06...	120	125	12	145	164	32	53	11

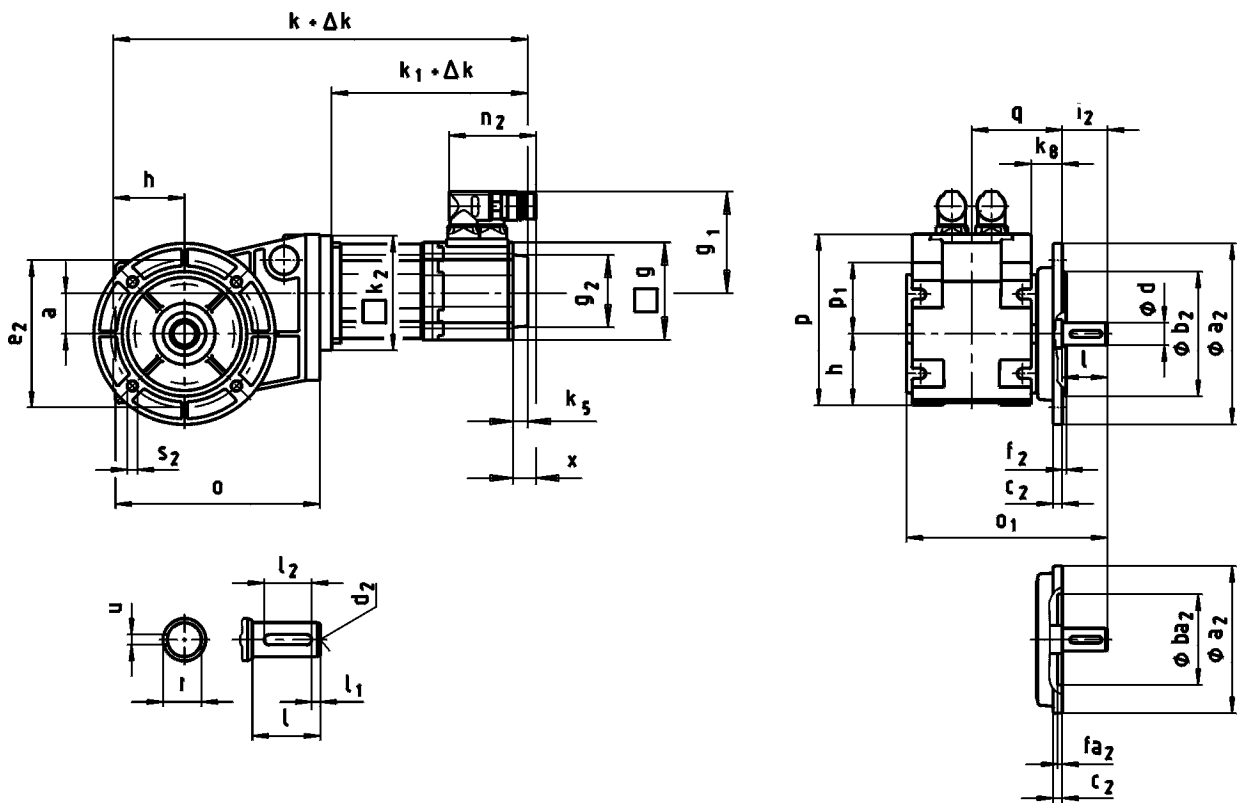
	d	l	d <sub>1</sub>	l <sub>1</sub>	l <sub>2</sub>	d <sub>2</sub>	u	t	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	i <sub>1</sub>	s <sub>1</sub>
										J7				
GKR03...	20	40	30	5	28	M6	6	22.5	85	55	70	2.5	42.5	M6x12
GKR04...									104	62	88	3		M8x16
GKR05...	30	60	50	6	45	M10	8	33	116	80	100	4	64	M8x15
GKR06...									140	100	120		75	M10x22

d ≤ 50 mm: k6; d > 50 mm: m6



# GKR [mm]

## GKR□□-2S (MCS)

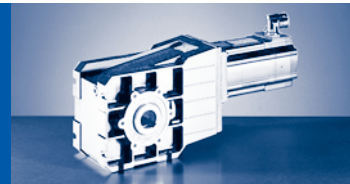


### GKR□□-2S VAK ... RSO

		06C C41	06F C41	06I C41	09D C41	09F C38	09H C41	09L C41	12D C20	12D C41	12H C15	12H C30	12H C35	12L C20	12L C41
GKR03...	k	294	324	354											
GKR04...	k	331	361	391	383	403	423	463							
GKR05...	k	384	414	444	437	457	477	517	454			494			534
GKR06...	k	436	466	496	488	508	528	568	505			545			585
...RSO B0 <sup>1)</sup>	$\Delta k$	0													
...RSO P□ <sup>2)</sup>	$\Delta k$	19			20										
	$k_1$	132	162	192	183	203	223	263	188			228		268	
	$k_2$	66			91							118		145 <sup>2)</sup>	
	g	62			89							116			
...RSO	$k_5$	0			13							14			
	$g_2$	□ 62			Ø 67							Ø 72			
	$g_1$	76			90							105			
	$n_2$	64							78						
	x				21							18			

<sup>1)</sup> → 801 - SRS/SRM/ECN/EQN/EQI/C20

<sup>2)</sup> GKR05: 12DC20 ... 12LC41



### GKR□□-2S VAK ... RSO

		14D C15	14D C36	14H C15	14H C32	14L C15	14L C32	14P C14	14P C32
GKR06...	k	521		561		601		641	
...RSO B0 <sup>1)</sup>	Δ k	0							
...RSO P□ <sup>1)</sup>	Δ k	28							
	k <sub>1</sub>	201		241		281		321	
	k <sub>2</sub>	145							
	g	143							
...RSO	k <sub>5</sub>	24							
	g <sub>2</sub>	Ø 78							
	g <sub>1</sub>	116				147		116	147
	n <sub>2</sub>	78				94		78	94
	x	16				38		16	38

