

Automation systems Drive solutions

Controls
Inverters

Motors

Gearboxes

Engineering Tools

Motors: MF three-phase AC motors

Gearboxes: GKS helical-bevel gearboxes

Contents of the L-force catalogue

About Lenze		Lenze makes many things easy for you.	
		A matter of principle: the right products for every application.	
		L-force product portfolio	
Automation systems		Controller-based Automation	1.1
		Drive-based automation	1.2
Drive solutions		HighLine tasks	2.1
		StateLine tasks	2.2
		BaseLine tasks	2.3
Controls	Cabinet Controller	Controller 3200 C	3.1
		I/O system 1000	3.2
	Panel Controller	Controller p500	3.3
		Monitor Panel	3.4
Inverters	Decentralised	Inverter Drives 8400 protec	4.1
		Inverter Drives 8400 motec	4.2
		Inverter Drives SMV IP65	4.3
	Cabinet	Servo Drives 9400 HighLine	4.4
		Inverter Drives 8400 TopLine	4.5
		Servo Inverters i700	4.6
		Inverter Drives 8400 HighLine	4.7
		Inverter Drives 8400 StateLine	4.8
		Inverter Drives SMV IP31	4.9
		Inverter Drives 8400 BaseLine	4.10
Motors	Servo motors	MCS synchronous servo motors	5.1
		MD□KS synchronous servo motors	5.2
		MQA asynchronous servo motors	5.3
		MCA asynchronous servo motors	5.4
	Three-phase AC motors	MF three-phase AC motors	5.5
		MH three-phase AC motors	5.6
		MD three-phase AC motors	5.7
		m300 Lenze Smart Motor	5.8
		MD/MH basic three-phase AC motors	5.9
Gearboxes	Axial gearbox	g700-P planetary gearbox	6.1
		MPR/MPG planetary gearboxes	6.2
		g500-H helical gearbox	6.3
		GST helical gearboxes	6.4
		g500-S shaft-mounted helical gearbox	6.5
		GFL shaft-mounted helical gearboxes	6.6
	Right-angle gearbox	g500-B bevel gearbox	6.7
		GKR bevel gearboxes	6.8
		GKS helical-bevel gearboxes	6.9
		GSS helical-worm gearboxes	6.10
Motor data	Assignment see above	6.11	
Engineering Tools		Navigator	7.1
		Drive Solution Designer	7.2
		Drive Solution Catalogue	7.3
		Engineer	7.4
		PLC Designer	7.5
		VisiWinNET®	7.6
		EASY Starter	7.7

Lenze makes many things easy for you.

With our motivated and committed approach, we work together with you to create the best possible solution and set your ideas in motion - whether you are looking to optimise an existing machine or develop a new one. We always strive to make things easy and seek perfection therein. This is anchored in our thinking, in our services and in every detail of our products. It's as easy as that!

1

Developing ideas

Are you looking to build the best machine possible and already have some initial ideas? Then get these down on paper together with us, starting with small innovative details and stretching all the way to completely new machines. Working together, we will develop an intelligent and sustainable concept that is perfectly aligned with your specific requirements.

2

Drafting concepts

We see welcome challenges in your machine tasks, supporting you with our comprehensive expertise and providing valuable impetus for your innovations. We take a holistic view of the individual motion and control functions here and draw up consistent, end-to-end drive and automation solutions for you - keeping everything as easy as possible and as extensive as necessary.

3

Implementing solutions

Our easy formula for satisfied customers is to establish an active partnership with fast decision-making processes and an individually tailored offer. We have been using this simple principle to meet the ever more specialised customer requirements in the field of mechanical engineering for many years.

4

Manufacturing machines

Functional diversity in perfect harmony: as one of the few full-range providers in the market, we can provide you with precisely those products that you actually need for any machine task – no more and no less. Our L-force product portfolio, a consistent platform for implementing drive and automation tasks, is invaluable in this regard.

5

Ensuring productivity

Productivity, reliability and new performance peaks on a daily basis – these are our key success factors for your machine. After delivery, we offer you cleverly devised service concepts to ensure continued safe operation. The primary focus here is on technical support, based on the excellent application expertise of our highly-skilled and knowledgeable after-sales team.

A matter of principle: the right products for every application.

Lenze's extensive L-force product portfolio follows a very simple principle. The functions of our finely scaled products are assigned to the three lines Base-Line, State-Line or High-Line.

But what does this mean for you? It allows you to quickly recognise which products represent the best solution for your own specific requirements.

Powerful products with a major impact:

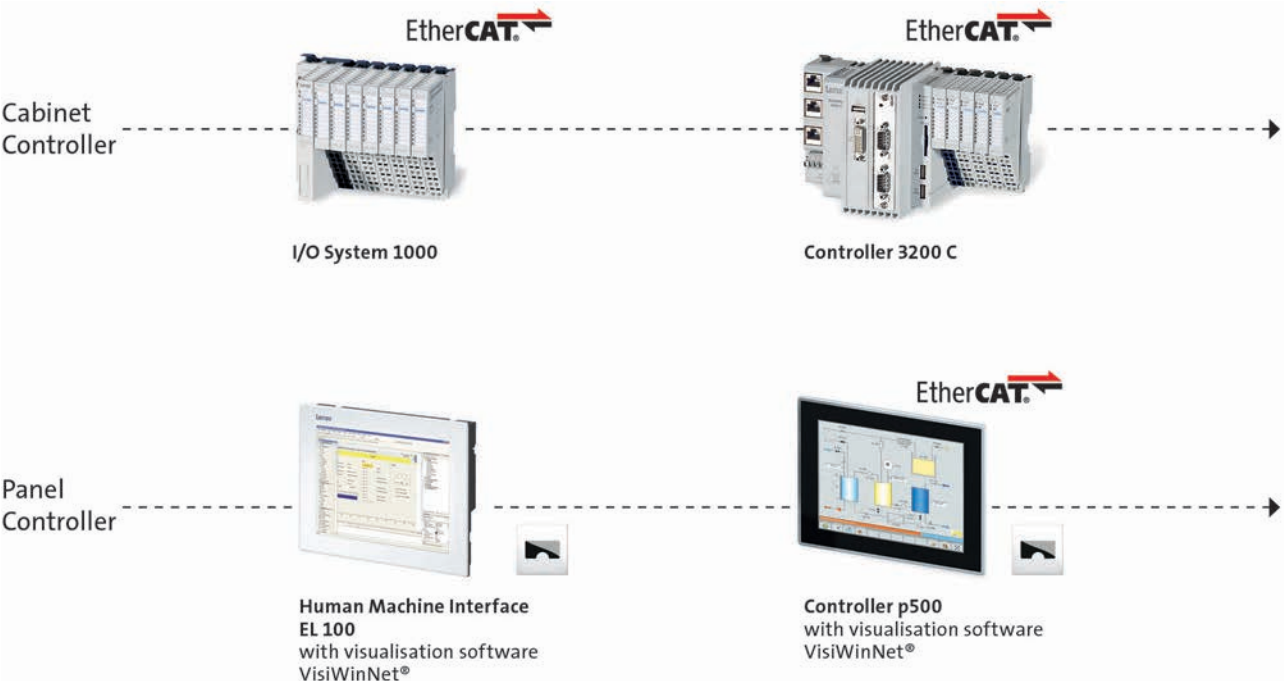
- Easy handling
- High quality and durability
- Reliable technologies in tune with the latest developments

Lenze products undergo the most stringent testing in our own laboratory. This allows us to ensure that you will receive consistently high quality and a long service life. In addition to this, five logistics centres ensure that the Lenze products you select are available for quick delivery anywhere across the globe. It's as easy as that!

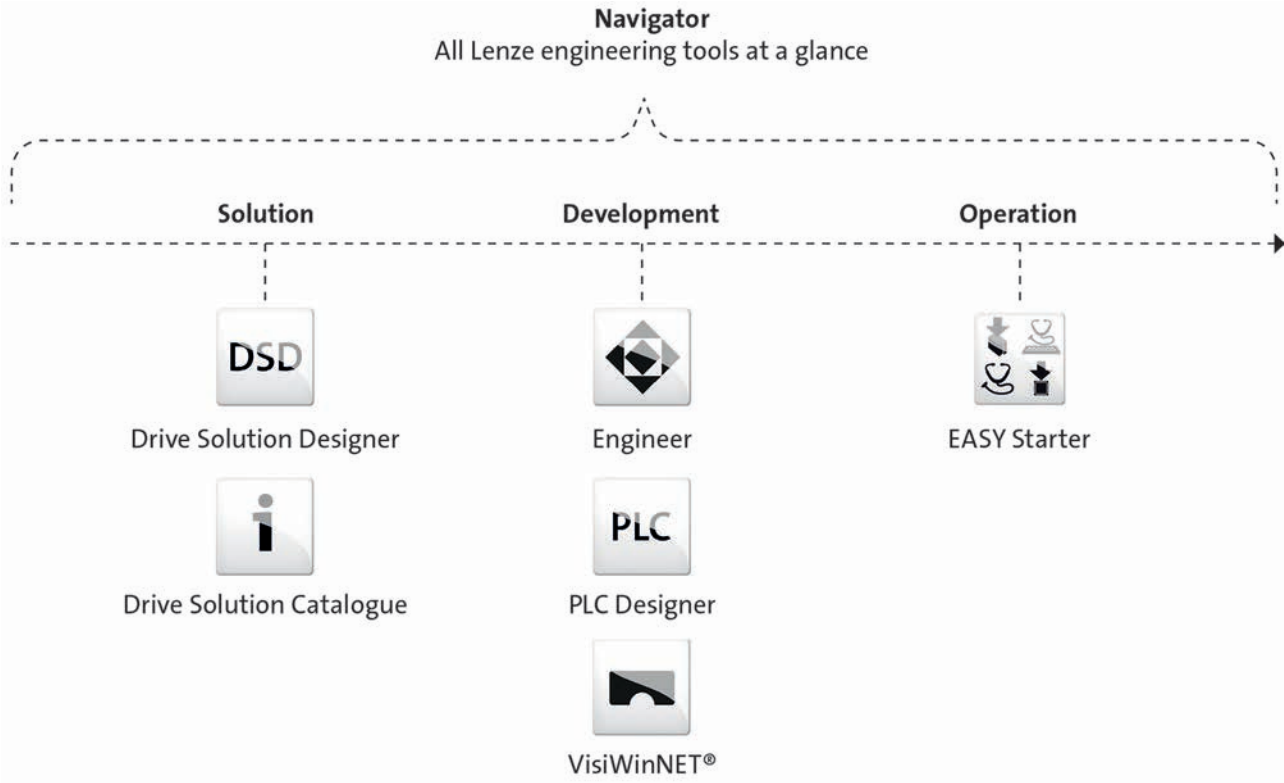


L-force product portfolio

Controls

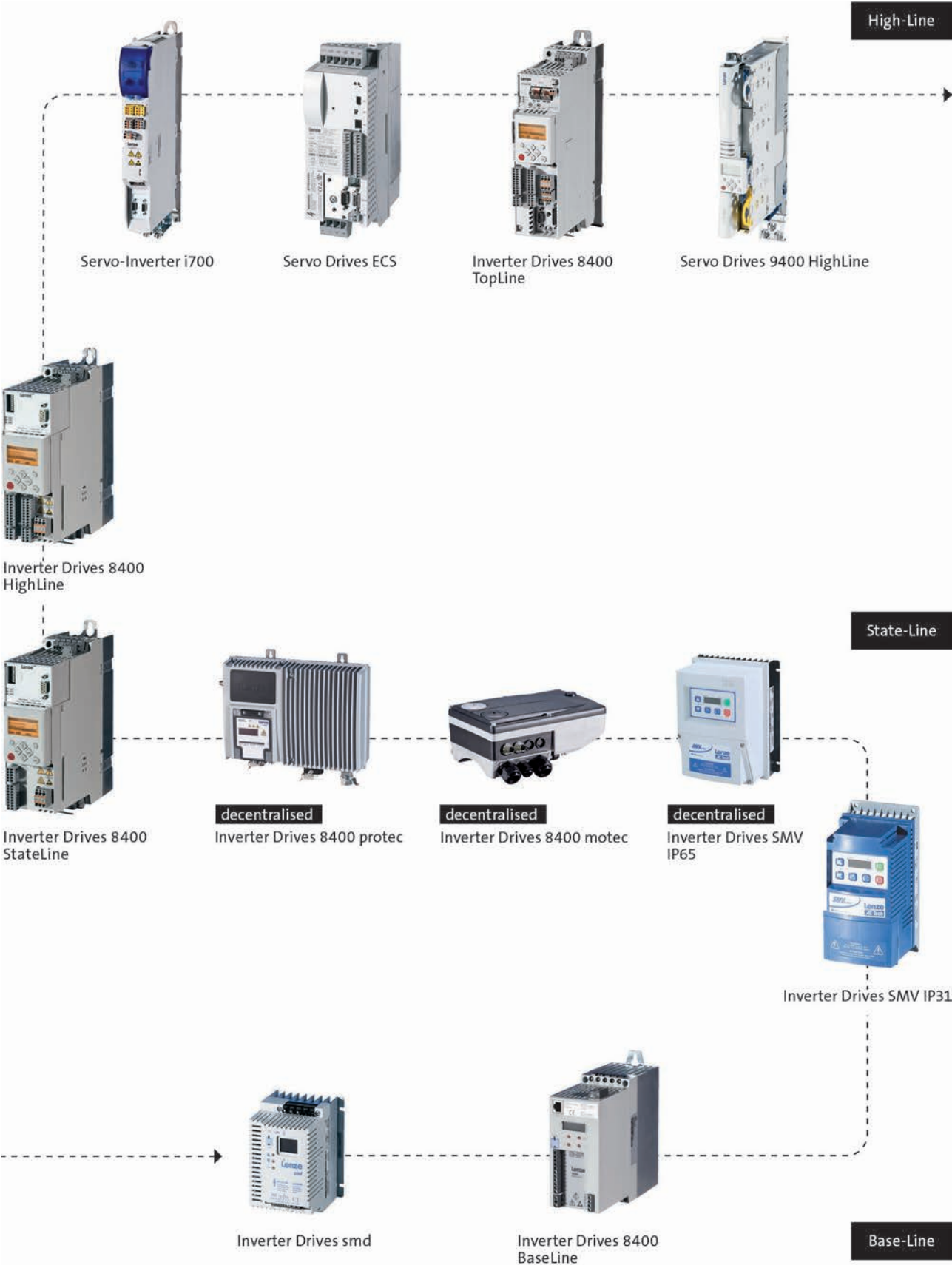


Engineering Tools



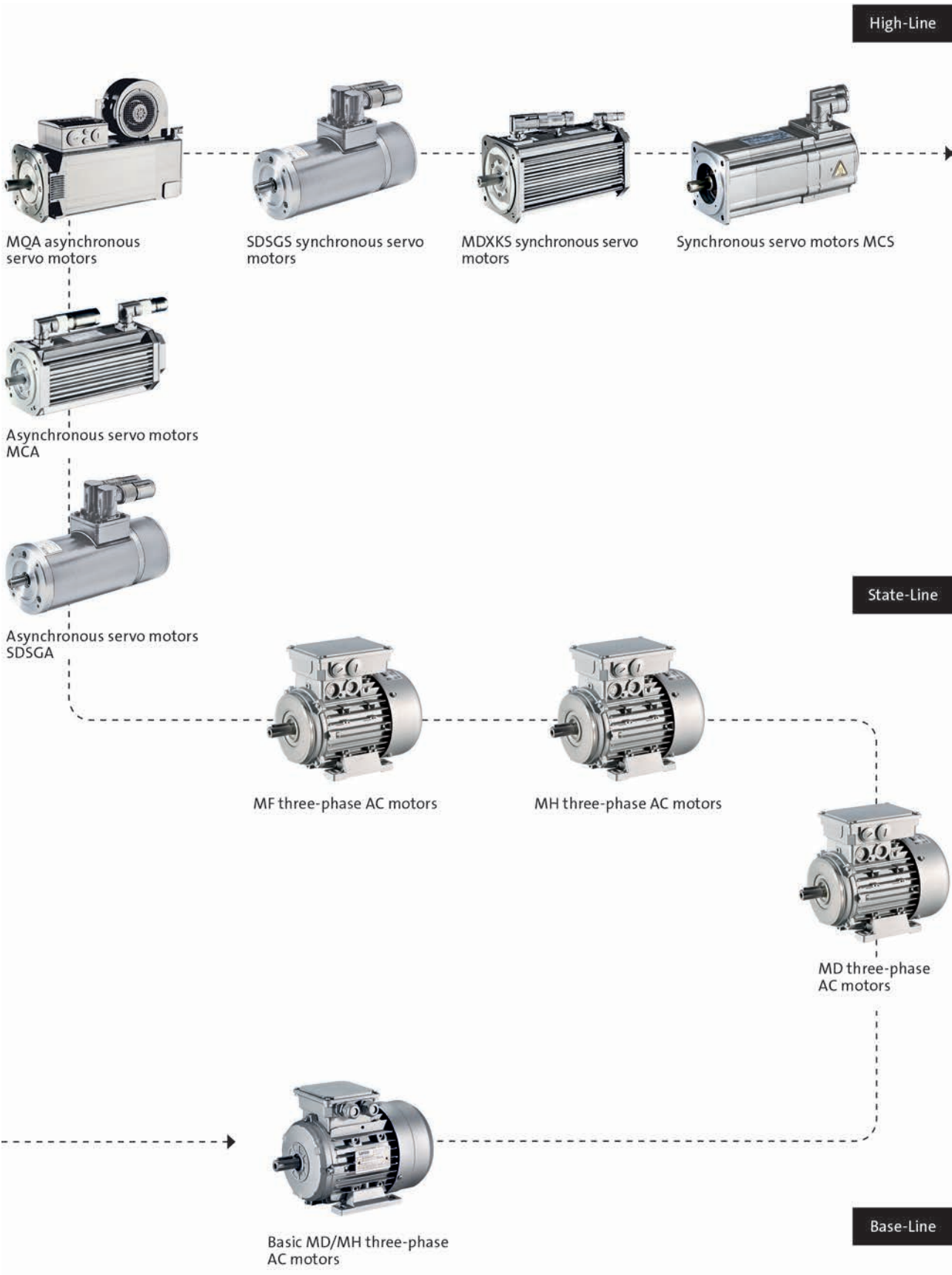
L-force product portfolio

Inverters



L-force product portfolio

Motors



L-force product portfolio

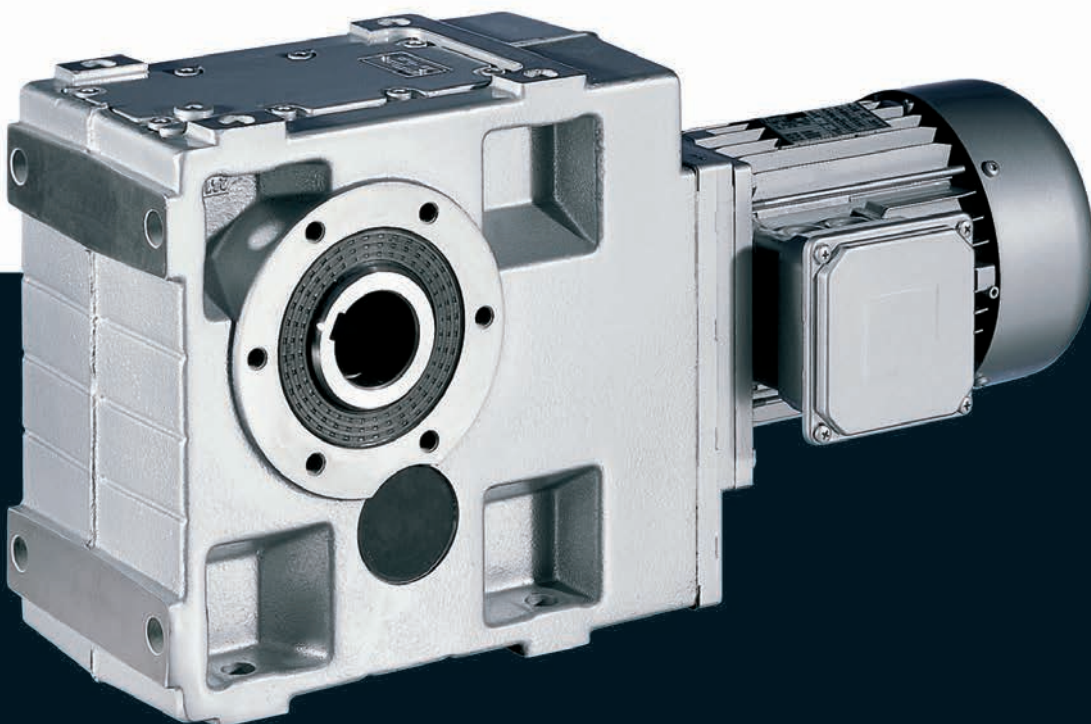
Gearboxes



Gearboxes

GKS helical-bevel gearboxes

0.55 to 22 kW



GKS helical-bevel gearboxes

Contents



General information	List of abbreviations	6.9 - 4
	Product key	6.9 - 5
	Product information	6.9 - 7
	Functions and features	6.9 - 8
	Dimensioning	6.9 - 13
	Notes on ordering	6.9 - 18
	Ordering details checklist	6.9 - 19
Technical data	Permissible radial and axial forces at output	6.9 - 23
	Output backlash in angular minutes	6.9 - 27
	Moments of inertia	6.9 - 28
	Weights	6.9 - 35
	Selection tables	6.9 - 41
	Dimensions	6.9 - 66
Accessories	Hollow shaft with shrink disc	6.9 - 83
	Mounting set for hollow shaft circlip: Proposed design for auxiliary tools	6.9 - 84
	Hoseproof hollow shaft cover	6.9 - 85
	Gearboxes with 2nd output shaft end	6.9 - 86
	Torque plate on threaded pitch circle	6.9 - 87
	Torque plate at housing foot	6.9 - 88
	Ventilations	6.9 - 89



List of abbreviations

$\eta_{c=1}$		Efficiency
c		Load capacity
f_N	[Hz]	Rated frequency
$F_{ax,max}$	[N]	Max. axial force
$F_{rad,max}$	[N]	Max. radial force
H_{max}	[m]	Site altitude
i		Ratio
J	[kgcm ²]	Moment of inertia
m	[kg]	Mass
M_2	[Nm]	Output torque
n_2	[r/min]	Output speed
n_N	[r/min]	Rated speed
P_N	[kW]	Rated power
$S_{hü}$	[1/h]	Transition operating frequency
$T_{opr,max}$	[°C]	Max. ambient operating temperature
$T_{opr,min}$	[°C]	Min. ambient operating temperature
$U_{N,\Delta}$	[V]	Rated voltage
$U_{N,Y}$	[V]	Rated voltage

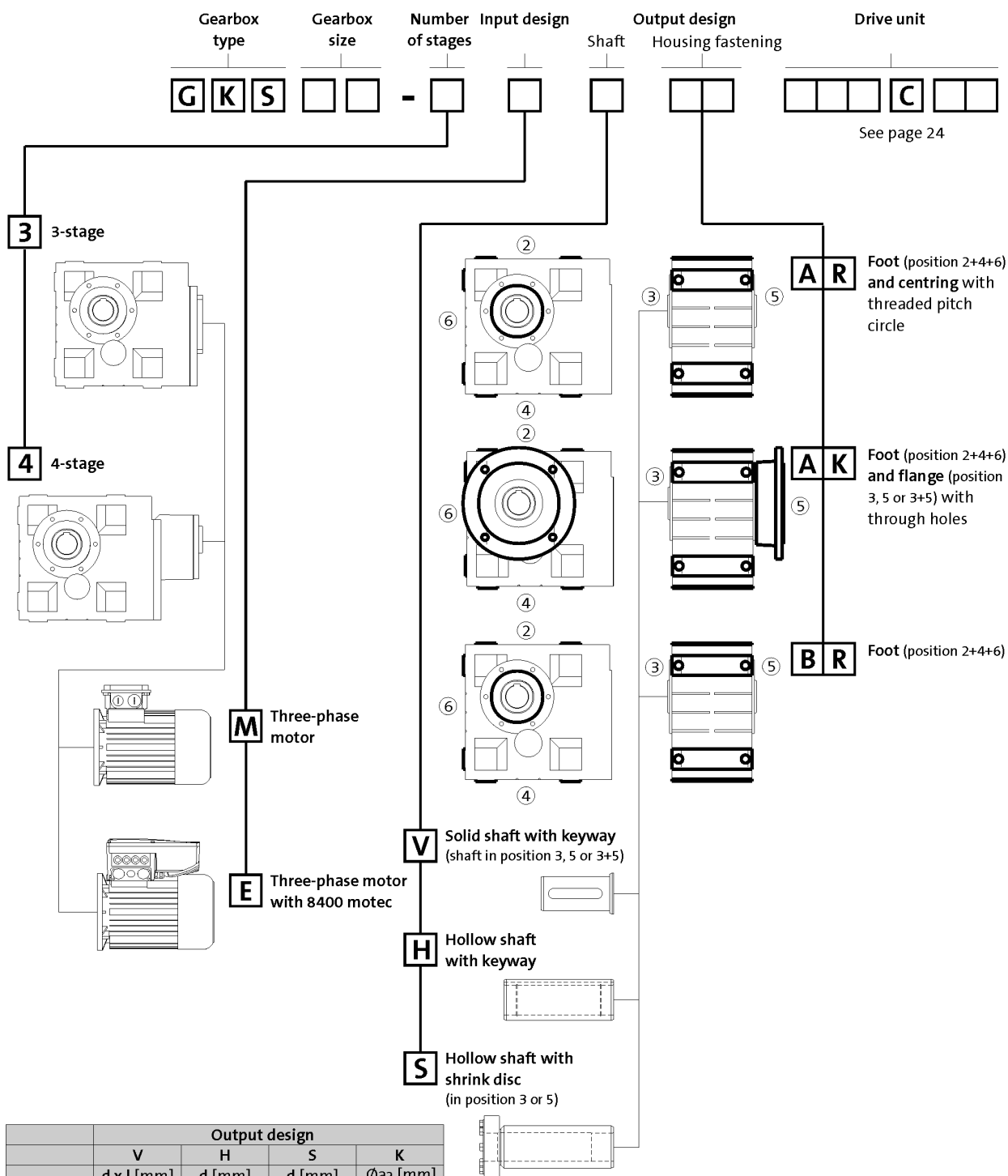
CE	Communauté Européenne
CSA	Canadian Standards Association
DIN	Deutsches Institut für Normung e.V.
EMC	Electromagnetic compatibility
EN	European standard
IEC	International Electrotechnical Commission
IM	International Mounting Code
IP	International Protection Code
NEMA	National Electrical Manufacturers Association
UL	Underwriters Laboratory Listed Product
UR	Underwriters Laboratory Recognized Product
VDE	Verband deutscher Elektrotechniker (Association of German Electrical Engineers)
CCC	China Compulsory Certificate
GOST	Certificate for Russian Federation
cURus	Combined certification marks of UL for the USA and Canada
UkrSEPRO	Certificate for Ukraine

GKS helical-bevel gearboxes

General information



Product key



¹⁾ Only in the case of H and S type of output

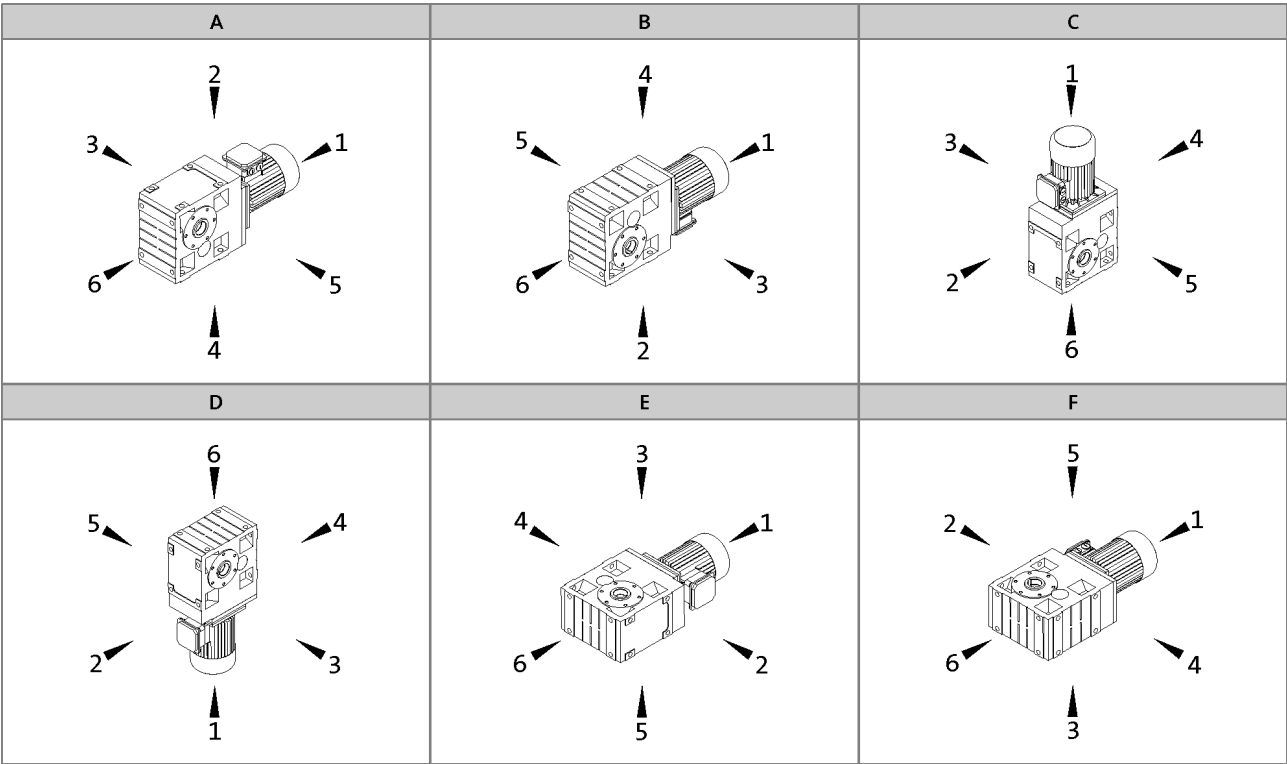
GKS helical-bevel gearboxes

General information



Product key

Mounting position (A to F) and position of system blocks (1 to 6)



Hollow shaft: 0
Solid shaft: 3, 5, 8 (3+5)
Hollow shaft with shrink disc: 3, 5

Without flange: 0
Flange: 3, 5, 8 (3+5)
Terminal box / motec: 2, 3, 4, 5

Gearbox designs

Basic versions	
Motor efficiency	Standard efficiency Increased efficiency (IE2)
Surface and corrosion protection	OKS-G (primer: grey) OKS-S (paint: RAL 7012)
Lubricant	CLP 460 (mineral)
Ventilation	Oil control plugs for GKS05 to 14 Breather elements for GKS06 ... 14

Options	
Surface and corrosion protection	OKS-S (special paint according to RAL) OKS-M (special paint according to RAL) OKS-L (special paint according to RAL)
Lubricant	CLP HC 320 (synthetic) CLP HC 220 USDA H1 (synthetic)
Shaft sealing rings	Driven shaft: Viton
Ventilation	Breather elements for GKS05 Compensation reservoir for GKS09 to 14-3 in mounting position C
Accessories	Torque plate on threaded pitch circle Housing foot torque plate 2nd output shaft end Shrink disc cover Hoseproof hollow shaft cover Mounting set for hollow shaft circlip
Nameplate	Metal nameplate (supplied loose) Adhesive nameplate (supplied loose)



Product information

Lenze provides a geared motor construction kit, which covers a wide range of requirements. Numerous drive-side and output-side options enable precise adaptation of the drive to the specific application. This is the basis for versatile applications and functional scalability of our gearboxes and geared motors.

The modular concept and high power density make extremely compact sizes possible. Optimised teeth profiles and ground gears ensure low-noise operation and low backlash. The gearboxes are of compact and hence space-saving construction.

Designs

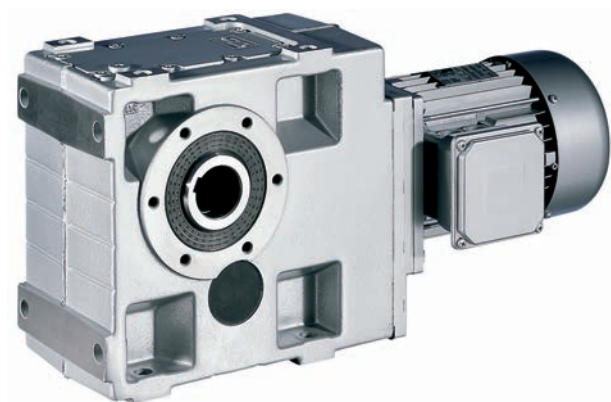
- 3-stage and 4-stage gearboxes
- Hollow shaft with keyway or shrink disc
- Solid shaft with keyway
- Foot or flange mounting
- Torque plate, including rubber buffer
- With MF three-phase AC motors (inverter-optimised)
power range 0.55 ... 22 kW

For maximum precision

Helical-bevel gearboxes have the major benefit of enabling extremely precise and reproducible positioning movements owing to their high torsional stiffness and low backlash. Our helical-bevel gearboxes can be combined with three-phase AC motors and servo motors to form a compact unit. They are available in 3- and 4-stage versions with a torque of up to 11,639 Nm and a ratio of up to $i=1,936$.

Inverters for motor-proximity installation

The Drive Package with decentralised Inverter Drives 8400 motec covers a power range up to 7.5 kW.



Helical-bevel geared motor GKS07-3M HBR 100-32

GKS helical-bevel gearboxes

General information



Functions and features

Gearbox type	GKS
Housing	
Design	Cuboid
Material	Aluminium / cast iron
Solid shaft	
Design	with keyway to DIN 6885
Tolerance	k6 (d ≤ 50 mm) m6 (d > 50 mm)
Material	Tempered steel C45 or 42CrMo4
Hollow shaft	
Design	H: with keyway S: smooth
Tolerance	Bore H7
Material	Tempered steel C45
Toothed part	
Design	Ground tooth flanks Optimised tooth flank geometry
Material	Case-hardened steel
Shaft-hub joint	
	1st stage/prestage/helical (bevel) gearbox: Friction-type connection Output stage (= 2nd, 3rd or 4th stage): Friction-type or positive-fit connection
Shaft sealing rings	
Design	With dust lip
Material	NB / FP
Bearing	
Design	Ball bearing / tapered-roller bearing depending on size and design
Schmierstoffe	
Standard	DIN 51502
Quantities	corresponding to mounting position (see operating instructions)
Mechanical efficiency	
1-stage gearboxes [$\eta_{c=1}$]	
2-stage gearboxes [$\eta_{c=1}$]	
3-stage gearboxes [$\eta_{c=1}$]	0.95
4-stage gearboxes [$\eta_{c=1}$]	0.93
Notes	

GKS helical-bevel gearboxes

General information



Functions and features

Lubricants

Lenze gearboxes and geared motors are ready for operation on delivery and are filled with lubricants specific to both the drive and the design. The mounting position and design specified in the order are key factors in choosing the volume of lubricant.

The lubricants listed in the lubricant table are approved for use in Lenze drives.

Lubricant table

Mode	CLP 460	CLP HC 320	CLP HC 220 USDA H1
Ambient temperature [°C]	0 ... +40	-25 ... +50	-20 ... +40
Specification	Mineral based oil with additives	Synthetic-based oil (synthetic hydrocarbon / poly-alpha-olefin oil)	
Note			For food processing industry
Changing interval	16000 operating hours not later than after three years (oil temperature 70 to 80 °C)	25000 operating hours not later than after three years (oil temperature 70 to 80 °C)	16000 operating hours not later than after three years (oil temperature 70 to 80 °C)
Fuchs	Fuchs Renolin CLP 460	Fuchs Renolin Unisyn CLP 320	bremer & leguil Cassida Fluid GL 220
Klüber	Klüberoil GEM1-460 N	Klübersynth GEM4-320 N	Klüberoil 4 UH1-220 N
Shell	Shell Omala S2 G 460	Shell Omala S4 GX HD 320	

- Please contact your Lenze sales office if you are operating at ambient temperatures in areas up to < -20 °C bzw. > or up to +40°C.



Functions and features

Surface and corrosion protection

For optimum protection of geared motors against ambient conditions, the surface and corrosion protection system (OKS) offers tailor-made solutions.

Various surface coatings combined with other protective measures ensure that the geared motors operate reliably even at high air humidity, in outdoor installations or in the presence of atmospheric impurities. Any colour from the RAL Classic collection can be chosen for the top coat. The geared motors are also available unpainted (no surface and corrosion protection).

Surface and corrosion protection system	Applications	Measures
	Catalogue text	Catalogue text
OKS-G (primed)	Dependent on subsequent top coat applied	2K PUR priming coat (grey) - Zinc-coated screws - Rust-free breather elements Optional measures - Stainless steel nameplate
OKS-S (small)	- Standard applications - Internal installation in heated buildings - Air humidity up to 90%	- Surface coating as per corrosivity category C1 (in line with EN 12944-2) - Zinc-coated screws - Rust-free breather elements Optional measures - Stainless steel nameplate
OKS-M (medium)	- Internal installation in non-heated buildings - Covered, protected external installation - Air humidity up to 95%	- Surface coating as per corrosivity category C2 (in line with EN 12944-2) - Zinc-coated screws - Rust-free breather elements Optional measures - Stainless steel shaft - Stainless steel nameplate - Rust-free shrink disc (on request)
OKS-L (high)	- External installation - Air humidity above 95% - Chemical industry plants - Food industry	- Surface coating as per corrosivity category C3 (in line with EN 12944-2) - Blower cover and B end shield additionally primed - Cable glands with gaskets - Corrosion-resistant brake with cover ring, stainless friction plate, and chrome-plated armature plate (on request) - All screws/screw plugs zinc-coated - Stainless breather elements - Threaded holes that are not used are closed by means of plastic plugs Optional measures - Sealed recesses on motor (on request) - Stainless steel shaft - Stainless steel nameplate - Rust-free shrink disc (on request) - Additional priming coat on cast iron fan - Oil expansion tank and torque plates painted separately and supplied loose



Functions and features

Structure of surface coating

Surface and corrosion protection system	Corrosivity category	Surface coating	Colour
	DIN EN ISO 12944-2	Structure	
Without OKS (uncoated)		Dipping primed gearbox	
OKS-G (primed)		Dipping primed gearbox 2K PUR priming coat	
OKS-S (small)	C1	Dipping primed gearbox 2K-PUR top coat	Standard: RAL 7012 Optional: RAL Classic
OKS-M (medium)	C2	Dipping primed gearbox 2K PUR priming coat 2K-PUR top coat	Standard: RAL 7012 Optional: RAL Classic
OKS-L (high)	C3	Dipping primed gearbox 2K PUR priming coat 2K-PUR top coat	Standard: RAL 7012 Optional: RAL Classic



Functions and features

Ventilation

Non-ventilated gearboxes

No ventilation is required for gearbox GKS04.

Gearboxes that may optionally be equipped with ventilation

Special measures are not usually required when using the GST05 gearbox. In borderline cases, e.g. at input speeds > 2000 rpm, we recommend the use of breather elements, which we can supply if required.

Ventilated gearboxes

Gearboxes GKS06 to 14 are supplied with breather elements as standard.

Special measures for mounting position C (motor on top)

We recommend that an oil compensation reservoir is always used with gearbox sizes G□□09 to 14 in this mounting position. This reservoir can be purchased as an option. For illustrations and measures, please refer to the Accessories chapter.

This is not required at higher ratios or low input speeds. Please contact Lenze for confirmation in this case.



Dimensioning

General information about the data provided in this catalogue

Powers, torques and speeds

The powers, torques and speeds specified in this catalogue are rounded values and are valid under the following conditions:

- Operating time/day = 8 h (100% OT)
- Duty class I for up to 10 switching operations/h
- Mounting positions and designs in this catalogue
- Standard lubricant
- $T_{amb} = 20\text{ °C}$ for gearboxes,
 $T_{amb} = 40\text{ °C}$ for motors (in accordance with EN 60034)
- Site altitude $\leq 1000\text{ m amsl}$
- The selection tables provide the permissible mechanical powers and torques. For notes on the thermal power limit, see chapter drive dimensioning.
- The rated power specified for motors and geared motors applies to operating mode S1 (in accordance with EN 60034).

Under different operating conditions, the values obtained may vary from those listed here.

In the case of extreme operating conditions, please consult your Lenze sales office.



Dimensioning

Thermal power limit

The thermal power limit, defined by the heat balance, limits the permissible gearbox continuous power. It may be less than the mechanical power ratings listed in the selection tables.

The thermal power limit is affected by:

- the churning losses in the lubricant. These are determined by the mounting position and the circumferential speed of the wheels
- the load and the speed
- the ambient conditions: temperature, air circulation, input or dissipation via shafts and the foundation

Please consult your Lenze sales office

- if the following input speeds n_1 are exceeded on a continuous basis (continuous is defined as more than 8 h/day):

Motor frame size	Mounting position A, B, E, F	Mounting position C, D
063 ... 100	3000 r/min	3000 r/min
112 ... 132	3000 r/min	1500 r/min
160 ... 225	2000 r/min	1500 r/min

- if the following input speeds n_1 are exceeded:

Motor frame size	Mounting position A, B, E, F	Mounting position C, D
063 ... 100	4000 r/min	3000 r/min
112 ... 132	4000 r/min	2000 r/min
160 ... 225	3000 r/min	1500 r/min

- or if you are using the following gearbox type, size and ratio combinations at an input speed of $n_1 > 1500$ r/min:

Gearbox type	Gearbox size	Ratio i
GKS helical-bevel gearbox	07, 09, 11, 14	≤ 25

Possible ways of extending the application area

- synthetic lubricant (option)
- shaft sealing rings made from FP material/Viton (option)
- reduction in lubricant quantity
- cooling of the geared motor by means of air convection on the machine/system



Dimensioning

Load capacity and application factor

Load capacity *c* of gearbox

Rated value for the load capacity of Lenze geared motors.

- *c* is the ratio of the permissible rated torque of the gearbox to the rated torque supplied by the drive component (e.g. the built-in Lenze motor).
- The value of *c* must always be greater than the value of the application factor *k* calculated for the application.