<sup>1)</sup> → 801 - SRS/SRM/ECN/EQN/EQI/C20

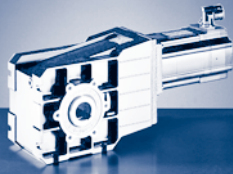
### GKR□□-2S VAK

	o	o <sub>1</sub>	p	p <sub>1</sub>	h	a	q	k <sub>8</sub>
GKR03...	142	168	117	48	50	29	80	35
GKR04...	189	178	151	63	63	36	80.5	28
GKR05...	251	233	181	82	80	40	105	48
GKR06...	307	277	226	100	100	51	126.5	54

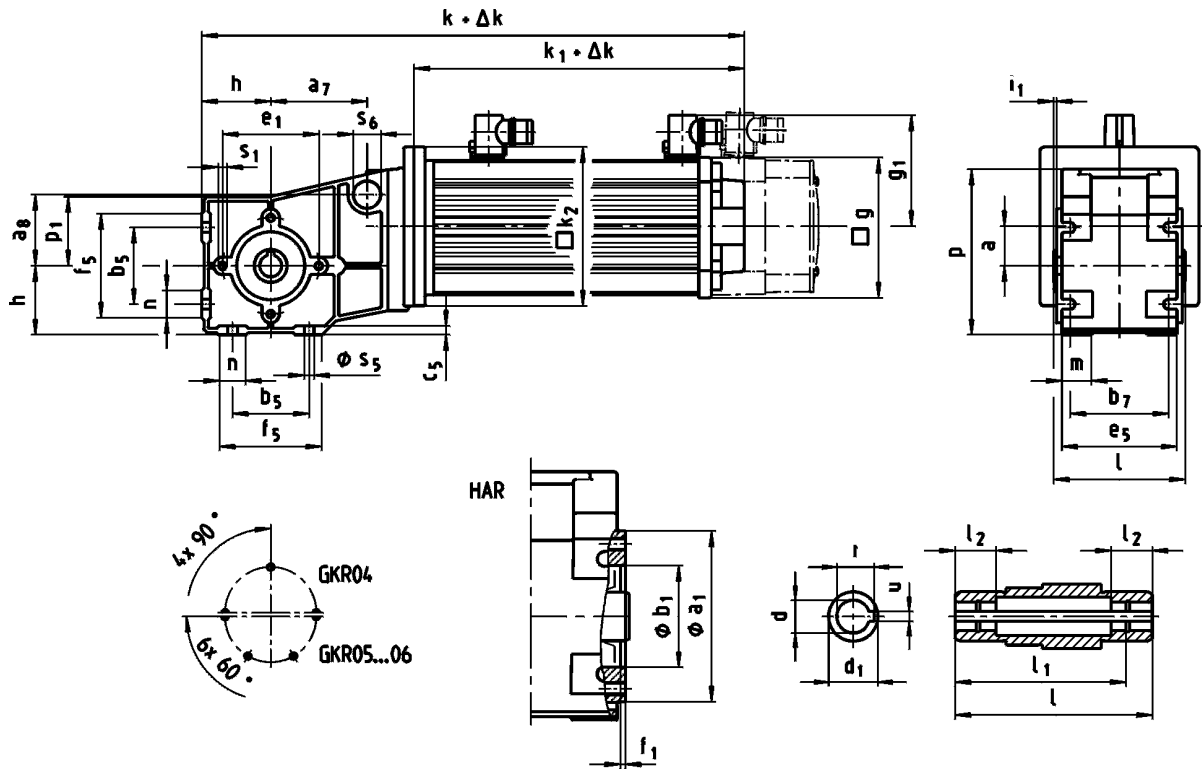
	d	l	l <sub>1</sub>	l <sub>2</sub>	d <sub>2</sub>	u	t	a <sub>2</sub>	b <sub>2</sub>	ba <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	fa <sub>2</sub>	i <sub>2</sub>	s <sub>2</sub>
									j7	H7						4x90°
GKR03...	20	40	5	28	M6	6	22.5	110	-	60	8	87	-	4	40	9
GKR04...								120	80	100		3	7			
GKR05...	30	60	6	45	M10	8	33	160	110	-	12	130	3.5	-	60	9
GKR06...								200	130	165		11				
	35	70	7	56	M12	10	38	250	180			215	4		70	14

d ≤ 50 mm: k6; d > 50 mm: m6



# GKR [mm]

## GKR□□-2A (MCA)

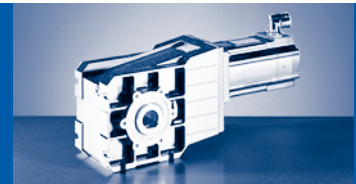


### GKR□□-2A H□R ... RSO

		10I C40 ...S00	13I C41 ...S00	13I C34 ...F10	14L C20 ...S00	14L C41 ...S00	14L C16 ...F10	14L C35 ...F10	17N C23 ...S00	17N C41 ...S00	17N C17 ...F10	17N C35 ...F10
GKR04...	k	459	467	535								
GKR05...	k	512	521	589	571		633					
GKR06...	k	564	572	640	622		684	661		750		
...RSO B0 <sup>1)</sup>	$\Delta k$	0										
...RSO P□ <sup>1)</sup>	$\Delta k$	25	35		33				35			
	$k_1$	258	267	335	307		369	346		435		
	$k_2$	145				180						
	g	102	131		142			165				
	$g_1$	90	102		109			118				