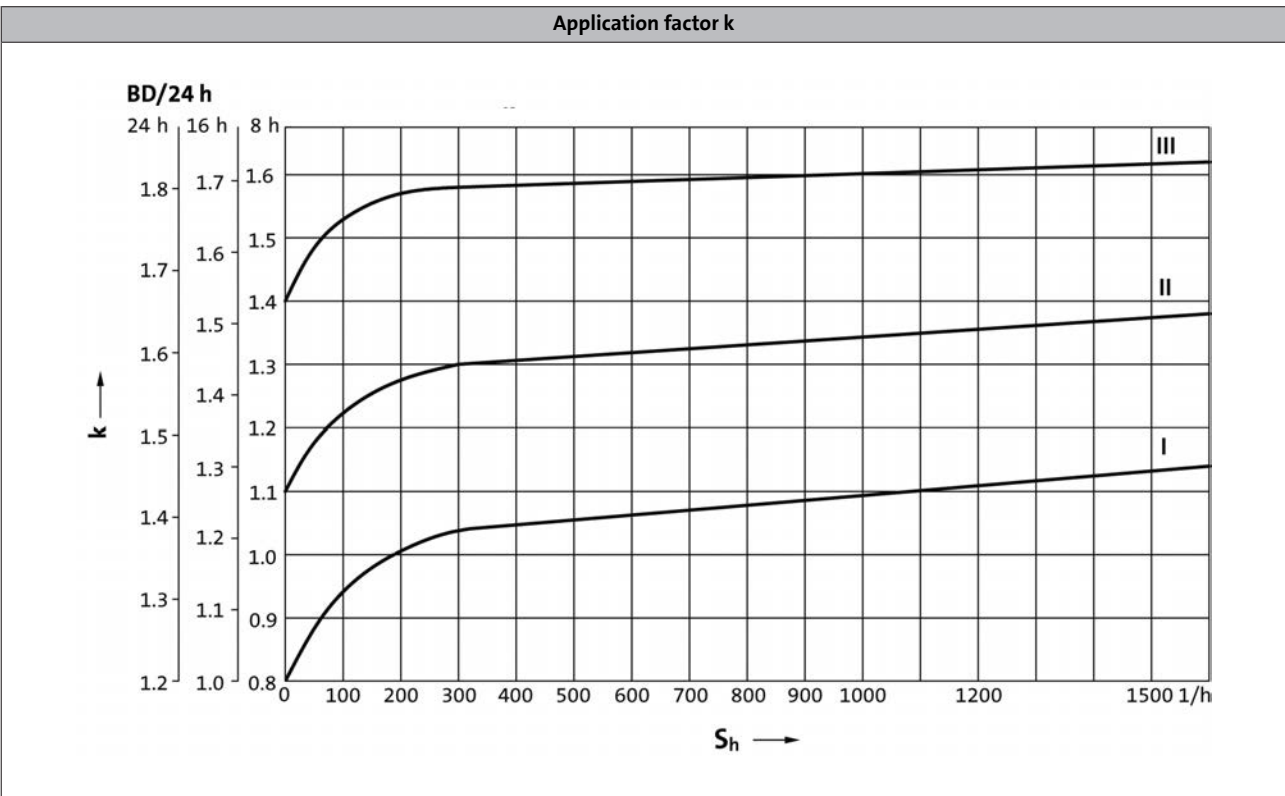
Application factor *k* (according to DIN 3990)

Takes into account the influence of temporally variable loads which are actually present during the anticipated operating time of gearboxes and geared motors.

k is determined by:

- the type of load
- the load intensity
- temporal influences

Duty class	Load type
I	Smooth operation, small or light jolts
II	Uneven operation, average jolts
III	Uneven operation, severe jolts and/or alternating load

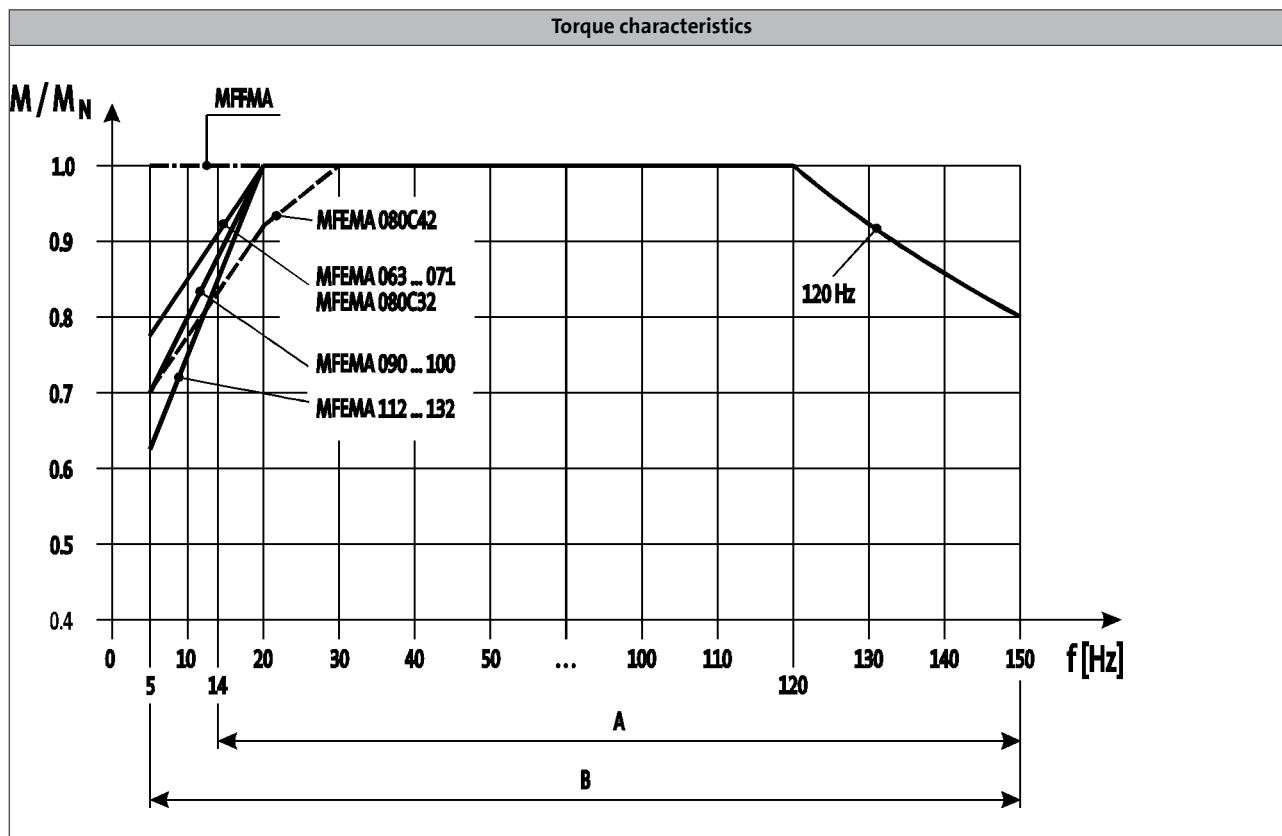




Dimensioning

Torque derating at low motor frequencies

Motor size-dependent torque reduction, taking into account the thermal response during operation on the inverter.



A = Operation with integral fan and brake

B = Operation with integral fan and brake control "Holding current reduction"

- The motor specifications stated in this catalogue for inverter operation apply to operation with a Lenze inverter. If you are uncertain, get in touch with the manufacturer of the inverter to ask whether the device is capable of driving the motor with the stated specifications (e.g. setting range, base frequency).

You can use the Drive Solution Designer for precise drive dimensioning.

6.9

The Drive Solution Designer helps you to carry out a fast and high-quality drive dimensioning. The software includes well-founded and proven knowledge on drive applications and electro-mechanical drive components.

Please contact your Lenze sales office.

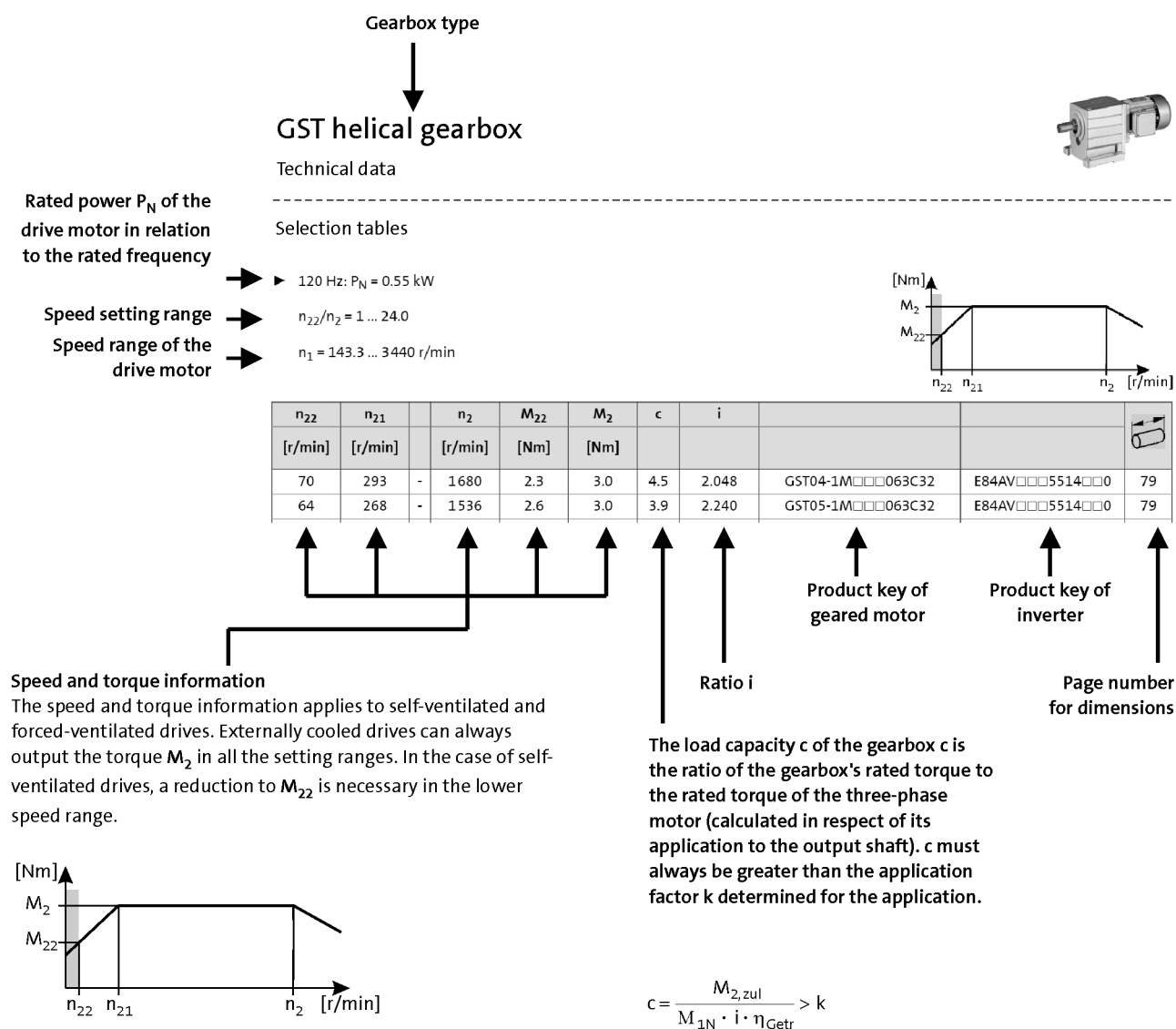


Dimensioning

Notes on the selection tables

The selection tables show the available combinations of gearbox type, number of stages, ratio and motor. They are used only to provide basic orientation.

The following legend indicates the structure of the selection tables.



The following applies to self-ventilated geared motors: n_{22} is the minimum speed at which the torque M_{22} is permissible. From n_{21} to n_2 , the maximum torque is M_2 . The following applies to forced-ventilated geared motors: From the minimum speed n_{22} to n_2 , the maximum torque is M_2 .



Notes on ordering

We want to be sure that you receive the correct products in good time.

To allow us to achieve this we need:

- your address and your company data
- our product key for the individual products in this catalogue
- your delivery date and delivery address

Ordering procedure

Please use the ordering information checklist to ensure that you provide all the ordering information required for the various products.

The ordering information checklist, the product key, the basic versions, options, mounting position and position of the system blocks will be found in the General – Product key section.

A list of Lenze's worldwide sales offices can be found on the Internet: www.Lenze.com.

GKS helical-bevel gearboxes

General information



Ordering details checklist

☐ Offer

Page __ of __

☐ Order

Customer No.

--	--	--	--	--	--	--	--

Job No.

--	--	--	--	--	--	--	--	--	--

Fax No.

Sender

Company

Street/P.O. Box

P.O. Box, City

Date

Signature

Made out by (name)

Department

Telephone No.

Delivery address (if different)

Street/P.O. Box

P.O. Box, City

Invoice recipient (if different)

Street/P.O. Box

Postal code, City

Desired delivery date

Dispatching notes

GKS helical-bevel gearboxes

General information



Ordering details checklist

Customer No.

Job No.

Page __

Quantity

Efficiency class

☐

Standard efficiency

☐

High efficiency (IE2)

Rated frequency

☐

50 Hz

☐

60 Hz

☐

87 Hz

Ratio i

☐ GKS - ☐ 3 ☐ M ☐ V ☐ H ☐ S ☐ A ☐ R ☐ B ☐ K

Motor frame size C

Hollow shaft d = mm Flange a₂ = mm

Mounting position

A B C D E F

☐ ☐ ☐ ☐ ☐ ☐

Position of system blocks

Shaft/shrink disc

0 3 4 8

☐ ☐ ☐ ☐

Flange

0 3 5 8

☐ ☐ ☐ ☐

Terminal box

2 3 4 5

☐ ☐ ☐ ☐

Surface and corrosion protection

☐

OKS-S
colour: RAL 7012

☐

OKS-G
(primed)

Options

Special lubricants

☐

CLP HC 320
(synthetic)

☐

CLP HC 220 USDA H1
(for the food industry)

Surface and corrosion protection

☐

OKS-S
(small)

☐

OKS-M
(medium)

RAL

☐

OKS-L
(high)

☐

OKS-G
(primed)

Accessories

☐

Torque support for housing foot

☐

Torque support for threaded pitch circle

☐

2nd output shaft end

☐

Mounting set for hollow-shaft circlip

☐

Shrink disc cover

☐

Hollow shaft cover, hoseproof

Shaft sealing rings

☐

Viton

Breathing

☐

Breather elements for GKS05

☐

Compensation reservoir in mounting position for GKS09 ... 14-3



Ordering details checklist

Three-phase AC motors options

Customer No.

Job No.

Page ____

Motor connection

Terminal box

- ☐ with plug-in connector ICN 6-pin.
Adhere to permissible rated motor current 20 A!
- ☐ with plug-in connector ICN 8-pin.
Adhere to permissible rated motor current 20 A!
- ☐ with plug-in connector HAN10E.
Adhere to permissible rated current 16 A!
- ☐ with plug-in connector HAN-Modular.
Adhere to permissible rated current 16 / 40 A!

Cable entry

only with M□□MAXX/LL063 ... 132
or terminal box with plug-in connector
in position

1 2 3 4 5

Blower

☐ 1~ ☐ 3~

☐ Terminal box with plug-in connector ICN

Terminal box position

2 3 4 5

Spring-applied brake

Brake version

☐ Standard ☐ Longlife

Brake size

Characteristic torque

 Nm

Rated voltage

AC DC

 V

Rectifier

Only in the case of AC supply voltage

- ☐ Half-wave rectifier ☐ Bridge rectifier
- ☐ Bridge/half-wave rectifier (overexcitation) ☐ Bridge/half-wave rectifier (holding current reduction)

Brake options

Manual release lever
in position

2 3 4 5

☐ Low-noise version
(Standard in the case of brake with speed/position encoder)

GKS helical-bevel gearboxes

General information



Ordering details checklist

Three-phase AC motors options

Customer No.

Job No.

Page ____

Speed/position
encoder

Resolver ☐ RS1

Incremental encoder HTL ☐ IG128-24V-H ☐ IG512-24V-H ☐ IG1024-24V-H ☐ IG2048-24V-H

Incremental encoder TTL ☐ IG512-5V-T ☐ IG1024-5V-T ☐ IG2048-5V-T

Feedback with ICN connector ☐ IG128-24V-H not possible with plug-in connector!

Motor protection

☐ PTC

☐ KTY 83-110

☐ KTY 84-130

Approval

☐ UL/CSA
approval: cURus

☐ CCC

☐ China Energy Label

Further options

Indication of supply voltage only for motor frame sizes 112C32 to 225C22

☐ Δ; 400V-50Hz; 460V-60Hz

☐ Y/Δ; 400/230V-50Hz; 460/265V-60Hz
(-/400V-87Hz possible in operation with
frequency inverter)

☐ Protection cover

☐ 2nd shaft end

☐ Handwheel

☐ Increased centrifugal mass

☐ 2nd nameplate (adhesive nameplate/metal nameplate)



Permissible radial and axial forces at output

Permissible radial force

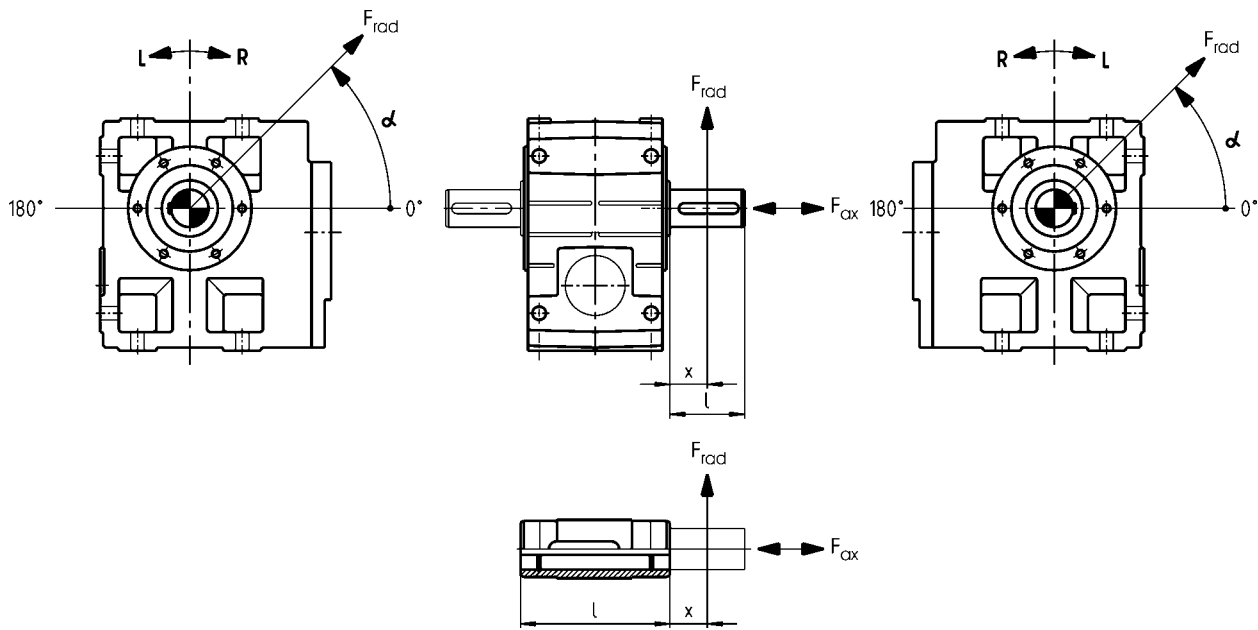
$$F_{rad,per} = \min(f_w \times f_Q \times F_{rad,max} ; f_w \times F_{rad,max} \text{ at } n_2 \leq 16 \text{ r/min})$$

Permissible axial force

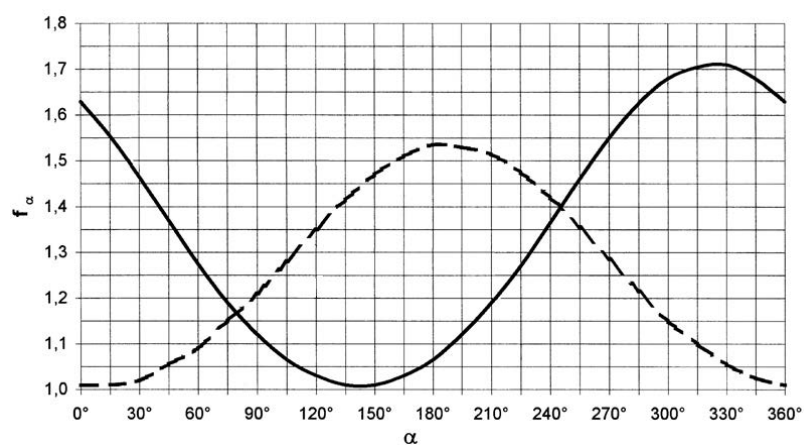
$$F_{ax,per} = F_{ax,max} \text{ if } F_{rad} = 0$$

If F_{rad} and $F_{ax} \neq 0$, please contact your Lenze sales office.

Application of forces



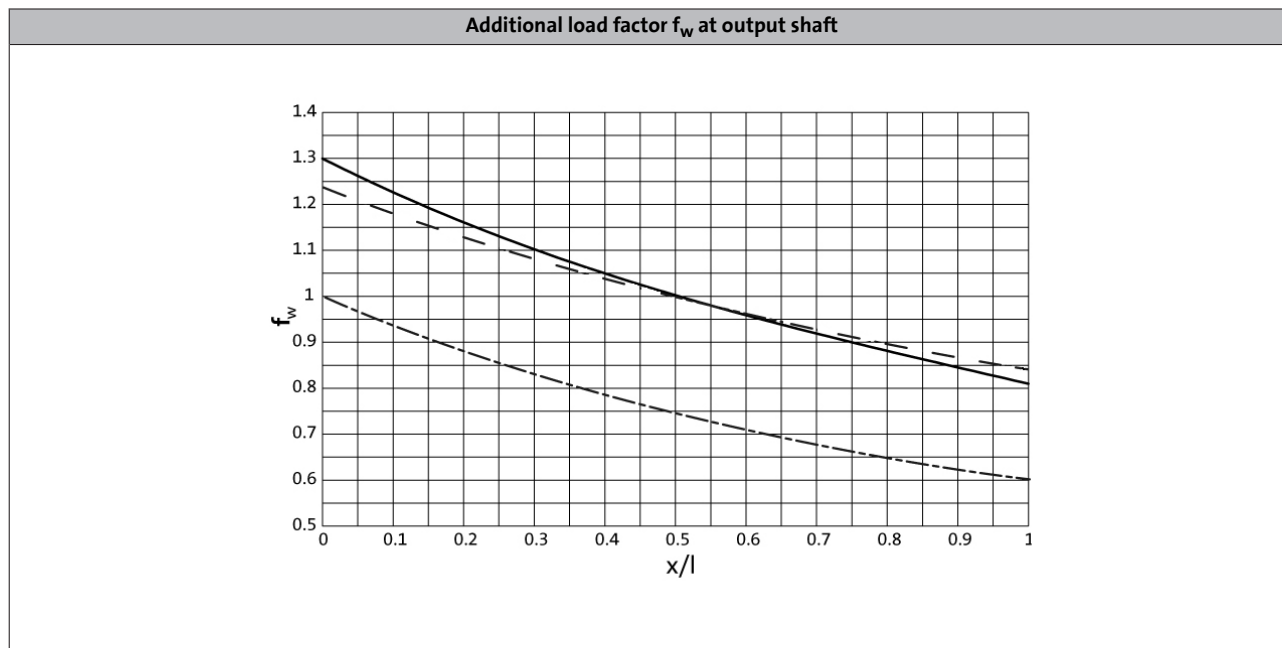
Effective direction factor f_Q at output shaft



— Direction of rotation R
 - - - Direction of rotation L



Permissible radial and axial forces at output



— Solid shaft (V□□)

- - - Solid shaft with flange (V□□K)

- · - Hollow shaft (H□□)

GKS□□-3/4□ H□□

Size	n ₂ [r/min]								
Gearbox	630	400	250	160	100	63	40	25	≤16

Max. radial force, Hollow shaft									
	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GKS04	3100	3900	4500	5100	5900	6800	7000	7000	7000
GKS05	2400	3500	4200	4630	5000	6200	7300	7300	7300
GKS06	3000	4600	5600	6400	7000	8200	10400	12000	12000
GKS07		5400	6300	7400	8700	10500	12500	15100	16000
GKS09		7500	8200	9400	10600	12200	15500	21000	24000
GKS11		9000	10000	11000	14000	16000	18500	25000	30000
GKS14		15000	15500	16500	17500	18500	21000	28000	40000

Max. axial force, Hollow shaft									
	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GKS04	3300	4200	5000	5500	5500	5500	5500	5500	5500
GKS05	2800	3500	4240	5090	6160	6600	6600	6600	6600
GKS06	3500	4440	5580	6930	8710	10000	10000	10000	10000
GKS07		4900	6230	7820	9940	12600	14000	14000	14000
GKS09		6500	7400	8000	10500	13000	17000	21000	21000
GKS11		7000	8000	9200	12000	14500	18500	27000	27000
GKS14		6000	8000	10000	13000	16000	20000	28000	35000

- Application of force F_{rad} at hollow shaft end face ($x = 0$)
- $F_{ax,max}$ only valid with $F_{rad} = 0$
- Neither radial nor axial forces are permissible for the hollow shaft with shrink disc (S□□).



Permissible radial and axial forces at output

GKS□□-3/4□ V□R

Size	n ₂ [r/min]								
Gearbox	630	400	250	160	100	63	40	25	≤16
Max. radial force, Solid shaft without flange									
	F _{rad,max}	F _{rad,max}	F _{rad,max}	F _{rad,max}	F _{rad,max}	F _{rad,max}	F _{rad,max}	F _{rad,max}	F _{rad,max}
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GKS04	2400	3000	3400	3600	3600	3600	3600	3600	3600
GKS05	2200	2800	3200	3600	4100	4900	5800	5800	5800
GKS06	2700	3700	4300	4900	5300	6200	7900	9000	9000
GKS07		4000	4900	5800	6600	8000	9600	12000	12000
GKS09 ¹⁾		6200	6400	7100	8400	9500	11800	16000	18000
GKS11 ¹⁾		7100	7500	8200	10000	11200	13000	19000	23000
GKS14		57900	61000	64100	65000	65000	65000	65000	65000
Max. axial force, Solid shaft without flange									
	F _{ax,max}	F _{ax,max}	F _{ax,max}	F _{ax,max}	F _{ax,max}	F _{ax,max}	F _{ax,max}	F _{ax,max}	F _{ax,max}
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GKS04	3300	4200	5000	5500	5500	5500	5500	5500	5500
GKS05	2800	3500	4240	5090	6160	6600	6600	6600	6600
GKS06	3500	4440	5580	6930	8710	10000	10000	10000	10000
GKS07		4900	6230	7820	9940	12600	14000	14000	14000
GKS09 ¹⁾		6500	7400	8000	10500	13000	17000	21000	21000
GKS11 ¹⁾		7000	8000	9200	12000	14500	18500	27000	27000
GKS14		35000	35000	35000	35000	35000	35000	35000	35000

¹⁾ Reinforced output shaft bearings are available on request for V□R versions.

- Application of force F_{rad}: centre of shaft journal (x = l/2)
- F_{ax,max} only valid with F_{rad} = 0



Permissible radial and axial forces at output

GKS□□-3/4□ V□K

Size	n ₂ [r/min]								
Gearbox	630	400	250	160	100	63	40	25	≤16

Max. radial force, Solid shaft with flange									
	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GKS04	3100	3800	4300	4600	4600	4600	4600	4600	4600
GKS05	3800	4640	5420	6280	7000	7000	7000	7000	7000
GKS06	4700	6400	7500	8800	9800	10000	10000	10000	10000
GKS07		7000	8250	9630	11000	13000	14000	14000	14000
GKS09		9900	10500	12000	14000	15000	15000	15000	15000
GKS11		14500	16000	17600	21000	24500	28000	30000	30000
GKS14		20500	23700	27200	31300	35000	41000	43000	43000

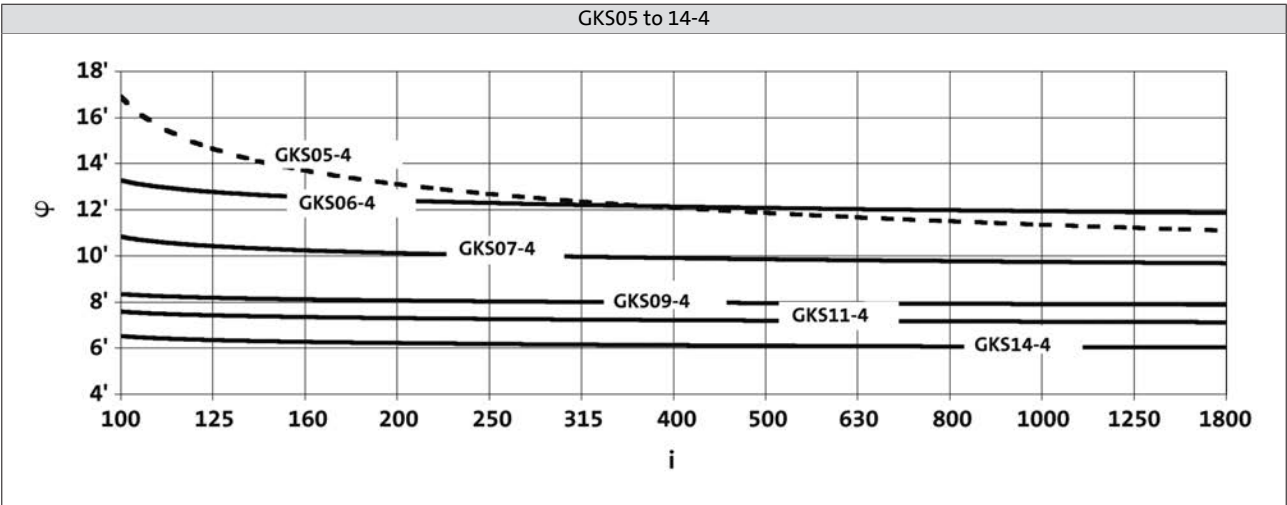
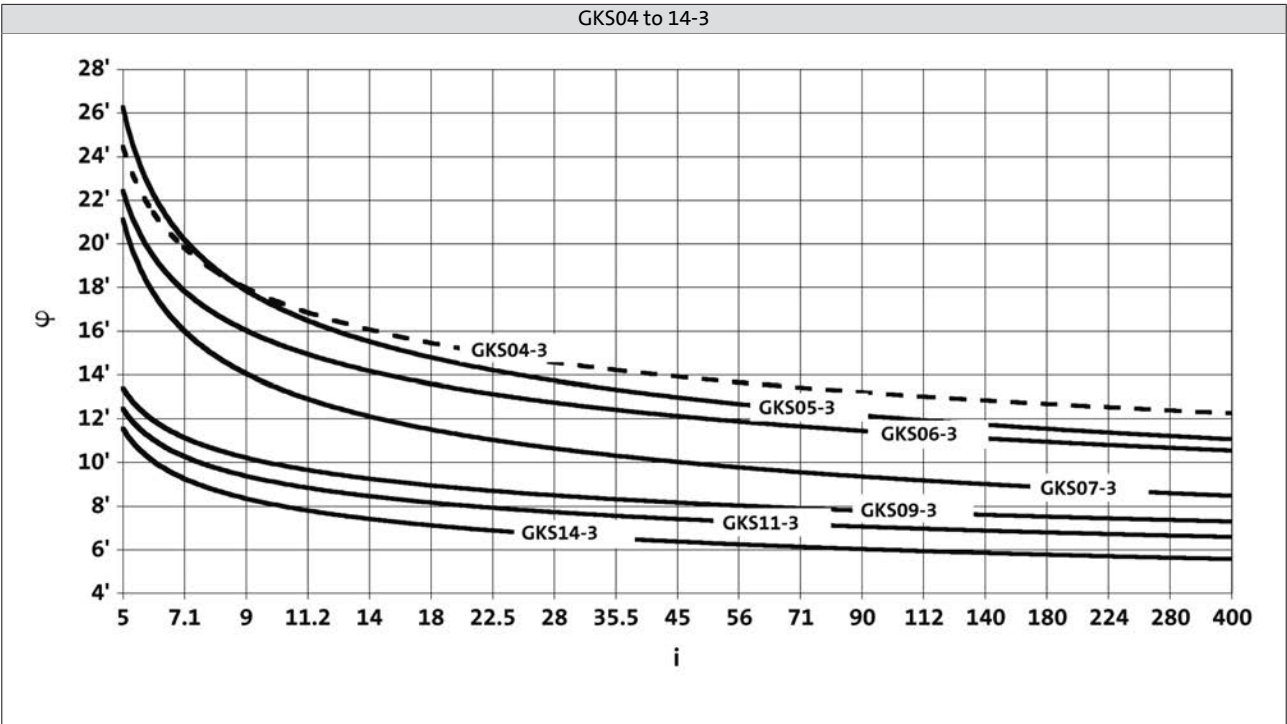
Max. axial force, Solid shaft with flange									
	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GKS04	3300	4200	4400	4400	4400	4400	4400	4400	4400
GKS05	2900	3630	4440	5420	6600	6600	6600	6600	6600
GKS06	3700	4660	5880	7320	9230	10000	10000	10000	10000
GKS07		5700	7000	8500	10400	11500	11500	11500	11500
GKS09		6000	6600	7600	10000	12000	15000	17000	17000
GKS11		7000	7500	8500	10500	13000	17500	27000	27000
GKS14		8400	10000	11500	13000	15000	19000	28000	35000

- Application of force F_{rad} : centre of shaft journal ($x = l/2$)
- $F_{ax,max}$ only valid with $F_{rad} = 0$



Output backlash in angular minutes

► Backlash ϕ depending on ratio i





Moments of inertia

GKS□□-3

- Moment of inertia (J) depending on ratio i

Gearbox			GKS04
5.123	J	[kgcm ²]	1.170
7.025	J	[kgcm ²]	0.676
8.167	J	[kgcm ²]	0.863
8.991	J	[kgcm ²]	0.444
11.730	J	[kgcm ²]	0.729
13.067	J	[kgcm ²]	0.701
14.333	J	[kgcm ²]	0.346
16.087	J	[kgcm ²]	0.443
17.920	J	[kgcm ²]	0.428
20.588	J	[kgcm ²]	0.302
22.522	J	[kgcm ²]	0.262
25.088	J	[kgcm ²]	0.254
28.727	J	[kgcm ²]	0.182
32.000	J	[kgcm ²]	0.177
35.191	J	[kgcm ²]	0.136
39.200	J	[kgcm ²]	0.132
44.240	J	[kgcm ²]	0.090
50.943	J	[kgcm ²]	0.181
56.976	J	[kgcm ²]	0.061
64.978	J	[kgcm ²]	0.132
72.210	J	[kgcm ²]	0.040
79.598	J	[kgcm ²]	0.103
90.491	J	[kgcm ²]	0.027
100.067	J	[kgcm ²]	0.069
111.467	J	[kgcm ²]	0.069
128.874	J	[kgcm ²]	0.048
143.556	J	[kgcm ²]	0.048
163.332	J	[kgcm ²]	0.032
181.939	J	[kgcm ²]	0.032
204.682	J	[kgcm ²]	0.022
228.000	J	[kgcm ²]	0.022
269.660	J	[kgcm ²]	0.014
300.381	J	[kgcm ²]	0.014

Gearbox			GKS05
6.863	J	[kgcm ²]	1.900
9.412	J	[kgcm ²]	1.170
10.569	J	[kgcm ²]	1.600
11.667	J	[kgcm ²]	1.647
13.176	J	[kgcm ²]	0.711
14.494	J	[kgcm ²]	1.045
16.000	J	[kgcm ²]	1.040
17.054	J	[kgcm ²]	1.505
19.216	J	[kgcm ²]	1.474
23.388	J	[kgcm ²]	0.964
26.353	J	[kgcm ²]	0.948
29.931	J	[kgcm ²]	0.674
32.744	J	[kgcm ²]	0.584
36.894	J	[kgcm ²]	0.576
41.765	J	[kgcm ²]	0.419
47.059	J	[kgcm ²]	0.414
51.162	J	[kgcm ²]	0.321
57.647	J	[kgcm ²]	0.317
66.592	J	[kgcm ²]	0.200
75.033	J	[kgcm ²]	0.198
82.833	J	[kgcm ²]	0.145
93.333	J	[kgcm ²]	0.144
107.196	J	[kgcm ²]	0.091
120.784	J	[kgcm ²]	0.091
130.097	J	[kgcm ²]	0.067
146.588	J	[kgcm ²]	0.066
166.276	J	[kgcm ²]	0.043
187.353	J	[kgcm ²]	0.042
211.200	J	[kgcm ²]	0.081
227.484	J	[kgcm ²]	0.060
256.320	J	[kgcm ²]	0.060
290.745	J	[kgcm ²]	0.038
327.600	J	[kgcm ²]	0.038

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.



Moments of inertia

GKS□□-3

- Moment of inertia (J) depending on ratio i

Gearbox			GKS06
6.485	J	[kgcm ²]	5.870
9.196	J	[kgcm ²]	5.048
10.147	J	[kgcm ²]	4.858
11.382	J	[kgcm ²]	2.492
12.612	J	[kgcm ²]	3.199
14.824	J	[kgcm ²]	4.287
16.699	J	[kgcm ²]	4.163
17.809	J	[kgcm ²]	2.126
20.329	J	[kgcm ²]	2.794
22.902	J	[kgcm ²]	2.729
26.017	J	[kgcm ²]	1.941
28.461	J	[kgcm ²]	1.666
32.063	J	[kgcm ²]	1.632
36.303	J	[kgcm ²]	1.183
41.472	J	[kgcm ²]	2.110
44.471	J	[kgcm ²]	0.900
53.074	J	[kgcm ²]	1.523
57.882	J	[kgcm ²]	0.578
65.207	J	[kgcm ²]	0.570
72.000	J	[kgcm ²]	0.422
81.111	J	[kgcm ²]	0.416
93.176	J	[kgcm ²]	0.257
104.967	J	[kgcm ²]	0.254
113.082	J	[kgcm ²]	0.189
127.392	J	[kgcm ²]	0.186
142.941	J	[kgcm ²]	0.122
161.029	J	[kgcm ²]	0.121
190.080	J	[kgcm ²]	0.227
214.133	J	[kgcm ²]	0.226
230.688	J	[kgcm ²]	0.168
259.880	J	[kgcm ²]	0.167
291.600	J	[kgcm ²]	0.109
328.500	J	[kgcm ²]	0.109

Gearbox			GKS07
5.955	J	[kgcm ²]	19.300
8.254	J	[kgcm ²]	11.800
9.171	J	[kgcm ²]	16.000
10.124	J	[kgcm ²]	15.882
11.378	J	[kgcm ²]	7.019
12.711	J	[kgcm ²]	10.164
14.798	J	[kgcm ²]	14.306
16.674	J	[kgcm ²]	13.965
17.270	J	[kgcm ²]	7.258
20.511	J	[kgcm ²]	9.084
23.111	J	[kgcm ²]	8.906
25.244	J	[kgcm ²]	6.716
28.274	J	[kgcm ²]	5.567
31.858	J	[kgcm ²]	5.473
36.063	J	[kgcm ²]	3.650
40.906	J	[kgcm ²]	6.934
44.178	J	[kgcm ²]	2.779
50.345	J	[kgcm ²]	5.298
57.501	J	[kgcm ²]	1.748
64.790	J	[kgcm ²]	1.725
70.474	J	[kgcm ²]	1.295
79.407	J	[kgcm ²]	1.280
92.563	J	[kgcm ²]	0.808
104.296	J	[kgcm ²]	0.799
112.338	J	[kgcm ²]	0.592
126.578	J	[kgcm ²]	0.586
140.548	J	[kgcm ²]	1.113
158.364	J	[kgcm ²]	1.113
184.600	J	[kgcm ²]	0.687
208.000	J	[kgcm ²]	0.685
224.037	J	[kgcm ²]	0.510
252.436	J	[kgcm ²]	0.509
283.193	J	[kgcm ²]	0.330
319.091	J	[kgcm ²]	0.329

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.



Moments of inertia

GKS□□-3

- Moment of inertia (J) depending on ratio i

Gearbox			GKS09
12.283	J	[kgcm ²]	34.200
13.360	J	[kgcm ²]	33.400
16.122	J	[kgcm ²]	22.600
17.536	J	[kgcm ²]	22.200
19.541	J	[kgcm ²]	30.600
22.022	J	[kgcm ²]	29.900
25.649	J	[kgcm ²]	20.500
29.228	J	[kgcm ²]	15.900
32.940	J	[kgcm ²]	15.600
35.193	J	[kgcm ²]	12.200
39.662	J	[kgcm ²]	12.000
43.146	J	[kgcm ²]	9.000
48.625	J	[kgcm ²]	8.870
58.456	J	[kgcm ²]	5.540
65.879	J	[kgcm ²]	5.470
70.982	J	[kgcm ²]	4.140
79.996	J	[kgcm ²]	4.100
91.860	J	[kgcm ²]	2.630
103.524	J	[kgcm ²]	2.610
111.484	J	[kgcm ²]	1.920
125.641	J	[kgcm ²]	1.900
140.921	J	[kgcm ²]	1.260
158.816	J	[kgcm ²]	1.250
182.000	J	[kgcm ²]	2.250
205.111	J	[kgcm ²]	2.240
220.882	J	[kgcm ²]	1.660
248.930	J	[kgcm ²]	1.650
279.205	J	[kgcm ²]	1.100
314.659	J	[kgcm ²]	1.100

Gearbox			GKS11
12.094	J	[kgcm ²]	104.000
13.154	J	[kgcm ²]	101.000
15.874	J	[kgcm ²]	68.000
17.265	J	[kgcm ²]	66.500
19.515	J	[kgcm ²]	90.300
21.989	J	[kgcm ²]	90.400
25.615	J	[kgcm ²]	61.200
28.021	J	[kgcm ²]	52.200
31.573	J	[kgcm ²]	51.300
35.741	J	[kgcm ²]	36.800
40.272	J	[kgcm ²]	36.200
43.783	J	[kgcm ²]	27.900
49.333	J	[kgcm ²]	27.500
57.683	J	[kgcm ²]	17.700
64.995	J	[kgcm ²]	17.500
70.887	J	[kgcm ²]	13.000
79.873	J	[kgcm ²]	12.900
91.737	J	[kgcm ²]	8.300
103.365	J	[kgcm ²]	8.210
111.335	J	[kgcm ²]	6.050
125.448	J	[kgcm ²]	5.990
140.732	J	[kgcm ²]	3.960
158.571	J	[kgcm ²]	3.930
186.572	J	[kgcm ²]	7.070
210.222	J	[kgcm ²]	7.050
226.431	J	[kgcm ²]	5.210
255.133	J	[kgcm ²]	5.200
286.219	J	[kgcm ²]	3.440
322.500	J	[kgcm ²]	3.430

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.



Moments of inertia

GKS□□-3

- Moment of inertia (J) depending on ratio i

Gearbox			GKS14
12.435	J	[kgcm²]	283.000
13.525	J	[kgcm²]	275.000
16.646	J	[kgcm²]	198.000
18.311	J	[kgcm²]	173.000
20.065	J	[kgcm²]	249.000
22.609	J	[kgcm²]	243.000
24.696	J	[kgcm²]	183.000
27.165	J	[kgcm²]	159.000
30.609	J	[kgcm²]	156.000
34.692	J	[kgcm²]	111.000
39.089	J	[kgcm²]	109.000
42.531	J	[kgcm²]	82.400
47.923	J	[kgcm²]	81.100
56.251	J	[kgcm²]	54.200
63.382	J	[kgcm²]	53.500
68.942	J	[kgcm²]	38.900
77.681	J	[kgcm²]	38.400
90.551	J	[kgcm²]	25.100
102.029	J	[kgcm²]	24.900
109.896	J	[kgcm²]	18.300
123.826	J	[kgcm²]	18.100
138.913	J	[kgcm²]	12.000
156.522	J	[kgcm²]	11.900
186.572	J	[kgcm²]	21.600
210.222	J	[kgcm²]	21.500
226.431	J	[kgcm²]	15.900
255.133	J	[kgcm²]	15.800
286.219	J	[kgcm²]	10.500
322.500	J	[kgcm²]	10.500

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.



Moments of inertia

GKS□□-4

- Moment of inertia (J) depending on ratio i

Gearbox			GKS05
95.238	J	[kgcm ²]	0.143
114.987	J	[kgcm ²]	0.196
126.933	J	[kgcm ²]	0.196
146.667	J	[kgcm ²]	0.142
161.905	J	[kgcm ²]	0.141
185.547	J	[kgcm ²]	0.195
209.067	J	[kgcm ²]	0.195
225.867	J	[kgcm ²]	0.073
236.667	J	[kgcm ²]	0.141
289.917	J	[kgcm ²]	0.108
326.667	J	[kgcm ²]	0.108
364.467	J	[kgcm ²]	0.073
410.667	J	[kgcm ²]	0.073
469.389	J	[kgcm ²]	0.050
510.000	J	[kgcm ²]	0.023
528.889	J	[kgcm ²]	0.050
594.894	J	[kgcm ²]	0.033
670.303	J	[kgcm ²]	0.033
820.760	J	[kgcm ²]	0.050
924.800	J	[kgcm ²]	0.050
1040.215	J	[kgcm ²]	0.033
1172.073	J	[kgcm ²]	0.033
1303.560	J	[kgcm ²]	0.023
1468.800	J	[kgcm ²]	0.023
1717.389	J	[kgcm ²]	0.014
1935.086	J	[kgcm ²]	0.014

Gearbox			GKS06
103.721	J	[kgcm ²]	0.300
113.205	J	[kgcm ²]	0.234
127.059	J	[kgcm ²]	0.264
140.816	J	[kgcm ²]	0.213
155.647	J	[kgcm ²]	0.191
174.336	J	[kgcm ²]	0.112
202.588	J	[kgcm ²]	0.168
224.524	J	[kgcm ²]	0.074
252.000	J	[kgcm ²]	0.155
279.286	J	[kgcm ²]	0.069
316.800	J	[kgcm ²]	0.102
361.429	J	[kgcm ²]	0.064
408.000	J	[kgcm ²]	0.068
458.067	J	[kgcm ²]	0.042
517.091	J	[kgcm ²]	0.044
555.927	J	[kgcm ²]	0.041
640.800	J	[kgcm ²]	0.062
696.668	J	[kgcm ²]	0.028
812.137	J	[kgcm ²]	0.040
914.907	J	[kgcm ²]	0.040
1017.741	J	[kgcm ²]	0.028
1146.529	J	[kgcm ²]	0.028
1340.834	J	[kgcm ²]	0.017
1510.507	J	[kgcm ²]	0.017

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.