<sup>1)</sup> → 803 - SRS/SRM/ECN/EQN/EQI/S20/T20/CDD





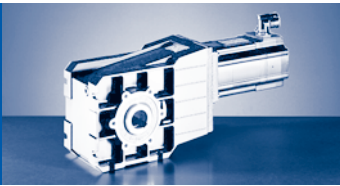
GKR□□-2A H□R

	o	p	p <sub>1</sub>	h	a	a <sub>7</sub>	a <sub>8</sub>	s <sub>6</sub>
GKR04...	189	151	63	63	36	88	65	25x17
GKR05...	251	181	82	80	40	-	-	-
GKR06...	307	226	100	100	51	-	-	-

	b <sub>5</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	m	n	s <sub>5</sub>
GKR04...	70	90	8	105	95	28	25	9
GKR05...	100	100	11	115	138	27	48	
GKR06...	120	125	12	145	164	32	53	11

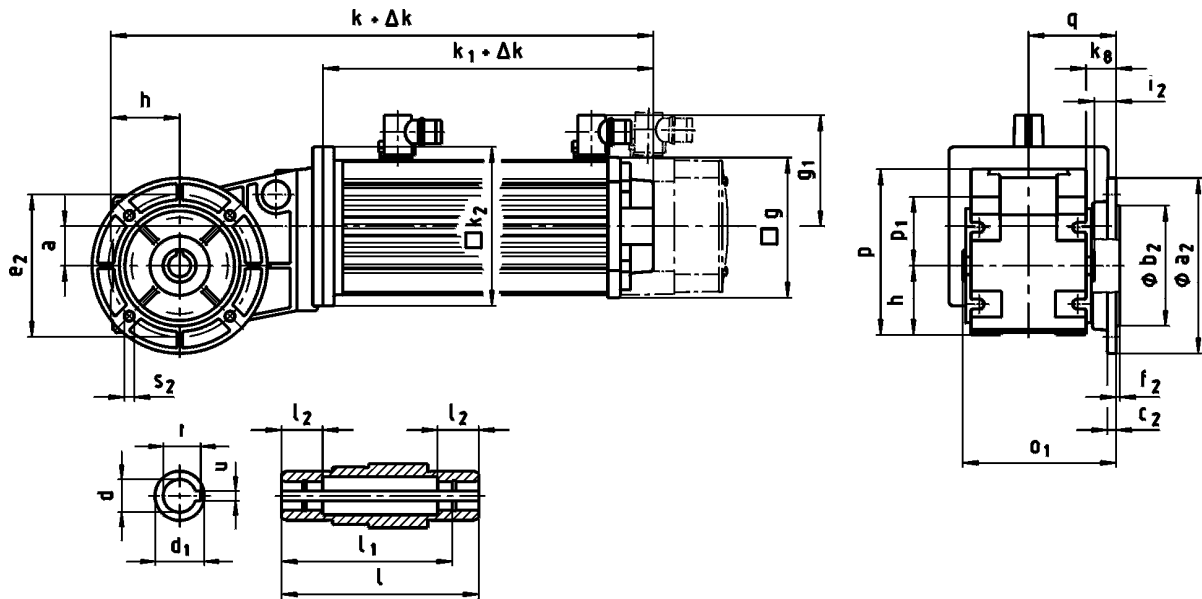
	d	l	d <sub>1</sub>	l <sub>1</sub>	l <sub>2</sub>	u	t	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	i <sub>1</sub>	s <sub>1</sub>
	H7					JS9	+0,2		J7				
GKR04...	20	120	30	105	25	6	22.8	104	62	88	3	2.5	M8x16
	25		35			8	27 <sup>1)</sup>						
GKR05...	30	143	50	127	30	10	33.3	116	80	100	4	4	M8x15
	35						38.3						
GKR06...	40	170	65	150	30	14	43.3	140	100	120	4	5	M10x22
	45						48.8						

<sup>1)</sup> DIN 6885/3



# GKR [mm]

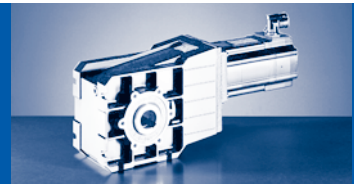
## GKR□□-2A (MCA)



### GKR□□-2A HAK ... RSO

		10I C40 ...S00	13I C41 ...S00	13I C34 ...F10	14L C20 ...S00	14L C41 ...S00	14L C16 ...F10	14L C35 ...F10	17N C23 ...S00	17N C41 ...S00	17N C17 ...F10	17N C35 ...F10
GKR04...	k	459	467	535								
GKR05...	k	512	521	589	571		633					
GKR06...	k	564	572	640	622		684	661		750		
...RSO B0 <sup>1)</sup>	Δ k	0										
...RSO P□ <sup>1)</sup>	Δ k	25	35			33				35		
	k <sub>1</sub>	258	267	335	307		369		346		435	
	k <sub>2</sub>	145					180					
	g	102	131			142				165		
	g <sub>1</sub>	90	102			109				118		

<sup>1)</sup> → 803 - SRS/SRM/ECN/EQN/EQI/S20/T20/CDD



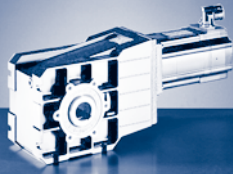
GKR□□-2A HAK

	o	o <sub>1</sub>	p	p <sub>1</sub>	h	a	q	k <sub>8</sub>
GKR04...	189	140	151	63	63	36	80	28
GKR05...	251	177	181	82	80	40	105	48
GKR06...	307	212	226	100	100	51	126.5	54

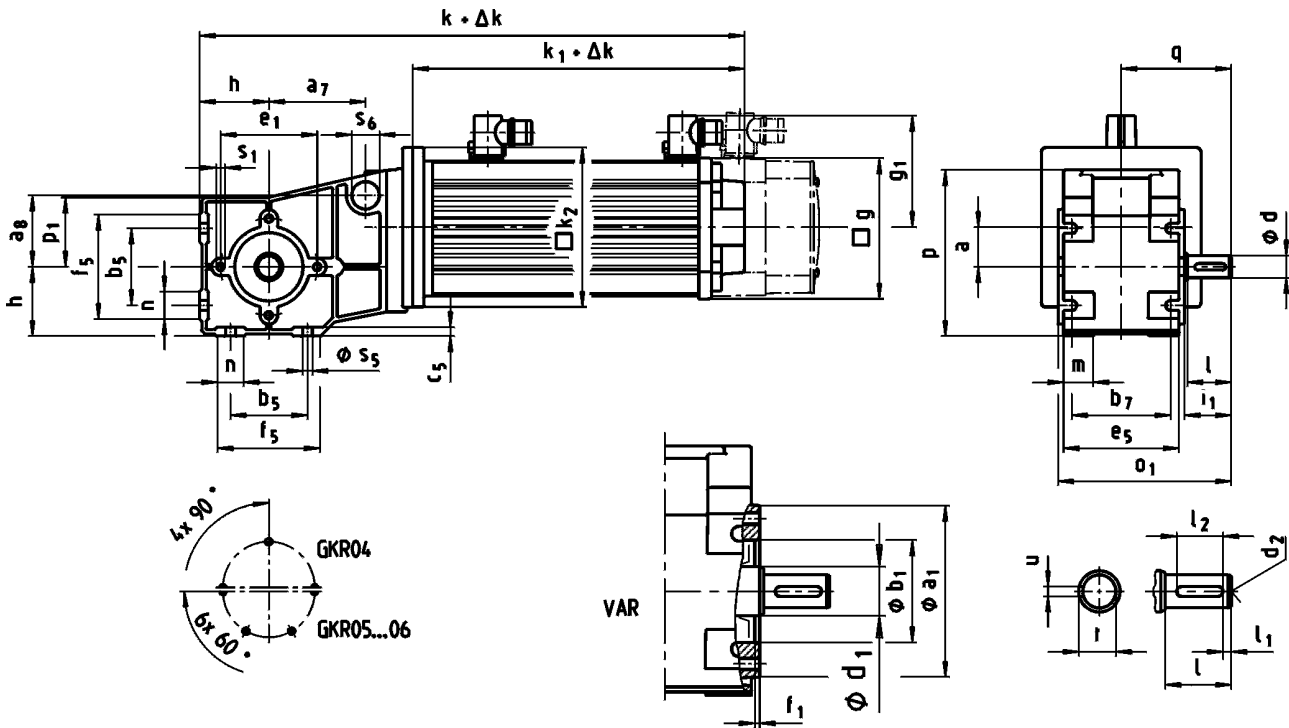
	d	l	d <sub>1</sub>	l <sub>1</sub>	l <sub>2</sub>	u	t	a <sub>2</sub>	b <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	i <sub>2</sub>	s <sub>2</sub>	
	H7					JS9	+0,2		j7					4x90°	
GKR04...	20	120	30	105	25	6	22.8	120	80	8	100	3	20	7	
	25		35			8	27 <sup>1)</sup>							160	110
GKR05...	30	143	50	127		10	38.3	200	130		12	165	3.5	33.5	11
	35					12	43.3								
GKR06...	40	170	65	150	30	14	48.8	250	180	215		4	41.5	14	
	45					14	48.8	250	180	215		4	41.5	14	

<sup>1)</sup> DIN 6885/3



# GKR [mm]

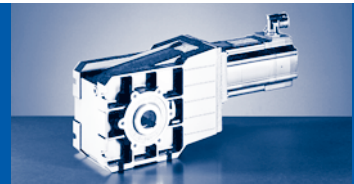
## GKR□□-2A (MCA)



### GKR□□-2A V□R ... RSO

		10I C40 ...S00	13I C41 ...S00	13I C34 ...F10	14L C20 ...S00	14L C41 ...S00	14L C16 ...F10	14L C35 ...F10	17N C23 ...S00	17N C41 ...S00	17N C17 ...F10	17N C35 ...F10
GKR04...	k	459	467	535								
GKR05...	k	512	521	589	571		633					
GKR06...	k	564	572	640	622		684	661		750		
...RSO B0 <sup>1)</sup>	$\Delta k$	0										
...RSO P□ <sup>1)</sup>	$\Delta k$	25	35			33				35		
	$k_1$	258	267	335	307		369		346		435	
	$k_2$	145					180					
	g	102	131			142			165			
	$g_1$	90	102			109			118			

<sup>1)</sup> → 803 - SRS/SRM/ECN/EQN/EQI/S20/T20/CDD



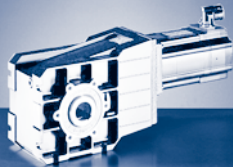
GKR□□-2A V□R

	o	o <sub>1</sub>	p	p <sub>1</sub>	h	a	q	a <sub>7</sub>	a <sub>8</sub>	s <sub>6</sub>
GKR04...	189	158	151	63	63	36	100	88	65	25x17
GKR05...	251	199	181	82	80	40	131.5	-	-	-
GKR06...	307	235	226	100	100	51	155	-	-	-

	b <sub>5</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	m	n	s <sub>5</sub>
GKR04...	70	90	8	105	95	28	25	9
GKR05...	100	100	11	115	138	27	48	
GKR06...	120	125	12	145	164	32	53	11