Moments of inertia

GKS□□-4

- Moment of inertia (J) depending on ratio i

Gearbox			GKS07
103.039	J	[kgcm ²]	0.837
112.391	J	[kgcm ²]	0.632
126.222	J	[kgcm ²]	0.729
137.748	J	[kgcm ²]	0.571
154.622	J	[kgcm ²]	0.527
179.201	J	[kgcm ²]	0.283
201.254	J	[kgcm ²]	0.454
222.909	J	[kgcm ²]	0.199
246.659	J	[kgcm ²]	0.417
273.199	J	[kgcm ²]	0.184
321.049	J	[kgcm ²]	0.256
358.829	J	[kgcm ²]	0.169
399.353	J	[kgcm ²]	0.182
464.367	J	[kgcm ²]	0.106
516.810	J	[kgcm ²]	0.113
563.572	J	[kgcm ²]	0.101
636.581	J	[kgcm ²]	0.161
683.972	J	[kgcm ²]	0.074
823.810	J	[kgcm ²]	0.101
928.237	J	[kgcm ²]	0.101
999.806	J	[kgcm ²]	0.073
1126.542	J	[kgcm ²]	0.073
1277.842	J	[kgcm ²]	0.047
1439.822	J	[kgcm ²]	0.047

Gearbox			GKS09
100.551	J	[kgcm ²]	2.480
113.320	J	[kgcm ²]	2.456
123.275	J	[kgcm ²]	2.107
138.929	J	[kgcm ²]	2.091
151.012	J	[kgcm ²]	1.516
170.188	J	[kgcm ²]	1.505
204.596	J	[kgcm ²]	1.244
230.577	J	[kgcm ²]	1.239
248.439	J	[kgcm ²]	1.128
279.986	J	[kgcm ²]	1.125
323.365	J	[kgcm ²]	0.713
364.427	J	[kgcm ²]	0.710
402.234	J	[kgcm ²]	0.509
453.311	J	[kgcm ²]	0.507
520.538	J	[kgcm ²]	0.466
586.638	J	[kgcm ²]	0.465
631.744	J	[kgcm ²]	0.443
711.965	J	[kgcm ²]	0.443
817.551	J	[kgcm ²]	0.276
921.367	J	[kgcm ²]	0.276
992.209	J	[kgcm ²]	0.201
1118.204	J	[kgcm ²]	0.201
1254.197	J	[kgcm ²]	0.130
1413.461	J	[kgcm ²]	0.130

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.



Moments of inertia

GKS□□-4

- Moment of inertia (J) depending on ratio i

Gearbox			GKS11
102.119	J	[kgcm ²]	7.276
115.063	J	[kgcm ²]	7.205
125.095	J	[kgcm ²]	6.233
140.952	J	[kgcm ²]	6.186
153.242	J	[kgcm ²]	4.500
172.667	J	[kgcm ²]	4.469
201.890	J	[kgcm ²]	3.735
227.481	J	[kgcm ²]	3.717
248.106	J	[kgcm ²]	3.355
279.556	J	[kgcm ²]	3.343
322.931	J	[kgcm ²]	2.088
363.866	J	[kgcm ²]	2.081
395.787	J	[kgcm ²]	1.521
445.958	J	[kgcm ²]	1.517
512.196	J	[kgcm ²]	1.385
577.122	J	[kgcm ²]	1.382
621.619	J	[kgcm ²]	1.314
700.416	J	[kgcm ²]	1.312
816.455	J	[kgcm ²]	0.819
919.949	J	[kgcm ²]	0.818
990.879	J	[kgcm ²]	0.600
1116.484	J	[kgcm ²]	0.599
1252.516	J	[kgcm ²]	0.386
1411.286	J	[kgcm ²]	0.385

Gearbox			GKS14
97.467	J	[kgcm ²]	23.471
109.822	J	[kgcm ²]	23.232
119.493	J	[kgcm ²]	19.936
134.640	J	[kgcm ²]	19.777
158.039	J	[kgcm ²]	16.438
178.072	J	[kgcm ²]	16.348
193.754	J	[kgcm ²]	12.076
218.315	J	[kgcm ²]	12.016
237.467	J	[kgcm ²]	10.871
267.568	J	[kgcm ²]	10.830
321.729	J	[kgcm ²]	6.420
362.512	J	[kgcm ²]	6.398
390.671	J	[kgcm ²]	4.749
440.193	J	[kgcm ²]	4.734
513.121	J	[kgcm ²]	4.330
578.164	J	[kgcm ²]	4.322
622.742	J	[kgcm ²]	4.122
701.681	J	[kgcm ²]	4.116
805.901	J	[kgcm ²]	2.620
908.058	J	[kgcm ²]	2.617
978.071	J	[kgcm ²]	1.912
1102.052	J	[kgcm ²]	1.909
1236.326	J	[kgcm ²]	1.259
1393.043	J	[kgcm ²]	1.258

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.

GKS helical-bevel gearboxes

Technical data



Weights

GKS□□-3M HAR / HBR

			063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS04	m	[kg]	16	18	23					
GKS05	m	[kg]	26	28	33	41				
GKS06	m	[kg]	40	42	47	55	64			
GKS07	m	[kg]			73	81	89	102	132	
GKS09	m	[kg]				129	138	150		181
GKS11	m	[kg]					237	249		279
GKS14	m	[kg]						420		447

GKS□□-3M HAK

			063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS04	m	[kg]	19	21	26					
GKS05	m	[kg]	30	32	37	45				
GKS06	m	[kg]	47	49	54	62	71			
GKS07	m	[kg]			84	92	100	113	143	
GKS09	m	[kg]				145	154	166		197
GKS11	m	[kg]					261	273		303
GKS14	m	[kg]						453		480

- Weights with oil filling for mounting position A; all values are approximate.
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

GKS helical-bevel gearboxes

Technical data



Weights

GKS□□-3M VAR / VBR

			063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS04	m	[kg]	17	19	24					
GKS05	m	[kg]	27	29	34	42				
GKS06	m	[kg]	43	45	49	58	66			
GKS07	m	[kg]			78	86	94	107	137	
GKS09	m	[kg]				137	146	158		189
GKS11	m	[kg]					253	265		295
GKS14	m	[kg]						453		480

GKS□□-3M VAK

			063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS04	m	[kg]	19	21	26					
GKS05	m	[kg]	31	33	38	46				
GKS06	m	[kg]	50	52	56	65	73			
GKS07	m	[kg]			89	97	105	118	148	
GKS09	m	[kg]				153	162	174		205
GKS11	m	[kg]					277	289		319
GKS14	m	[kg]						486		513

- Weights with oil filling for mounting position A; all values are approximate.
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

GKS helical-bevel gearboxes

Technical data



Weights

GKS□□-3M SAR / SBR

			063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS04	m	[kg]	17	19	24					
GKS05	m	[kg]	27	29	34	42				
GKS06	m	[kg]	41	43	48	56	65			
GKS07	m	[kg]			74	82	91	104	133	
GKS09	m	[kg]				132	141	153		184
GKS11	m	[kg]					242	254		284
GKS14	m	[kg]						431		458

GKS□□-3M SAK

			063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS04	m	[kg]	19	21	26					
GKS05	m	[kg]	31	33	38	46				
GKS06	m	[kg]	48	50	55	63	72			
GKS07	m	[kg]			85	93	102	115	144	
GKS09	m	[kg]				148	157	169		200
GKS11	m	[kg]					266	278		308
GKS14	m	[kg]						464		491

- Weights with oil filling for mounting position A; all values are approximate.
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

GKS helical-bevel gearboxes

Technical data



Weights

GKS□□-4M HAR / HBR

			063C32 063C42	071C32 071C42	080C32	080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS05	m	[kg]	27								
GKS06	m	[kg]	44	46	51						
GKS07	m	[kg]	74	76		81	89				
GKS09	m	[kg]	127	129		134	142	151	164		
GKS11	m	[kg]				242	250	258	271	301	
GKS14	m	[kg]					435	444	456		487

GKS□□-4M HAK

			063C32 063C42	071C32 071C42	080C32	080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS05	m	[kg]	31								
GKS06	m	[kg]	51	53	58						
GKS07	m	[kg]	85	87		92	100				
GKS09	m	[kg]	143	145		150	158	167	180		
GKS11	m	[kg]				266	274	282	295	325	
GKS14	m	[kg]					468	477	489		520

- Weights with oil filling for mounting position A; all values are approximate.
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

GKS helical-bevel gearboxes

Technical data



Weights

GKS□□-4M VAR / VBR

			063C32 063C42	071C32 071C42	080C32	080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS05	m	[kg]	28								
GKS06	m	[kg]	46	48	53						
GKS07	m	[kg]	79	81		86	94				
GKS09	m	[kg]	135	137		142	150	159	172		
GKS11	m	[kg]				258	266	274	287	317	
GKS14	m	[kg]					468	477	489		520

GKS□□-4M VAK

			063C32 063C42	071C32 071C42	080C32	080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS05	m	[kg]	32								
GKS06	m	[kg]	53	55	60						
GKS07	m	[kg]	90	92		97	105				
GKS09	m	[kg]	151	153		158	166	175	188		
GKS11	m	[kg]				282	290	298	311	341	
GKS14	m	[kg]					501	510	522		553

- Weights with oil filling for mounting position A; all values are approximate.
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

GKS helical-bevel gearboxes

Technical data



Weights

GKS□□-4M SAR / SBR

			063C32 063C42	071C32 071C42	080C32	080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS05	m	[kg]	28								
GKS06	m	[kg]	45	47	52						
GKS07	m	[kg]	75	78		82	90				
GKS09	m	[kg]	130	132		137	145	154	167		
GKS11	m	[kg]				247	255	263	276	306	
GKS14	m	[kg]					446	455	467		498

GKS□□-4M SAK

			063C32 063C42	071C32 071C42	080C32	080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
GKS05	m	[kg]	32								
GKS06	m	[kg]	52	54	59						
GKS07	m	[kg]	86	89		93	101				
GKS09	m	[kg]	146	148		153	161	170	183		
GKS11	m	[kg]				271	279	287	300	330	
GKS14	m	[kg]					479	488	500		531

- Weights with oil filling for mounting position A; all values are approximate.
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

GKS helical-bevel gearboxes

Technical data

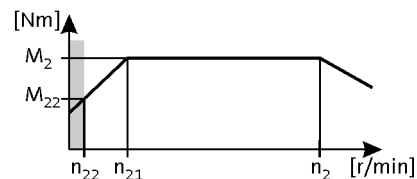


Selection tables

► 120 Hz: $P_N = 0.55 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 143.3 \dots 3440 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
16	67	-	383	9.9	13	4.5	8.991	GKS04-3M000063C32	E84AV0005514000	66
15	61	-	350	11	14	4.5	9.836	GKS04-3M000063C32	E84AV0005514000	66
11	46	-	261	15	19	3.9	13.176	GKS05-3M000063C32	E84AV0005514000	66
10	42	-	240	16	21	4.5	14.333	GKS04-3M000063C32	E84AV0005514000	66
7.0	29	-	167	23	30	4.5	20.588	GKS04-3M000063C32	E84AV0005514000	66
6.4	27	-	153	25	33	4.2	22.522	GKS04-3M000063C32	E84AV0005514000	66
5.7	24	-	137	28	36	3.5	25.088	GKS04-3M000063C32	E84AV0005514000	66
5.0	21	-	120	32	42	3.3	28.727	GKS04-3M000063C32	E84AV0005514000	66
4.5	19	-	108	35	46	2.7	32.000	GKS04-3M000063C32	E84AV0005514000	66
4.1	17	-	98	39	51	2.7	35.191	GKS04-3M000063C32	E84AV0005514000	66
3.7	15	-	88	43	57	2.2	39.200	GKS04-3M000063C32	E84AV0005514000	66
3.2	14	-	78	49	64	2.5	44.240	GKS04-3M000063C32	E84AV0005514000	66
2.8	12	-	68	56	74	2.1	50.943	GKS04-3M000063C32	E84AV0005514000	66
2.5	11	-	60	63	83	2.0	56.976	GKS04-3M000063C32	E84AV0005514000	66
2.2	9.2	-	53	71	94	1.7	64.978	GKS04-3M000063C32	E84AV0005514000	66
2.2	9.0	-	52	73	97	3.0	66.592	GKS05-3M000063C32	E84AV0005514000	66
2.0	8.3	-	48	79	105	1.6	72.210	GKS04-3M000063C32	E84AV0005514000	66
1.9	8.0	-	46	82	109	2.5	75.033	GKS05-3M000063C32	E84AV0005514000	66
1.8	7.5	-	43	87	115	1.4	79.598	GKS04-3M000063C32	E84AV0005514000	66
1.7	7.2	-	42	91	120	2.4	82.833	GKS05-3M000063C32	E84AV0005514000	66
1.6	6.6	-	38	99	131	1.2	90.491	GKS04-3M000063C32	E84AV0005514000	66
1.5	6.4	-	37	102	135	2.0	93.333	GKS05-3M000063C32	E84AV0005514000	66
1.5	6.3	-	36	103	136	1.1	95.238	GKS05-4M000063C32	E84AV0005514000	74
1.4	6.0	-	34	110	145	1.1	100.067	GKS04-3M000063C32	E84AV0005514000	66
1.3	5.6	-	32	118	156	1.8	107.196	GKS05-3M000063C32	E84AV0005514000	66
1.3	5.4	-	31	122	162	1.0	111.467	GKS04-3M000063C32	E84AV0005514000	66
1.3	5.2	-	30	124	164	1.5	114.987	GKS05-4M000063C32	E84AV0005514000	74
1.3	5.3	-	30	122	161	3.2	113.205	GKS06-4M000063C32	E84AV0005514000	74
1.2	5.0	-	29	133	175	1.7	120.784	GKS05-3M000063C32	E84AV0005514000	66
1.1	4.7	-	27	142	187	1.0	128.874	GKS04-3M000063C32	E84AV0005514000	66
1.1	4.7	-	27	137	181	1.5	126.933	GKS05-4M000063C32	E84AV0005514000	74
1.1	4.6	-	26	143	189	1.7	130.097	GKS05-3M000063C32	E84AV0005514000	66
1.0	4.1	-	24	158	209	1.2	146.667	GKS05-4M000063C32	E84AV0005514000	74
1.0	4.1	-	24	161	213	1.4	146.588	GKS05-3M000063C32	E84AV0005514000	66
1.0	4.3	-	24	152	201	2.6	140.816	GKS06-4M000063C32	E84AV0005514000	74
1.0	4.2	-	24	157	207	2.8	142.941	GKS06-3M000063C32	E84AV0005514000	66
0.9	3.9	-	22	168	222	3.0	155.647	GKS06-4M000063C32	E84AV0005514000	74
0.9	3.7	-	21	175	231	1.2	161.905	GKS05-4M000063C32	E84AV0005514000	74
0.9	3.6	-	21	183	241	1.3	166.276	GKS05-3M000063C32	E84AV0005514000	66
0.9	3.7	-	21	177	234	2.6	161.029	GKS06-3M000063C32	E84AV0005514000	66
0.8	3.4	-	20	188	249	2.1	174.336	GKS06-4M000063C32	E84AV0005514000	74

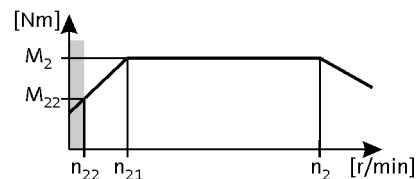


Selection tables

► 120 Hz: $P_N = 0.55 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 143.3 \dots 3440 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
0.8	3.2	-	19	200	265	1.2	185.547	GKS05-4M□□□063C32	E84AV□□□5514□□0	74
0.8	3.2	-	18	206	272	1.1	187.353	GKS05-3M□□□063C32	E84AV□□□5514□□0	66
0.8	3.2	-	18	209	276	2.4	190.080	GKS06-3M□□□063C32	E84AV□□□5514□□0	66
0.7	2.9	-	17	226	298	1.0	209.067	GKS05-4M□□□063C32	E84AV□□□5514□□0	74
0.7	3.0	-	17	219	289	2.3	202.588	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.7	2.8	-	16	232	306	1.0	211.200	GKS05-3M□□□063C32	E84AV□□□5514□□0	66
0.7	2.8	-	16	235	311	2.0	214.133	GKS06-3M□□□063C32	E84AV□□□5514□□0	66
0.6	2.5	-	15	255	337	0.9	236.667	GKS05-4M□□□063C32	E84AV□□□5514□□0	74
0.6	2.7	-	15	242	320	1.6	224.524	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.6	2.6	-	15	253	335	2.0	230.688	GKS06-3M□□□063C32	E84AV□□□5514□□0	66
0.6	2.7	-	15	241	318	3.2	222.909	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.6	2.4	-	14	272	359	1.9	252.000	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.6	2.3	-	13	285	377	1.6	259.880	GKS06-3M□□□063C32	E84AV□□□5514□□0	66
0.5	2.2	-	13	295	390	2.6	273.199	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.5	2.2	-	12	301	398	1.3	279.286	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.5	2.1	-	12	320	423	1.6	291.600	GKS06-3M□□□063C32	E84AV□□□5514□□0	66
0.4	1.8	-	11	361	476	1.3	328.500	GKS06-3M□□□063C32	E84AV□□□5514□□0	66
0.5	1.9	-	11	342	452	1.5	316.800	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.5	1.9	-	11	346	458	2.8	321.049	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.4	1.7	-	9.6	387	512	2.0	358.829	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.4	1.7	-	9.5	390	515	1.0	361.429	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.4	1.5	-	8.6	431	569	2.2	399.353	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.4	1.5	-	8.4	440	582	1.2	408.000	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.3	1.3	-	7.4	501	662	1.5	464.367	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.3	1.2	-	6.7	558	737	0.9	517.091	GKS06-4M□□□063C32	E84AV□□□5514□□0	74
0.3	1.2	-	6.7	558	737	1.7	516.810	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.3	1.1	-	6.1	608	803	1.3	563.572	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.2	0.9	-	5.4	687	908	1.4	636.581	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.2	0.9	-	5.0	738	975	1.0	683.972	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.2	0.7	-	4.2	889	1174	1.1	823.810	GKS07-4M□□□063C32	E84AV□□□5514□□0	74
0.2	0.7	-	4.2	882	1166	2.5	817.551	GKS09-4M□□□063C32	E84AV□□□5514□□0	74
0.2	0.7	-	3.7	994	1314	2.2	921.367	GKS09-4M□□□063C32	E84AV□□□5514□□0	74
0.1	0.6	-	3.5	1071	1415	2.0	992.209	GKS09-4M□□□063C32	E84AV□□□5514□□0	74
0.1	0.5	-	3.1	1207	1594	1.8	1118.204	GKS09-4M□□□063C32	E84AV□□□5514□□0	74
0.1	0.5	-	2.7	1353	1788	1.6	1254.197	GKS09-4M□□□063C32	E84AV□□□5514□□0	74
0.1	0.4	-	2.4	1525	2015	1.5	1413.461	GKS09-4M□□□063C32	E84AV□□□5514□□0	74

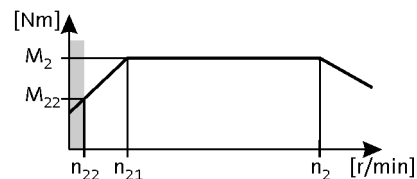


Selection tables

► 120 Hz: $P_N = 0.75 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 141.7 \dots 3400 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
16	67	-	378	14	18	3.3	8.991	GKS04-3M000063C42	E84AV0007514000	66
14	61	-	346	15	20	3.3	9.836	GKS04-3M000063C42	E84AV0007514000	66
11	46	-	258	20	26	2.9	13.176	GKS05-3M000063C42	E84AV0007514000	66
9.9	42	-	237	22	29	3.3	14.333	GKS04-3M000063C42	E84AV0007514000	66
6.9	29	-	165	31	41	3.3	20.588	GKS04-3M000063C42	E84AV0007514000	66
6.3	27	-	151	34	45	3.1	22.522	GKS04-3M000063C42	E84AV0007514000	66
5.7	24	-	136	38	50	2.5	25.088	GKS04-3M000063C42	E84AV0007514000	66
4.9	21	-	118	43	58	2.4	28.727	GKS04-3M000063C42	E84AV0007514000	66
4.4	19	-	106	48	64	2.0	32.000	GKS04-3M000063C42	E84AV0007514000	66
4.3	18	-	104	49	66	2.9	32.744	GKS05-3M000063C42	E84AV0007514000	66
4.0	17	-	97	53	70	2.0	35.191	GKS04-3M000063C42	E84AV0007514000	66
3.8	16	-	92	55	74	2.9	36.894	GKS05-3M000063C42	E84AV0007514000	66
3.6	15	-	87	59	78	1.6	39.200	GKS04-3M000063C42	E84AV0007514000	66
3.4	14	-	81	63	84	3.0	41.765	GKS05-3M000063C42	E84AV0007514000	66
3.2	14	-	77	66	89	1.8	44.240	GKS04-3M000063C42	E84AV0007514000	66
3.0	13	-	72	70	94	2.8	47.059	GKS05-3M000063C42	E84AV0007514000	66
2.8	12	-	67	76	102	1.5	50.943	GKS04-3M000063C42	E84AV0007514000	66
2.5	11	-	60	85	114	1.4	56.976	GKS04-3M000063C42	E84AV0007514000	66
2.2	9.2	-	52	97	130	1.2	64.978	GKS04-3M000063C42	E84AV0007514000	66
2.1	9.0	-	51	100	133	2.1	66.592	GKS05-3M000063C42	E84AV0007514000	66
2.0	8.3	-	47	108	145	1.1	72.210	GKS04-3M000063C42	E84AV0007514000	66
1.9	8.0	-	45	112	150	1.8	75.033	GKS05-3M000063C42	E84AV0007514000	66
1.8	7.5	-	43	119	159	1.0	79.598	GKS04-3M000063C42	E84AV0007514000	66
1.7	7.2	-	41	124	166	1.7	82.833	GKS05-3M000063C42	E84AV0007514000	66
1.5	6.4	-	37	140	186	2.6	93.176	GKS06-3M000063C42	E84AV0007514000	66
1.5	6.4	-	36	140	187	1.5	93.333	GKS05-3M000063C42	E84AV0007514000	66
1.4	5.8	-	33	153	204	2.9	103.721	GKS06-4M000063C42	E84AV0007514000	74
1.3	5.6	-	32	160	215	1.3	107.196	GKS05-3M000063C42	E84AV0007514000	66
1.4	5.7	-	32	157	210	2.6	104.967	GKS06-3M000063C42	E84AV0007514000	66
1.2	5.2	-	30	169	226	1.1	114.987	GKS05-4M000063C42	E84AV0007514000	74
1.3	5.3	-	30	167	223	2.3	113.205	GKS06-4M000063C42	E84AV0007514000	74
1.3	5.3	-	30	169	226	2.5	113.082	GKS06-3M000063C42	E84AV0007514000	66
1.2	5.0	-	28	181	242	1.3	120.784	GKS05-3M000063C42	E84AV0007514000	66
1.1	4.7	-	27	187	250	1.1	126.933	GKS05-4M000063C42	E84AV0007514000	74
1.1	4.7	-	27	191	255	2.4	127.392	GKS06-3M000063C42	E84AV0007514000	66
1.1	4.7	-	27	187	250	2.6	127.059	GKS06-4M000063C42	E84AV0007514000	74
1.1	4.6	-	26	195	260	1.2	130.097	GKS05-3M000063C42	E84AV0007514000	66
1.0	4.3	-	24	207	277	1.9	140.816	GKS06-4M000063C42	E84AV0007514000	74
1.0	4.2	-	24	214	286	2.0	142.941	GKS06-3M000063C42	E84AV0007514000	66
1.0	4.1	-	23	219	293	1.0	146.588	GKS05-3M000063C42	E84AV0007514000	66
0.9	3.9	-	22	229	306	2.2	155.647	GKS06-4M000063C42	E84AV0007514000	74

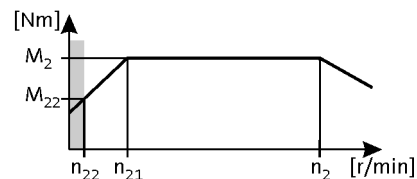


Selection tables

► 120 Hz: $P_N = 0.75 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 141.7 \dots 3400 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
0.9	3.7	-	21	241	322	1.9	161.029	GKS06-3M□□□063C42	E84AV□□□7514□□0	66
0.9	3.6	-	20	249	333	1.0	166.276	GKS05-3M□□□063C42	E84AV□□□7514□□0	66
0.8	3.4	-	20	257	343	1.5	174.336	GKS06-4M□□□063C42	E84AV□□□7514□□0	74
0.8	3.4	-	19	264	353	2.9	179.201	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.8	3.2	-	18	285	380	1.8	190.080	GKS06-3M□□□063C42	E84AV□□□7514□□0	66
0.7	3.0	-	17	298	399	1.7	202.588	GKS06-4M□□□063C42	E84AV□□□7514□□0	74
0.7	2.8	-	16	321	428	1.4	214.133	GKS06-3M□□□063C42	E84AV□□□7514□□0	66
0.6	2.7	-	15	330	442	1.2	224.524	GKS06-4M□□□063C42	E84AV□□□7514□□0	74
0.6	2.6	-	15	345	462	1.5	230.688	GKS06-3M□□□063C42	E84AV□□□7514□□0	66
0.6	2.7	-	15	328	438	2.3	222.909	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.6	2.4	-	14	371	496	1.4	252.000	GKS06-4M□□□063C42	E84AV□□□7514□□0	74
0.6	2.3	-	13	389	520	1.2	259.880	GKS06-3M□□□063C42	E84AV□□□7514□□0	66
0.5	2.2	-	12	411	549	0.9	279.286	GKS06-4M□□□063C42	E84AV□□□7514□□0	74
0.5	2.1	-	12	437	583	1.2	291.600	GKS06-3M□□□063C42	E84AV□□□7514□□0	66
0.5	2.2	-	12	402	537	1.9	273.199	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.5	1.9	-	11	466	623	1.1	316.800	GKS06-4M□□□063C42	E84AV□□□7514□□0	74
0.4	1.9	-	11	472	631	2.0	321.049	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.4	1.8	-	10	492	657	0.9	328.500	GKS06-3M□□□063C42	E84AV□□□7514□□0	66
0.4	1.7	-	9.5	528	706	1.4	358.829	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.4	1.5	-	8.5	588	786	1.6	399.353	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.3	1.3	-	7.3	683	913	1.1	464.367	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.3	1.2	-	6.6	760	1017	1.2	516.810	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.3	1.1	-	6.0	829	1109	0.9	563.572	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.2	0.9	-	5.3	937	1252	1.0	636.581	GKS07-4M□□□063C42	E84AV□□□7514□□0	74
0.2	0.7	-	4.2	1203	1608	1.8	817.551	GKS09-4M□□□063C42	E84AV□□□7514□□0	74
0.2	0.7	-	3.7	1356	1812	1.6	921.367	GKS09-4M□□□063C42	E84AV□□□7514□□0	74
0.1	0.6	-	3.4	1460	1952	1.5	992.209	GKS09-4M□□□063C42	E84AV□□□7514□□0	74
0.1	0.5	-	3.0	1645	2199	1.3	1118.204	GKS09-4M□□□063C42	E84AV□□□7514□□0	74
0.1	0.5	-	2.7	1845	2467	1.2	1254.197	GKS09-4M□□□063C42	E84AV□□□7514□□0	74
0.1	0.4	-	2.4	2080	2780	1.1	1413.461	GKS09-4M□□□063C42	E84AV□□□7514□□0	74

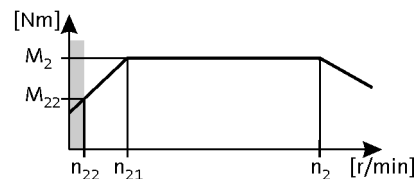


Selection tables

► 120 Hz: $P_N = 1.10 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.4 \dots 3490 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
16	67	-	388	20	26	3.0	8.991	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
15	61	-	355	22	28	2.9	9.836	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
11	46	-	265	29	38	3.3	13.176	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
10	42	-	244	32	41	3.0	14.333	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
7.1	29	-	170	45	59	2.3	20.588	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
6.5	27	-	155	49	64	2.1	22.522	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
5.8	24	-	139	55	72	1.8	25.088	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
5.1	21	-	122	63	82	1.7	28.727	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
4.9	20	-	117	66	86	2.9	29.931	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
4.5	19	-	109	70	92	1.4	32.000	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
4.4	18	-	107	72	94	2.7	32.744	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
4.1	17	-	99	77	101	1.4	35.191	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
3.9	16	-	95	81	106	2.2	36.894	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
3.7	15	-	89	86	112	1.1	39.200	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
3.5	14	-	84	92	119	2.1	41.765	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
3.3	14	-	79	97	127	1.3	44.240	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
3.1	13	-	74	103	135	1.9	47.059	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
2.9	12	-	69	112	146	1.1	50.943	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
2.8	12	-	68	112	146	1.9	51.162	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
2.6	11	-	61	125	163	1.0	56.976	GKS04-3M□□□071C32	E84AV□□□1124□□0	66
2.5	10	-	61	127	165	1.6	57.647	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
2.2	9.2	-	54	143	186	2.9	65.207	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
2.2	9.0	-	52	146	190	1.5	66.592	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
2.0	8.3	-	49	158	206	2.9	72.000	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
1.9	8.0	-	47	165	215	1.2	75.033	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
1.8	7.4	-	43	178	232	2.3	81.111	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
1.8	7.2	-	42	182	237	1.2	82.833	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
1.6	6.4	-	38	205	266	2.3	93.176	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
1.6	6.4	-	37	205	267	1.0	93.333	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
1.4	5.8	-	34	224	292	2.0	103.721	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
1.4	5.6	-	33	235	307	0.9	107.196	GKS05-3M□□□071C32	E84AV□□□1124□□0	66
1.4	5.7	-	33	230	300	1.8	104.967	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
1.3	5.3	-	31	244	318	1.6	113.205	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
1.3	5.3	-	31	248	323	2.1	113.082	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
1.3	5.3	-	31	243	316	3.2	112.391	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
1.1	4.7	-	28	274	357	1.8	127.059	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
1.1	4.7	-	27	280	364	1.7	127.392	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
1.0	4.3	-	25	304	396	1.3	140.816	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
1.1	4.4	-	25	297	387	2.6	137.748	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
1.0	4.2	-	24	314	409	1.6	142.941	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
0.9	3.9	-	23	334	435	2.8	154.622	GKS07-4M□□□071C32	E84AV□□□1124□□0	74

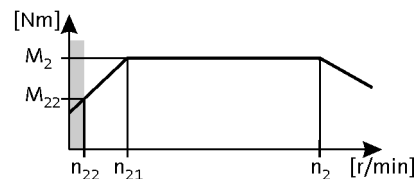


Selection tables

► 120 Hz: $P_N = 1.10 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.4 \dots 3490 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
0.9	3.7	-	22	354	460	1.3	161.029	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
0.9	3.9	-	22	336	437	1.5	155.647	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
0.8	3.4	-	20	376	490	1.0	174.336	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
0.8	3.4	-	20	387	504	2.0	179.201	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.8	3.2	-	18	417	543	1.2	190.080	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
0.7	3.0	-	17	437	569	1.2	202.588	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
0.7	3.0	-	17	434	566	2.2	201.254	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.7	2.8	-	16	470	612	1.0	214.133	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
0.7	2.7	-	16	481	626	1.6	222.909	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.6	2.6	-	15	506	660	1.0	230.688	GKS06-3M□□□071C32	E84AV□□□1124□□0	66
0.6	2.4	-	14	544	708	0.9	252.000	GKS06-4M□□□071C32	E84AV□□□1124□□0	74
0.6	2.4	-	14	532	693	1.8	246.659	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.5	2.2	-	13	590	768	1.3	273.199	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.5	1.9	-	11	693	902	1.4	321.049	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.5	1.9	-	11	698	909	3.2	323.365	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.4	1.7	-	9.7	774	1008	1.0	358.829	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.4	1.7	-	9.6	786	1024	2.9	364.427	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.4	1.5	-	8.7	862	1122	1.1	399.353	GKS07-4M□□□071C32	E84AV□□□1124□□0	74
0.4	1.5	-	8.7	868	1130	2.5	402.234	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.3	1.3	-	7.7	978	1274	2.3	453.311	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.3	1.2	-	6.7	1123	1463	2.0	520.538	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.3	1.0	-	6.0	1266	1649	1.8	586.638	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.2	1.0	-	5.5	1363	1775	1.6	631.744	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.2	0.8	-	4.9	1536	2001	1.5	711.965	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.2	0.7	-	4.3	1764	2298	1.3	817.551	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.2	0.7	-	3.8	1988	2589	1.1	921.367	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.2	0.6	-	3.5	2141	2788	1.0	992.209	GKS09-4M□□□071C32	E84AV□□□1124□□0	74
0.1	0.5	-	3.1	2413	3143	0.9	1118.204	GKS09-4M□□□071C32	E84AV□□□1124□□0	74

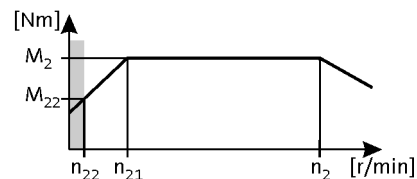


Selection tables

► 120 Hz: $P_N = 1.50 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 143.8 \dots 3450 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
16	67	-	384	27	36	2.2	8.991	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
15	61	-	351	29	39	2.1	9.836	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
11	46	-	262	39	52	2.4	13.176	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
10	42	-	241	43	57	2.2	14.333	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
7.0	29	-	168	62	81	1.7	20.588	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
6.4	27	-	153	67	89	1.6	22.522	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
5.7	24	-	138	75	99	1.3	25.088	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
5.0	21	-	120	86	113	1.2	28.727	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
4.8	20	-	115	90	118	2.1	29.931	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
4.5	19	-	108	96	126	1.0	32.000	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
4.4	18	-	105	98	129	1.9	32.744	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
4.1	17	-	98	105	139	1.0	35.191	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
4.0	17	-	95	109	143	3.1	36.303	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
3.9	16	-	94	110	146	1.6	36.894	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
3.4	14	-	83	125	165	1.5	41.765	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
3.3	14	-	78	132	175	0.9	44.240	GKS04-3M□□□071C42	E84AV□□□1524□□0	66
3.1	13	-	73	141	186	1.4	47.059	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
2.8	12	-	67	153	202	1.4	51.162	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
2.5	10	-	60	173	227	1.2	57.647	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
2.5	10	-	60	173	228	2.6	57.882	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
2.2	9.2	-	53	195	257	2.1	65.207	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
2.2	9.0	-	52	199	263	1.1	66.592	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
2.0	8.3	-	48	216	284	2.1	72.000	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
1.9	8.0	-	46	225	296	0.9	75.033	GKS05-3M□□□071C42	E84AV□□□1524□□0	66
1.8	7.4	-	43	243	320	1.7	81.111	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
1.5	6.4	-	37	279	368	1.6	93.176	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
1.4	5.8	-	34	303	399	2.8	103.039	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
1.4	5.7	-	33	314	414	1.3	104.967	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
1.4	5.8	-	33	305	402	1.5	103.721	GKS06-4M□□□071C42	E84AV□□□1524□□0	74
1.3	5.3	-	31	333	439	1.2	113.205	GKS06-4M□□□071C42	E84AV□□□1524□□0	74
1.3	5.3	-	31	339	446	1.5	113.082	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
1.3	5.3	-	31	331	436	2.3	112.391	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
1.1	4.7	-	27	381	502	1.2	127.392	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
1.1	4.7	-	27	374	493	1.3	127.059	GKS06-4M□□□071C42	E84AV□□□1524□□0	74
1.1	4.8	-	27	371	489	2.5	126.222	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
1.0	4.3	-	25	414	546	0.9	140.816	GKS06-4M□□□071C42	E84AV□□□1524□□0	74
1.0	4.4	-	25	405	534	1.9	137.748	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
1.0	4.2	-	24	428	564	1.2	142.941	GKS06-3M□□□071C42	E84AV□□□1524□□0	66
0.9	3.9	-	22	458	603	1.1	155.647	GKS06-4M□□□071C42	E84AV□□□1524□□0	74
0.9	3.9	-	22	455	599	2.1	154.622	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
0.9	3.7	-	21	482	635	1.0	161.029	GKS06-3M□□□071C42	E84AV□□□1524□□0	66

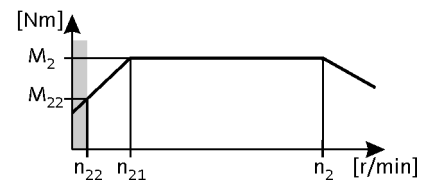


Selection tables

► 120 Hz: $P_N = 1.50 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 143.8 \dots 3450 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
0.8	3.4	-	19	527	695	1.4	179.201	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
0.7	3.0	-	17	592	780	1.6	201.254	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
0.6	2.7	-	16	656	864	1.2	222.909	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
0.6	2.4	-	14	726	956	1.3	246.659	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
0.5	2.2	-	13	804	1059	0.9	273.199	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
0.5	1.9	-	11	945	1245	1.0	321.049	GKS07-4M□□□071C42	E84AV□□□1524□□0	74
0.4	1.9	-	11	952	1254	2.3	323.365	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.4	1.7	-	9.5	1072	1413	2.1	364.427	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.4	1.5	-	8.6	1184	1559	1.9	402.234	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.3	1.3	-	7.6	1334	1757	1.7	453.311	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.3	1.2	-	6.6	1532	2018	1.4	520.538	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.3	1.0	-	5.9	1726	2274	1.3	586.638	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.2	1.0	-	5.5	1859	2449	1.2	631.744	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.2	0.8	-	4.9	2095	2760	1.1	711.965	GKS09-4M□□□071C42	E84AV□□□1524□□0	74
0.2	0.7	-	4.2	2406	3169	0.9	817.551	GKS09-4M□□□071C42	E84AV□□□1524□□0	74

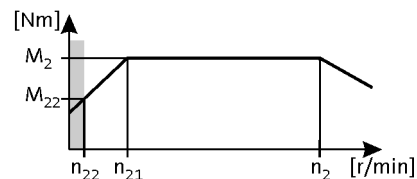


Selection tables

► 120 Hz: $P_N = 2.20 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.8 \dots 3500 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
16	67	-	389	38	51	1.5	8.991	GKS04-3M□□□080C32	E84AV□□□2224□□0	66
15	61	-	356	42	56	1.4	9.836	GKS04-3M□□□080C32	E84AV□□□2224□□0	66
13	53	-	308	49	65	3.8	11.382	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
11	46	-	266	56	75	1.7	13.176	GKS05-3M□□□080C32	E84AV□□□2224□□0	66
10	42	-	244	61	82	1.5	14.333	GKS04-3M□□□080C32	E84AV□□□2224□□0	66
8.2	34	-	197	76	102	3.8	17.809	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
7.1	29	-	170	88	117	1.2	20.588	GKS04-3M□□□080C32	E84AV□□□2224□□0	66
6.5	27	-	155	96	128	1.1	22.522	GKS04-3M□□□080C32	E84AV□□□2224□□0	66
5.6	23	-	135	111	148	3.5	26.017	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
5.1	21	-	123	122	162	3.2	28.461	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
4.9	20	-	117	128	171	1.5	29.931	GKS05-3M□□□080C32	E84AV□□□2224□□0	66
4.6	19	-	109	137	183	2.5	32.063	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
4.5	18	-	107	140	187	1.3	32.744	GKS05-3M□□□080C32	E84AV□□□2224□□0	66
4.0	17	-	96	155	207	2.5	36.303	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
4.0	16	-	95	158	210	1.1	36.894	GKS05-3M□□□080C32	E84AV□□□2224□□0	66
3.5	14	-	84	179	238	1.0	41.765	GKS05-3M□□□080C32	E84AV□□□2224□□0	66
3.3	14	-	79	190	254	2.3	44.471	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
3.1	13	-	74	201	268	1.0	47.059	GKS05-3M□□□080C32	E84AV□□□2224□□0	66
2.9	12	-	68	219	292	1.0	51.162	GKS05-3M□□□080C32	E84AV□□□2224□□0	66
2.8	11	-	66	227	303	2.0	53.074	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
2.5	10	-	61	247	330	1.8	57.882	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
2.2	9.2	-	54	279	372	1.4	65.207	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
2.3	9.3	-	54	277	369	2.8	64.790	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
2.1	8.5	-	50	301	402	2.8	70.474	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
2.0	8.3	-	49	308	411	1.5	72.000	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
1.8	7.6	-	44	339	453	2.3	79.407	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
1.8	7.4	-	43	347	463	1.2	81.111	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
1.6	6.4	-	38	398	531	1.1	93.176	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
1.6	6.5	-	38	396	528	2.2	92.563	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
1.4	5.8	-	34	436	581	1.0	103.721	GKS06-4M□□□080C32	E84AV□□□2224□□0	74
1.4	5.8	-	34	446	595	1.8	104.296	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
1.4	5.8	-	34	433	578	1.9	103.039	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
1.4	5.7	-	33	449	599	0.9	104.967	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
1.3	5.3	-	31	483	645	1.0	113.082	GKS06-3M□□□080C32	E84AV□□□2224□□0	66
1.3	5.3	-	31	472	630	1.6	112.391	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
1.3	5.3	-	31	480	641	2.0	112.338	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
1.2	4.7	-	28	534	712	0.9	127.059	GKS06-4M□□□080C32	E84AV□□□2224□□0	74
1.2	4.7	-	28	541	722	1.6	126.578	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
1.2	4.8	-	28	530	708	1.7	126.222	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
1.1	4.4	-	25	579	772	1.3	137.748	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
1.0	4.3	-	25	601	801	1.6	140.548	GKS07-3M□□□080C32	E84AV□□□2224□□0	66

GKS helical-bevel gearboxes

Technical data

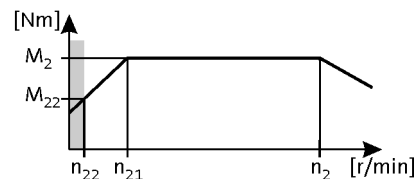


Selection tables

► 120 Hz: $P_N = 2.20 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.8 \dots 3500 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
0.9	3.9	-	23	650	867	1.4	154.622	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
0.9	3.8	-	22	677	903	1.3	158.364	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
0.9	3.5	-	21	715	954	3.0	170.188	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.8	3.4	-	20	753	1004	1.0	179.201	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
0.8	3.3	-	19	789	1053	1.2	184.600	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
0.7	2.9	-	17	889	1186	1.0	208.000	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
0.7	3.0	-	17	846	1128	1.1	201.254	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
0.7	2.9	-	17	860	1147	2.5	204.596	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.7	2.7	-	16	958	1277	1.0	224.037	GKS07-3M□□□080C32	E84AV□□□2224□□0	66
0.6	2.6	-	15	969	1292	2.2	230.577	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.6	2.4	-	14	1036	1383	0.9	246.659	GKS07-4M□□□080C32	E84AV□□□2224□□0	74
0.6	2.4	-	14	1044	1393	2.1	248.439	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.5	2.1	-	13	1176	1569	1.9	279.986	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.5	1.9	-	11	1359	1812	1.6	323.365	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.5	1.9	-	11	1357	1810	3.1	322.931	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.4	1.7	-	9.6	1531	2043	1.4	364.427	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.4	1.7	-	9.6	1529	2040	2.8	363.866	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.4	1.5	-	8.8	1663	2218	2.6	395.787	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.4	1.5	-	8.7	1690	2255	1.3	402.234	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.3	1.4	-	7.9	1874	2500	2.3	445.958	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.3	1.3	-	7.7	1905	2541	1.1	453.311	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.3	1.2	-	6.8	2152	2871	2.0	512.196	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.3	1.2	-	6.7	2187	2918	1.0	520.538	GKS09-4M□□□080C32	E84AV□□□2224□□0	74
0.3	1.0	-	6.1	2425	3235	1.8	577.122	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.2	1.0	-	5.6	2612	3484	1.6	621.619	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.2	0.9	-	5.0	2943	3926	1.5	700.416	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.2	0.7	-	4.3	3431	4576	1.2	816.455	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.2	0.7	-	3.8	3865	5156	1.1	919.949	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.2	0.6	-	3.5	4163	5554	1.0	990.879	GKS11-4M□□□080C32	E84AV□□□2224□□0	74
0.1	0.5	-	3.1	4691	6258	0.9	1116.484	GKS11-4M□□□080C32	E84AV□□□2224□□0	74