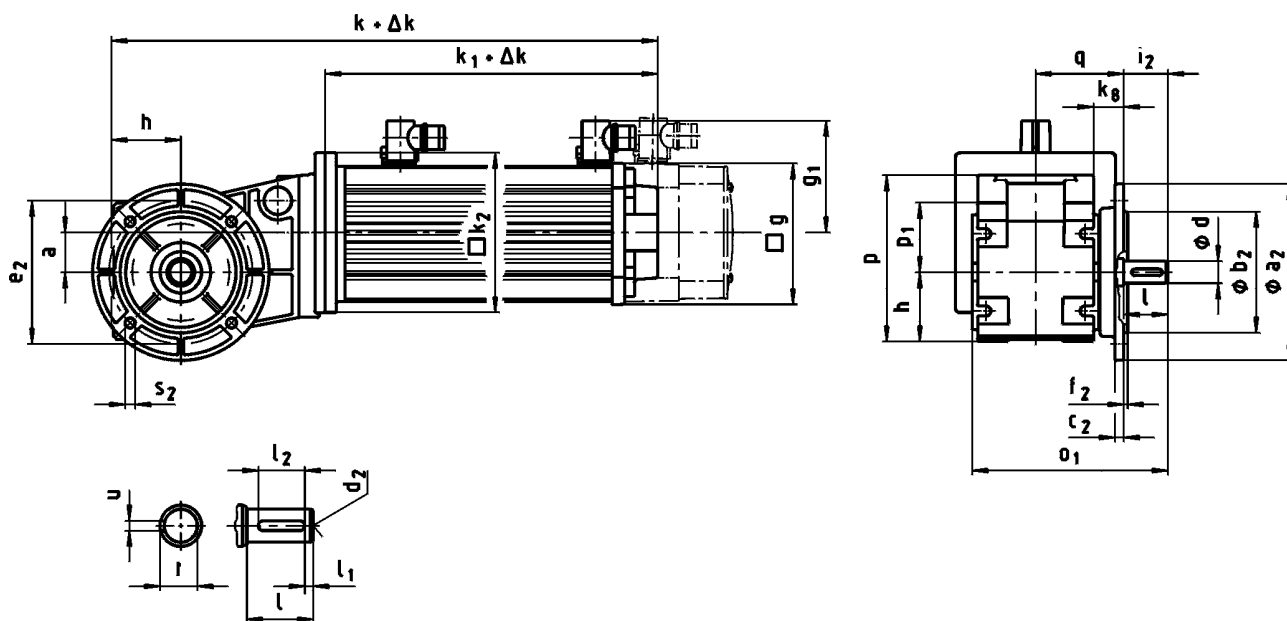
	d	l	d <sub>1</sub>	l <sub>1</sub>	l <sub>2</sub>	d <sub>2</sub>	u	t	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	i <sub>1</sub>	s <sub>1</sub>
										J7				
GKR04...	20	40	30	5	28	M6	6	22.5	104	62	88	3	42.5	M8x16
GKR05...	30	60	50	6	45	M10	8	33	116	80	100	4	64	M8x15
GKR06...	35	70	65	7	56	M12	10	38	140	100	120		75	M10x22

d ≤ 50 mm: k6; d > 50 mm: m6



# GKR [mm]

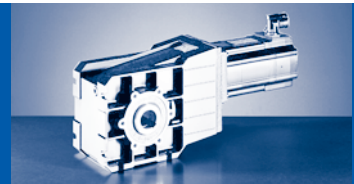
## GKR□□-2A (MCA)



### GKR□□-2A VAK ... RSO

		10I C40 ...S00	13I C41 ...S00	13I C34 ...F10	14L C20 ...S00	14L C41 ...S00	14L C16 ...F10	14L C35 ...F10	17N C23 ...S00	17N C41 ...S00	17N C17 ...F10	17N C35 ...F10
GKR04...	k	459	467	535								
GKR05...	k	512	521	589	571		633					
GKR06...	k	564	572	640	622		684	661		750		
...RSO B0 <sup>1)</sup>	$\Delta k$	0										
...RSO P□ <sup>1)</sup>	$\Delta k$	25	35		33				35			
	$k_1$	258	267	335	307		369		346		435	
	$k_2$	145				180						
	g	102	131		142				165			
	$g_1$	90	102		109				118			

<sup>1)</sup> → 803 - SRS/SRM/ECN/EQN/EQI/S20/T20/CDD



GKR□□-2A VAK

	o	o <sub>1</sub>	p	p <sub>1</sub>	h	a	q	k <sub>8</sub>
GKR04...	189	178	151	63	63	36	80.5	28
GKR05...	251	233	181	82	80	40	105	48
GKR06...	307	277	226	100	100	51	126.5	54

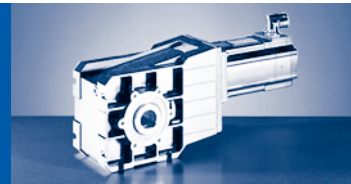
  

	d	l	l <sub>1</sub>	l <sub>2</sub>	d <sub>2</sub>	u	t	a <sub>2</sub>	b <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	i <sub>2</sub>	s <sub>2</sub>
									j7					4x90°
GKR04...	20	40	5	28	M6	6	22.5	120	80	8	100	3	40	7
								160	110		130			9
GKR05...	30	60	6	45	M10	8	33	200	130	12	165	3.5	60	11
								250	180		215			4

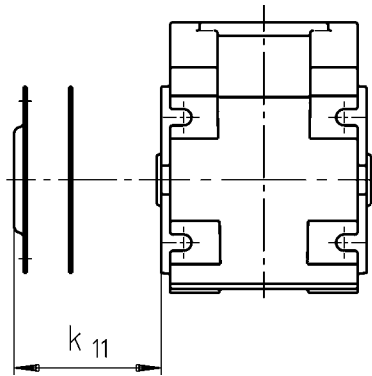
d ≤ 50 mm: k6; d > 50 mm: m6





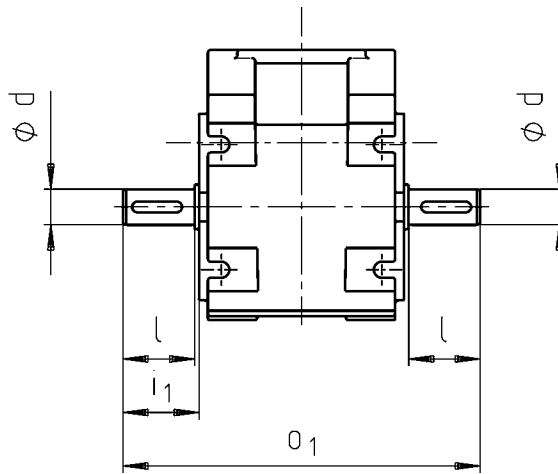


Hoseproof hollow shaft cover

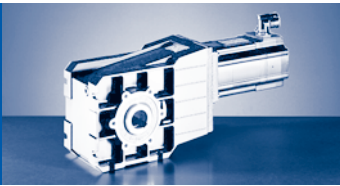


	Cover including seal
	$k_{11}$
GKR03...	9
GKR04...	10
GKR05...	11

Gearbox with 2nd output shaft end

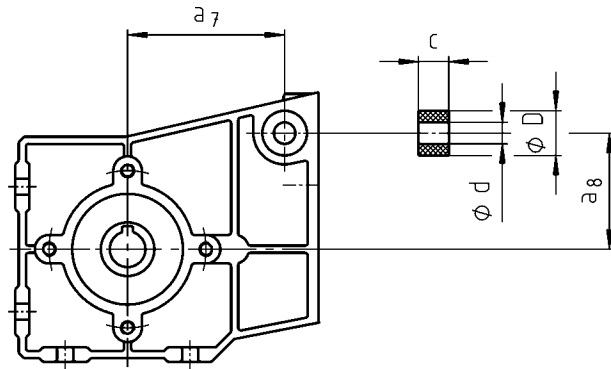


	d	l	$i_1$	$o_1$
GKR03...	20	40	42.5	180
GKR04...				200
GKR05...	30	60	64	263
GKR06...	35	70	75	310