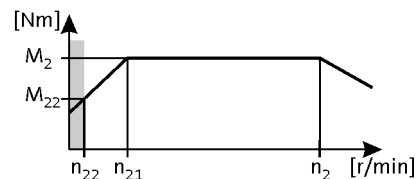


Selection tables

► 120 Hz: $P_N = 3.00 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.0 \dots 3480 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
16	100	-	387	53	70	1.1	8.991	GKS04-3M□□□080C42	E84AV□□□3024□□0	66
15	92	-	354	58	77	1.0	9.836	GKS04-3M□□□080C42	E84AV□□□3024□□0	66
13	79	-	306	67	89	2.8	11.382	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
11	68	-	264	77	103	1.2	13.176	GKS05-3M□□□080C42	E84AV□□□3024□□0	66
10	63	-	243	84	112	1.1	14.333	GKS04-3M□□□080C42	E84AV□□□3024□□0	66
8.1	51	-	195	105	139	2.8	17.809	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
5.6	35	-	134	153	204	2.5	26.017	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
5.1	32	-	122	167	223	2.3	28.461	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
4.8	30	-	116	176	234	1.1	29.931	GKS05-3M□□□080C42	E84AV□□□3024□□0	66
4.5	28	-	109	188	251	1.8	32.063	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
4.4	28	-	106	192	256	1.0	32.744	GKS05-3M□□□080C42	E84AV□□□3024□□0	66
4.0	25	-	97	212	282	3.1	36.063	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
4.0	25	-	96	213	284	1.8	36.303	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
3.3	20	-	78	261	348	1.7	44.471	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
2.7	17	-	66	311	415	1.4	53.074	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
2.5	16	-	61	337	450	2.5	57.501	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
2.5	16	-	60	340	453	1.3	57.882	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
2.2	14	-	54	380	507	2.0	64.790	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
2.2	14	-	53	382	510	1.1	65.207	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
2.1	13	-	49	413	551	2.1	70.474	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
2.0	13	-	48	422	563	1.1	72.000	GKS06-3M□□□080C42	E84AV□□□3024□□0	66
1.8	11	-	44	466	621	1.7	79.407	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
1.6	9.7	-	38	543	724	1.6	92.563	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
1.4	8.7	-	34	594	792	1.4	103.039	GKS07-4M□□□080C42	E84AV□□□3024□□0	74
1.4	8.6	-	33	612	816	1.3	104.296	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
1.3	8.0	-	31	648	864	1.2	112.391	GKS07-4M□□□080C42	E84AV□□□3024□□0	74
1.3	8.0	-	31	659	879	1.4	112.338	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
1.2	7.1	-	28	742	990	1.2	126.578	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
1.2	7.1	-	28	728	970	1.3	126.222	GKS07-4M□□□080C42	E84AV□□□3024□□0	74
1.2	7.3	-	28	711	948	3.0	123.275	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
1.1	6.5	-	25	794	1059	0.9	137.748	GKS07-4M□□□080C42	E84AV□□□3024□□0	74
1.0	6.4	-	25	824	1099	1.2	140.548	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
1.0	6.5	-	25	801	1068	2.7	138.929	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.9	5.8	-	23	891	1189	1.0	154.622	GKS07-4M□□□080C42	E84AV□□□3024□□0	74
1.0	6.0	-	23	871	1161	2.5	151.012	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.9	5.7	-	22	929	1238	0.9	158.364	GKS07-3M□□□080C42	E84AV□□□3024□□0	66
0.9	5.3	-	20	981	1308	2.2	170.188	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.7	4.4	-	17	1180	1573	1.8	204.596	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.6	3.9	-	15	1329	1773	1.6	230.577	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.6	3.6	-	14	1432	1910	1.5	248.439	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.5	3.2	-	12	1614	2152	1.4	279.986	GKS09-4M□□□080C42	E84AV□□□3024□□0	74

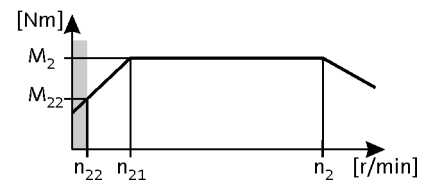


Selection tables

► 120 Hz: $P_N = 3.00 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.0 \dots 3480 \text{ r/min}$



n_{22}	n_{21}		n_2	M_{22}	M_2	c	i			
[r/min]	[r/min]		[r/min]	[Nm]	[Nm]					
0.5	2.8	-	11	1864	2486	1.2	323.365	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.5	2.8	-	11	1862	2482	2.3	322.931	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.4	2.5	-	9.6	2101	2801	1.0	364.427	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.4	2.5	-	9.6	2098	2797	2.1	363.866	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.4	2.3	-	8.8	2282	3042	1.9	395.787	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.4	2.2	-	8.7	2319	3092	0.9	402.234	GKS09-4M□□□080C42	E84AV□□□3024□□0	74
0.3	2.0	-	7.8	2571	3428	1.7	445.958	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.3	1.8	-	6.8	2953	3937	1.4	512.196	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.3	1.6	-	6.0	3327	4436	1.3	577.122	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.2	1.5	-	5.6	3584	4778	1.2	621.619	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.2	1.3	-	5.0	4038	5384	1.1	700.416	GKS11-4M□□□080C42	E84AV□□□3024□□0	74
0.2	1.1	-	4.3	4707	6276	0.9	816.455	GKS11-4M□□□080C42	E84AV□□□3024□□0	74

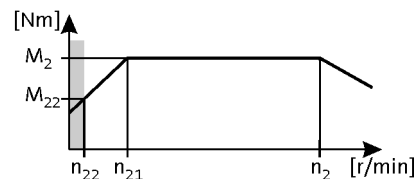


Selection tables

► 120 Hz: $P_N = 4.00 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.0 \dots 3480 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
13	53	-	306	83	119	2.1	11.382	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
11	46	-	264	96	137	0.9	13.176	GKS05-3M□□□090C32	E84AV□□□4024□□0	66
8.1	34	-	195	130	186	2.1	17.809	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
5.6	23	-	134	190	271	1.9	26.017	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
5.1	21	-	122	208	297	1.7	28.461	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
4.5	19	-	109	234	334	1.4	32.063	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
4.0	17	-	97	263	376	2.6	36.063	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
4.0	17	-	96	265	379	1.4	36.303	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
3.3	14	-	78	325	464	1.3	44.471	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
2.7	11	-	66	387	553	1.1	53.074	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
2.5	10	-	61	420	600	1.9	57.501	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
2.5	10	-	60	423	604	1.0	57.882	GKS06-3M□□□090C32	E84AV□□□4024□□0	66
2.2	9.3	-	54	473	676	1.5	64.790	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
2.1	8.5	-	49	514	735	1.5	70.474	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
1.8	7.6	-	44	580	828	1.2	79.407	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
1.6	6.5	-	38	676	965	1.2	92.563	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
1.6	6.5	-	38	671	958	2.3	91.860	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
1.4	6.0	-	35	721	1031	2.5	100.551	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
1.4	5.8	-	34	739	1056	1.0	103.039	GKS07-4M□□□090C32	E84AV□□□4024□□0	74
1.4	5.8	-	34	756	1079	2.3	103.524	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
1.4	5.8	-	33	761	1088	1.0	104.296	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
1.3	5.3	-	31	820	1171	1.1	112.338	GKS07-3M□□□090C32	E84AV□□□4024□□0	66
1.3	5.4	-	31	814	1162	2.2	111.484	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
1.3	5.3	-	31	813	1162	2.5	113.320	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
1.2	4.8	-	28	906	1294	1.0	126.222	GKS07-4M□□□090C32	E84AV□□□4024□□0	74
1.2	4.8	-	28	917	1310	2.2	125.641	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
1.2	4.9	-	28	884	1264	2.3	123.275	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
1.0	4.3	-	25	1029	1469	1.7	140.921	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
1.0	4.3	-	25	997	1424	2.0	138.929	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
1.0	4.0	-	23	1083	1548	1.9	151.012	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
0.9	3.8	-	22	1159	1656	1.7	158.816	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
0.9	3.5	-	20	1221	1744	1.6	170.188	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
0.8	3.3	-	19	1328	1898	1.5	182.000	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
0.7	2.9	-	17	1468	2097	1.4	204.596	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
0.7	2.9	-	17	1497	2139	1.4	205.111	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
0.7	2.7	-	16	1612	2303	1.3	220.882	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
0.6	2.6	-	15	1654	2363	1.2	230.577	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
0.6	2.4	-	14	1782	2546	1.1	248.439	GKS09-4M□□□090C32	E84AV□□□4024□□0	74
0.6	2.4	-	14	1817	2596	1.1	248.930	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
0.5	2.2	-	13	2038	2911	1.0	279.205	GKS09-3M□□□090C32	E84AV□□□4024□□0	66
0.5	2.1	-	12	2009	2870	1.0	279.986	GKS09-4M□□□090C32	E84AV□□□4024□□0	74

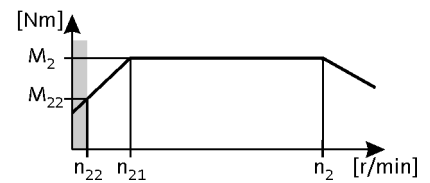


Selection tables

► 120 Hz: $P_N = 4.00 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 145.0 \dots 3480 \text{ r/min}$



n_{22}	n_{21}		n_2	M_{22}	M_2	c	i			
[r/min]	[r/min]		[r/min]	[Nm]	[Nm]					
0.5	1.9	-	11	2317	3310	1.7	322.931	GKS11-4M□□□090C32	E84AV□□□4024□□0	74
0.4	1.7	-	9.6	2611	3729	1.5	363.866	GKS11-4M□□□090C32	E84AV□□□4024□□0	74
0.4	1.5	-	8.8	2840	4057	1.4	395.787	GKS11-4M□□□090C32	E84AV□□□4024□□0	74
0.3	1.4	-	7.8	3200	4571	1.3	445.958	GKS11-4M□□□090C32	E84AV□□□4024□□0	74
0.3	1.2	-	6.8	3675	5250	1.1	512.196	GKS11-4M□□□090C32	E84AV□□□4024□□0	74
0.3	1.0	-	6.0	4141	5915	1.0	577.122	GKS11-4M□□□090C32	E84AV□□□4024□□0	74
0.2	0.7	-	4.3	5782	8260	1.3	805.901	GKS14-4M□□□090C32	E84AV□□□4024□□0	74
0.2	0.7	-	3.8	6515	9307	1.2	908.058	GKS14-4M□□□090C32	E84AV□□□4024□□0	74
0.2	0.6	-	3.6	7017	10025	1.1	978.071	GKS14-4M□□□090C32	E84AV□□□4024□□0	74
0.1	0.5	-	3.2	7907	11295	1.0	1102.052	GKS14-4M□□□090C32	E84AV□□□4024□□0	74

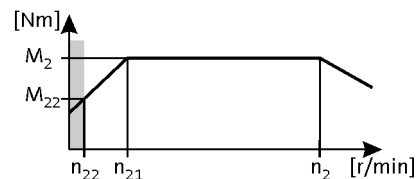


Selection tables

► 120 Hz: $P_N = 5.50 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 146.9 \dots 3525 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
13	53	-	310	113	161	1.5	11.382	GKS06-3M□□□100C12	E84AV□□□5524□□0	66
13	53	-	310	113	161	2.9	11.378	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
8.5	35	-	204	171	244	3.1	17.270	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
8.3	34	-	198	176	252	1.5	17.809	GKS06-3M□□□100C12	E84AV□□□5524□□0	66
5.8	24	-	140	250	357	2.5	25.244	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
5.7	23	-	136	258	368	1.4	26.017	GKS06-3M□□□100C12	E84AV□□□5524□□0	66
5.2	21	-	125	280	400	2.3	28.274	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
5.2	21	-	124	282	403	1.3	28.461	GKS06-3M□□□100C12	E84AV□□□5524□□0	66
4.6	19	-	111	316	451	2.0	31.858	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
4.6	19	-	110	318	454	1.0	32.063	GKS06-3M□□□100C12	E84AV□□□5524□□0	66
4.1	17	-	98	357	510	1.9	36.063	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
4.1	17	-	97	360	514	1.0	36.303	GKS06-3M□□□100C12	E84AV□□□5524□□0	66
3.7	15	-	89	393	561	4.0	39.662	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
3.3	14	-	80	438	625	1.8	44.178	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
3.3	14	-	79	441	629	0.9	44.471	GKS06-3M□□□100C12	E84AV□□□5524□□0	66
2.9	12	-	70	499	713	1.6	50.345	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
2.6	10	-	61	570	814	1.4	57.501	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
2.5	10	-	60	579	827	3.1	58.456	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
2.3	9.3	-	54	642	917	1.1	64.790	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
2.2	9.1	-	54	653	932	2.8	65.879	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
2.1	8.5	-	50	698	998	1.1	70.474	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
2.1	8.5	-	50	703	1005	2.6	70.982	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
1.9	7.6	-	44	787	1124	0.9	79.407	GKS07-3M□□□100C12	E84AV□□□5524□□0	66
1.8	7.5	-	44	793	1132	2.3	79.996	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
1.6	6.5	-	38	910	1300	2.0	91.860	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
1.6	6.5	-	38	909	1298	2.9	91.737	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
1.5	6.0	-	35	979	1399	1.9	100.551	GKS09-4M□□□100C12	E84AV□□□5524□□0	74
1.4	5.8	-	34	1026	1465	1.8	103.524	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
1.4	5.8	-	34	1024	1463	2.9	103.365	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
1.3	5.4	-	32	1105	1578	1.8	111.484	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
1.3	5.4	-	32	1103	1576	2.7	111.335	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
1.3	5.3	-	31	1104	1577	1.8	113.320	GKS09-4M□□□100C12	E84AV□□□5524□□0	74
1.2	4.9	-	29	1201	1715	1.7	123.275	GKS09-4M□□□100C12	E84AV□□□5524□□0	74
1.2	4.8	-	28	1245	1778	1.6	125.641	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
1.2	4.8	-	28	1243	1776	2.7	125.448	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
1.2	4.8	-	28	1218	1741	3.2	125.095	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
1.0	4.3	-	25	1396	1995	1.4	140.921	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
1.1	4.3	-	25	1353	1933	1.5	138.929	GKS09-4M□□□100C12	E84AV□□□5524□□0	74
1.0	4.3	-	25	1394	1992	2.2	140.732	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
1.0	4.3	-	25	1373	1961	2.9	140.952	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
1.0	4.0	-	23	1471	2101	1.4	151.012	GKS09-4M□□□100C12	E84AV□□□5524□□0	74

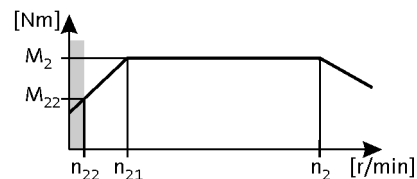


Selection tables

► 120 Hz: $P_N = 5.50 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 146.9 \dots 3525 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
1.0	3.9	-	23	1492	2132	2.6	153.242	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.9	3.8	-	22	1574	2248	1.3	158.816	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
0.9	3.8	-	22	1571	2244	2.2	158.571	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
0.9	3.5	-	21	1658	2368	1.2	170.188	GKS09-4M□□□100C12	E84AV□□□5524□□0	74
0.9	3.5	-	20	1682	2402	2.3	172.667	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.8	3.3	-	19	1803	2576	1.1	182.000	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
0.8	3.2	-	19	1849	2641	2.1	186.572	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
0.7	3.0	-	18	1966	2809	2.0	201.890	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.7	2.9	-	17	2032	2903	1.0	205.111	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
0.7	2.9	-	17	1993	2847	1.0	204.596	GKS09-4M□□□100C12	E84AV□□□5524□□0	74
0.7	2.9	-	17	2083	2975	1.9	210.222	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
0.7	2.7	-	16	2188	3126	0.9	220.882	GKS09-3M□□□100C12	E84AV□□□5524□□0	66
0.7	2.7	-	16	2243	3205	1.8	226.431	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
0.7	2.6	-	16	2216	3165	1.8	227.481	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.6	2.6	-	15	2246	3208	0.9	230.577	GKS09-4M□□□100C12	E84AV□□□5524□□0	74
0.6	2.4	-	14	2528	3611	1.5	255.133	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
0.6	2.4	-	14	2416	3452	1.6	248.106	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.5	2.2	-	13	2723	3890	1.5	279.556	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.5	2.1	-	12	2836	4051	1.4	286.219	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
0.5	1.9	-	11	3195	4565	1.2	322.500	GKS11-3M□□□100C12	E84AV□□□5524□□0	66
0.5	1.9	-	11	3145	4493	1.3	322.931	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.5	1.9	-	11	3133	4476	2.4	321.729	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.4	1.7	-	9.7	3544	5063	1.1	363.866	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.4	1.7	-	9.7	3531	5044	2.2	362.512	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.4	1.5	-	9.0	3805	5435	2.0	390.671	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.4	1.5	-	8.9	3855	5507	1.0	395.787	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.3	1.4	-	8.0	4287	6124	1.8	440.193	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.3	1.4	-	7.9	4343	6205	0.9	445.958	GKS11-4M□□□100C12	E84AV□□□5524□□0	74
0.3	1.2	-	6.9	4997	7139	1.5	513.121	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.3	1.0	-	6.1	5631	8044	1.4	578.164	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.2	1.0	-	5.7	6065	8664	1.3	622.742	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.2	0.9	-	5.0	6834	9763	1.1	701.681	GKS14-4M□□□100C12	E84AV□□□5524□□0	74
0.2	0.7	-	4.4	7849	11213	1.0	805.901	GKS14-4M□□□100C12	E84AV□□□5524□□0	74

GKS helical-bevel gearboxes

Technical data

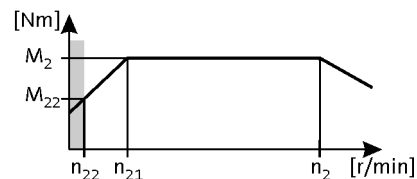


Selection tables

► 120 Hz: $P_N = 7.50 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 146.5 \dots 3515 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
13	53	-	309	154	220	1.1	11.382	GKS06-3M□□□100C32	E84AV□□□7524□□0	66
13	53	-	309	154	220	2.1	11.378	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
8.5	35	-	204	234	334	2.2	17.270	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
8.2	34	-	197	241	345	1.1	17.809	GKS06-3M□□□100C32	E84AV□□□7524□□0	66
5.8	24	-	139	342	489	1.8	25.244	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
5.6	23	-	135	353	504	1.0	26.017	GKS06-3M□□□100C32	E84AV□□□7524□□0	66
5.2	21	-	124	386	551	0.9	28.461	GKS06-3M□□□100C32	E84AV□□□7524□□0	66
5.2	21	-	124	383	547	1.7	28.274	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
4.6	19	-	110	432	617	1.4	31.858	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
4.2	17	-	100	477	681	3.1	35.193	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
4.1	17	-	98	489	698	1.4	36.063	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
3.7	15	-	89	537	768	2.9	39.662	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
3.3	14	-	80	599	855	1.3	44.178	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
2.9	12	-	70	682	975	1.1	50.345	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
2.6	10	-	61	779	1113	1.0	57.501	GKS07-3M□□□100C32	E84AV□□□7524□□0	66
2.5	10	-	60	792	1131	2.3	58.456	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
2.2	9.1	-	53	893	1275	2.0	65.879	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
2.1	8.5	-	50	962	1374	1.9	70.982	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
1.8	7.5	-	44	1084	1548	1.7	79.996	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
1.6	6.5	-	38	1245	1778	1.5	91.860	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
1.6	6.5	-	38	1243	1776	2.1	91.737	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
1.5	6.0	-	35	1339	1913	1.4	100.551	GKS09-4M□□□100C32	E84AV□□□7524□□0	74
1.4	5.8	-	34	1403	2004	1.3	103.524	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
1.4	5.8	-	34	1401	2001	2.1	103.365	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
1.4	5.9	-	34	1360	1943	2.5	102.119	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
1.3	5.4	-	32	1511	2158	1.3	111.484	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
1.3	5.4	-	32	1508	2155	2.0	111.335	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
1.3	5.3	-	31	1509	2156	1.3	113.320	GKS09-4M□□□100C32	E84AV□□□7524□□0	74
1.3	5.2	-	31	1533	2189	2.5	115.063	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
1.2	4.9	-	29	1642	2346	1.2	123.275	GKS09-4M□□□100C32	E84AV□□□7524□□0	74
1.2	4.8	-	28	1702	2432	1.2	125.641	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
1.2	4.8	-	28	1700	2428	2.0	125.448	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
1.2	4.8	-	28	1666	2380	2.3	125.095	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
1.0	4.3	-	25	1909	2728	1.0	140.921	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
1.1	4.3	-	25	1850	2643	1.1	138.929	GKS09-4M□□□100C32	E84AV□□□7524□□0	74
1.0	4.3	-	25	1907	2724	1.6	140.732	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
1.0	4.3	-	25	1877	2682	2.1	140.952	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
1.0	4.0	-	23	2011	2873	1.0	151.012	GKS09-4M□□□100C32	E84AV□□□7524□□0	74
1.0	3.9	-	23	2041	2916	1.9	153.242	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
0.9	3.8	-	22	2152	3074	1.0	158.816	GKS09-3M□□□100C32	E84AV□□□7524□□0	66
0.9	3.8	-	22	2148	3069	1.6	158.571	GKS11-3M□□□100C32	E84AV□□□7524□□0	66

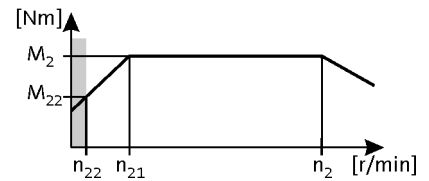


Selection tables

► 120 Hz: $P_N = 7.50 \text{ kW}$

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 146.5 \dots 3515 \text{ r/min}$



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
0.9	3.5	-	20	2300	3285	1.7	172.667	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
0.8	3.4	-	20	2372	3388	3.2	178.072	GKS14-4M□□□100C32	E84AV□□□7524□□0	74
0.8	3.2	-	19	2528	3611	1.6	186.572	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
0.7	2.9	-	17	2848	4069	1.4	210.222	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
0.7	3.0	-	17	2689	3841	1.5	201.890	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
0.7	2.7	-	16	3068	4383	1.3	226.431	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
0.6	2.6	-	16	3030	4328	1.3	227.481	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
0.6	2.4	-	14	3457	4938	1.1	255.133	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
0.6	2.4	-	14	3304	4721	1.2	248.106	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
0.5	2.2	-	13	3723	5319	1.1	279.556	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
0.5	2.1	-	12	3878	5540	1.0	286.219	GKS11-3M□□□100C32	E84AV□□□7524□□0	66
0.5	1.9	-	11	4301	6144	0.9	322.931	GKS11-4M□□□100C32	E84AV□□□7524□□0	74
0.5	1.9	-	11	4285	6121	1.8	321.729	GKS14-4M□□□100C32	E84AV□□□7524□□0	74
0.4	1.7	-	9.7	4828	6897	1.6	362.512	GKS14-4M□□□100C32	E84AV□□□7524□□0	74
0.4	1.5	-	9.0	5203	7433	1.5	390.671	GKS14-4M□□□100C32	E84AV□□□7524□□0	74
0.3	1.4	-	8.0	5863	8375	1.3	440.193	GKS14-4M□□□100C32	E84AV□□□7524□□0	74
0.3	1.2	-	6.9	6834	9763	1.1	513.121	GKS14-4M□□□100C32	E84AV□□□7524□□0	74
0.3	1.0	-	6.1	7700	11000	1.0	578.164	GKS14-4M□□□100C32	E84AV□□□7524□□0	74
0.2	1.0	-	5.6	8294	11848	0.9	622.742	GKS14-4M□□□100C32	E84AV□□□7524□□0	74

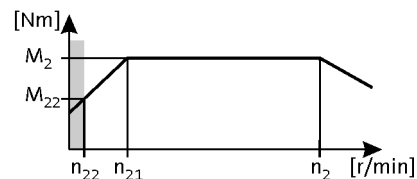


Selection tables

► 120 Hz: $P_N = 11.00$ kW

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 147.1 \dots 3530$ r/min



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
13	53	-	310	206	322	1.4	11.378	GKS07-3M□□□112C22	E84AV□□□1134□□0	66
9.1	37	-	219	292	456	3.0	16.122	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
8.5	35	-	204	312	488	1.5	17.270	GKS07-3M□□□112C22	E84AV□□□1134□□0	66
8.4	34	-	201	317	496	3.0	17.536	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
5.8	24	-	140	457	714	1.2	25.244	GKS07-3M□□□112C22	E84AV□□□1134□□0	66
5.7	23	-	138	464	725	3.0	25.649	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
5.2	21	-	125	512	799	1.1	28.274	GKS07-3M□□□112C22	E84AV□□□1134□□0	66
5.0	21	-	121	529	826	2.7	29.228	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
4.6	19	-	111	576	901	1.0	31.858	GKS07-3M□□□112C22	E84AV□□□1134□□0	66
4.5	18	-	107	596	931	2.4	32.940	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
4.2	17	-	100	637	995	2.3	35.193	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
4.1	17	-	99	647	1010	3.1	35.741	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
4.1	17	-	98	652	1019	1.0	36.063	GKS07-3M□□□112C22	E84AV□□□1134□□0	66
3.7	15	-	89	718	1121	2.0	39.662	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
3.7	15	-	88	729	1138	3.1	40.272	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
3.4	14	-	82	781	1220	2.1	43.146	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
3.0	12	-	73	880	1375	1.9	48.625	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
2.6	10	-	61	1044	1631	2.5	57.683	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
2.5	10	-	60	1058	1652	1.6	58.456	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
2.2	9.1	-	54	1192	1862	1.4	65.879	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
2.3	9.2	-	54	1176	1837	2.5	64.995	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
2.1	8.5	-	50	1284	2007	1.3	70.982	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
2.1	8.5	-	50	1282	2004	2.1	70.887	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
1.8	7.5	-	44	1447	2261	1.2	79.996	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
1.8	7.5	-	44	1445	2258	2.1	79.873	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
1.6	6.5	-	39	1660	2593	1.6	91.737	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
1.6	6.6	-	39	1638	2560	2.0	90.551	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
1.6	6.5	-	38	1662	2597	1.0	91.860	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
1.5	6.2	-	36	1733	2708	2.9	97.467	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
1.5	6.0	-	35	1788	2794	0.9	100.551	GKS09-4M□□□112C22	E84AV□□□1134□□0	74
1.4	5.9	-	35	1816	2838	1.7	102.119	GKS11-4M□□□112C22	E84AV□□□1134□□0	74
1.4	5.9	-	35	1846	2884	2.0	102.029	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
1.4	5.8	-	34	1870	2922	1.6	103.365	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
1.3	5.4	-	32	2017	3151	0.9	111.484	GKS09-3M□□□112C22	E84AV□□□1134□□0	66
1.3	5.4	-	32	2014	3147	1.5	111.335	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
1.3	5.5	-	32	1988	3106	1.7	109.896	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
1.3	5.5	-	32	1953	3052	2.9	109.822	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
1.3	5.3	-	31	2015	3149	0.9	113.320	GKS09-4M□□□112C22	E84AV□□□1134□□0	74
1.3	5.2	-	31	2046	3197	1.7	115.063	GKS11-4M□□□112C22	E84AV□□□1134□□0	74
1.2	5.0	-	30	2125	3320	3.1	119.493	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
1.2	4.9	-	29	2240	3500	1.9	123.826	GKS14-3M□□□112C22	E84AV□□□1134□□0	66

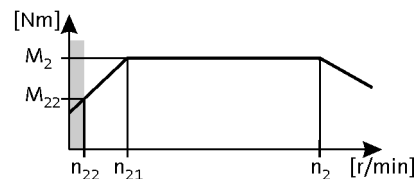


Selection tables

► 120 Hz: $P_N = 11.00$ kW

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 147.1 \dots 3530$ r/min



n_{22}	n_{21}		n_2	M_{22}	M_2	c	i			
[r/min]	[r/min]		[r/min]	[Nm]	[Nm]					
1.2	4.8	-	28	2270	3546	1.5	125.448	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
1.2	4.8	-	28	2225	3476	1.6	125.095	GKS11-4M□□□112C22	E84AV□□□1134□□0	74
1.1	4.5	-	26	2394	3741	2.9	134.640	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
1.1	4.3	-	25	2546	3978	1.2	140.732	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
1.0	4.3	-	25	2507	3917	1.4	140.952	GKS11-4M□□□112C22	E84AV□□□1134□□0	74
1.1	4.3	-	25	2513	3927	1.5	138.913	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
1.0	3.9	-	23	2725	4258	1.3	153.242	GKS11-4M□□□112C22	E84AV□□□1134□□0	74
0.9	3.8	-	23	2832	4424	1.5	156.522	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
0.9	3.8	-	22	2869	4482	1.2	158.571	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
0.9	3.8	-	22	2811	4391	2.5	158.039	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.9	3.5	-	20	3071	4798	1.2	172.667	GKS11-4M□□□112C22	E84AV□□□1134□□0	74
0.8	3.4	-	20	3167	4948	2.2	178.072	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.8	3.2	-	19	3375	5274	1.1	186.572	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
0.8	3.2	-	19	3375	5274	2.1	186.572	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
0.7	3.0	-	18	3590	5610	1.0	201.890	GKS11-4M□□□112C22	E84AV□□□1134□□0	74
0.8	3.1	-	18	3446	5384	2.0	193.754	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.7	2.9	-	17	3803	5942	0.9	210.222	GKS11-3M□□□112C22	E84AV□□□1134□□0	66
0.7	2.9	-	17	3803	5942	1.8	210.222	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
0.7	2.7	-	16	4096	6401	1.7	226.431	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
0.7	2.8	-	16	3882	6066	1.8	218.315	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.6	2.5	-	15	4223	6598	1.6	237.467	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.6	2.4	-	14	4616	7212	1.5	255.133	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
0.6	2.2	-	13	4758	7435	1.5	267.568	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.5	2.1	-	12	5178	8091	1.4	286.219	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
0.5	1.9	-	11	5722	8940	1.2	321.729	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.5	1.9	-	11	5834	9116	1.2	322.500	GKS14-3M□□□112C22	E84AV□□□1134□□0	66
0.4	1.7	-	9.7	6447	10073	1.1	362.512	GKS14-4M□□□112C22	E84AV□□□1134□□0	74
0.4	1.5	-	9.0	6948	10855	1.0	390.671	GKS14-4M□□□112C22	E84AV□□□1134□□0	74

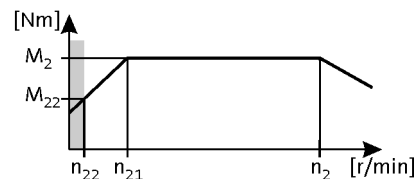


Selection tables

► 120 Hz: $P_N = 15.00$ kW

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 148.3 \dots 3560$ r/min



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
13	53	-	313	278	435	1.1	11.378	GKS07-3M□□□132C12	E84AV□□□1534□□0	66
9.2	37	-	221	394	616	2.2	16.122	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
8.6	35	-	206	422	660	1.1	17.270	GKS07-3M□□□132C12	E84AV□□□1534□□0	66
8.5	34	-	203	429	670	2.2	17.536	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
5.9	24	-	141	618	965	0.9	25.244	GKS07-3M□□□132C12	E84AV□□□1534□□0	66
5.8	23	-	139	627	980	2.2	25.649	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
5.1	21	-	122	715	1117	2.0	29.228	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
4.5	18	-	108	806	1259	1.8	32.940	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
4.2	17	-	101	861	1345	1.7	35.193	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
4.2	17	-	100	874	1366	3.1	35.741	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
3.7	15	-	90	970	1516	1.5	39.662	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
3.7	15	-	88	985	1539	2.9	40.272	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
3.4	14	-	83	1055	1649	1.6	43.146	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
3.4	14	-	81	1071	1674	3.0	43.783	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
3.1	12	-	73	1189	1859	1.4	48.625	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
3.0	12	-	72	1207	1886	2.7	49.333	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
2.6	10	-	62	1411	2205	2.3	57.683	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
2.5	10	-	61	1430	2234	1.2	58.456	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
2.3	9.2	-	55	1590	2484	2.1	64.995	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
2.3	9.1	-	54	1612	2518	1.0	65.879	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
2.1	8.5	-	50	1736	2713	1.0	70.982	GKS09-3M□□□132C12	E84AV□□□1534□□0	66
2.1	8.5	-	50	1734	2709	1.9	70.887	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
1.9	7.5	-	45	1954	3053	1.7	79.873	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
1.6	6.5	-	39	2244	3506	1.5	91.737	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
1.6	6.6	-	39	2215	3461	2.8	90.551	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
1.5	6.2	-	37	2344	3662	2.3	97.467	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
1.5	5.9	-	35	2456	3837	1.3	102.119	GKS11-4M□□□132C12	E84AV□□□1534□□0	74
1.5	5.9	-	35	2496	3900	2.5	102.029	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
1.4	5.8	-	34	2529	3951	1.3	103.365	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
1.3	5.4	-	32	2723	4255	1.3	111.335	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
1.4	5.5	-	32	2641	4126	2.3	109.822	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
1.4	5.5	-	32	2688	4200	2.4	109.896	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
1.3	5.2	-	31	2767	4323	1.3	115.063	GKS11-4M□□□132C12	E84AV□□□1534□□0	74
1.2	5.0	-	30	2873	4490	2.3	119.493	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
1.2	4.8	-	29	3008	4700	1.2	125.095	GKS11-4M□□□132C12	E84AV□□□1534□□0	74
1.2	4.9	-	29	3029	4733	2.3	123.826	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
1.2	4.8	-	28	3069	4795	1.2	125.448	GKS11-3M□□□132C12	E84AV□□□1534□□0	66
1.1	4.3	-	26	3398	5309	2.1	138.913	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
1.1	4.5	-	26	3238	5059	2.1	134.640	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
1.1	4.3	-	25	3389	5296	1.1	140.952	GKS11-4M□□□132C12	E84AV□□□1534□□0	74
1.0	3.9	-	23	3685	5758	1.0	153.242	GKS11-4M□□□132C12	E84AV□□□1534□□0	74

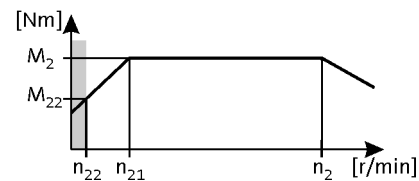


Selection tables

► 120 Hz: $P_N = 15.00$ kW

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 148.3 \dots 3560$ r/min



n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
1.0	3.8	-	23	3829	5983	1.8	156.522	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
0.9	3.8	-	23	3800	5938	1.8	158.039	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
0.8	3.4	-	20	4282	6690	1.6	178.072	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
0.8	3.2	-	19	4564	7131	1.5	186.572	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
0.8	3.1	-	18	4659	7280	1.5	193.754	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
0.7	2.9	-	17	5142	8035	1.4	210.222	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
0.7	2.7	-	16	5539	8655	1.3	226.431	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
0.7	2.8	-	16	5250	8202	1.3	218.315	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
0.6	2.5	-	15	5710	8922	1.2	237.467	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
0.6	2.4	-	14	6241	9752	1.1	255.133	GKS14-3M□□□132C12	E84AV□□□1534□□0	66
0.6	2.2	-	13	6434	10053	1.1	267.568	GKS14-4M□□□132C12	E84AV□□□1534□□0	74
0.5	2.1	-	12	7001	10940	1.0	286.219	GKS14-3M□□□132C12	E84AV□□□1534□□0	66

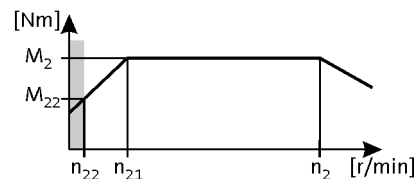


Selection tables

► 120 Hz: $P_N = 18.50$ kW

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 148.3 \dots 3560$ r/min



n_{22}	n_{21}		n_2	M_{22}	M_2	c	i			
[r/min]	[r/min]		[r/min]	[Nm]	[Nm]					
9.2	37	-	221	486	760	1.8	16.122	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
8.6	35	-	206	521	814	0.9	17.270	GKS07-3M□□□132C22	E84AV□□□1834□□0	66
8.5	34	-	203	529	827	1.8	17.536	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
5.8	23	-	139	774	1209	1.8	25.649	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
5.3	21	-	127	845	1321	2.9	28.021	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
5.1	21	-	122	882	1378	1.6	29.228	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
4.7	19	-	113	953	1488	2.8	31.573	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
4.5	18	-	108	994	1553	1.4	32.940	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
4.2	17	-	101	1062	1659	1.4	35.193	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
4.2	17	-	100	1078	1685	2.5	35.741	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
3.7	15	-	90	1197	1870	1.2	39.662	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
3.7	15	-	88	1215	1898	2.3	40.272	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
3.4	14	-	83	1302	2034	1.3	43.146	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
3.4	14	-	81	1321	2064	2.4	43.783	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
3.1	12	-	73	1467	2292	1.1	48.625	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
3.0	12	-	72	1488	2326	2.2	49.333	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
2.6	10	-	62	1740	2719	1.9	57.683	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
2.5	10	-	61	1764	2756	0.9	58.456	GKS09-3M□□□132C22	E84AV□□□1834□□0	66
2.3	9.2	-	55	1961	3064	1.7	64.995	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
2.2	8.7	-	52	2080	3250	3.0	68.942	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
2.1	8.5	-	50	2139	3342	1.5	70.887	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
1.9	7.7	-	46	2344	3662	2.7	77.681	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
1.9	7.5	-	45	2410	3765	1.4	79.873	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
1.6	6.5	-	39	2768	4324	1.2	91.737	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
1.6	6.6	-	39	2732	4269	2.3	90.551	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
1.5	6.2	-	37	2891	4516	1.9	97.467	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
1.5	5.9	-	35	3029	4732	1.0	102.119	GKS11-4M□□□132C22	E84AV□□□1834□□0	74
1.5	5.9	-	35	3078	4810	2.1	102.029	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
1.4	5.8	-	34	3119	4873	1.1	103.365	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
1.3	5.4	-	32	3359	5248	1.1	111.335	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
1.4	5.5	-	32	3257	5089	1.8	109.822	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
1.4	5.5	-	32	3316	5180	1.9	109.896	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
1.3	5.2	-	31	3412	5332	1.0	115.063	GKS11-4M□□□132C22	E84AV□□□1834□□0	74
1.2	5.0	-	30	3544	5537	1.8	119.493	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
1.2	4.8	-	29	3710	5797	0.9	125.095	GKS11-4M□□□132C22	E84AV□□□1834□□0	74
1.2	4.9	-	29	3736	5837	1.9	123.826	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
1.2	4.8	-	28	3785	5914	1.0	125.448	GKS11-3M□□□132C22	E84AV□□□1834□□0	66
1.1	4.5	-	26	3993	6239	1.7	134.640	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
1.1	4.3	-	26	4191	6548	1.7	138.913	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
0.9	3.8	-	23	4687	7323	1.5	158.039	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
1.0	3.8	-	23	4722	7378	1.5	156.522	GKS14-3M□□□132C22	E84AV□□□1834□□0	66

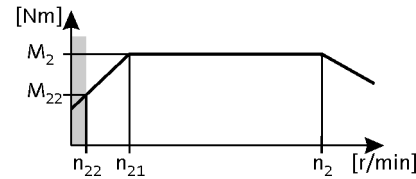
GKS helical-bevel gearboxes

Technical data



Selection tables

- 120 Hz: $P_N = 18.50 \text{ kW}$
 $n_{22}/n_2 = 1 \dots 24.0$
 $n_1 = 148.3 \dots 3560 \text{ r/min}$



n_{22}	n_{21}		n_2	M_{22}	M_2	c	i			
[r/min]	[r/min]		[r/min]	[Nm]	[Nm]					
0.8	3.4	-	20	5281	8252	1.3	178.072	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
0.8	3.2	-	19	5629	8795	1.2	186.572	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
0.8	3.1	-	18	5746	8978	1.2	193.754	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
0.7	2.9	-	17	6342	9910	1.1	210.222	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
0.7	2.7	-	16	6831	10674	1.0	226.431	GKS14-3M□□□132C22	E84AV□□□1834□□0	66
0.7	2.8	-	16	6474	10116	1.1	218.315	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
0.6	2.5	-	15	7042	11004	1.0	237.467	GKS14-4M□□□132C22	E84AV□□□1834□□0	74
0.6	2.4	-	14	7697	12027	0.9	255.133	GKS14-3M□□□132C22	E84AV□□□1834□□0	66

GKS helical-bevel gearboxes

Technical data

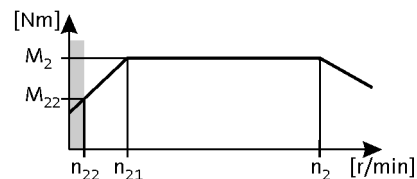


Selection tables

► 120 Hz: $P_N = 22.00$ kW

$n_{22}/n_2 = 1 \dots 24.0$

$n_1 = 147.9 \dots 3550$ r/min

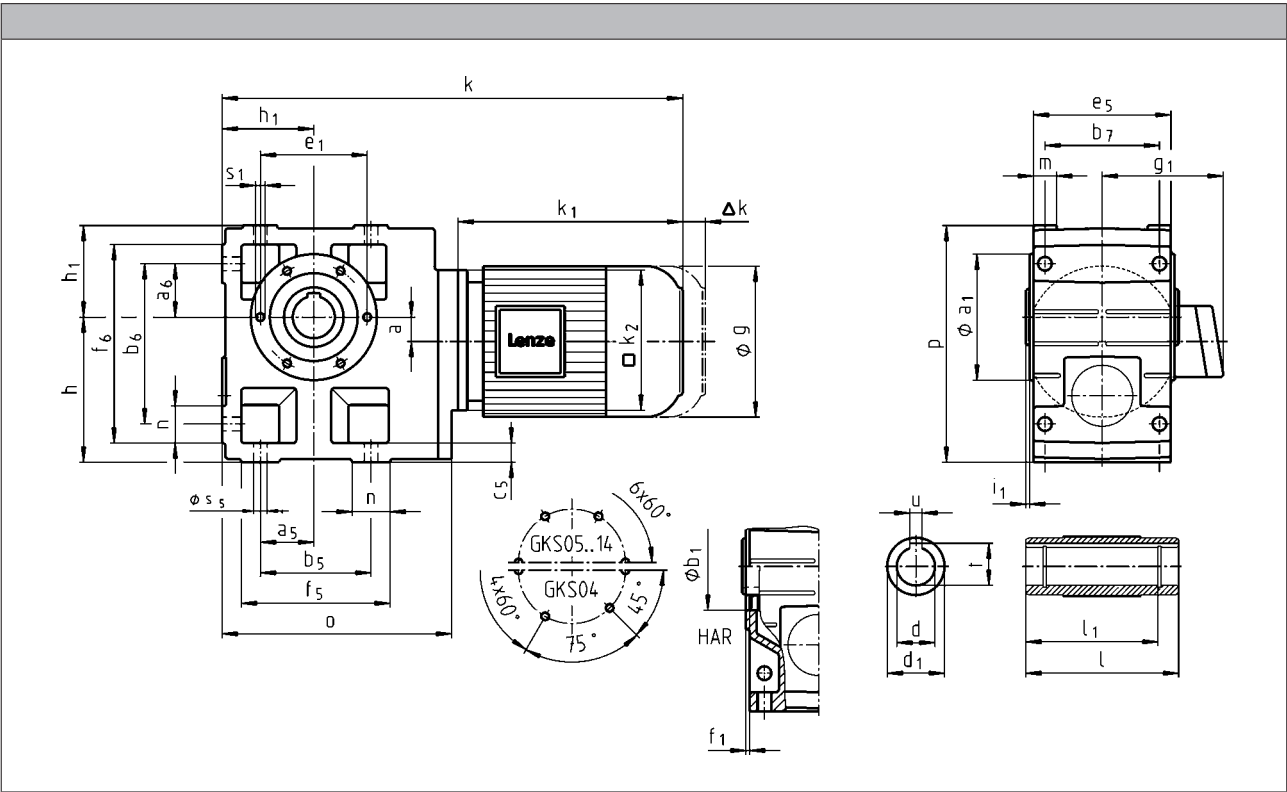


n_{22} [r/min]	n_{21} [r/min]		n_2 [r/min]	M_{22} [Nm]	M_2 [Nm]	c	i			
9.2	37	-	220	580	906	1.5	16.122	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
8.4	34	-	202	631	986	1.5	17.536	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
5.8	23	-	138	923	1442	1.5	25.649	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
5.3	21	-	127	1008	1575	2.5	28.021	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
5.1	21	-	122	1052	1643	1.3	29.228	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
4.7	19	-	112	1136	1775	2.3	31.573	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
4.5	18	-	108	1185	1852	1.2	32.940	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
4.2	17	-	101	1266	1978	1.1	35.193	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
4.1	17	-	99	1286	2009	2.1	35.741	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
3.7	15	-	90	1427	2230	1.0	39.662	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
3.7	15	-	88	1449	2264	1.9	40.272	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
3.4	14	-	82	1552	2426	1.1	43.146	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
3.4	14	-	81	1575	2461	2.0	43.783	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
3.0	12	-	73	1749	2734	0.9	48.625	GKS09-3M□□□132C32	E84AV□□□2234□□0	66
3.0	12	-	72	1775	2773	1.8	49.333	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
2.6	11	-	63	2024	3162	2.9	56.251	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
2.6	10	-	62	2075	3243	1.6	57.683	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
2.3	9.5	-	56	2280	3563	2.7	63.382	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
2.3	9.2	-	55	2338	3654	1.4	64.995	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
2.2	8.7	-	52	2480	3876	2.5	68.942	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
2.1	8.5	-	50	2550	3985	1.3	70.887	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
1.9	7.7	-	46	2795	4367	2.2	77.681	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
1.9	7.5	-	44	2874	4490	1.1	79.873	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
1.6	6.5	-	39	3301	5157	1.0	91.737	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
1.6	6.6	-	39	3258	5090	1.9	90.551	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
1.5	6.2	-	36	3447	5386	1.6	97.467	GKS14-4M□□□132C32	E84AV□□□2234□□0	74
1.5	5.9	-	35	3671	5736	1.7	102.029	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
1.3	5.4	-	32	4006	6259	0.9	111.335	GKS11-3M□□□132C32	E84AV□□□2234□□0	66
1.4	5.5	-	32	3884	6069	1.5	109.822	GKS14-4M□□□132C32	E84AV□□□2234□□0	74
1.4	5.5	-	32	3954	6178	1.6	109.896	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
1.2	5.0	-	30	4226	6603	1.5	119.493	GKS14-4M□□□132C32	E84AV□□□2234□□0	74
1.2	4.9	-	29	4455	6961	1.6	123.826	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
1.1	4.5	-	26	4762	7440	1.4	134.640	GKS14-4M□□□132C32	E84AV□□□2234□□0	74
1.1	4.3	-	26	4998	7809	1.4	138.913	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
0.9	3.8	-	23	5589	8733	1.2	158.039	GKS14-4M□□□132C32	E84AV□□□2234□□0	74
1.0	3.8	-	23	5631	8799	1.3	156.522	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
0.8	3.4	-	20	6298	9840	1.1	178.072	GKS14-4M□□□132C32	E84AV□□□2234□□0	74
0.8	3.2	-	19	6713	10488	1.0	186.572	GKS14-3M□□□132C32	E84AV□□□2234□□0	66
0.8	3.1	-	18	6852	10707	1.0	193.754	GKS14-4M□□□132C32	E84AV□□□2234□□0	74
0.7	2.9	-	17	7563	11818	0.9	210.222	GKS14-3M□□□132C32	E84AV□□□2234□□0	66