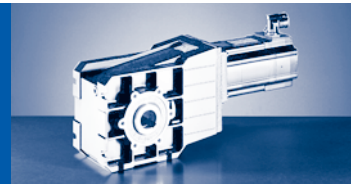


# GKR & [mm]

## Rubber buffer for torque plate

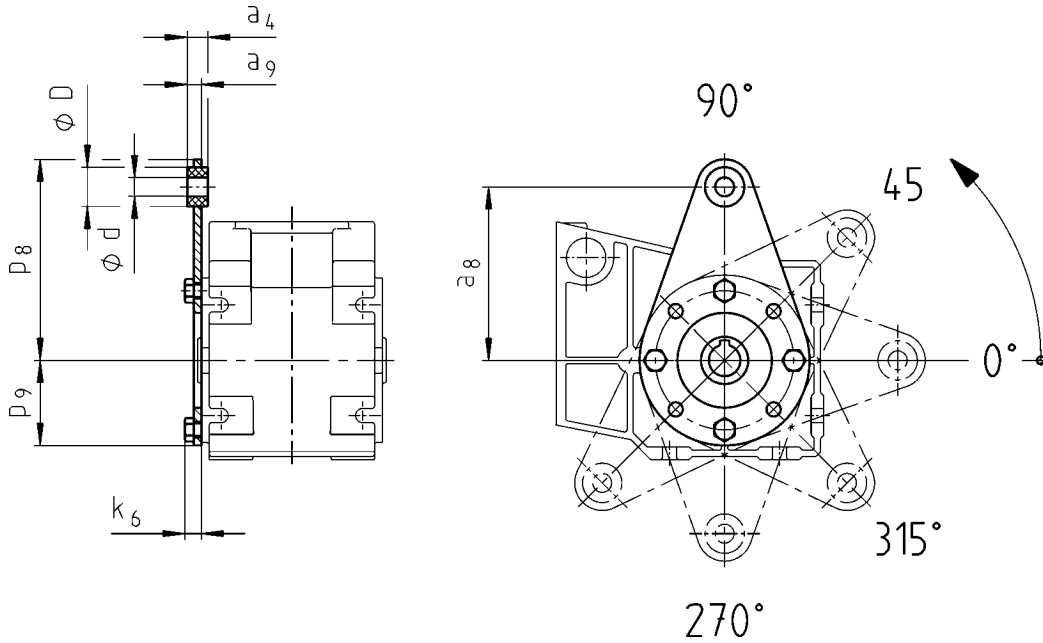


	d	D	c	a <sub>7</sub>	a <sub>8</sub>
GKR03...	10	25	13	66	39
GKR04...				88	65



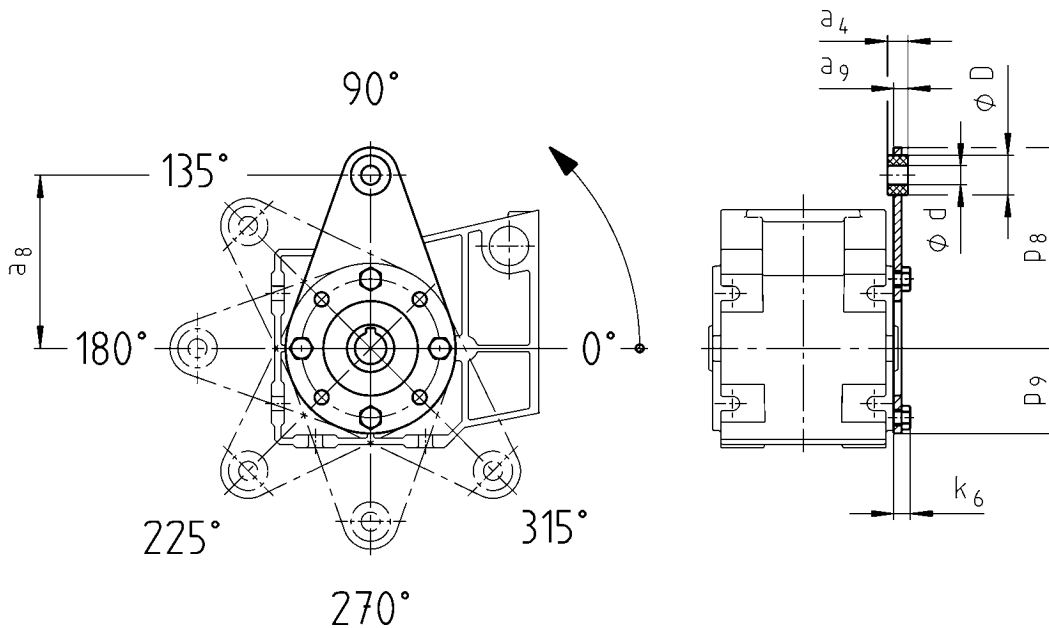
**GKR03/04**

**Torque plate at threaded hole circle in position 3**

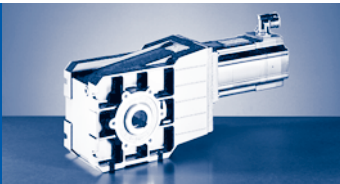


**GKR03/04**

**Torque plate at threaded hole circle in position 5**



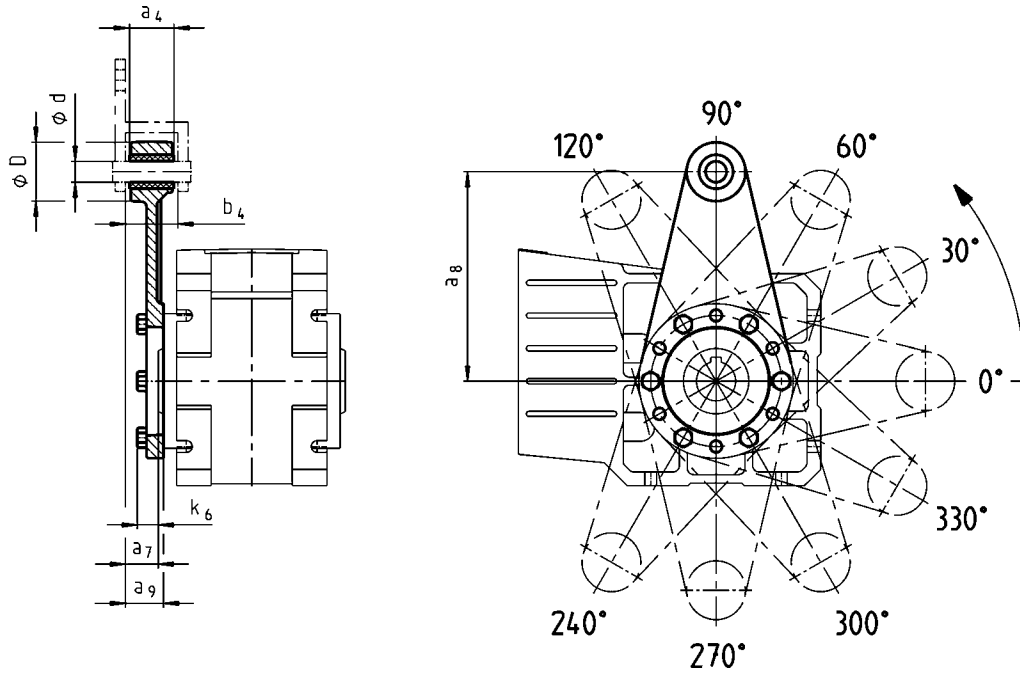
	a <sub>4</sub>	a <sub>8</sub>	a <sub>9</sub>	d	D	k <sub>6</sub>	P <sub>8</sub>	P <sub>9</sub>
GKR03...	12	100	8	8	20	9	115	42
GKR04...	13	110	9	10	25	11	128	52