Dimensions

GKS□□-3M H□R



GKS helical-bevel gearboxes

Technical data



		063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		123	139	156	176	194	218	258	
g ₁	MFEMAXX	100	109	150	157	166	176	195	
	MFEMABR	107	118	132	137	147	158	187	
k ₁	MFEMAXX	187	207	224.5	274	324	319	403	
k ₂		120		145	180		222	265	
Δ k	MFEMABR	40	52	73	68	76	90	109.5	
	MFFMAXX		128			109	102	115	
	MFFMABR	170	165	183	181	170	183	201.5	
k									
GKS04		399	419	441					
GKS05		419	439	461	521				
GKS06		475	495	517	577	627			
GKS07				573	633	683	684	776	
GKS09					704	754	755	847	
GKS11						845	846	938	
GKS14							945	1037	

	a	h ¹⁾	h ₁	o	p ¹⁾
GKS04	20	100	71	203	171
GKS05	23	125	80	232	205
GKS06	28	150	100	291	250
GKS07	34	190	120	354	310
GKS09	41	236	150	429	386
GKS11	54	300	185	527	485
GKS14	67	375	230	636	605

	d	d ₁	l ¹⁾	l ₁	u	t	i ₁	a ₁	b ₁	e ₁	f ₁	s ₁
	H7				JS9	+0,2			H7			
GKS04	25 30	45 45	115 115	100 100	8 8	28.3 33.3	2.5 2.5	104	75	90	3	M6x12
GKS05	30 35	50 50	140 140	124 124	8 10	33.3 38.3	4 4	118	80	100	4	M8x15
GKS06	40 45	65 65	160 160	140 140	12 14	43.3 48.8	5 5	140	100	120	4	M10x16
GKS07	50 55	75 75	200 200	175 175	14 16	53.8 59.3	5 5	165	115	140	5	M12x18
GKS09	60 70	95 95	240 240	210 210	18 20	64.4 74.9	5 5	205	145	175	6	M16x24
GKS11	70 80	108 108	290 290	250 250	20 22	74.9 85.4	6 6	240	170	205	4	M20x32
GKS14	100	135	350	305	28	106.4	7	290	170	250	6	M24x35

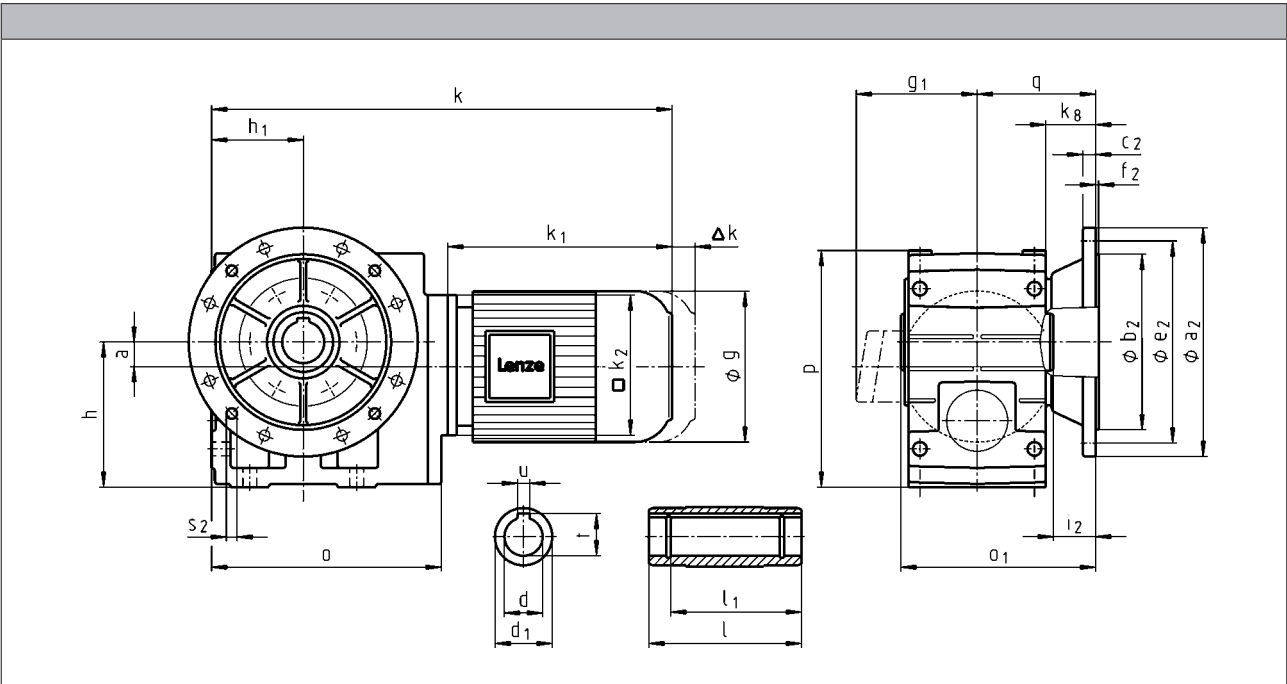
	a ₅	a ₆	b ₅	b ₆	b ₇	c ₅	e ₅	f ₅	f ₆	m	n	s ₅
GKS04	45	45	110	119	85	14	105	132	141	21	22	9
GKS05	47.5	47.5	115	140	105	17	115	144	169	21	29	11
GKS06	60	60	155	170	120	20	145	191	206	23	36	14
GKS07	70	70	190	210	150	25	180	235	255	28	45	18
GKS09	90	90	240	266	185	30	222	300	326	37	60	22
GKS11	105	105	290	325	225	40	270	363	398	43	73	26
GKS14	135	135	360	415	275	50	328	442	497	52	82	33

¹⁾ k₂ !



Dimensions

GKS□□-3M HAK



GKS helical-bevel gearboxes

Technical data



		063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		123	139	156	176	194	218	258	
g ₁	MFEMAXX	100	109	150	157	166	176	195	
	MFEMABR	107	118	132	137	147	158	187	
k ₁	MFEMAXX	187	207	224.5	274	324	319	403	
k ₂		120		145	180		222	265	
Δ k	MFEMABR	40	52	73	68	76	90	109.5	
	MFFMAXX		128			109	102	115	
	MFFMABR	170	165	183	181	170	183	201.5	
k									
GKS04		399	419	441					
GKS05		419	439	461	521				
GKS06		475	495	517	577	627			
GKS07				573	633	683	684	776	
GKS09					704	754	755	847	
GKS11						845	846	938	
GKS14							945	1037	

	a	h ¹⁾	h ₁	k _g	o	p ¹⁾	q
GKS04	20	100	71	38.5	203	171	91
GKS05	23	125	80	40	232	205	103.5
GKS06	28	150	100	49	291	250	121.5
GKS07	34	190	120	65.5	354	310	155.5
GKS09	41	236	150	69.5	429	386	180.5
GKS11	54	300	185	70.5	527	485	205.5
GKS14	67	375	230	71.5	636	605	235.5

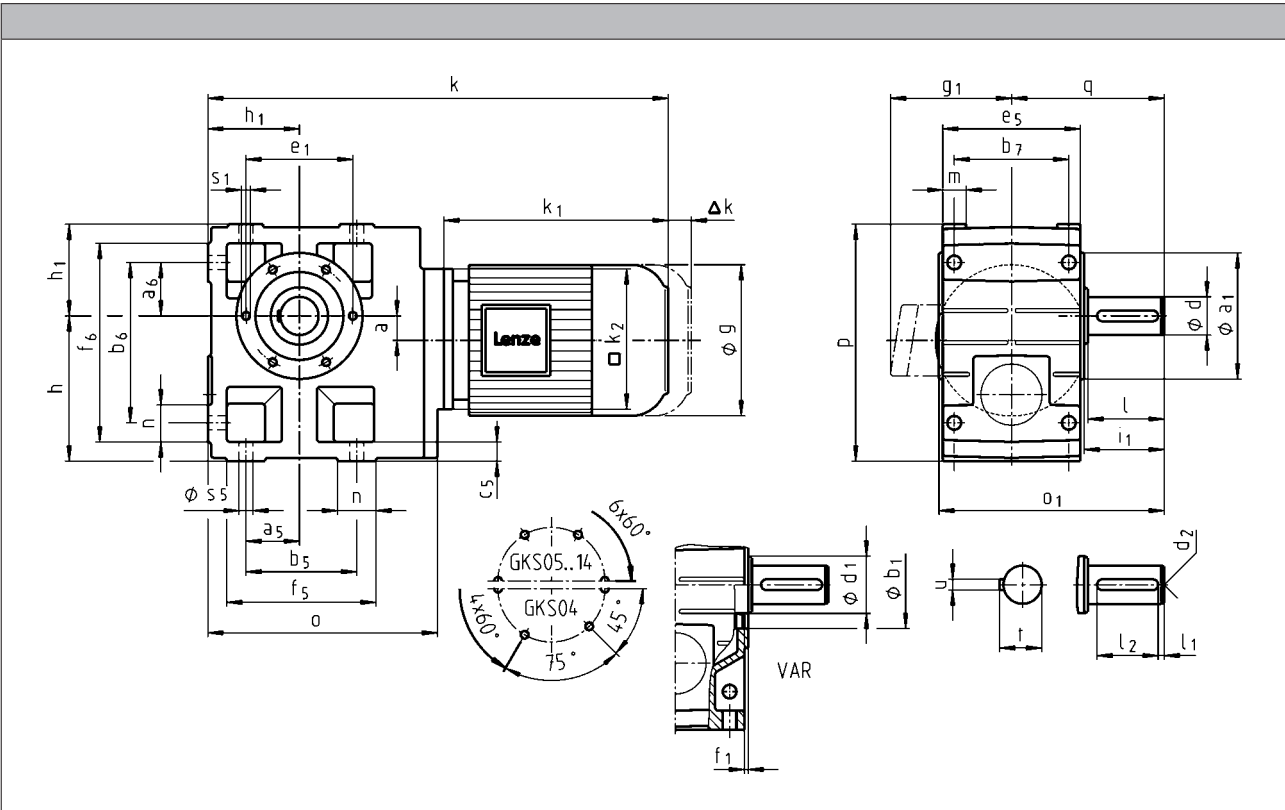
	d	d ₁	l	l ₁	u	t	i ₂	o ₁ ¹⁾	a ₂	b ₂	c ₂	e ₂	f ₂	s ₂
	H7				JS9	+0,2				j7				
GKS04	25	45	115	100	8	28.3	33.5	148.5	160	110	10	130	3.5	4 x 9
	30	45	115	100	8	33.3	33.5	148.5						
GKS05	30	50	140	124	8	33.3	33	173.5	200	130	12	165	4	4 x 11
	35	50	140	124	10	38.3	33	173.5						
GKS06	40	65	160	140	12	43.3	42	201.5	200	180	12	165	3.5	4 x 11
	45	65	160	140	14	48.8	41	201.5	250	130	15	215	4	4 x 14
GKS07	50	75	200	175	14	53.8	55	255.5	250	180	15	215	4	4 x 14
	55	75	200	175	16	59.3	55	255.5	300	230	17	265	4	4 x 14
GKS09	60	95	240	210	18	64.4	60	300.5	350	250	18	300	4	4 x 17.5
	70	95	240	210	20	74.9	60	300.5						
GKS11	70	108	290	250	20	74.9	60	350.5	400	300	20	350	5	4 x 17.5
	80	108	290	250	22	85.4	60	350.5	450	350	22	400	5	8 x 17.5
GKS14	100	135	350	305	28	106.4	60	410.5	450	350	22	400	5	8 x 17.5

¹⁾ k₂ !



Dimensions

GKS□□-3M V□R



GKS helical-bevel gearboxes

Technical data



		063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		123	139	156	176	194	218	258	
g ₁	MFEMAXX	100	109	150	157	166	176	195	
	MFEMABR	107	118	132	137	147	158	187	
k ₁	MFEMAXX	187	207	224.5	274	324	319	403	
k ₂		120		145	180		222	265	
Δ k	MFEMABR	40	52	73	68	76	90	109.5	
	MFFMAXX		128			109	102	115	
	MFFMABR	170	165	183	181	170	183	201.5	
k									
GKS04		399	419	441					
GKS05		419	439	461	521				
GKS06		475	495	517	577	627			
GKS07				573	633	683	684	776	
GKS09					704	754	755	847	
GKS11						845	846	938	
GKS14							945	1037	

	a	h ¹⁾	h ₁	o	p ¹⁾	q
GKS04	20	100	71	203	171	107.5
GKS05	23	125	80	232	205	130
GKS06	28	150	100	291	250	160
GKS07	34	190	120	354	310	200
GKS09	41	236	150	429	386	240
GKS11	54	300	185	527	485	305
GKS14	67	375	230	636	605	375

	d k6	d m6	d ₁	d ₂	l	l ₁	l ₂	u	t	i ₁	o ₁ ¹⁾	a ₁	b ₁ H7	e ₁	f ₁	s ₁
GKS04	25		45	M10	50	6	40	8	28	52.5	162.5	104	75	90	3	M6x12
GKS05	30		45	M10	60	6	45	8	33	64	196.5	118	80	100	4	M8x15
GKS06	40		65	M16	80	7	63	12	43	85	235.5	140	100	120	4	M10x16
GKS07	50		75	M16	100	8	80	14	53.5	105	295.5	165	115	140	5	M12x18
GKS09		60	95	M20	120	8	100	18	64	125	355.5	205	145	175	6	M16x24
GKS11		80	108	M20	160	15	125	22	85	166	444.5	240	170	205	4	M20x32
GKS14		100	135	M24	200	18	160	28	106	207	543.5	290	170	250	6	M24x35

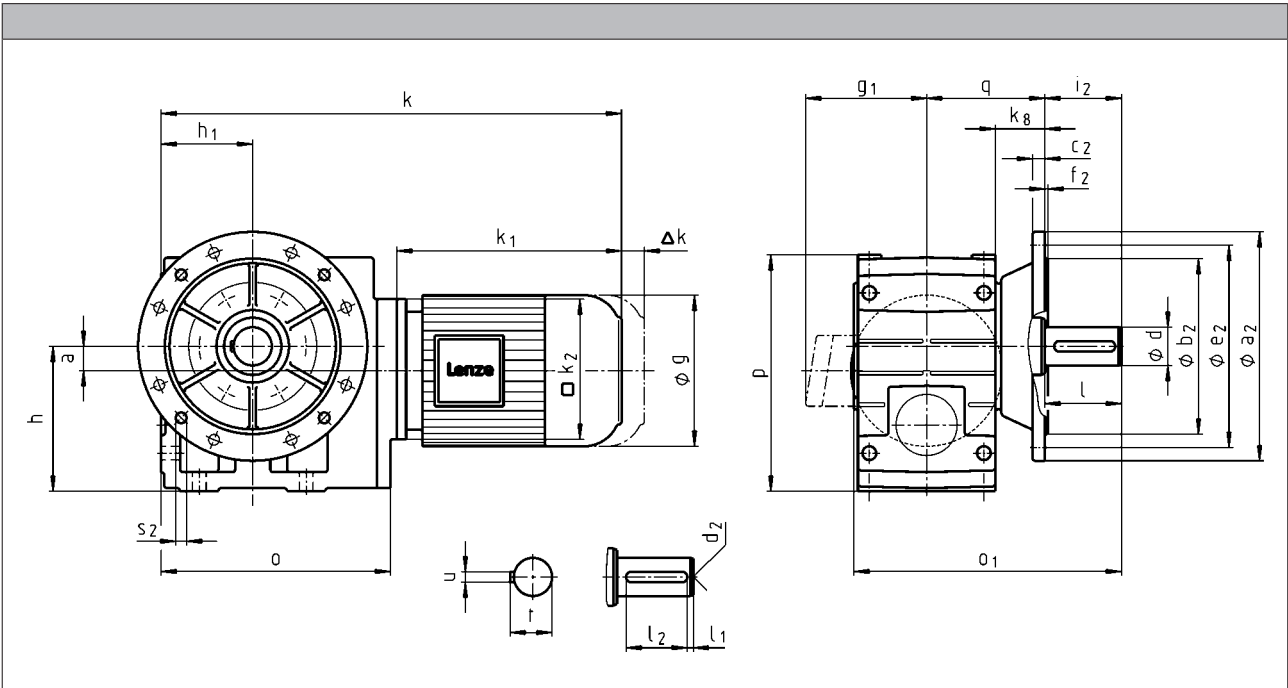
	a ₅	a ₆	b ₅	b ₆	b ₇	c ₅	e ₅	f ₅	f ₆	m	n	s ₅
GKS04	45	45	110	119	85	14	105	132	141	21	22	9
GKS05	47.5	47.5	115	140	105	17	115	144	169	21	29	11
GKS06	60	60	155	170	120	20	145	191	206	23	36	14
GKS07	70	70	190	210	150	25	180	235	255	28	45	18
GKS09	90	90	240	266	185	30	222	300	326	37	60	22
GKS11	105	105	290	325	225	40	270	363	398	43	73	26
GKS14	135	135	360	415	275	50	328	442	497	52	82	33

¹⁾ k₂ !



Dimensions

GKS□□-3M VAK



GKS helical-bevel gearboxes

Technical data



		063C32 063C42	071C32 071C42	080C32 080C42	090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		123	139	156	176	194	218	258	
g ₁	MFEMAXX	100	109	150	157	166	176	195	
	MFEMABR	107	118	132	137	147	158	187	
k ₁	MFEMAXX	187	207	224.5	274	324	319	403	
k ₂		120		145	180		222	265	
Δ k	MFEMABR	40	52	73	68	76	90	109.5	
	MFFMAXX		128			109	102	115	
	MFFMABR	170	165	183	181	170	183	201.5	
k									
GKS04		399	419	441					
GKS05		419	439	461	521				
GKS06		475	495	517	577	627			
GKS07				573	633	683	684	776	
GKS09					704	754	755	847	
GKS11						845	846	938	
GKS14							945	1037	

	a	h ¹⁾	h ₁	k _g	o	p ¹⁾	q
GKS04	20	100	71	38.5	203	171	91
GKS05	23	125	80	40	232	205	103.5
GKS06	28	150	100	49	291	250	121.5
GKS07	34	190	120	65.5	354	310	155.5
GKS09	41	236	150	69.5	429	386	180.5
GKS11	54	300	185	70.5	527	485	205.5
GKS14	67	375	230	71.5	636	605	235.5

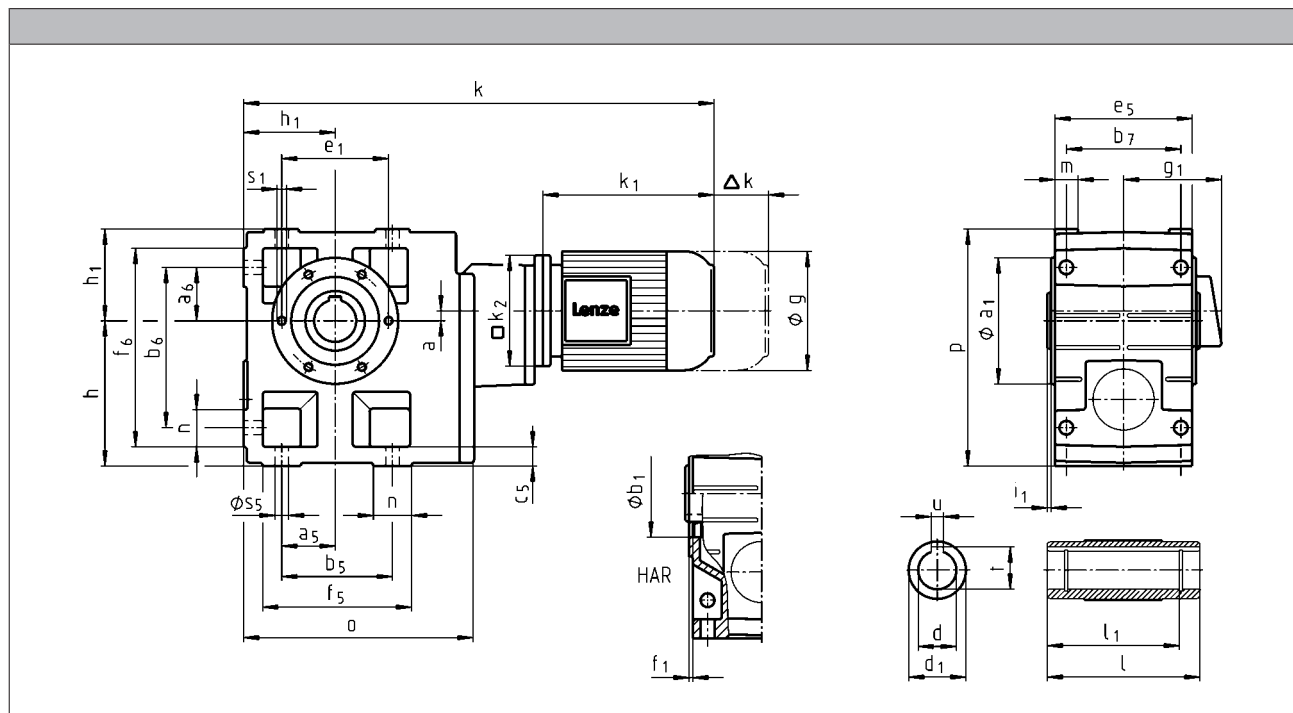
	d	d	d ₂	l	l ₁	l ₂	u	t	i ₂	o ₁ ¹⁾	a ₂	b ₂	c ₂	e ₂	f ₂	s ₂
	k6	m6										j7				
GKS04	25		M10	50	6	40	8	28	50	195.5	160	110	10	130	3.5	4 x 9
GKS05	30		M10	60	6	45	8	33	60	229.5	200	130	12	165	4	4 x 11
GKS06	40		M16	80	7	63	12	43	80	276.5	250	180	15	215	4	4 x 14
GKS07	50		M16	100	8	80	14	53.5	100	350.5	250 300	180 230	15 17	215 265	4 4	4 x 14 4 x 14
GKS09		60	M20	120	8	100	18	64	120	415.5	350	250	18	300	4	4 x 17.5
GKS11		80	M20	160	15	125	22	85	160	504.5	400 450	300 350	20 22	350 400	5 5	4 x 17.5 8 x 17.5
GKS14		100	M24	200	18	160	28	106	200	603.5	450	350	22	400	5	8 x 17.5

¹⁾ k₂ !



Dimensions

GKS□□-4M H□R



		063C32 063C42	071C32 071C42	080C32	080C42
g		123	139		156
g ₁	MFEMAXX	100	109		150
	MFEMABR	107	118		132
k ₁	MFEMAXX	187	207		224.5
k ₂		120			145
Δk	MFEMABR	40	52		73
	MFFMAXX		128		
	MFFMABR	170	165		183
k					
GKS05		495			
GKS06		568	588	611	
GKS07		635	655		678
GKS09		724	744		767
GKS11					877

GKS helical-bevel gearboxes

Technical data



		090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		176	194	218	258	
g ₁	MFEMAXX	157	166	176	195	
	MFEMABR	137	147	158	187	
k ₁	MFEMAXX	274	324	319	403	
k ₂		180		222	265	
Δ k	MFEMABR	68	76	90	109.5	
	MFFMAXX	128	109	102	115	
	MFFMABR	181	170	183	201.5	
		k				
GKS07		737				
GKS09		826	876	877		
GKS11		936	986	987	1079	
GKS14		1069	1119	1120	1212	

	a	h	h ₁	o	p
GKS05	13	125	80	226	205
GKS06	8	150	100	288	250
GKS07	11	190	120	350.5	310
GKS09	15	236	150	426	386
GKS11	16	300	185	523	485
GKS14	22	375	230	632	605

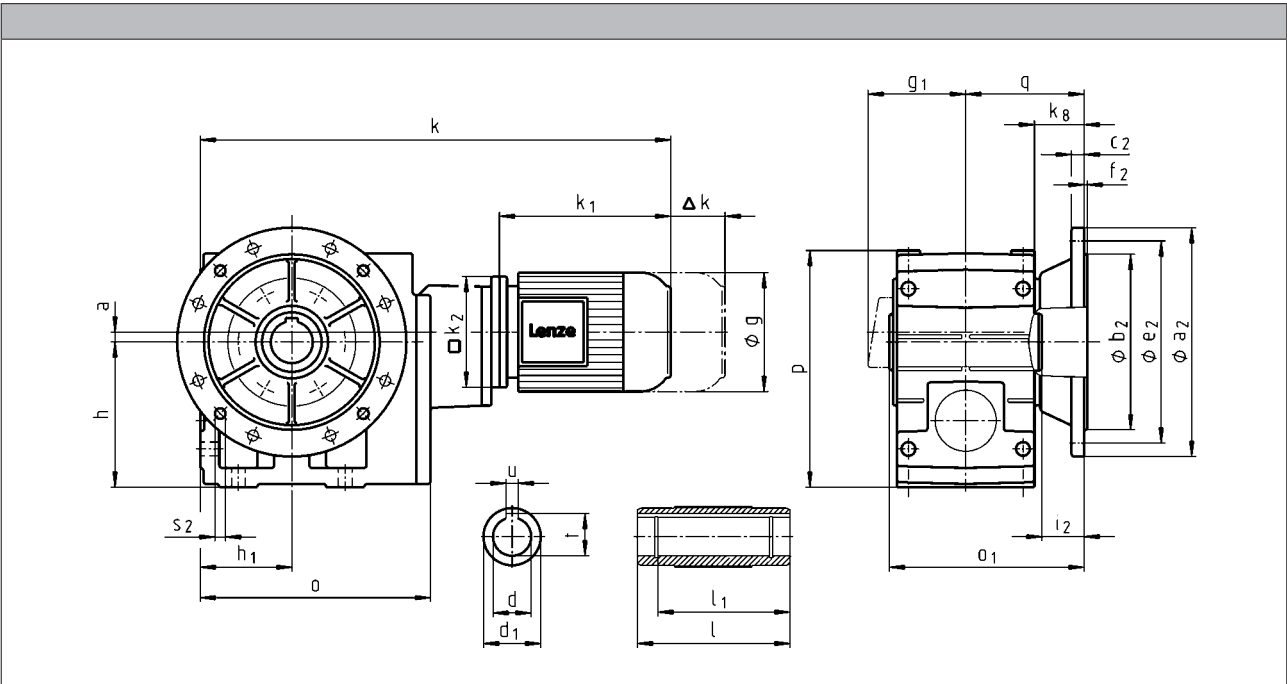
	d	d ₁	l	l ₁	u	t	i ₁	a ₁	b ₁	e ₁	f ₁	s ₁
	H7				JS9	+0,2			H7			
GKS05	30	50	140	124	8	33.3	4	118	80	100	4	M8x15
	35	50	140	124	10	38.3	4					
GKS06	40	65	160	140	12	43.3	5	140	100	120	4	M10x16
	45	65	160	140	14	48.8	5					
GKS07	50	75	200	175	14	53.8	5	165	115	140	5	M12x18
	55	75	200	175	16	59.3	5					
GKS09	60	95	240	210	18	64.4	5	205	145	175	6	M16x24
	70	95	240	210	20	74.9	5					
GKS11	70	108	290	250	20	74.9	6	240	170	205	4	M20x32
	80	108	290	250	22	85.4	6					
GKS14	100	135	350	305	28	106.4	7	290	170	250	6	M24x35

	a ₅	a ₆	b ₅	b ₆	b ₇	c ₅	e ₅	f ₅	f ₆	m	n	s ₅
GKS05	47.5	47.5	115	140	105	17	115	144	169	21	29	11
GKS06	60	60	155	170	120	20	145	191	206	23	36	14
GKS07	70	70	190	210	150	25	180	235	255	28	45	18
GKS09	90	90	240	266	185	30	222	300	326	37	60	22
GKS11	105	105	290	325	225	40	270	363	398	43	73	26
GKS14	135	135	360	415	275	50	328	442	497	52	82	33



Dimensions

GKS□□-4M HAK



		063C32 063C42	071C32 071C42	080C32	080C42
g		123	139		156
g ₁	MFEMAXX	100	109		150
	MFEMABR	107	118		132
k ₁	MFEMAXX	187	207		224.5
k ₂		120			145
Δk	MFEMABR	40	52		73
	MFFMAXX		128		
	MFFMABR	170	165		183
k					
GKS05		495			
GKS06		568	588	611	
GKS07		635	655		678
GKS09		724	744		767
GKS11					877

GKS helical-bevel gearboxes

Technical data



		090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		176	194	218	258	
g ₁	MFEMAXX	157	166	176	195	
	MFEMABR	137	147	158	187	
k ₁	MFEMAXX	274	324	319	403	
k ₂		180		222	265	
Δ k	MFEMABR	68	76	90	109.5	
	MFFMAXX	128	109	102	115	
	MFFMABR	181	170	183	201.5	
		k				
GKS07		737				
GKS09		826	876	877		
GKS11		936	986	987	1079	
GKS14		1069	1119	1120	1212	

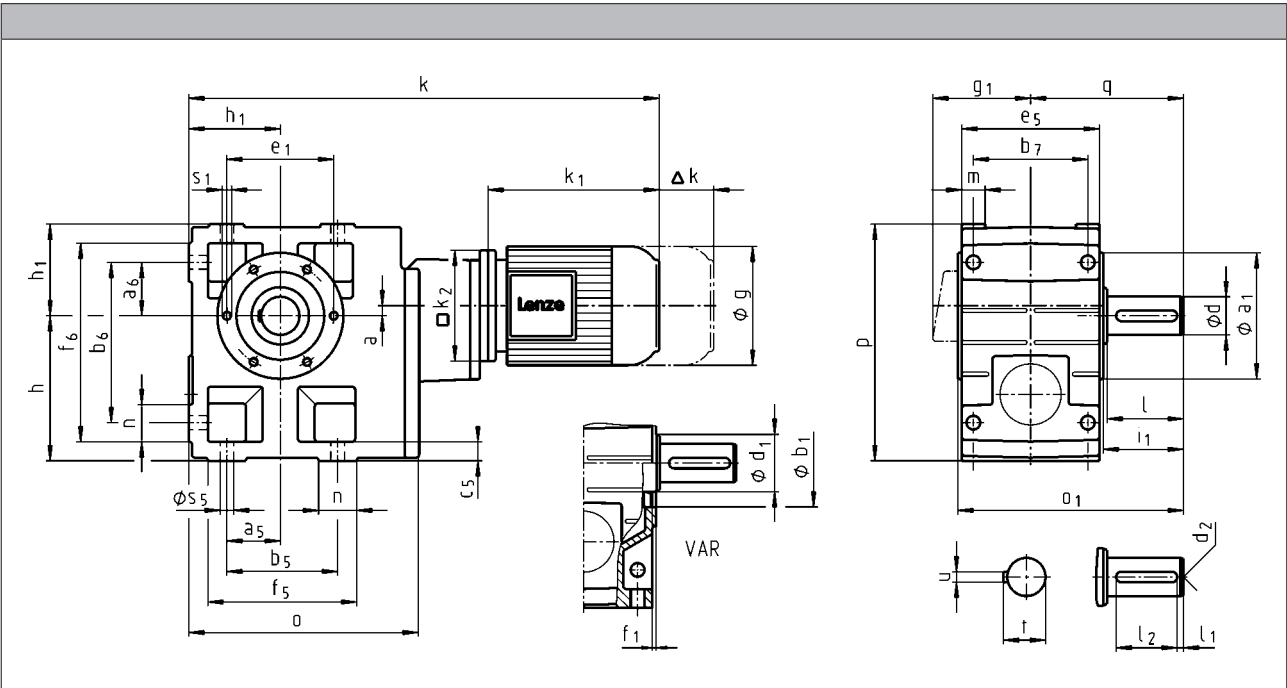
	a	h	h ₁	k _g	o	p	q
GKS05	13	125	80	40	226	205	103.5
GKS06	8	150	100	49	288	250	121.5
GKS07	11	190	120	65.5	350.5	310	155.5
GKS09	15	236	150	69.5	426	386	180.5
GKS11	16	300	185	70.5	523	485	205.5
GKS14	22	375	230	71.5	632	605	235.5

	d	d ₁	l	l ₁	u	t	i ₂	o ₁	a ₂	b ₂	c ₂	e ₂	f ₂	s ₂
	H7				JS9	+0,2				j7				
GKS05	30	50	140	124	8	33.3	33	173.5	200	130	12	165	4	4 x 11
	35	50	140	124	10	38.3	33	173.5						
GKS06	40	65	160	140	12	43.3	42	201.5	200	180	12	165	3.5	4 x 11
	45	65	160	140	14	48.8	41	201.5	250	130	15	215	4	4 x 14
GKS07	50	75	200	175	14	53.8	55	255.5	250	180	15	215	4	4 x 14
	55	75	200	175	16	59.3	55	255.5	300	230	17	265	4	4 x 14
GKS09	60	95	240	210	18	64.4	60	300.5	350	250	18	300	4	4 x 17.5
	70	95	240	210	20	74.9	60	300.5						
GKS11	70	108	290	250	20	74.9	60	350.5	400	300	20	350	5	4 x 17.5
	80	108	290	250	22	85.4	60	350.5	450	350	22	400	5	8 x 17.5
GKS14	100	135	350	305	28	106.4	60	410.5	450	350	22	400	5	8 x 17.5



Dimensions

GKS□□-4M V□R



		063C32 063C42	071C32 071C42	080C32	080C42
g		123	139		156
g ₁	MFEMAXX	100	109		150
	MFEMABR	107	118		132
k ₁	MFEMAXX	187	207		224.5
k ₂		120			145
Δk	MFEMABR	40	52		73
	MFFMAXX		128		
	MFFMABR	170	165		183
k					
GKS05		495			
GKS06		568	588	611	
GKS07		635	655		678
GKS09		724	744		767
GKS11					877

GKS helical-bevel gearboxes

Technical data



		090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		176	194	218	258	
g ₁	MFEMAXX	157	166	176	195	
	MFEMABR	137	147	158	187	
k ₁	MFEMAXX	274	324	319	403	
k ₂		180		222	265	
Δ k	MFEMABR	68	76	90	109.5	
	MFFMAXX	128	109	102	115	
	MFFMABR	181	170	183	201.5	
		k				
GKS07		737				
GKS09		826	876	877		
GKS11		936	986	987	1079	
GKS14		1069	1119	1120	1212	

	a	h	h ₁	o	p	q
GKS05	13	125	80	226	205	130
GKS06	8	150	100	288	250	160
GKS07	11	190	120	350.5	310	200
GKS09	15	236	150	426	386	240
GKS11	16	300	185	523	485	305
GKS14	22	375	230	632	605	375

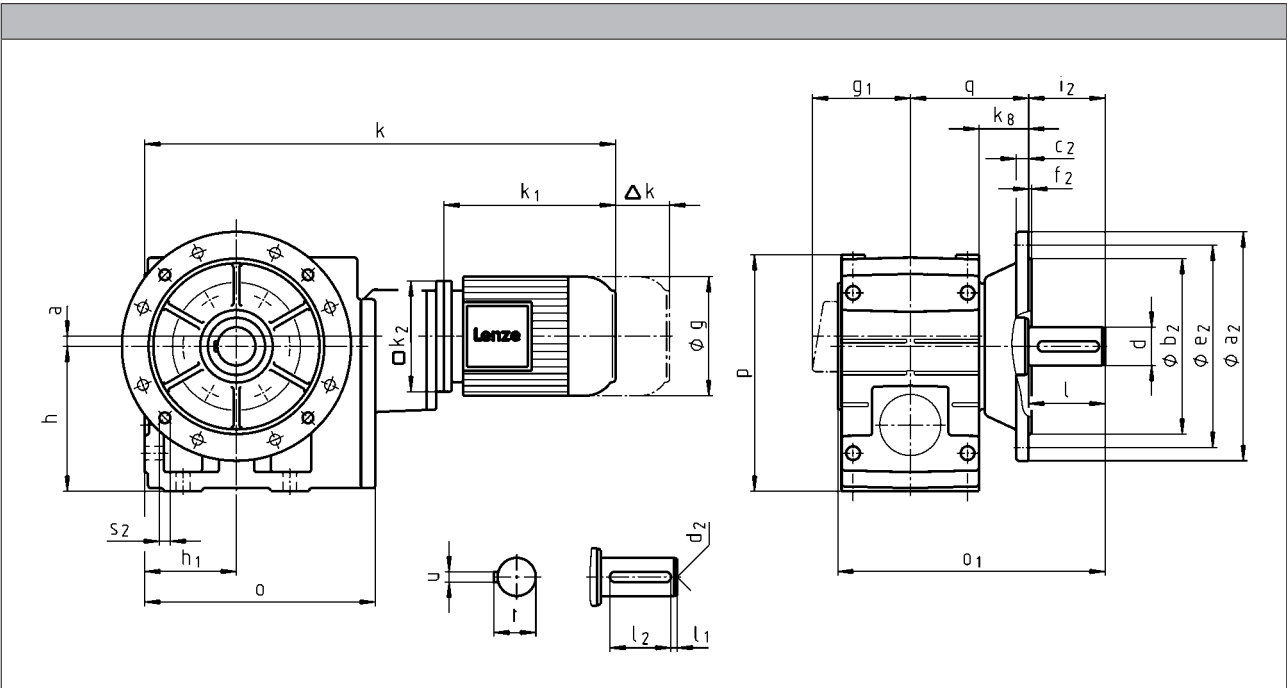
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	k6	m6											H7			
GKS05	30		45	M10	60	6	45	8	33	64	196.5	118	80	100	4	M8x15
GKS06	40		65	M16	80	7	63	12	43	85	235.5	140	100	120	4	M10x16
GKS07	50		75	M16	100	8	80	14	53.5	105	295.5	165	115	140	5	M12x18
GKS09		60	95	M20	120	8	100	18	64	125	355.5	205	145	175	6	M16x24
GKS11		80	108	M20	160	15	125	22	85	166	444.5	240	170	205	4	M20x32
GKS14		100	135	M24	200	18	160	28	106	207	543.5	290	170	250	6	M24x35

	a ₅	a ₆	b ₅	b ₆	b ₇	c ₅	e ₅	f ₅	f ₆	m	n	s ₅
GKS05	47.5	47.5	115	140	105	17	115	144	169	21	29	11
GKS06	60	60	155	170	120	20	145	191	206	23	36	14
GKS07	70	70	190	210	150	25	180	235	255	28	45	18
GKS09	90	90	240	266	185	30	222	300	326	37	60	22
GKS11	105	105	290	325	225	40	270	363	398	43	73	26
GKS14	135	135	360	415	275	50	328	442	497	52	82	33



Dimensions

GKS□□-4M VAK



		063C32 063C42	071C32 071C42	080C32	080C42
g		123	139		156
g ₁	MFEMAXX	100	109		150
	MFEMABR	107	118		132
k ₁	MFEMAXX	187	207		224.5
k ₂		120			145
Δk	MFEMABR	40	52		73
	MFFMAXX		128		
	MFFMABR	170	165		183
k					
GKS05		495			
GKS06		568	588	611	
GKS07		635	655		678
GKS09		724	744		767
GKS11					877

GKS helical-bevel gearboxes

Technical data



		090C32	100C12 100C32	112C22	132C12 132C22	132C32
g		176	194	218	258	
g ₁	MFEMAXX	157	166	176	195	
	MFEMABR	137	147	158	187	
k ₁	MFEMAXX	274	324	319	403	
k ₂		180		222	265	
Δ k	MFEMABR	68	76	90	109.5	
	MFFMAXX	128	109	102	115	
	MFFMABR	181	170	183	201.5	
		k				
GKS07		737				
GKS09		826	876	877		
GKS11		936	986	987	1079	
GKS14		1069	1119	1120	1212	

	a	h	h ₁	k _g	o	p	q
GKS05	13	125	80	40	226	205	103.5
GKS06	8	150	100	49	288	250	121.5
GKS07	11	190	120	65.5	350.5	310	155.5
GKS09	15	236	150	69.5	426	386	180.5
GKS11	16	300	185	70.5	523	485	205.5
GKS14	22	375	230	71.5	632	605	235.5

	d	d	d ₂	l	l ₁	l ₂	u	t	i ₂	o ₁	a ₂	b ₂	c ₂	e ₂	f ₂	s ₂
	k6	m6										j7				
GKS05	30		M10	60	6	45	8	33	60	229.5	200	130	12	165	4	4 x 11
GKS06	40		M16	80	7	63	12	43	80	276.5	250	180	15	215	4	4 x 14
GKS07	50		M16	100	8	80	14	53.5	100	350.5	250	180	15	215	4	4 x 14
											300	230	17	265	4	4 x 14
GKS09		60	M20	120	8	100	18	64	120	415.5	350	250	18	300	4	4 x 17.5
GKS11		80	M20	160	15	125	22	85	160	504.5	400	300	20	350	5	4 x 17.5
											450	350	22	400	5	8 x 17.5
GKS14		100	M24	200	18	160	28	106	200	603.5	450	350	22	400	5	8 x 17.5

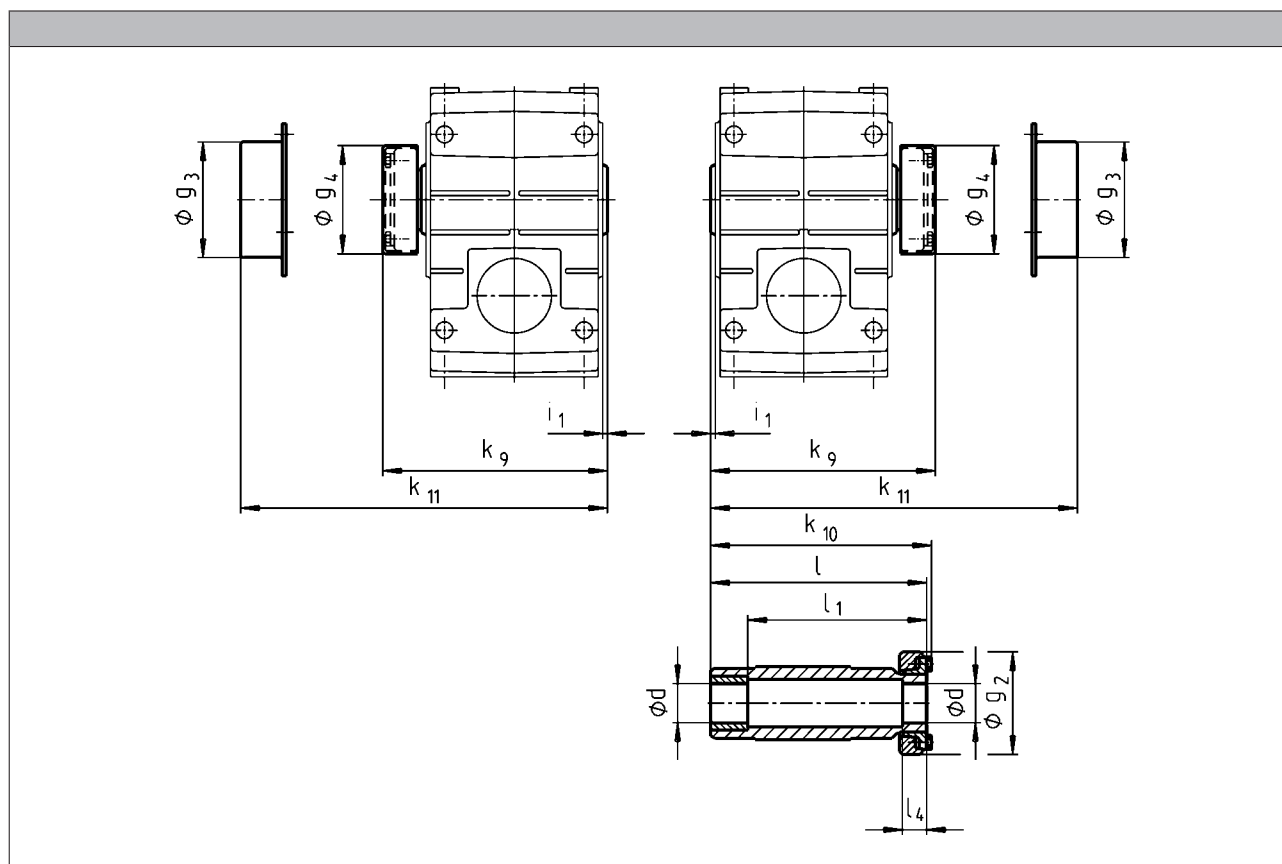
GKS helical-bevel gearboxes

Technical data





Hollow shaft with shrink disc

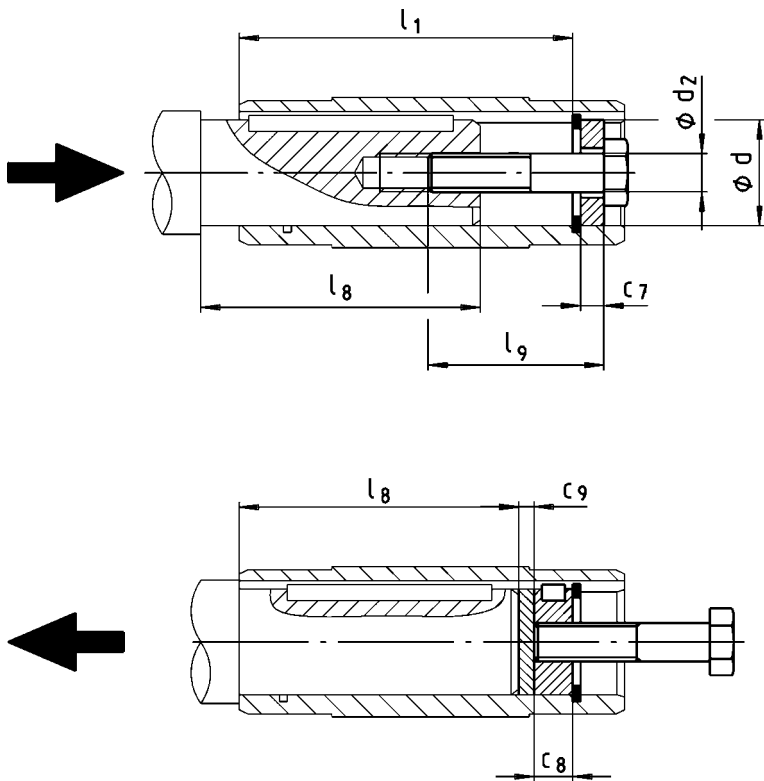


	d	g ₂	g ₃	g ₄	i ₁	k ₉	k ₁₀	k ₁₁	l	l ₁	l ₄
	h6										
GKS04	25	72	79	76	2.5	150	148	154	142	122	26
	30										
GKS05	35	80	90	84	4.0	176	174	179	168	148	28
GKS06	40	90	100	94	5.0	202	200	204	194	164	30
GKS07	50	110	124	116		241	238	244	232	192	26
GKS09	65	141	159	147		288	285	287	278	228	30
GKS11	80	170	191	176	6.0	347	344	349	338	238	42
GKS14	100	215	253	221	7.0	418	415	421	407	307	55

- Output flange and hollow shaft with shrink disc (output version SAK) are not possible in the same location. For additional dimensions see output version H□□.
- Ensure that the strength of the machine shaft material is adequate in shrink disc designs.
When using typical steels, e.g. C45, 42CrMo4, the torques listed in the selection tables can be used without restriction.
Please consult us if you wish to use material that is considerably weaker. Medium surface roughness R_z must not exceed 15 µm (turning is sufficient).



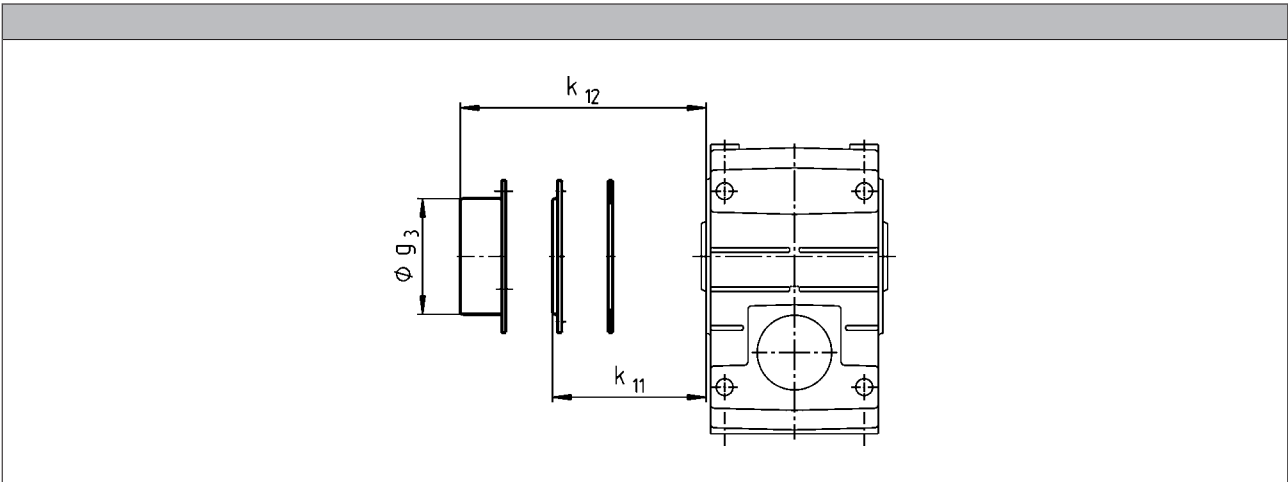
Mounting set for hollow shaft circlip:
Proposed design for auxiliary tools



	d	l ₁	d ₂	l ₉	c ₇	c ₈	c ₉	l _{8, max}
	H7							
GKS04	25 30	100	M10	40	5	10	3	85
GKS05	30 35	124			6			
			M12	50	7	12		107
GKS06	40 45	140	M16	60	8	16	4	118
					9			
					10			
GKS07	50 55	175	M20	80	11	20	5	148
					13			
GKS09	60 70	210			14			
					16			
GKS11	70 80	250					6	221
GKS14	100	305	M24	100	20	24	8	270



Hoseproof hollow shaft cover

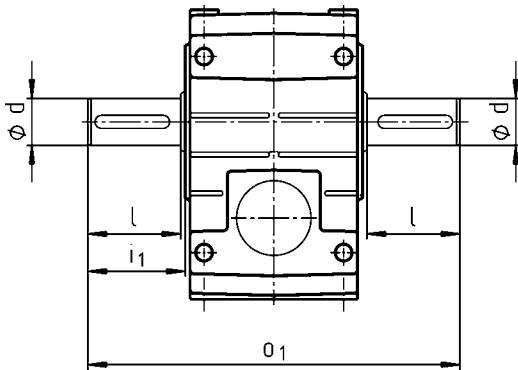


► Cover including gasket

	k ₁₁	k ₁₂	g ₃
GKS04	9		
GKS05	10		
GKS06	11		
GKS07			
GKS09		54	159
GKS11		67	191
GKS14		80	253



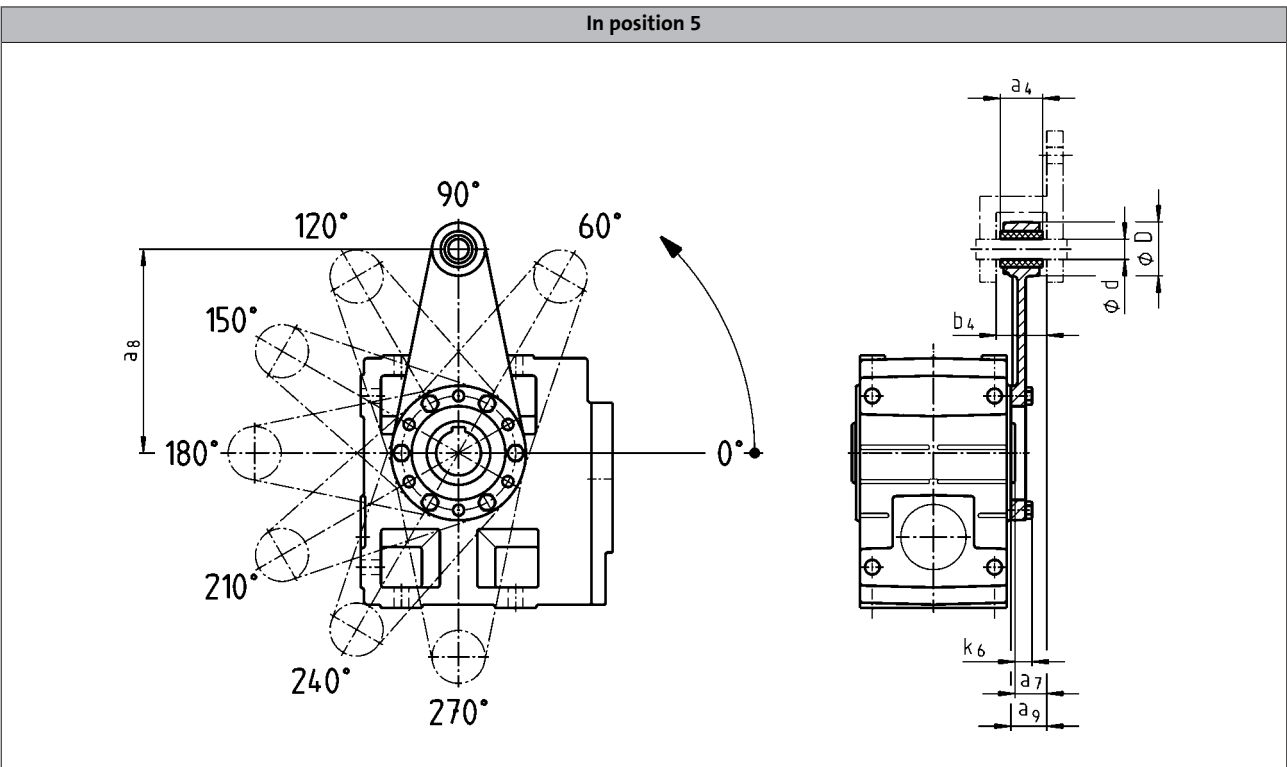
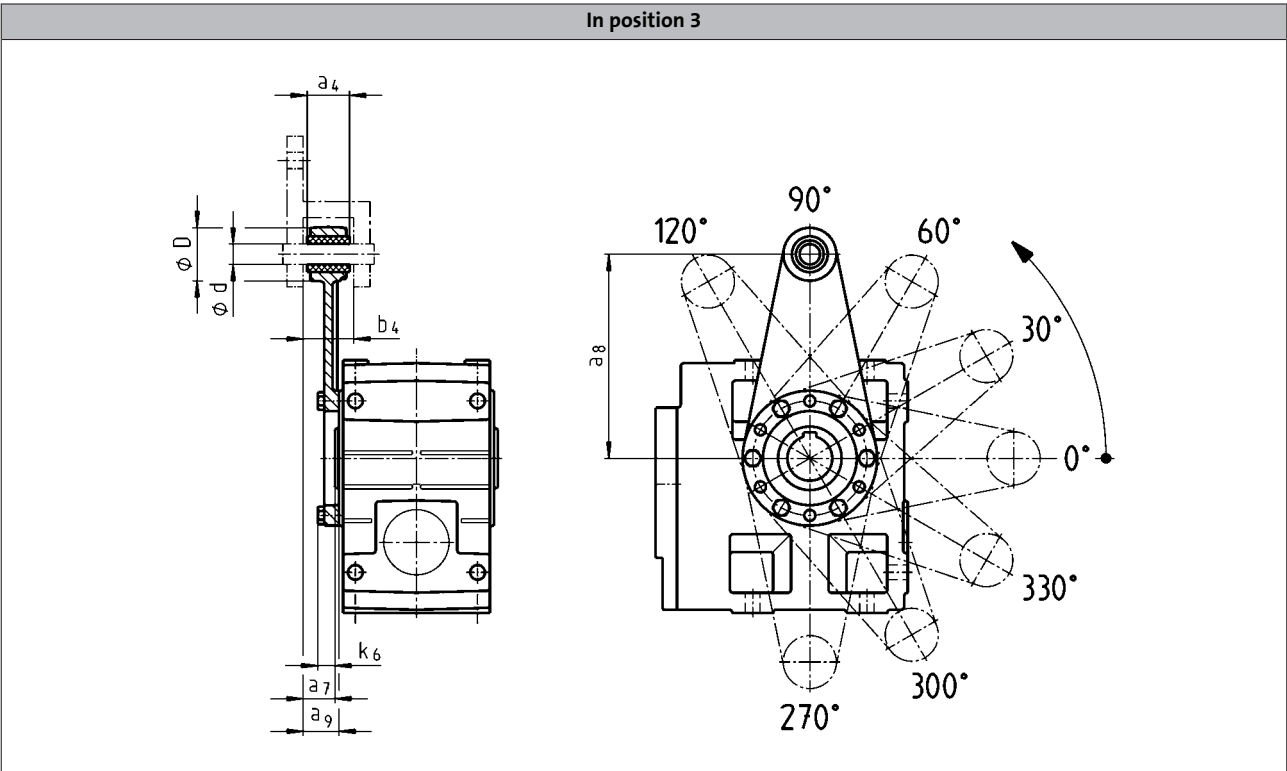
Gearboxes with 2nd output shaft end



	d	d	l	i ₁	o ₁
	k6	m6			
GKS04	25		50	52.5	215
GKS05	30		60	64.0	260
GKS06	40		80	85.0	320
GKS07	50		100	105.0	400
GKS09		60	120	125.0	480
GKS11		80	160	166.0	610
GKS14		100	200	207.0	750



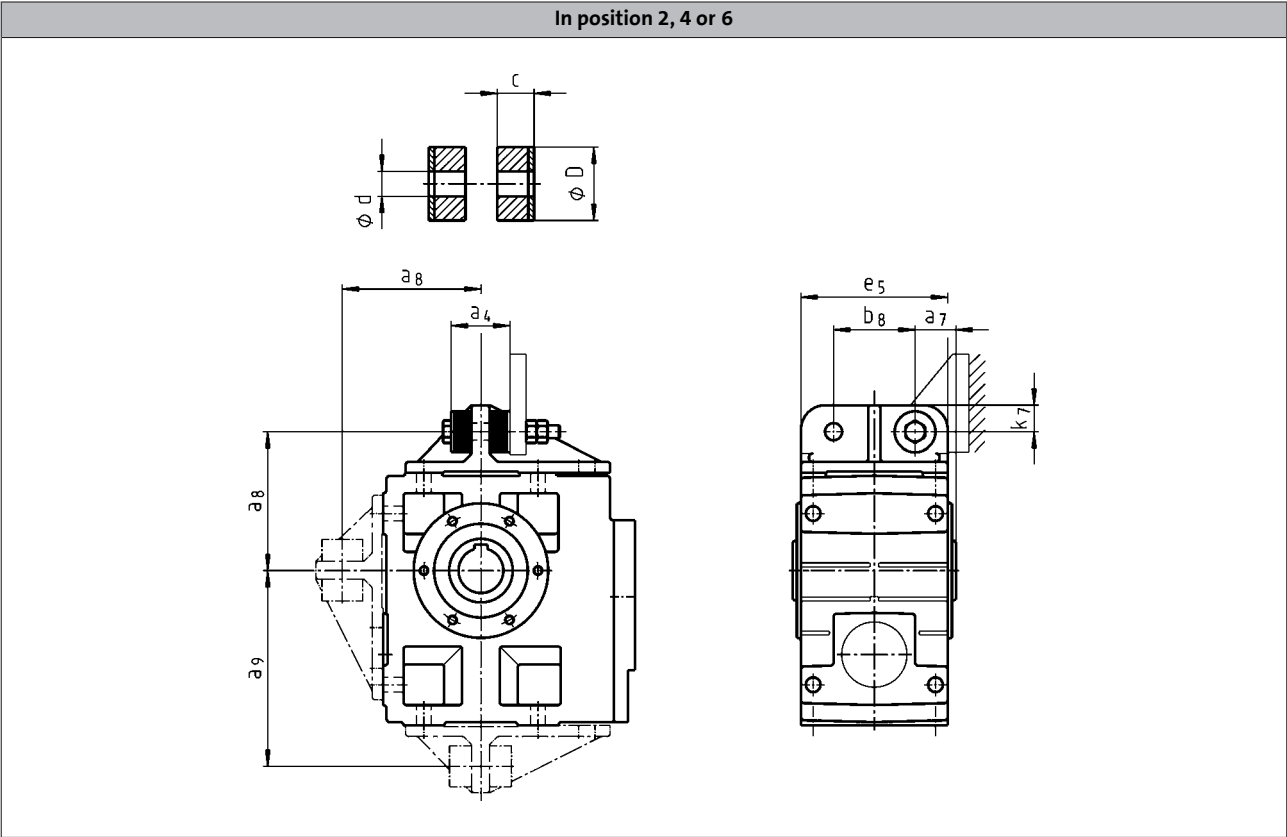
Torque plate on threaded pitch circle



	a ₄	a ₇	a ₈	a ₉	b ₄	d	D	k ₆
GKS04	30	24.0	130	26.5	34.5	12	35	16
GKS05	34	23.5	160	27.5	38.5	16	45	15
GKS06	40	28.0	200	33.0	44.5	20	50	18
GKS07	46	32.5	250	37.5	50.5	25	65	21



Torque plate at housing foot



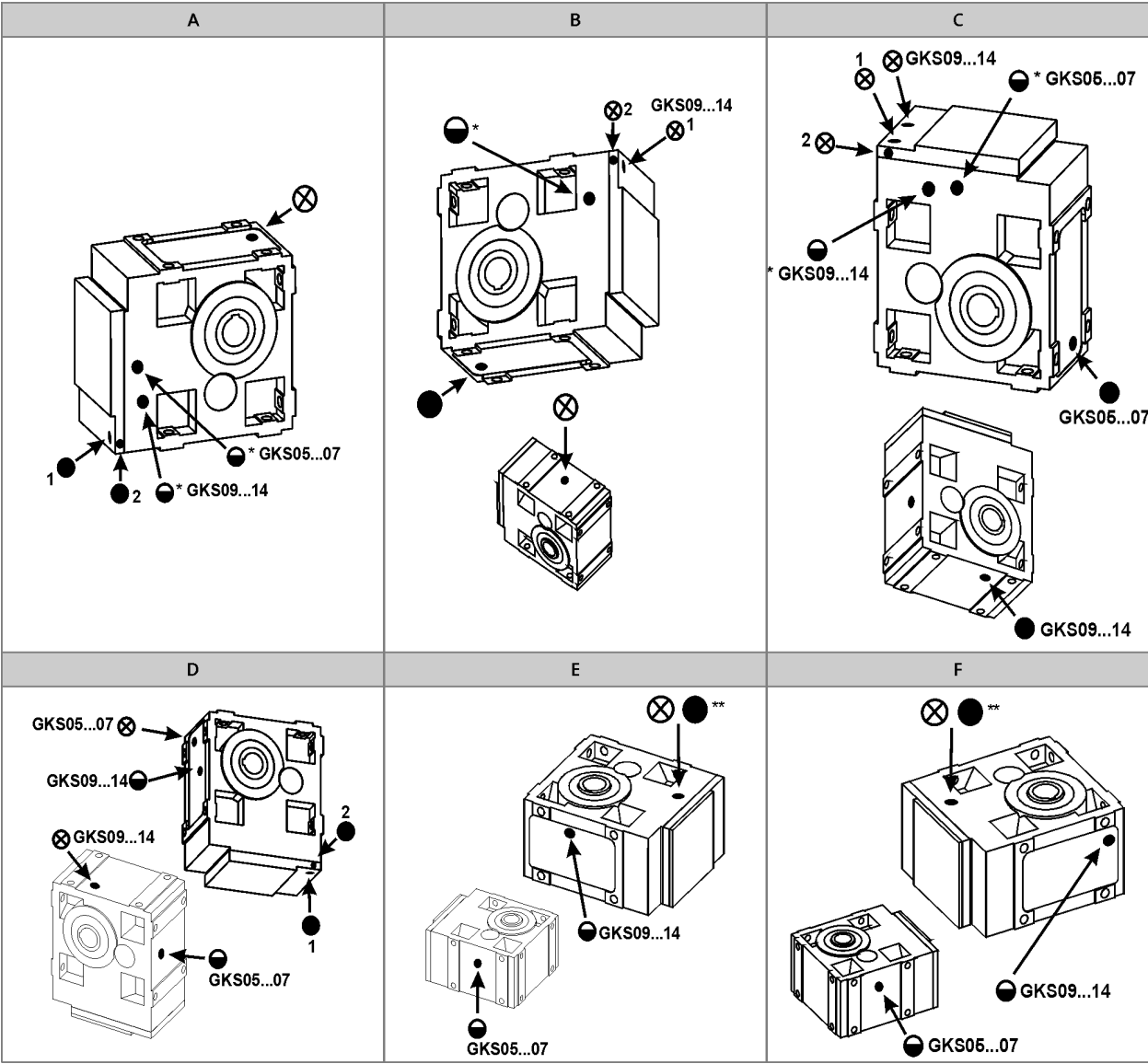
	a ₄	a ₇	a ₈	a ₉	b ₈	c	d	D	e ₅	k ₇
GKS04	41	27.5	106	135.0	60	14.5	11	30	100	20
GKS05	45	35.0	115	160.0	70	15.0	13	40	127	25
GKS06	72	40.0	145	195.0	80	27.0	17	50	145	28
GKS07	78	50.0	170	240.0	100	28.0	21	60	180	35
GKS09	86	60.0	214	300.0	120	29.0	26	72	222	46
GKS11	94	72.5	260	375.0	145	30.0	31	92	270	55
GKS14	100	85.0	320	465.0	180		39	110	328	70



Ventilations

Position of ventilation, sealing elements and oil level check

GKS05...14-3



A to F Mounting position
⊗ Ventilation / Oil filler plug
● Oil drain plug
○ Oil control plug
* On both sides
** On opposite side

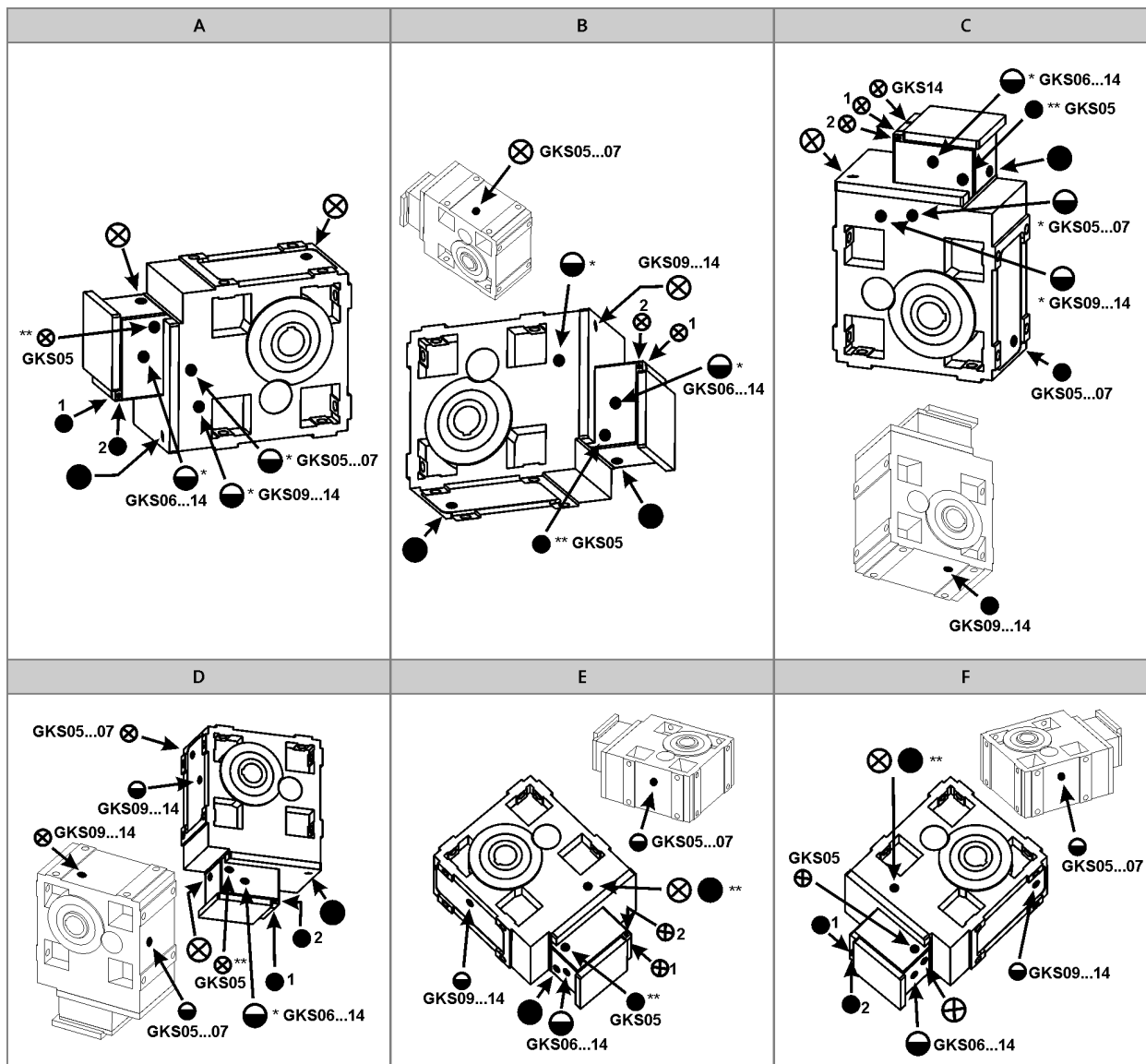
Item 1 standard
Item 2 only with:
• GKS05-3M □□□ 090□□
• GKS05-3M □□□ 100□□
• GKS06-3M □□□ 112□□
• GKS07-3M □□□ 160□□



Ventilations

Position of ventilation, sealing elements and oil level check

GKS05...14-4



A to F Mounting position

⊗ Ventilation / Oil filler plug

● Oil drain plug

⊙ Oil control plug

* On both sides

** On opposite side

Item 1 standard

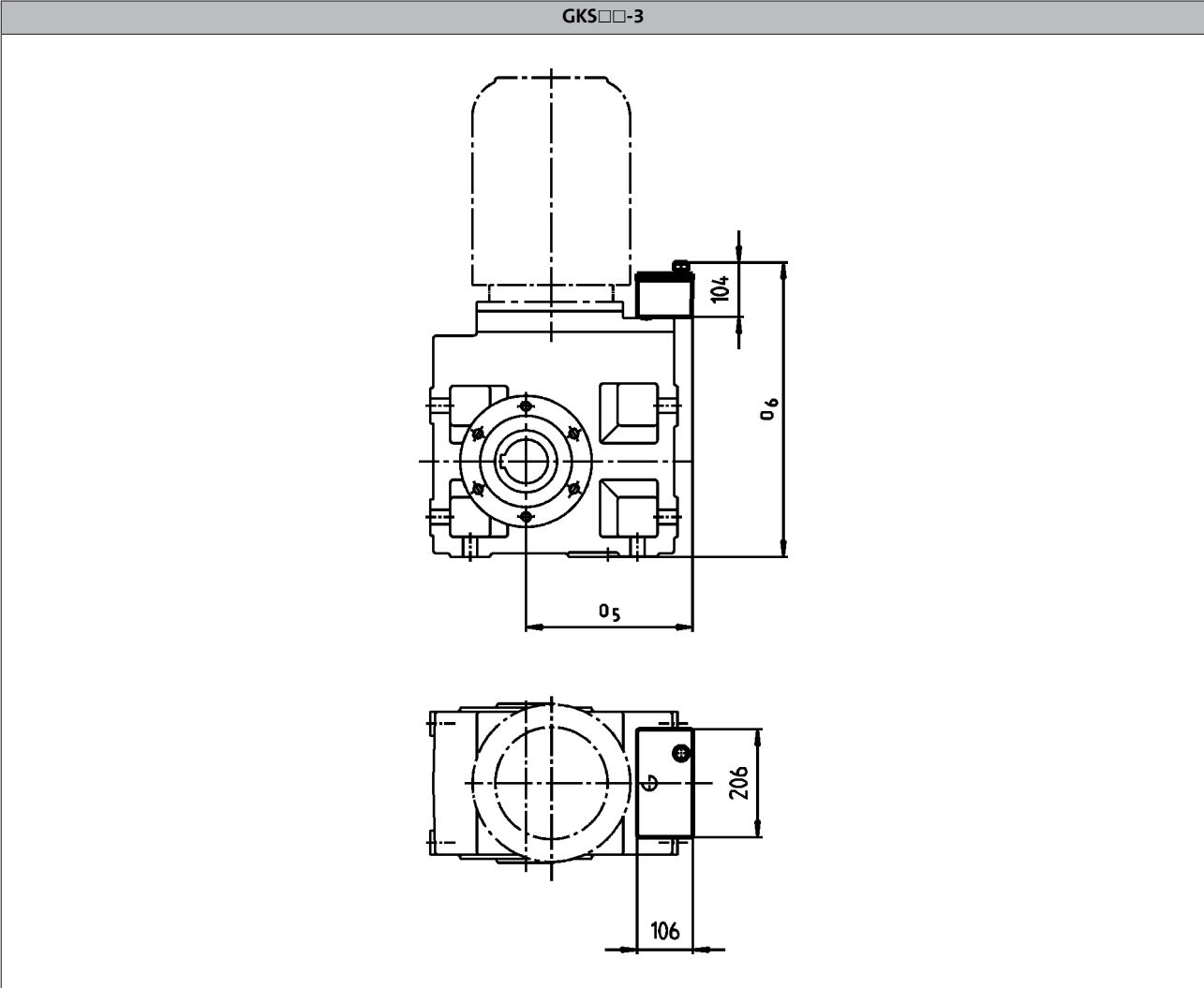
Item 2 only with:

- GKS07-4M □□□ 090□□
- GKS07-4M □□□ 100□□
- GKS09-4M □□□ 112□□



Ventilations

Compensation reservoir for mounting position C



Motor	090 100		112		132		160 180 225	
	O ₅ [mm]	O ₆ [mm]	O ₅ [mm]	O ₆ [mm]	O ₅ [mm]	O ₆ [mm]	O ₅ [mm]	O ₆ [mm]
GKS09	243	533	265	533	282	533	297	533
GKS11	258	626	280	630	304	630	318	630
GKS14			313	739	343	739	343	739

► Terminal box position 4 not permitted.

GKS helical-bevel gearboxes

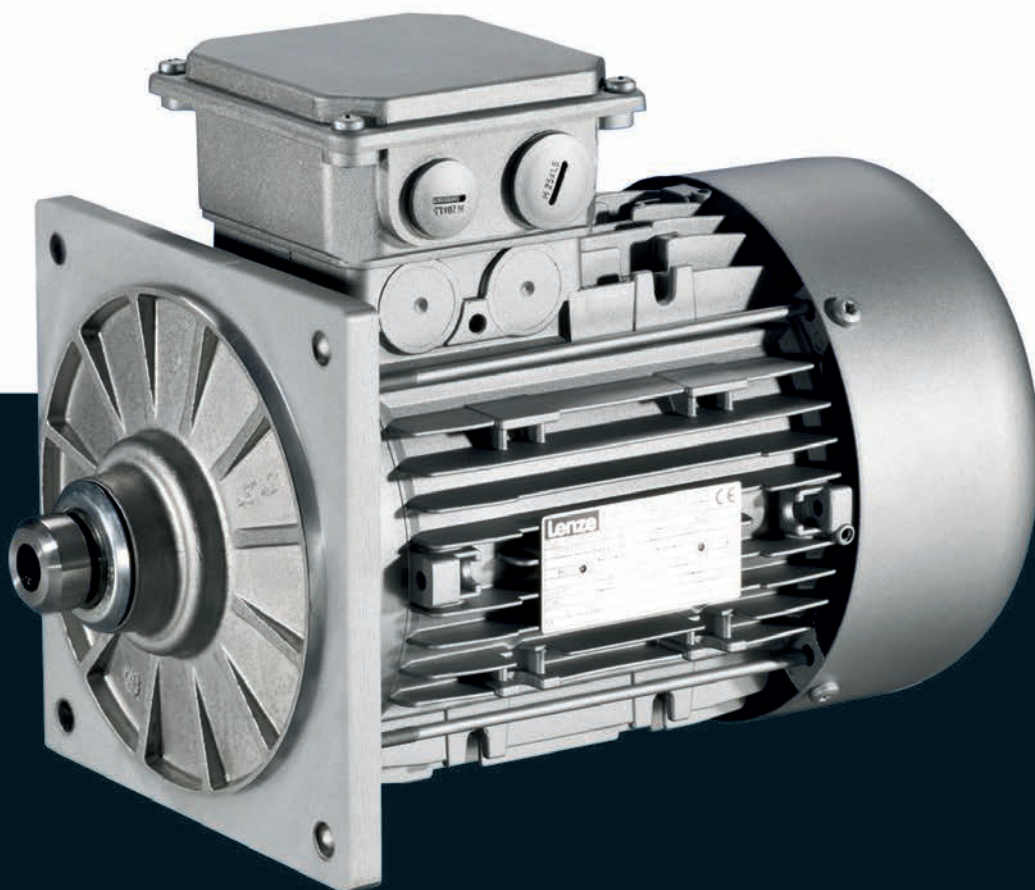
Accessories



Motors

MF three-phase AC motors

0.55 to 22 kW



MF three-phase AC motors

Contents



General information	List of abbreviations	6.11 - 4
	Product key	6.11 - 5
	Product information	6.11 - 6
	Functions and features	6.11 - 7
	Motor – inverter assignment	6.11 - 10
	Dimensioning	6.11 - 11
Technical data	Standards and operating conditions	6.11 - 13
	Rated data for 120 Hz	6.11 - 14
	Dimensions, self-ventilated (4-pole)	6.11 - 15
	Dimensions, forced ventilated (4-pole)	6.11 - 16
	Dimensions, 8400 motec inverter	6.11 - 17
Accessories	Spring-applied brake	6.11 - 19
	Resolver	6.11 - 31
	Incremental encoder and SinCos absolute value encoder	6.11 - 32
	Blowers	6.11 - 33
	Temperature monitoring	6.11 - 35
	Terminal box	6.11 - 37
	Plug connectors	6.11 - 42
	ICN connector	6.11 - 42
	M12 connector	6.11 - 51
	HAN connector	6.11 - 52
	2nd shaft end	6.11 - 57
	Protection cover	6.11 - 58

MF three-phase AC motors

General information



List of abbreviations

$\eta_{100\%}$	[%]	Efficiency
$\eta_{75\%}$	[%]	Efficiency
$\eta_{50\%}$	[%]	Efficiency
$\cos \phi$		Power factor
I_N	[A]	Rated current
$I_{\max}$	[A]	Max. current consumption
J	[kgcm ²]	Moment of inertia
m	[kg]	Mass
M_a	[Nm]	Starting torque
M_b	[Nm]	Stalling torque
$M_{\max}$	[Nm]	Max. torque
M_N	[Nm]	Rated torque
n_N	[r/min]	Rated speed
P_N	[kW]	Rated power
$P_{\max}$	[kW]	Max. power input

$U_{\max}$	[V]	Max. mains voltage
$U_{\min}$	[V]	Min. mains voltage
$U_{N, \Delta}$	[V]	Rated voltage
$U_{N, Y}$	[V]	Rated voltage

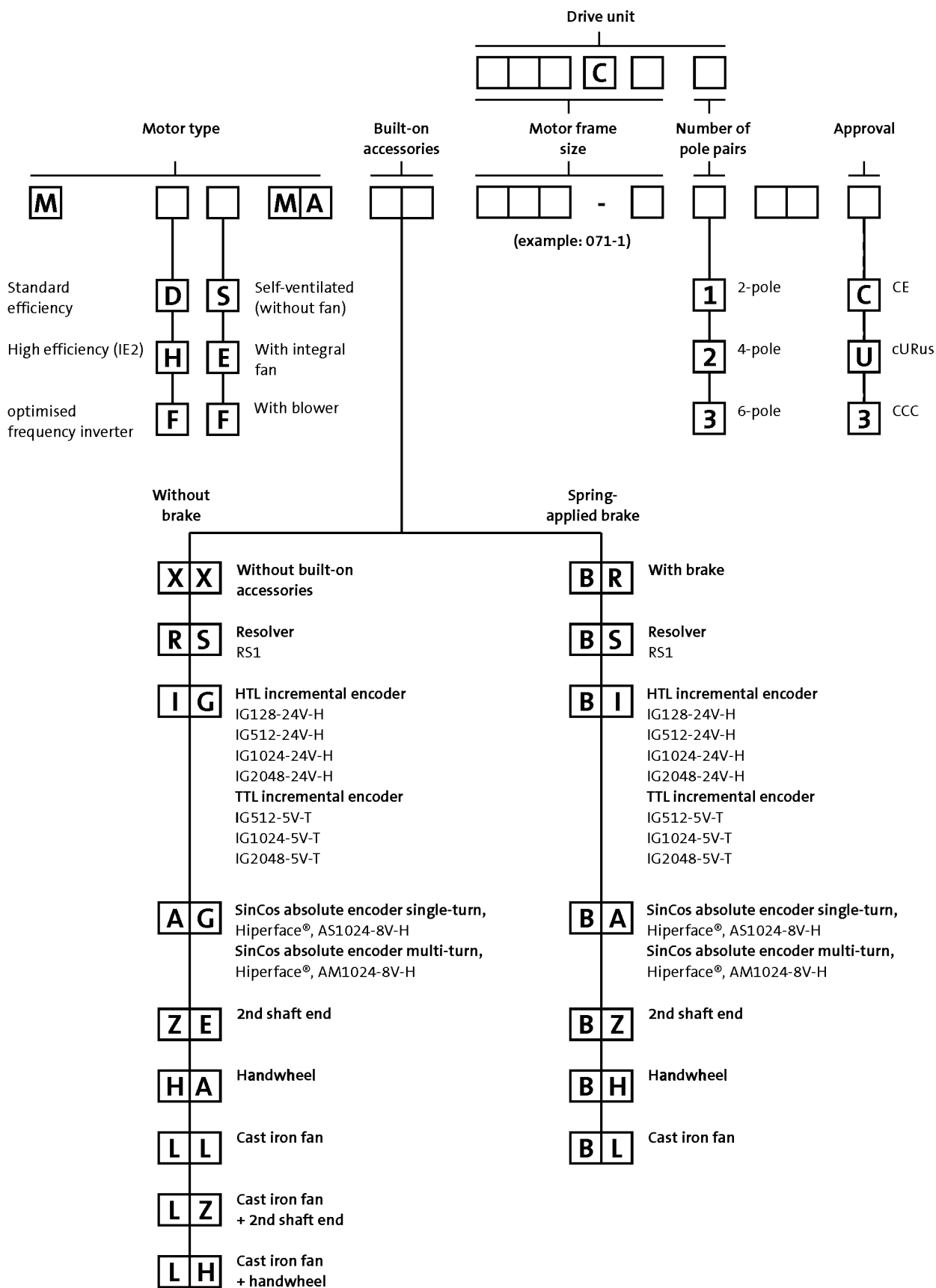
CE	Communauté Européenne
CSA	Canadian Standards Association
DIN	Deutsches Institut für Normung e.V.
EMC	Electromagnetic compatibility
EN	European standard
IEC	International Electrotechnical Commission
IM	International Mounting Code
IP	International Protection Code
NEMA	National Electrical Manufacturers Association
UL	Underwriters Laboratory Listed Product
UR	Underwriters Laboratory Recognized Product
VDE	Verband deutscher Elektrotechniker (Association of German Electrical Engineers)
CCC	China Compulsory Certificate
GOST	Certificate for Russian Federation
cURus	Combined certification marks of UL for the USA and Canada
UkrSEPRO	Certificate for Ukraine

MF three-phase AC motors

General information



Product key



MF three-phase AC motors

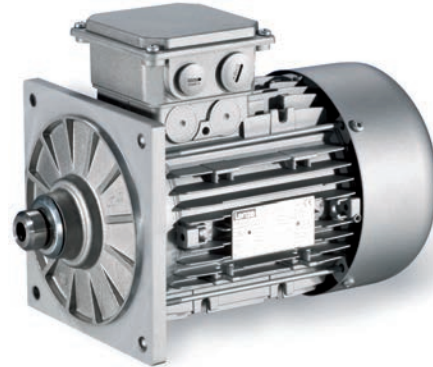
General information



Product information

Special motors have been designed for direct attachment to Lenze gearboxes.

These motors are attached to the gearbox without the use of a clutch. Torque transmission between the toothing and the motor shaft is friction-locked via a tapered connection here. This motor design means that the geared motors only require a small installation space.



L-force MF three-phase AC motors are available in a power range from 0.55 to 22 kW and have been fully optimised for inverter operation.

The benefits for you:

- Up to sizes smaller than standard three-phase AC motors
- The motors exceed the minimum efficiency levels of efficiency class IE2
- Large speed setting range: 1:24 (without field weakening)
- Dynamic thanks to a low moment of inertia

Basic versions

- The thermal sensors integrated as standard allow for permanent temperature monitoring and are coordinated to the motor winding's temperature class F (155°C).
- The motors of the basic version are adapted to ambient conditions by enclosure IP55.
- In tough operating conditions, the surface and corrosion protection system is provided to reliably protect the motor from corrosive media.

Options

- Various brake sizes – each available with several braking torques – can be combined with the three-phase AC motors.
- The LongLife version of the brake can easily reach 10×10^6 switching cycles.
- A resolver and various incremental and absolute value encoders can be fitted for speed and position detection.
- For fast commissioning, the motors are also available with connectors for the power connection, brake, blower and feedback.
- Instead of an integral fan, the motor can optionally be equipped with a blower. No torque reduction is then necessary, even at speeds below 20 Hz.
- For drive tasks in decentralised applications, the motor can be ordered with the motec inverter connected to the terminal box.
- The motors are available with cURus, GOST-R, CCC and UkrSepr approval.
- Smooth start/braking is possible by increasing the motor's centrifugal mass with a cast iron fan.
- The motor can be equipped with a handwheel for manual setup or emergency operations.
- To protect the fan from falling objects, the fan cover can be equipped with a protection cover.
- A 2nd shaft end is available for further modifications.