# GKR & [mm]

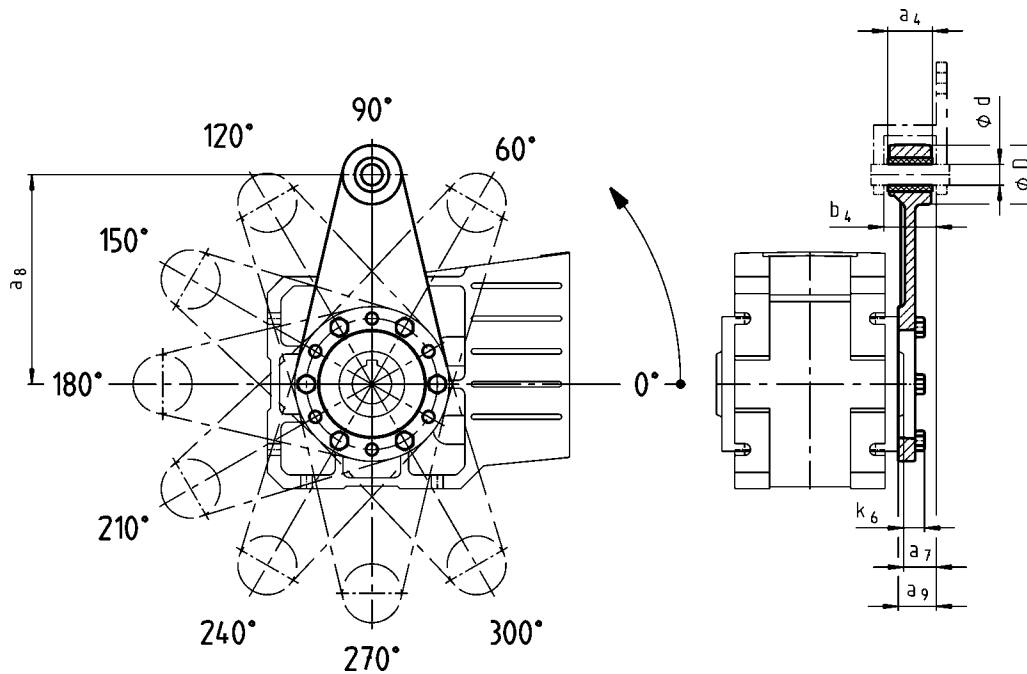
## GKR05/06

Torque plate at threaded hole circle in position 3

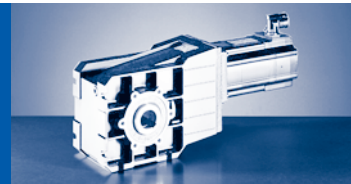


## GKR05/06

Torque plate at threaded hole circle in position 5

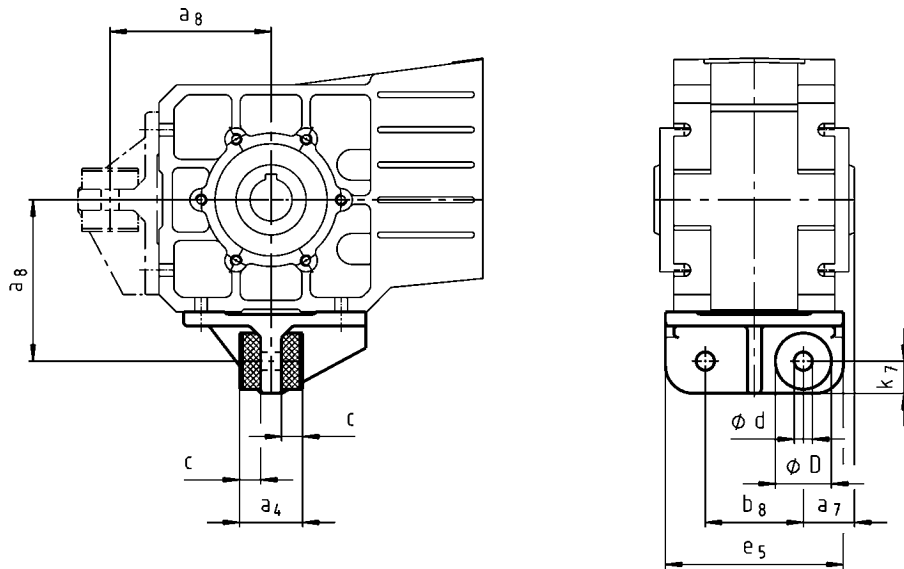


	Installation space							
	a <sub>7</sub>	b <sub>4</sub>	a <sub>4</sub>	a <sub>8</sub>	a <sub>9</sub>	d	D	k <sub>6</sub>
GKR05...	23.5	38.5	34	160	27.5	16	45	15
GKR06...	28	44.5	40	200	33	20	50	18



**GKR05 / 06**

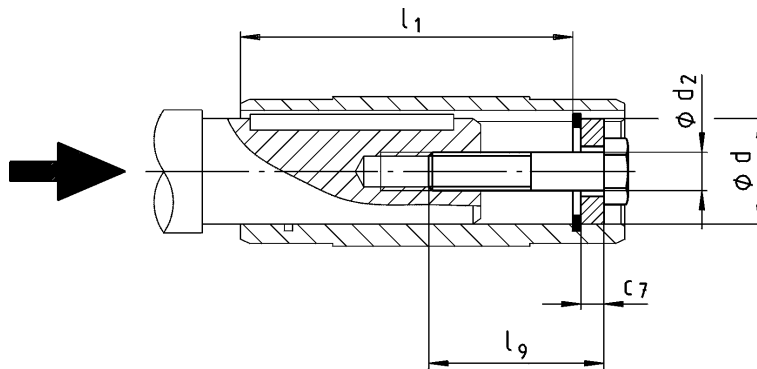
Torque plate at casing foot in position 4 or 6



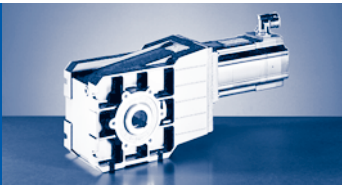
	a <sub>4</sub>	a <sub>7</sub>	a <sub>8</sub>	b <sub>8</sub>	c	d	D	e <sub>5</sub>	k <sub>7</sub>
GKR05...	45	36.5	115	70	15	13	40	127	25
GKR06...	72	45	145	80	27	17	50	145	28

**Mounting set for hollow shaft circlip**

Proposed design for auxiliary tools



	Hollow shaft		Hollow shaft circlip mounting set (Assembly auxiliaries)		
	d	l <sub>1</sub>	d <sub>2</sub>	l <sub>9</sub>	c <sub>7</sub>
	H7				
GKR03...	18	85	M6	40	4
GKR04...	20				
GKR05...	25	127	M10	50	5
	30				6
GKR06...	35	150	M12	60	7
	40				8
	45				9



GKR & [mm]