MF three-phase AC motors

General information



Functions and features

Size				
Motor	063	071	080	090
Spring-applied brake				
Design	Standard or LongLife design Reduced or standard braking torque With rectifier With manual release lever Low noise		Standard or LongLife design Reduced, standard or increased braking torque With rectifier With manual release lever Low noise	
Feedback				
Design	Resolver Incremental encoder Absolute value encoder (multi-turn)			
Thermal sensor				
Thermal contact	TKO			
Thermal detector	KTY83-110 KTY84-130			
PTC thermistor	PTC			
Motor connection				
Power connection	Terminal box ICN connector HAN10E connector HAN modular connector			
Brake connection	Terminal box ICN connector HAN modular connector HAN10E connector			
Blower connection	Terminal box ICN connector			
Feedback connection	Terminal box ICN connector			
Temperature sensor connection	Terminal box TKO or PTC at connector in the power connection KTY at connector in the feedback connection			
Shaft bearings				
Position of the locating bearing	Standard motors (B3, B5, B14): side B Motors for gearbox direct mounting: side A			
Bearing type	Deep-groove ball bearing with high-temperature resistant grease, 2 sealing discs or cover plates			
Colour				
	Not coated Primed Paint in various corrosion-protection designs in accordance with RAL colours			
Further options				
	Protection cover	Protection cover 2nd shaft end		

MF three-phase AC motors

General information



Functions and features

Size	100	112	132
Motor			
Spring-applied brake			
Design	Standard or LongLife design Reduced, standard or increased braking torque With rectifier With manual release lever Low noise	Standard design Reduced, standard or increased braking torque With rectifier With manual release lever Low noise	
Feedback			
Design	Resolver Incremental encoder Absolute value encoder (multi-turn)		
Thermal sensor			
Thermal contact	TKO		
Thermal detector	KTY83-110 KTY84-130		
PTC thermistor	PTC		
Motor connection			
Power connection	Terminal box ICN connector HAN10E connector HAN modular connector	Terminal box	Terminal box HAN modular connector
Brake connection	Terminal box ICN connector HAN modular connector HAN10E connector	Terminal box	Terminal box HAN modular connector
Blower connection	Terminal box ICN connector		
Feedback connection	Terminal box ICN connector		
Temperature sensor connection	Terminal box TKO or PTC at connector in the power connection KTY at connector in the feedback connection	Terminal box KTY at connector in the feedback connection	
Shaft bearings			
Position of the locating bearing	Standard motors (B3, B5, B14): side B Motors for gearbox direct mounting: side A		
Bearing type	Deep-groove ball bearing with high-temperature resistant grease, 2 sealing discs or cover plates		
Colour			
	Not coated Primed Paint in various corrosion-protection designs in accordance with RAL colours		
Further options			
	Protection cover 2nd shaft end		

MF three-phase AC motors

General information



Functions and features

Surface and corrosion protection

For optimum protection of three-phase AC motors against ambient conditions, the surface and corrosion protection system (OKS) offers tailor-made solutions.

Various surface coatings ensure that the motors operate reliably even at high air humidity, in outdoor installation or in the presence of atmospheric impurities. Any colour from the RAL Classic collection can be chosen for the top coat. The three-phase AC motors are also available unpainted (no surface and corrosion protection).

Surface and corrosion protection system	Applications	Measures
OKS-G (primed)	Dependent on subsequent top coat applied	2K PUR priming coat (grey)
OKS-S (small)	- Standard applications - Internal installation in heated buildings - Air humidity up to 90%	Surface coating as per corrosivity category C1 (in line with EN 12944-2)
OKS-M (medium)	- Internal installation in non-heated buildings - Covered, protected external installation - Air humidity up to 95%	Surface coating as per corrosivity category C2 (in line with EN 12944-2)
OKS-L (high)	- External installation - Air humidity above 95% - Chemical industry plants - Food industry	- Surface coating as per corrosivity category C3 (in line with EN 12944-2) - Blower cover and B end shield additionally primed - Screws zinc-coated - Cable glands with gaskets - Corrosion-resistant brake with cover ring, stainless friction plate, and chrome-plated armature plate (on request) Optional measures: - Motor recesses sealed off (on request)

Structure of surface coating

Surface and corrosion protection system	Corrosivity category	Surface coating	Colour
	DIN EN ISO 12944-2	Structure	
Without OKS (uncoated)			
OKS-G (primed)		2K PUR priming coat	
OKS-S (small)	C1	2K-PUR top coat	
OKS-M (medium)	C2	2K PUR priming coat	Standard: RAL 7012 Optional: RAL Classic
OKS-L (high)	C3	2K-PUR top coat	

MF three-phase AC motors

General information



Motor – inverter assignment

Rated frequency 120 Hz

- Decentralised inverter 8400 motec (E84DVB)
- Inverter Drives 8400 (E84AV)

Rated power	Product key		
	Motor	Inverter	
P _N			
[kW]			
0.55	MF□□□□□063-32	E84DVB□5514S□□□2□	
0.75	MF□□□□□063-42	E84DVB□7514S□□□2□	
1.10	MF□□□□□071-32	E84DVB□1124S□□□2□	
1.50	MF□□□□□071-42	E84DVB□1524S□□□2□	
2.20	MF□□□□□080-32	E84DVB□2224S□□□2□	
3.00	MF□□□□□080-42	E84DVB□3024S□□□2□	
4.00	MF□□□□□090-32	E84DVB□4024S□□□2□	
5.50	MF□□□□□100-12	E84DVB□5524S□□□2□	
7.50	MF□□□□□100-32	E84DVB□7524S□□□2□	
11.0	MF□□□□□112-22		
15.0	MF□□□□□132-12		
18.5	MF□□□□□132-22		
22.0	MF□□□□□132-32		

MF three-phase AC motors

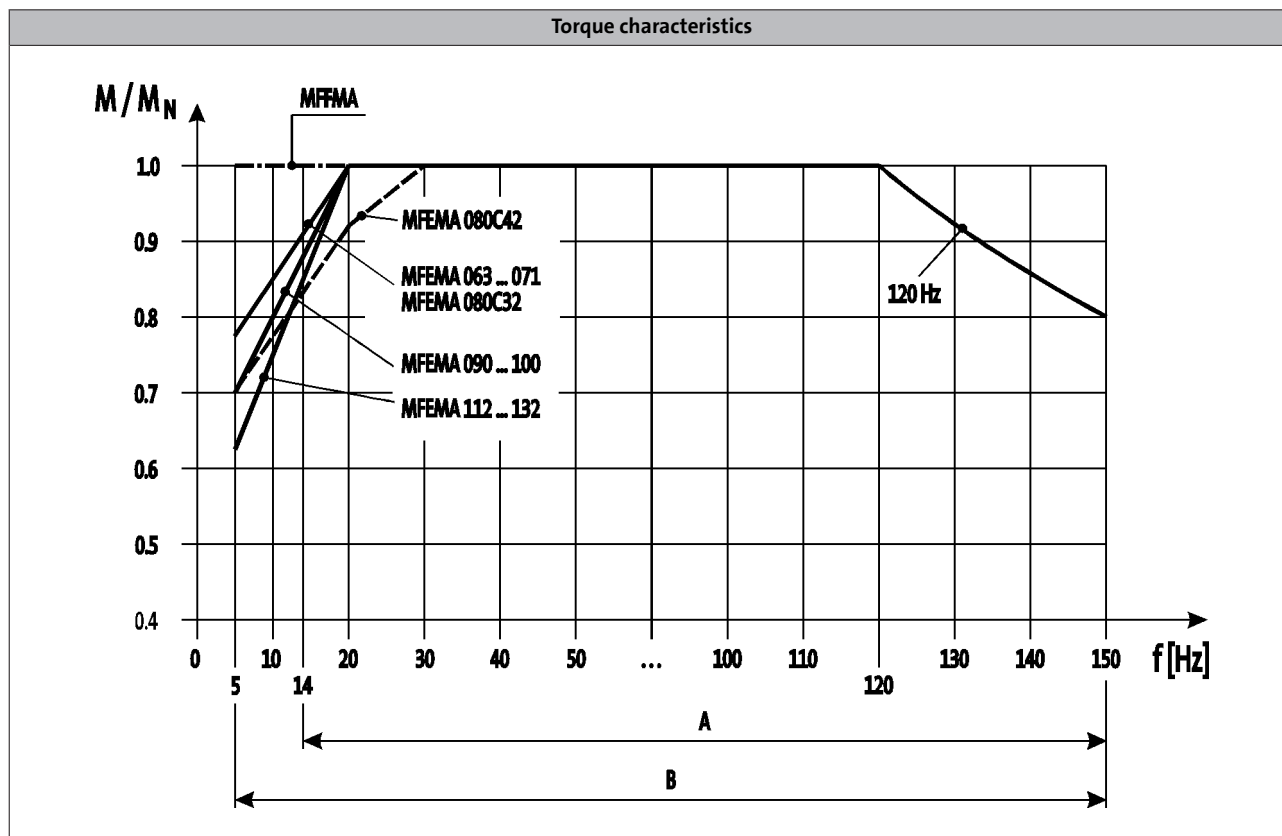
General information



Dimensioning

Torque derating at low motor frequencies

Motor size-dependent torque reduction, taking into account the thermal response during operation on the inverter.



A = Operation with integral fan and brake

B = Operation with integral fan and brake control "Holding current reduction"

- The motor specifications stated in this catalogue for inverter operation apply to operation with a Lenze inverter. If you are uncertain, get in touch with the manufacturer of the inverter to ask whether the device is capable of driving the motor with the stated specifications (e.g. setting range, base frequency).

You can use the Drive Solution Designer for precise drive dimensioning.

The Drive Solution Designer helps you to carry out a fast and high-quality drive dimensioning. The software includes well-founded and proven knowledge on drive applications and electro-mechanical drive components.

Please contact your Lenze sales office.

MF three-phase AC motors

General information



MF three-phase AC motors

Technical data



Standards and operating conditions

Enclosure			
EN 60529			IP55
Approval			
Class			cURus CCC GOST-R UkrSepro
Temperature class			
IEC/EN 60034-1; utilisation			B
IEC/EN 60034-1; insulation system (enamel-insulated wire)			F
Min. ambient operating temperature			
	T _{opr,min}	[°C]	-20
Max. ambient operating temperature			
	T _{opr,max}	[°C]	40
With power reduction	T _{opr,max}	[°C]	60
Site altitude			
Amsl	H _{max}	[m]	4 000
Max. speed			
	n _{max}	[r/min]	4 500

MF three-phase AC motors

Technical data



Rated data for 120 Hz

4-pole motors

	P_N	n_N	$U_{N,\Delta}$	$I_{N,\Delta}$	$U_{N,Y}$	$I_{N,Y}$
			$\pm 10\%$		$\pm 10\%$	
	[kW]	[r/min]	[V]	[A]	[V]	[A]
MF□□□□□063-32	0.55	3440	200	3.20	345	1.80
MF□□□□□063-42	0.75	3400	210	4.00	370	2.30
MF□□□□□071-32	1.10	3490	200	5.50	345	3.20
MF□□□□□071-42	1.50	3450	205	6.80	360	3.90
MF□□□□□080-32	2.20	3500	200	9.10	345	5.30
MF□□□□□080-42	3.00	3480	210	11.4	370	6.60
MF□□□□□090-32	4.00	3480			370	8.50
MF□□□□□100-12	5.50	3525			340	12.9
MF□□□□□100-32	7.50	3515			375	15.9
MF□□□□□112-22	11.0	3530			370	23.5
MF□□□□□132-12	15.0	3560			370	31.2
MF□□□□□132-22	18.5	3560			360	39.0
MF□□□□□132-32	22.0	3550			380	44.5

	M_N	M_{max}	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]		[%]	[%]	[kgcm ²]	[kg]
MF□□□□□063-32	1.53	6.00	0.68	75.0	75.0	3.70	4.40
MF□□□□□063-42	2.11	8.00	0.69	79.6	79.6	3.70	4.40
MF□□□□□071-32	3.01	12.0	0.77	81.4	81.4	12.8	6.40
MF□□□□□071-42	4.15	16.0	0.80	82.8	82.8	12.8	6.40
MF□□□□□080-32	6.00	24.0	0.86	84.3	84.3	28.0	11.0
MF□□□□□080-42	8.20	32.0	0.86	85.5	85.5	28.0	11.0
MF□□□□□090-32	10.9	44.0	0.85	87.0	86.6	32.0	18.0
MF□□□□□100-12	14.9	60.0	0.81	87.9	87.7	61.0	26.5
MF□□□□□100-32	20.3	80.0	0.81	88.9	88.7	61.0	26.5
MF□□□□□112-22	29.7	120	0.78	89.8	89.8	107	38.0
MF□□□□□132-12	40.3	160	0.84	88.9	90.6	336	66.0
MF□□□□□132-22	49.6	200	0.84	89.9	91.2	336	66.0
MF□□□□□132-32	59.2	240	0.83	90.5	91.6	336	66.0

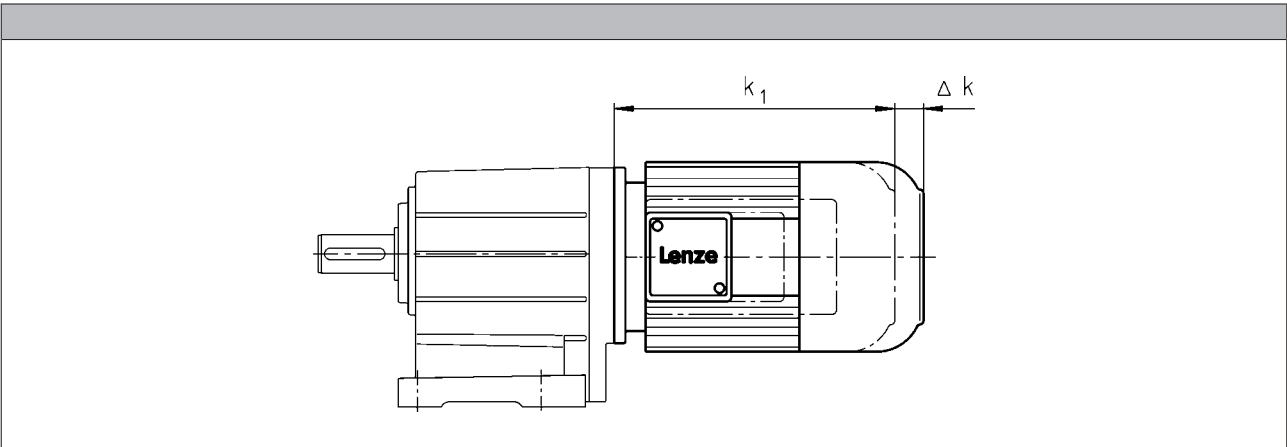
¹⁾ Without accessories

MF three-phase AC motors

Technical data



Dimensions, self-ventilated (4-pole)



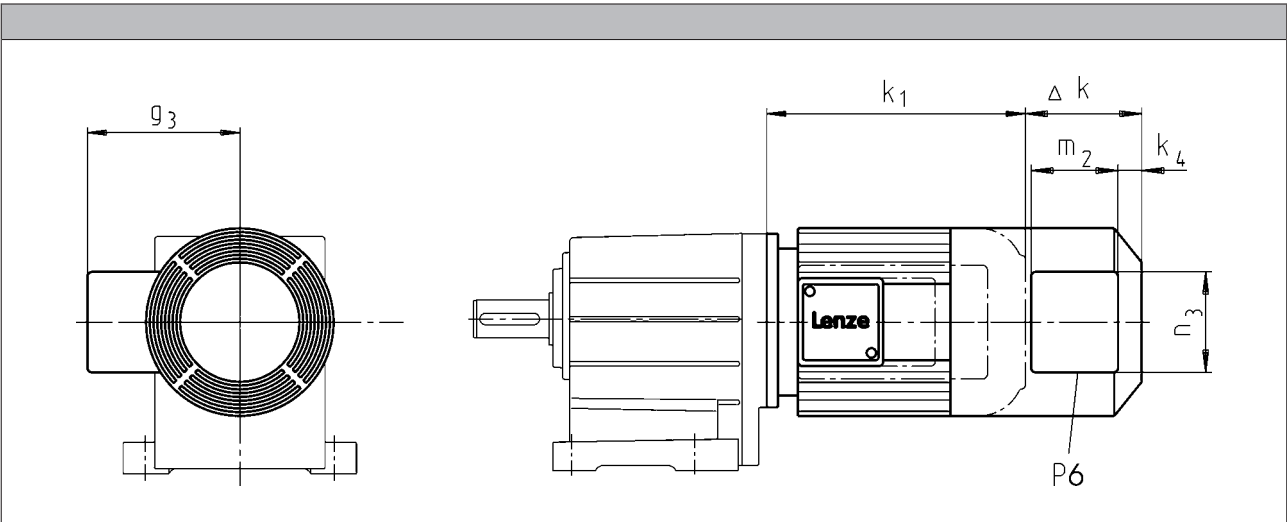
Motor type				
	MFEMAXX	MFEMABR	MFEMABS MFEMABI MFEMABA	MFEMARS MFEMAIG MFEMAAG
Motor frame size				
	Δ k [mm]	Δ k [mm]	Δ k [mm]	Δ k [mm]
063-32 063-42	0	40	103	56
071-32 071-42		52	96	52
080-32 080-42		73	111	111
090-32		68	105	87
100-12 100-32		76	101	81
112-22		90	120	80
132-12 132-22 132-32		110	125	103

MF three-phase AC motors

Technical data



Dimensions, forced ventilated (4-pole)



Motor type											
	MFFMAXX	MFFMABR	MFFMABS MFFMABI MFFMABA	MFFMARS MFFMAIG MFFMAAG							
Motor frame size											
	Δ k	Δ k	Δ k	Δ k	k ₄	g ₃	m ₂	n ₃	P ₆		
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
063-32	128	170	170	128	12	115	95	105	1x M16x1.5		
063-42						122					
071-32		165	165		13		96	106			
071-42						132					
080-32		183	183								
080-42					22	141	95	105			
090-32	181	181	109			150					
100-12	109	170				170				162	
100-32											
112-22	102	183	183	183	32		95	105			
132-12	115			202		182					
132-22		202	202								
132-32											

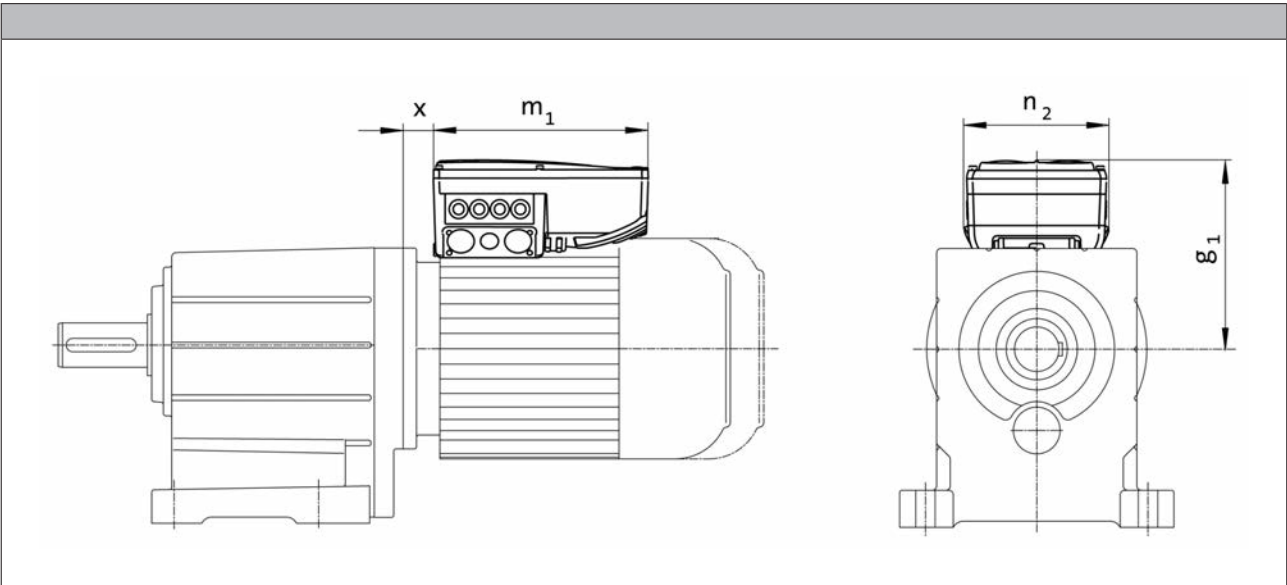
MF three-phase AC motors

Technical data



Dimensions, 8400 motec inverter

Rated frequency 120 Hz



Product key					
Motor	Inverter	$g_1, 120\text{Hz}$	$m_1, 120\text{Hz}$	$n_2, 120\text{Hz}$	$x_{120\text{Hz}}$
		[mm]	[mm]	[mm]	[mm]
MF□□□□063-32	E84DVB□5514S□□□2□	154	241	161	18.8
MF□□□□063-42	E84DVB□7514S□□□2□	163			21.0
MF□□□□071-32	E84DVB□1124S□□□2□	201	260	176	24.5
MF□□□□071-42	E84DVB□1524S□□□2□	261			16.0
MF□□□□080-32	E84DVB□2224S□□□2□	272	325	195	17.1
MF□□□□080-42	E84DVB□3024S□□□2□				
MF□□□□090-32	E84DVB□4024S□□□2□				
MF□□□□100-12	E84DVB□5524S□□□2□				
MF□□□□100-32	E84DVB□7524S□□□2□				

MF three-phase AC motors

Technical data



MF three-phase AC motors

Accessories



Spring-applied brake

Three-phase AC motors can be fitted with a spring-applied brake. This is activated after the supply voltage is switched off (closed-circuit principle). For optimum adjustment of the brake motor to the application, a range of braking torques and control modes is available for every motor frame size. For applications with very high operating frequencies the brake is also available in a LongLife version, with reinforced mechanical brake components.

Features

Versions

- **Standard**
 - 1 x 10⁶ repeating switching cycles
 - 1 x 10⁶ reversing switching cycles
- **LongLife**
 - 10 x 10⁶ repeating switching cycles
 - 15 x 10⁶ reversing switching cycles

Control

- DC supply
- AC supply via rectifier in the terminal box

Enclosure

- Without manual release IP55
- With manual release IP54

Friction lining

- Non-asbestos, low wearing

Options

- Manual release
- UL/CSA approval
- Noise-reduced

Motor – brake assignment

Design	Standard		LongLife	
Motor frame size	Size	Rated torque	Size	Rated torque
	Brake		Brake	
		M_k		M_k
		[Nm]		[Nm]
063-32	06	2.50	06	4.00
063-42	06	4.00		
071-32	06	2.50	06	4.00
	06	4.00	08	3.50
	08	3.50		
071-42	06	2.50	06	4.00
	06	4.00	08	3.50
	08	3.50	08	8.00
	08	8.00		
080-32	08	3.50	08	8.00
	08	8.00	10	7.00
	10	7.00		
080-42	08	3.50	08	8.00
	08	8.00	10	7.00
	10	7.00	10	16.0
	10	16.0		

MF three-phase AC motors

Accessories



Spring-applied brake

Motor – brake assignment

Design	Standard		LongLife					
Motor frame size	Size	Rated torque	Size	Rated torque				
	Brake		Brake					
		M _k		M _k				
		[Nm]		[Nm]				
090-32	08	3.50	08 10 10	8.00 7.00 16.0				
	08	8.00						
	10	7.00						
	10	16.0						
	10	23.0						
100-12	10	7.00	10 12 12	16.0				
	10	16.0						
	12	14.0						
	12	32.0						
100-32	10	7.00		12 12	14.0 32.0			
	10	16.0						
	12	14.0						
	12	32.0						
	12	46.0						
112-22	12	14.0						
	12	32.0						
	14	35.0						
	14	60.0						
132-12	14	35.0						
	14	60.0						
	16	60.0						
	16	80.0						
132-22 132-32	14	35.0						
	14	60.0						
	16	60.0						
	16	80.0						
	16	100						



Spring-applied brake

Direct connection without rectifier

If the brake is activated directly without a rectifier, a freewheeling diode or a spark suppressor is required to protect against induction peaks.

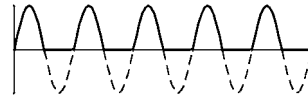
- Supply voltages
 - DC 24 V
 - DC 180 V
 - DC 205 V

Connection via mains voltage with brake rectifier

If the brake is not directly supplied with DC voltage, a rectifier is required. This is included in the scope of supply and is located in the terminal box of the motor. The rectifier converts the AC voltage of the connection into DC voltage. The following rectifiers are available:

Half-wave rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage = 2.22
- Approved by UL/CSA
- Supply voltages
 - AC 230 V
 - AC 400 V
 - AC 460 V



Bridge rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage = 1.11
- Supply voltage
 - AC 230 V



Bridge/half-wave rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage
 - up to overexcitation time = 1.11
 - beyond overexcitation time = 2.22



Supply voltages:

- AC 230 V
- AC 400 V



Spring-applied brake

Connection via mains voltage with brake rectifier

Bridge/half-wave rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage
up to overexcitation time = 1.11
beyond overexcitation time = 2.22



Supply voltages:

- AC 230 V
- AC 400 V

During the switching operation the bridge/half-wave rectifier functions as a bridge rectifier for the overexcitation time t_{ij} and then as a half-wave rectifier. This combination optimises the performance of the brake – depending on the assignment of brake coil voltage and supply voltage:

- **Short-time overexcitation of the brake coil**

Activating the brake coil for the overexcitation time t_{ij} with twice the rated voltage allows the disengagement time to be reduced. The brake opens more quickly and wear on the friction lining is reduced.

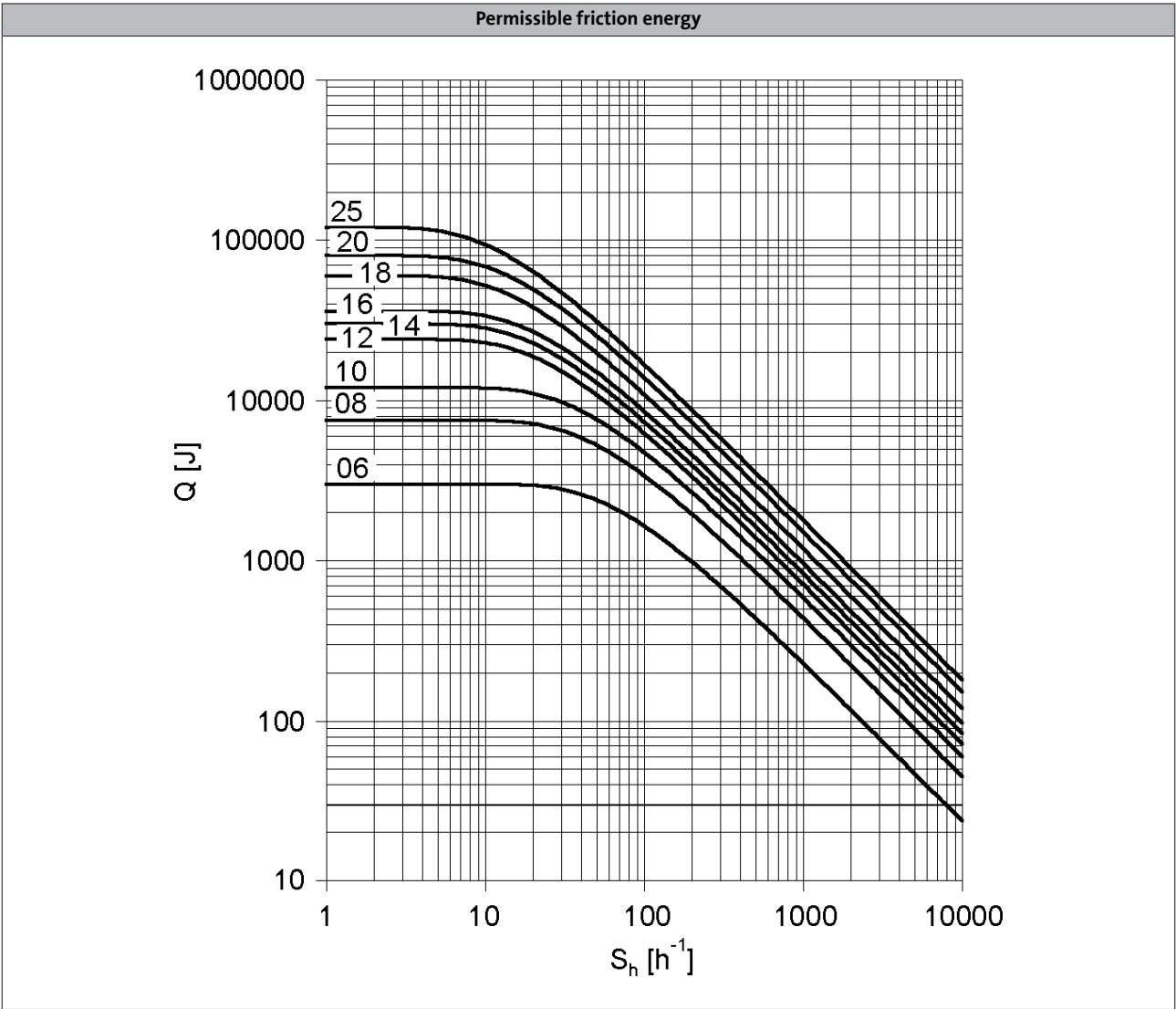
These features make this activation version particularly suitable for lifting applications. It is therefore only available in combination with a brake with increased braking torque.

- **Holding current reduction (cold brake)**

By reducing the holding current, the bridge/half-wave rectifier is able to reduce the power input to the open brake. As the brake heats up less, this type of activation is known as "cold brake".



Spring-applied brake



Q =Switching energy per switching cycle
 S_h =Operating frequency
Brake size = 06 to 25

MF three-phase AC motors

Accessories



Spring-applied brake

Rated data with reduced braking torque

- Please enquire for braking torques and maximum switching work values not listed here.

Size			06	08	10	12	14	16	18	20	25
Power input											
	P _{in}	[kW]	0.020	0.025	0.030	0.040	0.050	0.055	0.085	0.10	0.11
Braking torque											
100	M _B	[Nm]	2.50	3.50	7.00	14.0	35.0	60.0	80.0	145	265
1000	M _B	[Nm]	2.30	3.10	6.10	12.0	30.0	50.0	65.0	115	203
1200	M _B	[Nm]	2.30	3.10	6.00	12.0	29.0	48.0	63.0	112	199
1500	M _B	[Nm]	2.20	3.00	5.80	11.0	28.0	47.0	61.0	109 ¹⁾	193 ¹⁾
1800	M _B	[Nm]	2.10	2.90	5.70	11.0	28.0	46.0	60.0 ¹⁾		
3000	M _B	[Nm]	2.00	2.80	5.30	10.0	26.0 ¹⁾	43.0 ¹⁾			
3600	M _B	[Nm]	2.00	2.70	5.20	10.0 ¹⁾					
Maximum switching energy											
100	Q _E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1000	Q _E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1200	Q _E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1500	Q _E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	24.0 ¹⁾	36.0 ¹⁾
1800	Q _E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	36.0 ¹⁾		
3000	Q _E	[KJ]	3.00	7.50	12.0	24.0	18.0 ¹⁾	11.0 ¹⁾			
3600	Q _E	[KJ]	3.00	7.50	12.0	7.00 ¹⁾					
Transition operating frequency											
	S _{hü}	[1/h]	79.0	50.0	40.0	30.0	28.0	27.0	20.0	19.0	15.0
Moment of inertia											
	J	[kgcm ²]	0.015	0.061	0.20	0.45	0.63	1.50	2.90	7.30	20.0
Mass											
	m	[kg]	0.90	1.50	2.60	4.20	5.80	8.70	12.6	19.5	31.0

¹⁾ In the region of the load limit the value for friction energy Q_{BW} can be reduced to 40 %.

MF three-phase AC motors

Accessories



Spring-applied brake

Rated data with reduced braking torque

- Activation via half-wave or bridge rectifier

Size			06	08	10	12	14	16	18	20	25
Friction energy	Q_{BW}	[MJ]	113	210	264	706	761	966	1542	2322	3522
Delay time											
Engaging	t_{11}	[ms]	11.0	14.0	20.0	21.0	37.0	53.0	32.0	47.0	264
Rise time											
Braking torque	t_{12}	[ms]	13.0	10.0	17.0	19.0	22.0	30.0	20.0	100	120
Engagement time											
	t_1	[ms]	24.0		37.0	40.0	59.0	83.0	52.0	147	384
Disengagement time											
	t_2	[ms]	35.0	37.0	57.0	65.0	148	169	230	207	269

- Activation via bridge/half-wave rectifier

Design			Holding current reduction (cold brake)								
Size			06	08	10	12	14	16	18	20	25
Friction energy	Q_{BW}	[MJ]	113	210	264	706	761	966	1542	2322	3522
Overexcitation time											
	$t_{\bar{u}}$	[ms]	300						1300		
Min. rest time											
	t	[ms]	900						3900		
Delay time											
Engaging	t_{11}	[ms]	12.0	22.0	35.0	49.0	61.0	114	83.0	126	304
Rise time											
Braking torque	t_{12}	[ms]	14.0	16.0	30.0	45.0	37.0	65.0	52.0	269	138
Engagement time											
	t_1	[ms]	26.0	38.0	66.0	93.0	97.0	180	134	395	443
Disengagement time											
	t_2	[ms]	35.0	37.0	57.0	65.0	148	169	230	207	269

- The brake response and application times are guide values. The engagement time is 10 times longer with AC-side switching. With the maximum air gap the disengagement time t_2 – depending on the brake and control – is up to 4 times longer than the disengagement time with the rated air gap.

MF three-phase AC motors

Accessories



Spring-applied brake

Rated data with standard braking torque

- Please enquire for braking torques and maximum switching work values not listed here.

Size			06	08	10	12	14	16	18	20	25
Power input											
	P_{in}	[kW]	0.020	0.025	0.030	0.040	0.050	0.055	0.085	0.10	0.11
Braking torque											
100	M_B	[Nm]	4.00	8.00	16.0	32.0	60.0	80.0	150	260	400
1000	M_B	[Nm]	3.70	7.20	14.0	27.0	51.0	66.0	121	206	307
1200	M_B	[Nm]	3.60	7.00	14.0	27.0	50.0	65.0	118	201	300
1500	M_B	[Nm]	3.50	6.80	13.0	26.0	48.0	63.0	115	195 ¹⁾	291 ¹⁾
1800	M_B	[Nm]	3.40	6.70	13.0	26.0	47.0	61.0	112 ¹⁾		
3000	M_B	[Nm]	3.20	6.30	12.0	24.0	44.0 ¹⁾	57.0 ¹⁾			
3600	M_B	[Nm]	3.20	6.10	12.0	23.0 ¹⁾					
Maximum switching energy											
100	Q_E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1000	Q_E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1200	Q_E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1500	Q_E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	24.0 ¹⁾	36.0 ¹⁾
1800	Q_E	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	36.0 ¹⁾		
3000	Q_E	[KJ]	3.00	7.50	12.0	24.0	18.0 ¹⁾	11.0 ¹⁾			
3600	Q_E	[KJ]	3.00	7.50	12.0	7.00 ¹⁾					
Transition operating frequency											
	$S_{h\ddot{u}}$	[1/h]	79.0	50.0	40.0	30.0	28.0	27.0	20.0	19.0	15.0
Moment of inertia											
	J	[kgcm ²]	0.015	0.061	0.20	0.45	0.63	1.50	2.90	7.30	20.0
Mass											
	m	[kg]	0.90	1.50	2.60	4.20	5.80	8.70	12.6	19.5	31.0

¹⁾ In the region of the load limit the value for friction energy Q_{BW} can be reduced to 40 %.

MF three-phase AC motors

Accessories



Spring-applied brake

Rated data with standard braking torque

- Activation via half-wave or bridge rectifier

Size											
			06	08	10	12	14	16	18	20	25
Friction energy											
	Q _{BW}	[MJ]	85.0	158	264	530	571	966	1542	2322	3522
Delay time											
Engaging	t ₁₁	[ms]	15.0		28.0		17.0	27.0	33.0	65.0	110
Rise time											
Braking torque	t ₁₂	[ms]	13.0	16.0	19.0	25.0		30.0	45.0	100	120
Engagement time											
	t ₁	[ms]	28.0	31.0	47.0	53.0	42.0	57.0	78.0	165	230
Disengagement time											
	t ₂	[ms]	45.0	57.0	76.0	115	210	220	270	340	390

- Activation via bridge/half-wave rectifier

Design			Holding current reduction (cold brake)								
Size			06	08	10	12	14	16	18	20	25
Friction energy											
	Q _{BW}	[MJ]	85.0	158	264	530	571	966	1542	2322	3522
Overexcitation time											
	t _ü	[ms]	300				1300				
Min. rest time											
	t	[ms]	900				3900				
Delay time											
Engaging	t ₁₁	[ms]	16.0	25.0	31.0	48.0	33.0	58.0	80.0	102	154
Rise time											
Braking torque	t ₁₂	[ms]	14.0	27.0	21.0	43.0	49.0	64.0	109	157	168
Engagement time											
	t ₁	[ms]	30.0	52.0		90.0	82.0	122	189	259	322
Disengagement time											
	t ₂	[ms]	45.0	57.0	76.0	115	210	220	270	340	390

- The brake response and application times are guide values. The engagement time is 10 times longer with AC-side switching. With the maximum air gap the disengagement time t_2 – depending on the brake and control – is up to 4 times longer than the disengagement time with the rated air gap.

MF three-phase AC motors

Accessories



Spring-applied brake

Rated data with increased braking torque

- Please enquire for braking torques and maximum switching work values not listed here.

Size			10	12	14	16	16	18	20	20	25	25
Power input												
	P_{in}	[kW]	0.030	0.040	0.050	0.055	0.055	0.085	0.10	0.10	0.11	0.11
Braking torque												
100	M_B	[Nm]	23.0	46.0	75.0	100	125	200	315	400	490	600
1000	M_B	[Nm]	20.0	39.0	64.0	83.0	103	162	249	317	376	461
1200	M_B	[Nm]	20.0	39.0	62.0	81.0	101	158	244	309	367	449
1500	M_B	[Nm]	19.0	38.0	60.0	78.0	98.0	153	237 ¹⁾	300 ¹⁾	356 ¹⁾	436 ¹⁾
1800	M_B	[Nm]	19.0	37.0	59.0	77.0	96.0	150 ¹⁾				
3000	M_B	[Nm]	17.0	34.0	55.0 ¹⁾	71.0 ¹⁾	89.0 ¹⁾					
3600	M_B	[Nm]	17.0	33.0 ¹⁾								
Maximum switching energy												
100	Q_E	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	80.0	80.0	120	120
1000	Q_E	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	80.0	80.0	120	120
1200	Q_E	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	80.0	80.0	120	120
1500	Q_E	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	24.0 ¹⁾	24.0 ¹⁾	36.0 ¹⁾	36.0 ¹⁾
1800	Q_E	[KJ]	12.0	24.0	30.0	36.0	36.0	36.0 ¹⁾				
3000	Q_E	[KJ]	12.0	24.0	18.0 ¹⁾	11.0 ¹⁾	11.0 ¹⁾					
3600	Q_E	[KJ]	12.0	7.00 ¹⁾								
Transition operating frequency												
	$S_{h\ddot{u}}$	[1/h]	40.0	30.0	28.0	27.0	27.0	20.0	19.0	19.0	15.0	15.0
Moment of inertia												
	J	[kgcm ²]	0.20	0.45	0.63	1.50	1.50	2.90	7.30	7.30	20.0	20.0
Mass												
	m	[kg]	2.60	4.20	5.80	8.70	8.70	12.6	19.5	19.5	31.0	31.0

¹⁾ In the region of the load limit the value for friction energy Q_{BW} can be reduced to 40 %.

- Activation via half-wave or bridge rectifier

Size												
			10	12	14	16		18	20		25	
Friction energy												
	Q _{BW}	[MJ]	198	353	253	563	241	578	1596	580	2465	1409
Delay time												
Engaging	t ₁₁	[ms]	10.0	16.0	11.0	22.0	17.0	24.0	46.0	17.0	77.0	38.0
Rise time												
Braking torque	t ₁₂	[ms]	19.0	25.0		30.0		45.0	100		120	
Engagement time												
	t ₁	[ms]	29.0	41.0	36.0	52.0	47.0	69.0	146	117	197	158
Disengagement time												
	t ₂	[ms]	109	193	308	297	435	356	378	470	451	532

MF three-phase AC motors

Accessories



Spring-applied brake

Rated data with increased braking torque

- Activation via bridge/half-wave rectifier

Design			Holding current reduction (cold brake)									
Size			10	12	14	16	18	20	25			
Friction energy	Q_{BW}	[MJ]	198	353	253	563	241	578	1596	580	2465	1409
Overexcitation time	$t_{\ddot{u}}$	[ms]	300			1300						
Min. rest time	t	[ms]	900			3900						
Delay time												
Engaging	t_{11}	[ms]	24.0	27.0	17.0	41.0	21.0	60.0	69.0	17.0	123	85.0
Rise time												
Braking torque	t_{12}	[ms]	44.0	43.0	37.0	55.0	37.0	113	148	100	190	270
Engagement time	t_1	[ms]	68.0	70.0	54.0	97.0	57.0	173	217	334	313	355
Disengagement time	t_2	[ms]	109	193	308	297	435	356	378	470	451	532

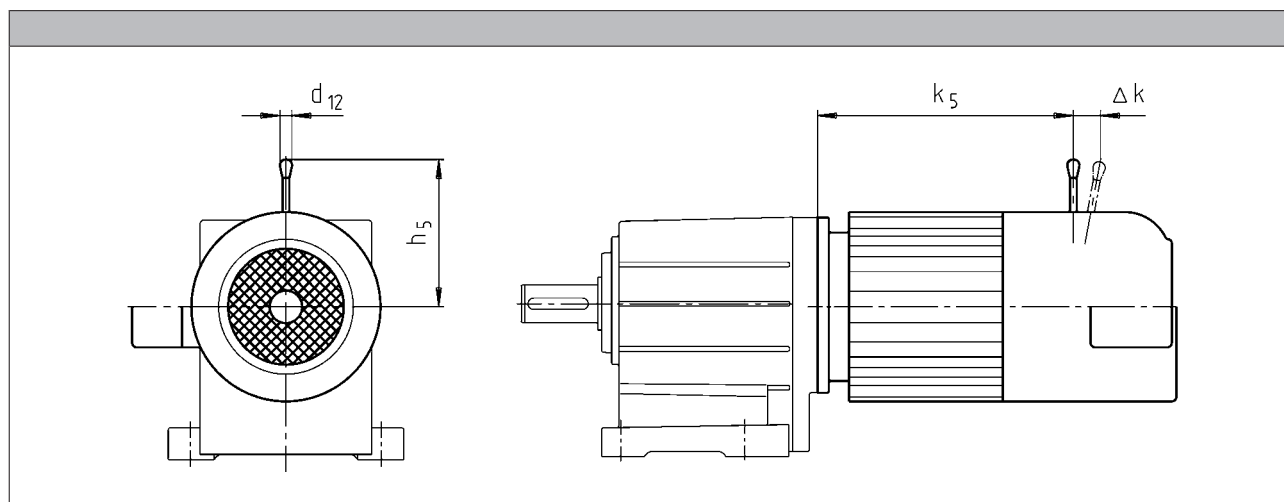
Design			Over-excitation									
Size			10	12	14	16	18	20	25			
Friction energy	Q _{BW}	[MJ]	264	706	761	966	1542	2322	3522			
Overexcitation time	t _ü	[ms]	300			1300						
Min. rest time	t	[ms]	900			3900						
Delay time												
Engaging	t ₁₁	[ms]	29.0	54.0	31.0	70.0	46.0	86.0	103	55.0	171	135
Rise time												
Braking torque	t ₁₂	[ms]	53.0	87.0	68.0	93.0	83.0	160	222	319	266	430
Engagement time												
	t ₁	[ms]	82.0	141	99.0	163	129	246	325	374	437	565
Disengagement time												
	t ₂	[ms]	53.0	81.0	117	141	168	151	160	167	184	204

- The brake response and application times are guide values. The engagement time is 10 times longer with AC-side switching. With the maximum air gap the disengagement time t_2 – depending on the brake and control – is up to 4 times longer than the disengagement time with the rated air gap.



Spring-applied brake

Manual release lever



Motor frame size	Size				
	Brake				
		k ₅	Δ k	h ₅	d ₁₂
		[mm]	[mm]	[mm]	[mm]
063-32	06	173	29	107	13.0
063-42					
071-32	06	186	29	107	13.0
071-42	08	187	27	116	13.0
080-32	06	207	29	107	13.0
080-42	08	218	27	116	13.0
090-32	08	245	27	116	13.0
	10	256	28	132	13.0
100-12	10	294	28	132	13.0
100-32	12	296	37	161	13.0
112-22	12	292	37	161	13.0
	14	296	41	195	24.0
132-12	14	373	41	195	24.0
132-22	16	373	55	240	24.0
132-32					

The following combinations with manual release lever and motor connection in the same position are not possible:

- HAN connector with connection in position 1
- Inverter motec
- Terminal box of motor sizes 071, 080, 090 for brake and retracting (M□□MA BR/BS/BA/BI)

MF three-phase AC motors

Accessories



Resolver

Stator-fed resolver with two stator windings offset by 90° and one rotor winding with transformer winding.

- The three-phase AC motors with resolver cannot be used for speed-dependent safety functions in connection with the SM 301 safety module.

Product key				RS1
Accuracy				
			[°]	-10 ... 10
Absolute positioning				
				1 revolution
Max. input voltage				
DC	$U_{in,max}$		[V]	10.0
Max. input frequency				
	$f_{in,max}$		[kHz]	4.00
Ratio				
Stator / rotor		$\pm 5 \%$		0.30
Rotor impedance				
	Z_{ro}		[Ω]	51 + j90
Stator impedance				
	Z_{so}		[Ω]	102 + j150
Impedance				
	Z_{rs}		[Ω]	44 + j76
Min. insulation resistance				
At DC 500 V	R		[MΩ]	10.0
Number of pole pairs				
				1

MF three-phase AC motors

Accessories



Incremental encoder and SinCos absolute value encoder

- The three-phase AC motors with incremental encoders or SinCos absolute value encoders cannot be used for speed-dependent safety functions in connection with the SM 301 safety module.

Encoder type			HTL incremental				TTL incremental			SinCos absolute value
Product key			IG128-24V-H	IG512-24V-H	IG1024-24V-H	IG2048-24V-H	IG512-5V-T	IG1024-5V-T	IG2048-5V-T	AM1024-8V-H
Encoder type										Multi-turn
Pulses										
			128	512	1024	2048	512	1024	2048	1024
Output signals			HTL				TTL			1 Vss
Interfaces										
			A, B track	A, B, N track and inverted						Hiperface
Absolute revolutions										
			0							4096
Accuracy										
		[°]	-22.5 ... 22.5	-2 ... 2						-0.8 ... 0.8
Min. input voltage										
DC	U _{in,min}	[V]	8.00				4.75			7.00
Max. input voltage										
DC	U _{in,max}	[V]	26.0	30.0			5.25			12.0
Max. current consumption										
	I _{max}	[A]	0.040	0.15						0.080
Limit frequency										
	f _{max}	[kHz]	30.0	160			300			200
Inverter assignment										
			E84AVSC E84AVHC	E84AVHC			E84AVTC E94A ECS EVS93			

Inverters

- Inverter Drives 8400 StateLine (E84AVSC)
- Inverter Drives 8400 HighLine (E84AVHC)
- Inverter Drives 8400 TopLine (E84AVTC)

Servo-Inverters

- Servo Drives 9400 (E94A)
- 9300 servo inverters (EVS93)
- Servo Drives ECS

MF three-phase AC motors

Accessories



Blowers

- The use of a blower enables operation below 20 Hz without torque derating.

Rated data for 50 Hz

Size	Number of phases	Connection method					
Motor			$U_{\min}$	$U_{\max}$	$P_{\max}$	$I_{\max}$	m
			[V]	[V]	[kW]	[A]	[kg]
063	1		230	277	0.027	0.11	2.00
	3	Δ	200	303	0.028	0.12	
		Y	346	525		0.070	
071	1		230	277	0.027	0.10	2.10
	3	Δ	200	303	0.031	0.11	
		Y	346	525		0.060	
080	1		230	277	0.029	0.11	2.30
	3	Δ	200	303	0.031	0.11	
		Y	346	525		0.060	
090	1		220	277	0.065	0.29	2.70
	3	Δ	200	303	0.091	0.38	
		Y	346	525		0.22	
100	1		220	277	0.066	0.28	3.00
	3	Δ	200	303	0.091	0.37	
		Y	346	525		0.22	
112	1		220	277	0.071	0.28	3.10
	3	Δ	200	303	0.097	0.35	
		Y	346	525		0.20	
132	1		230	277	0.098	0.40	4.20
	3	Δ	200	303	0.12	0.58	
		Y	346	525		0.33	
160	1		230	277	0.25	0.97	6.20
	3	Δ	200	303		0.87	
		Y	346	525		0.50	
180	1		230	277		0.97	8.00
	3	Δ	200	303		0.87	
		Y	346	525		0.50	

MF three-phase AC motors

Accessories



Blowers

Rated data for 50 Hz

Size	Number of phases	Connection method					
Motor							
			U _{min}	U _{max}	P _{max}	I _{max}	m
			[V]	[V]	[kW]	[A]	[kg]
200	1		230	277	0.25	0.97	8.00
	3	Δ	200	303		0.87	
		Y	346	525		0.50	
225	3	Δ	200	400	0.28	1.10	15.0
		Y	346	525	0.17	0.35	

Rated data for 60 Hz

Size	Number of phases	Connection method					
Motor							
			U _{min}	U _{max}	P _{max}	I _{max}	m
			[V]	[V]	[kW]	[A]	[kg]
063	1		230	277	0.032	0.12	2.00
	3	Δ	220	332	0.028	0.10	
		Y	380	575		0.060	
071	1		230	277	0.033	0.12	2.10
	3	Δ	220	332	0.029	0.10	
		Y	380	575		0.060	
080	1		230	277	0.037	0.14	2.30
	3	Δ	220	332	0.034	0.10	
		Y	380	575		0.060	
090	1		220	277	0.065	0.25	2.70
	3	Δ		332	0.077	0.33	
		Y	380	575		0.19	
100	1		220	277	0.075	0.30	3.00
	3	Δ		332	0.087	0.31	
		Y	380	575		0.18	
112	1		220	277	0.094	0.37	3.10
	3	Δ		332	0.10	0.31	
		Y	380	575		0.18	
132	1		230	277	0.15	0.57	4.20
	3	Δ	220	332		0.44	
		Y	380	575		0.25	
160	3	Δ	220	332	0.36	0.93	6.20
Y		380	575	0.56			
180		Δ	220	332		0.93	8.00
		Y	380	575		0.56	
200		Δ	220	332		0.93	
		Y	380	575		0.56	
225	Δ	220	400	0.28	0.76	15.0	
	Y	380	575	0.26	0.43		

MF three-phase AC motors

Accessories



Temperature monitoring

- The thermal sensors are integrated in the windings. The use of an additional motor protection switch is recommended.

TKO thermal contacts

Function	Operating temperature	Min. reset temperature	Max. reset temperature	Max. input current	Max. input voltage
	T	$T_{\min}$	$T_{\max}$	$I_{\text{in,max}}$	AC $U_{\text{in,max}}$
	-5 ... 5 [°C]				
	[°C]	[°C]	[°C]	[A]	[V]
NC contact	150	90.0	135	2.50	250

PTC thermistor

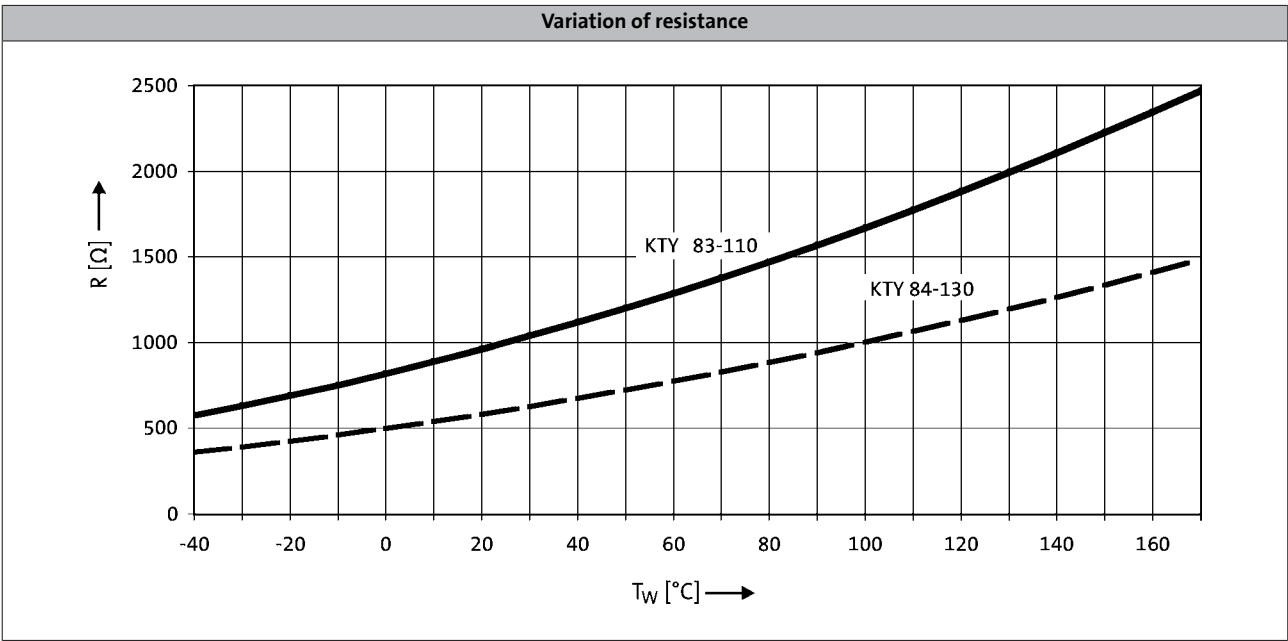
Function	Operating temperature	Rated resistance			Standard
		155 °C	-20 °C	140 °C	
	T	R_N	R_N	R_N	
	-5 ... 5 [°C]				
	[°C]	[Ω]	[Ω]	[Ω]	
Sudden change in resistance	150	550	30.0	250	DIN 44080 DIN VDE 0660 Part 303



Temperature monitoring

KTY temperature sensor

	Function	Rated resistance			Max. input current	
		25 °C	150 °C	170 °C	25 °C	170 °C
		R_N [Ω]	R_N [Ω]	R_N [Ω]	$I_{in,max}$ [A]	$I_{in,max}$ [A]
KTY83-110	Continuous resistance change	1000	2225	2471	0.010	0.002
KTY84-130	Continuous resistance change	603	1334	1482	0.010	0.002



- If the detector is supplied with a measured current of 1 mA, the above relationship between the temperature and the resistance applies.

MF three-phase AC motors

Accessories



Terminal box

The MF three-phase AC motors are designed specifically for inverter operation. With a base frequency of 120Hz, the rated voltage has been specified at approximately 200 V in delta connection (up to 2.2 kW) and approximately 350V in star configurations.

In the standard version, the motors are connected in the terminal box. As an option, the motors are also available with the connectors described on the following pages as long as the permissible ratings are not exceeded.

Motor terminal box - built-on accessories assignment: 4-pole / 6-pole motors

Motor type	M□□MAXX	M□□MARS M□□MAIG M□□MAAG	M□□MAZE
------------	---------	-------------------------------	---------

Motor frame size	Terminal box		
063-32 063-42	KK1	KK2	
071-32 071-42	KK1	KK2	KK2
080-32 080-42	KK1	KK2	KK2
090-32	KK1	KK2	KK2
100-12 100-32	KK1	KK2	KK2
112-22	KK1	KK2	KK2
132-12 132-22 132-32	KK1	KK3	KK3

Motor type	M□□MABR	M□□MABS M□□MABI M□□MABA	M□□MABZ
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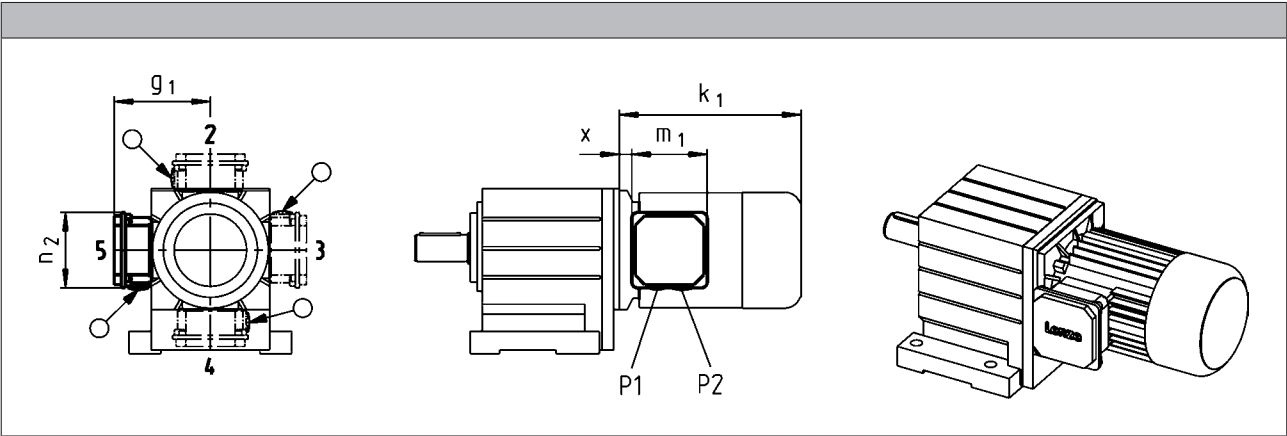
Motor frame size	Terminal box		
063-32 063-42	KK2	KK3	
071-32 071-42	KK2	KK3	KK2
080-32 080-42	KK2	KK3	KK2
090-32	KK2	KK3	KK2
100-12 100-32	KK2	KK3	KK2
112-22	KK2	KK3	KK2
132-12 132-22 132-32	KK3	KK3	KK3



Terminal box

Dimensions of KK1

- For motors with motor terminal box KK1, the connector position can be selected in accordance with the terminal box position.
- If preferred positions are not specified in the order, the cable entry will be positioned as circled on the diagram below.



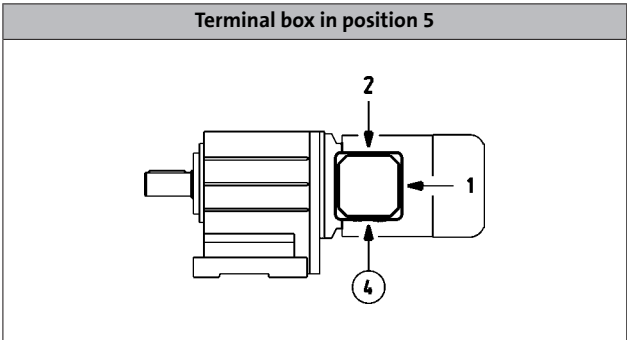
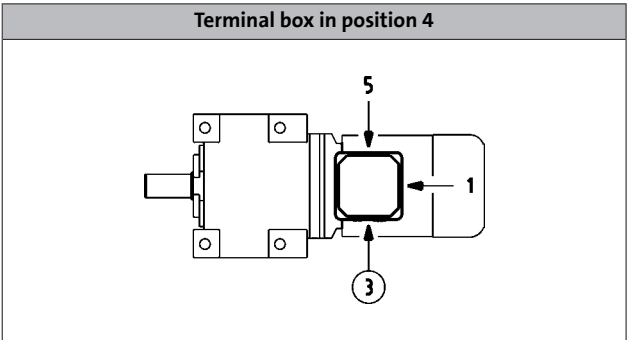
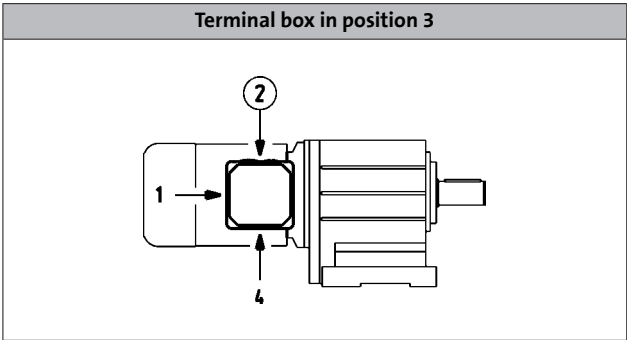
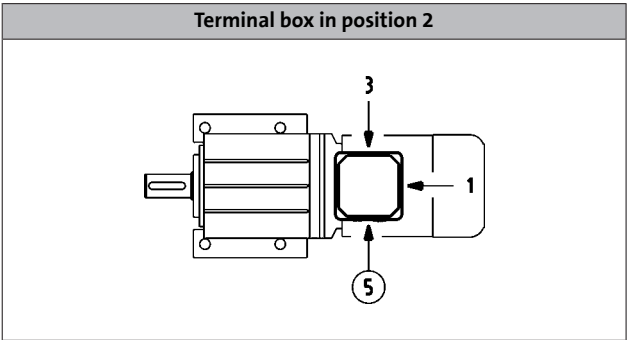
Size						
Motor						
	x	g ₁	m ₁	n ₂	P ₁	P ₂
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	21	100	75.0 93.0 ¹⁾	75.0 93.0 ¹⁾	M16x1.5 M20x1.5 ¹⁾	M20x1.5 M20x1.5
071	12 ¹⁾	117 ¹⁾				
	24	109	115	115	M20x1.5	M25x1.5
080	15 ¹⁾	126 ¹⁾				
090	14	150				
100	19	157				
112	20	166				
132	22	176				
	33	195	122	122	M32x1.5	M32x1.5

¹⁾ UL/CSA approval: cURus



Terminal box

Cable entry position when using KK1



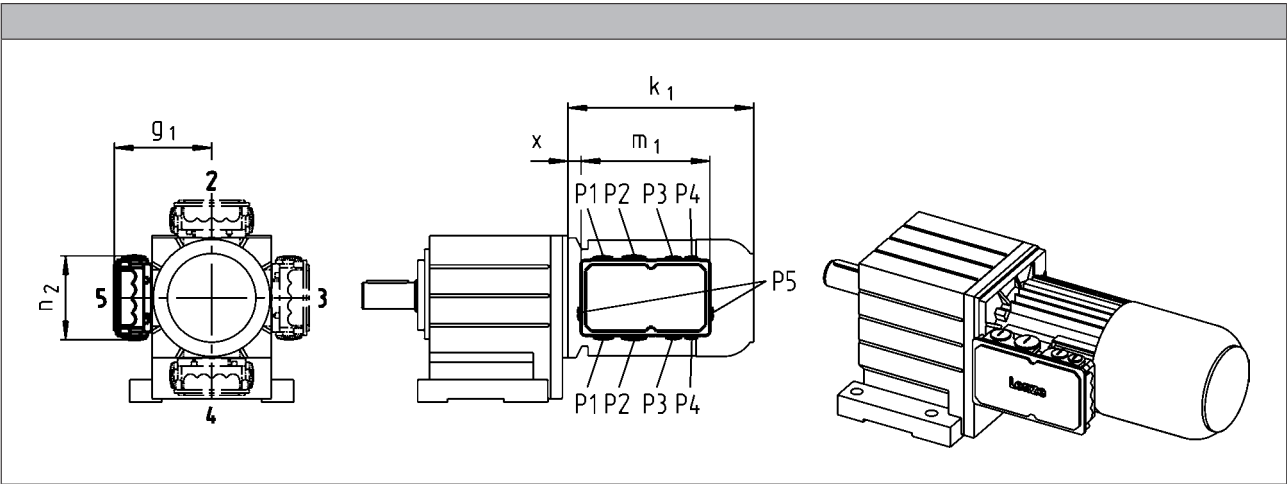
MF three-phase AC motors

Accessories



Terminal box

Dimensions of KK2

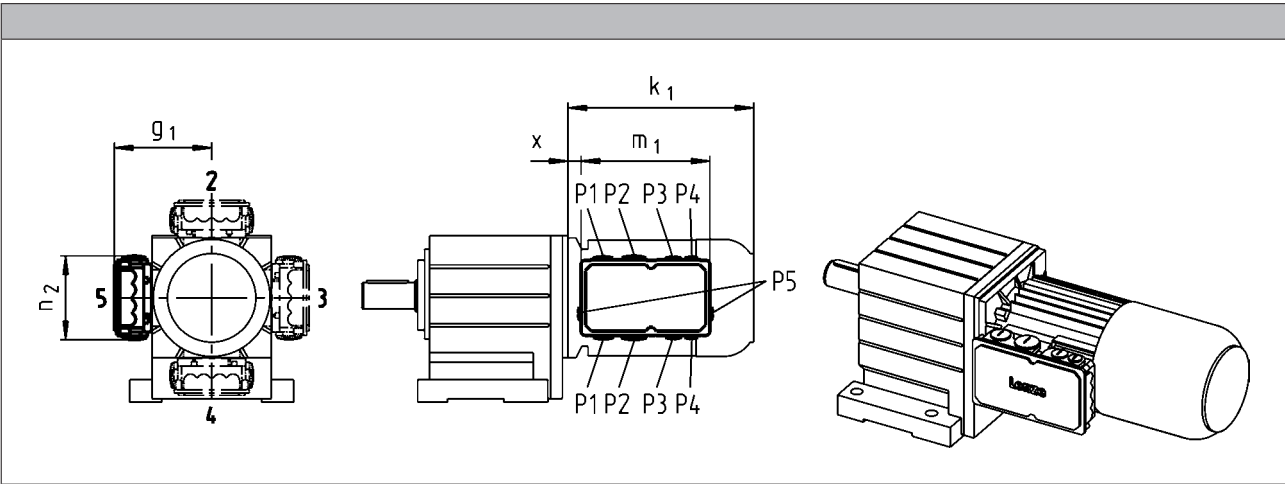


Size						
Motor						
	x	g ₁	m ₁	n ₂	P ₁	P ₂
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	13	107	136	103	M16x1.5	M20x1.5
071	15	118				
080	17	132				
090	22	137	152	121	M20x1.5	M25x1.5
100	23	147				
112	25	158				



Terminal box

Dimensions of KK3



Size									
Motor									
	x	g ₁	m ₁	n ₂	P ₁	P ₂	P ₃	P ₄	P ₅
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	2	124	195	125	M25x1.5	M32x1.5	M20x1.5	M20x1.5	
071	5	133							
080	15	142							
090	20	147							
100	21	158							
112	23	168							
132	38	187							
160	35	210	226	127	M50x1.5	M16x1.5		M16x1.5	
180	73	230							
225	95	346	354	205		M63x1.5 ¹⁾	M50x1.5 ¹⁾		M16x1.5

¹⁾ Cable entry only possible at one position.
Terminal box position 2: cable entry at position 5.
Terminal box position 3: cable entry at position 2.
Terminal box position 4: cable entry at position 3.
Terminal box position 5: cable entry at position 4.

MF three-phase AC motors

Accessories

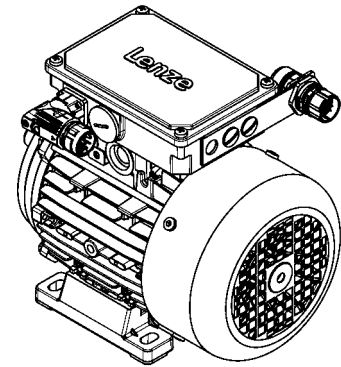


Plug connectors

ICN, HAN and M12 connectors (only for IG128-24V-H incremental encoder) are available for the three-phase AC motors.

ICN connector

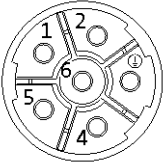
A connector is used for power, brake and temperature monitoring. The connections to the feedback system and the blower each employ a separate connector.



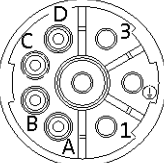
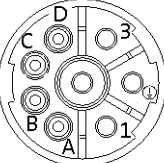
Connection for power, brake and temperature monitoring

The connectors can be rotated through 270° and are fitted with a bayonet catch for SpeedTec connectors. As this connector is also compatible with conventional union nuts, existing mating connectors can continue to be used without difficulty. The motor connection is determined in the terminal box and must be checked before commissioning.

► ICN 6-pole

Pin assignment			
Contact	Designation	Meaning	
1	BD1 / BA1	Brake +/AC	
2	BD2 / BA2	Brake /AC	
PE	PE	PE conductor	
4	U	Phase U power	
5	V	Phase V power	
6	W	Phase W power	

► ICN 8-pole

Pin assignment			
Contact	Designation	Meaning	
1	U	Phase U power	
PE	PE	PE conductor	
3	V	Phase V power	
4	W	Phase W power	
A	TB1 / TP1 / R1	Thermal sensor: TKO/PTC/ +KTY	
B	TB2 / TP2 / R2	Thermal sensor: TKO/PTC/ -KTY	
C	BD1 / BA1	Brake +/AC	
D	BD2 / BA2	Brake /AC	

MF three-phase AC motors

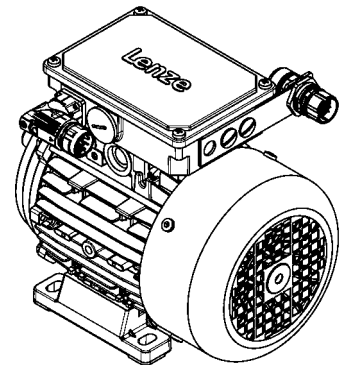
Accessories



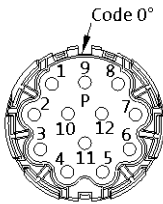
ICN connector

Feedback connection

All encoder systems (apart from IG128-24V-H) are also available with an ICN connector fixed to the motor terminal box for exceptionally fast commissioning. The connectors are fitted with a bayonet fixing, which is also compatible with conventional union nuts. Existing mating connectors can therefore continue to be used without difficulty.

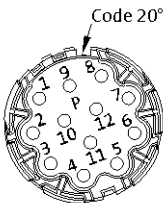


► Resolver

Pin assignment			
Contact	Designation	Meaning	
1	+Ref	Transformer windings	
2	-Ref		
3	+VCC ETS	Supply: Electronic nameplate	
4	+COS	Cosine stator windings	
5	-COS		
6	+SIN	Sine stator windings	
7	-SIN		
8		Not assigned	
9			
10			
11	+KTY	KTY temperature sensor	
12	-KTY		

► Hiperface incremental encoder and SinCos absolute value encoder

Pin assignment		
Contact	Designation	Meaning
1	B	Track B/+SIN
2	A ⁻	Track A inverse/-COS
3	A	Track A/+COS
4	+U _B	Supply +
5	GND	Mass
6	Z ⁻	Zero track inverse/-RS485
7	Z	Zero track/+RS485
8		Not assigned
9	B ⁻	Track B inverse/-SIN
10		Not assigned
11	+KTY	KTY temperature sensor
12	-KTY	



MF three-phase AC motors

Accessories



ICN connector

Motor terminal box with ICN connectors - built-on accessories assignment: 4-pole / 6-pole motors

Motor type	M□□MAXX	M□□MARS M□□MAIG M□□MAAG	M□□MAZE
------------	---------	-------------------------------	---------

Motor frame size	Terminal box		
063-32 063-42	KK1	KK2	
071-32 071-42	KK1	KK2	KK2
080-32 080-42	KK1	KK2	KK2
090-32	KK1	KK2	KK2
100-12 100-32	KK1	KK2	KK2

Motor type	M□□MABR	M□□MABS M□□MABI M□□MABA	M□□MABZ
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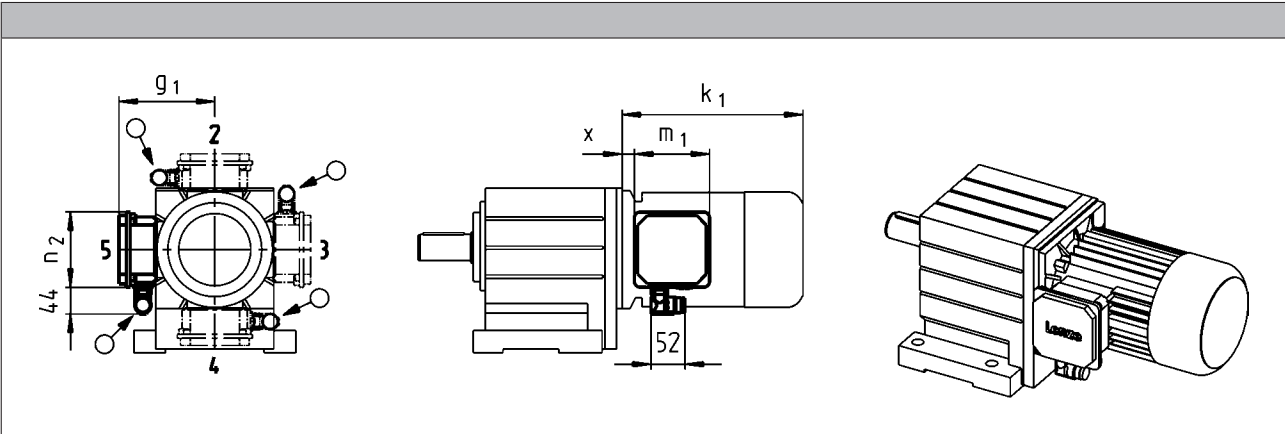
Motor frame size	Terminal box		
063-32 063-42	KK2	KK3	
071-32 071-42	KK2	KK3	KK2
080-32 080-42	KK2	KK3	KK2
090-32	KK2	KK3	KK2
100-12 100-32	KK2	KK3	KK2



ICN connector

Dimensions of KK1

- For motors with connectors, the connector position can be selected in accordance with the terminal box position.
- If preferred positions are not specified in the order, the connector will be positioned as circled on the diagram below.

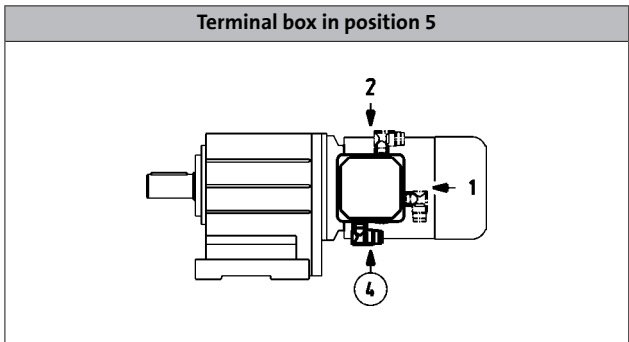
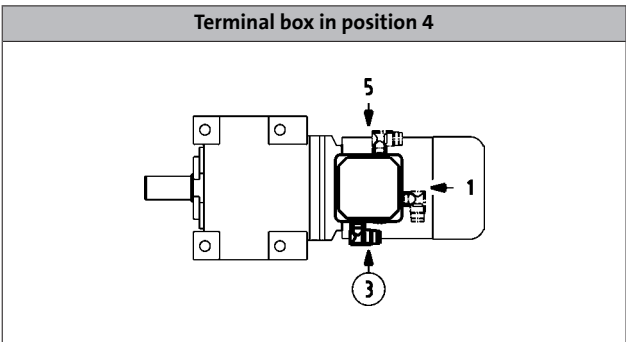
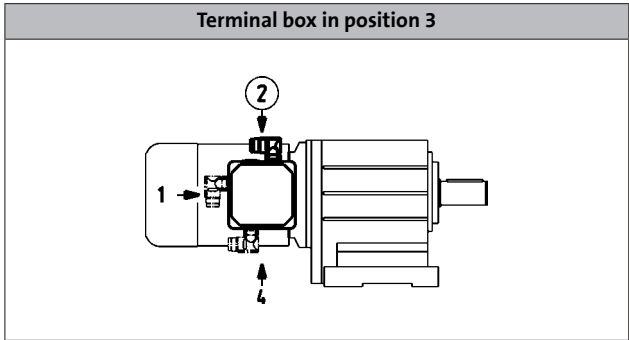
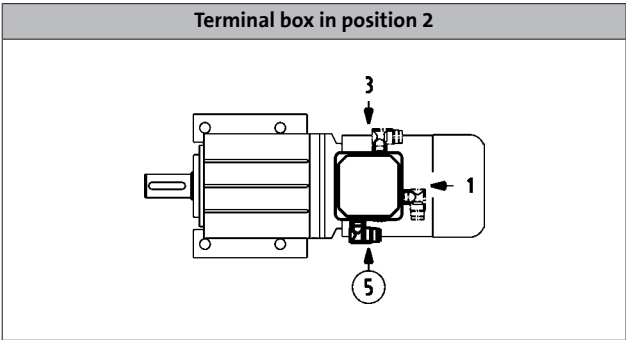


Size				
Motor				
	x	g ₁	m ₁	n ₂
	[mm]	[mm]	[mm]	[mm]
063	12	117	93.0	93.0
071	15	126		
080	14	150		
090	19	157	115	115
100	20	166		
112	22	176		
132	33	195	122	122



ICN connector

Connector position when using KK1



MF three-phase AC motors

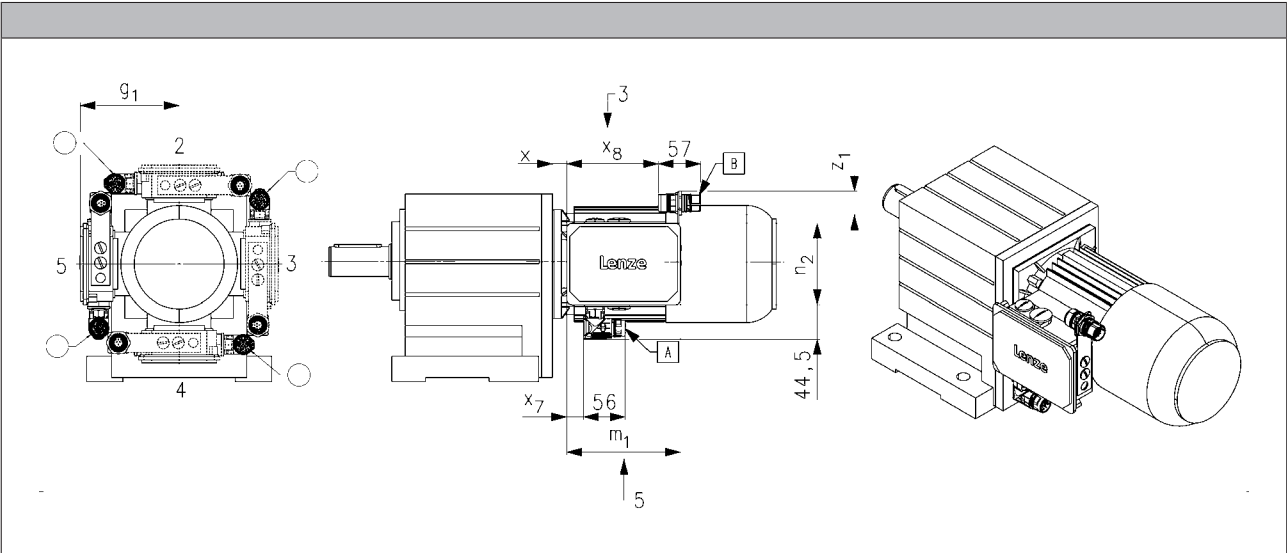
Accessories



ICN connector

Dimensions of KK2/KK3

- For motors with connectors, the connector position can be selected in accordance with the terminal box position.
- If preferred positions are not specified in the order, the connector will be positioned as circled on the diagram below.

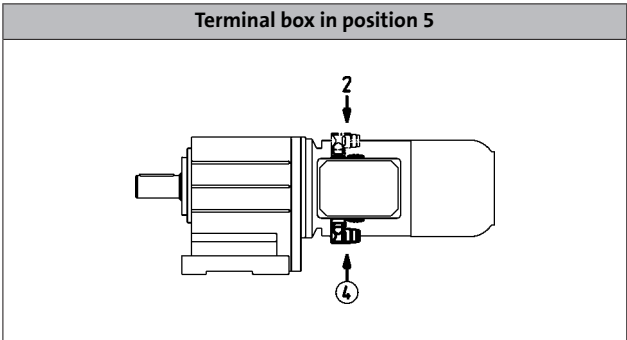
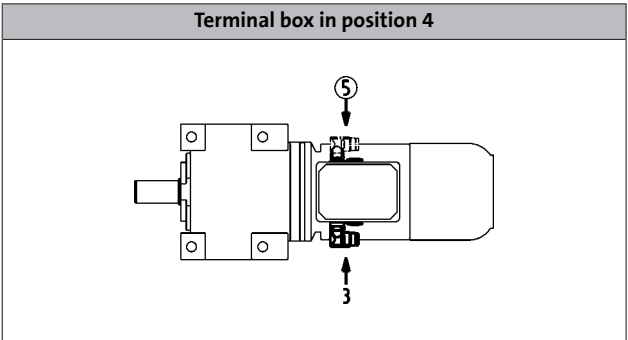
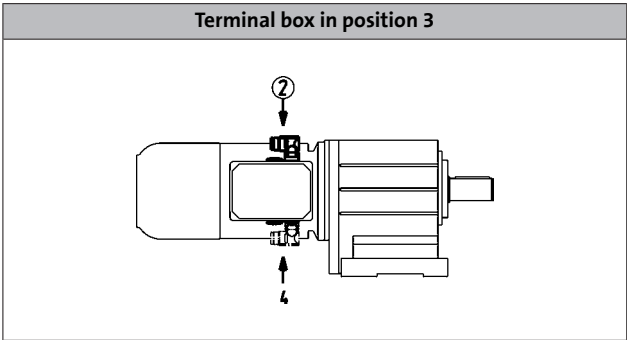
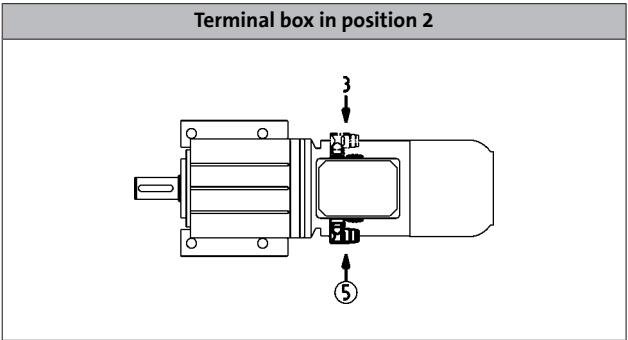


Size							
Motor							
	x	g ₁	m ₁	n ₂	x ₇	x ₈	z _{1, max}
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	13	107	136	103	16	109	43
071	15	118					
080	17	132	152	121	23	125	41
090	22	137					
100	23	147					
112	25	158	195	125	27	166	71
132	38	187					



ICN connector

Connector position when using KK2/KK3



MF three-phase AC motors

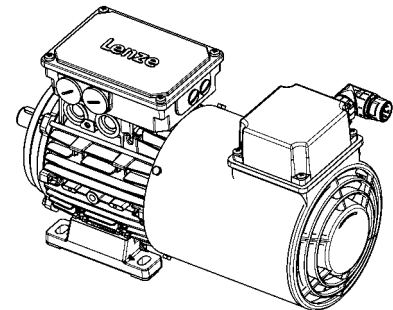
Accessories



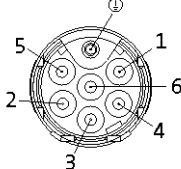
ICN connector

Blower connection

The blower is also optionally available with an ICN connector fixed to the terminal box of the blower for exceptionally fast commissioning. The connectors are fitted with a bayonet fixing, which is also compatible with conventional union nuts. Existing counter plugs can therefore continue to be used without difficulty.



► Blower 1-ph

Pin assignment			
Contact	Designation	Meaning	
PE	PE	PE conductor	
1	U1	Fan	
2	U2		
3		Not assigned	
4			
5			
6			

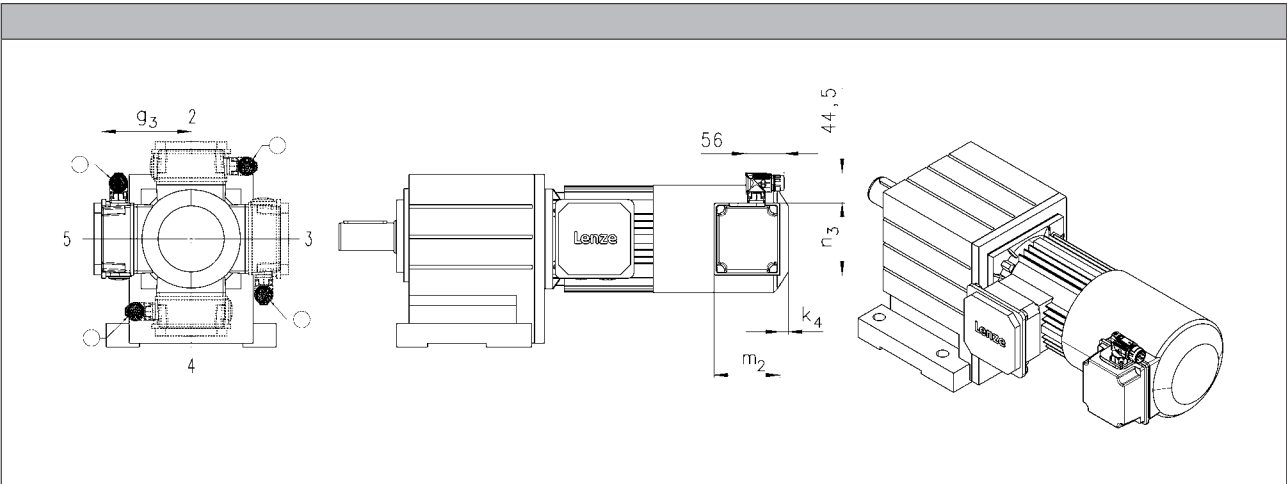
► Blower 3-ph

Pin assignment			
Contact	Designation	Meaning	
PE	PE	PE conductor	
1	U	Phase U power	
2		Not assigned	
3	V	Phase V power	
4		Not assigned	
5			
6	W	Phase W power	



ICN connector

Dimensions of blower



Size				
Motor				
	k ₄	g ₃	m ₂	n ₃
	[mm]	[mm]	[mm]	[mm]
063	12	115	95	105
071		122		
080	13	132	96	106
090	22	141	95	105
100		150		
112		162		
132		182		
160	31	209	96	106
180				
225				

- In addition, the cover of the blower terminal box (including connectors) can be rotated progressively through 90° if necessary.

MF three-phase AC motors

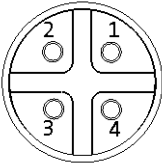
Accessories



M12 connector

IG128-24V-H incremental encoder connection

As a standard this incremental encoder is equipped with a connection cable of about 0.5 m length and with a common industry standard M12 connector at its end.

Pin assignment			
Contact	Designation	Meaning	
1	+U _B	Supply +	
2	B	Track B	
3	GND	Mass	
4	A	Track A	

MF three-phase AC motors

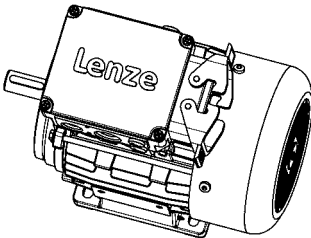
Accessories



HAN connector

10E

In the case of the rectangular HAN-10E connectors, all six ends of the three winding phases are taken out to the power contacts. The motor circuit is therefore determined in the mating connector.



Pin assignment		
Contact	Meaning	
1	Terminal board: U1	
2	Terminal board: V1	
3	Terminal board: W1	
4	Brake +/-AC	
5	Brake -/AC	
6	Terminal board: W2	
7	Terminal board: U2	
8	Terminal board: V2	
9	Thermal sensor: +KTY/PTC/TKO	
10	Thermal sensor: KTY/PTC/TKO	

MF three-phase AC motors

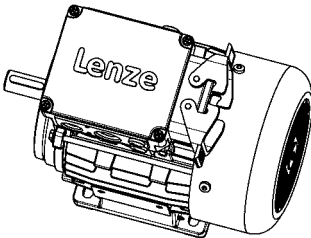
Accessories



HAN connector

Modular

The connector is available with two different power modules (16 A or 40 A), depending on the rated motor current. The motor connection is determined in the terminal box and must be checked before commissioning.



► HAN modular 16 A

Pin assignment			
Module	Contact	Meaning	
B		Dummy module	
C	1	Thermal sensor: +KTY/PTC/TKO	
	2	Brake +/AC	
	3	Brake -/AC	
	4	Rectifier: Switching contact	
	5	Rectifier: Switching contact	
	6	Thermal sensor: KTY/PTC/TKO	

► HAN modular 40 A

Pin assignment			
Module	Contact	Meaning	
A	1	Terminal board: U1	
	2	Terminal board: V1	
	3	Terminal board: W1	
B		Dummy module	
C	1	Thermal sensor: +KTY/PTC/TKO	
	2	Brake +/AC	
	3	Brake -/AC	
	4	Rectifier: Switching contact	
	5	Rectifier: Switching contact	
	6	Thermal sensor: KTY/PTC/TKO	

MF three-phase AC motors

Accessories



HAN connector

Motor type		
	M□□MAXX M□□MABR	M□□MAZE M□□MABZ

Motor frame size	Terminal box with HAN connector	
063-32 063-42	HAN-10E HAN modular	
071-32 071-42	HAN-10E HAN modular	HAN-10E HAN modular
080-32 080-42	HAN-10E HAN modular	HAN-10E HAN modular
090-32	HAN-10E HAN modular	HAN-10E HAN modular
100-12 100-32	HAN-10E HAN modular	HAN-10E HAN modular
112-22		
132-12 132-22 132-32	HAN modular	HAN modular

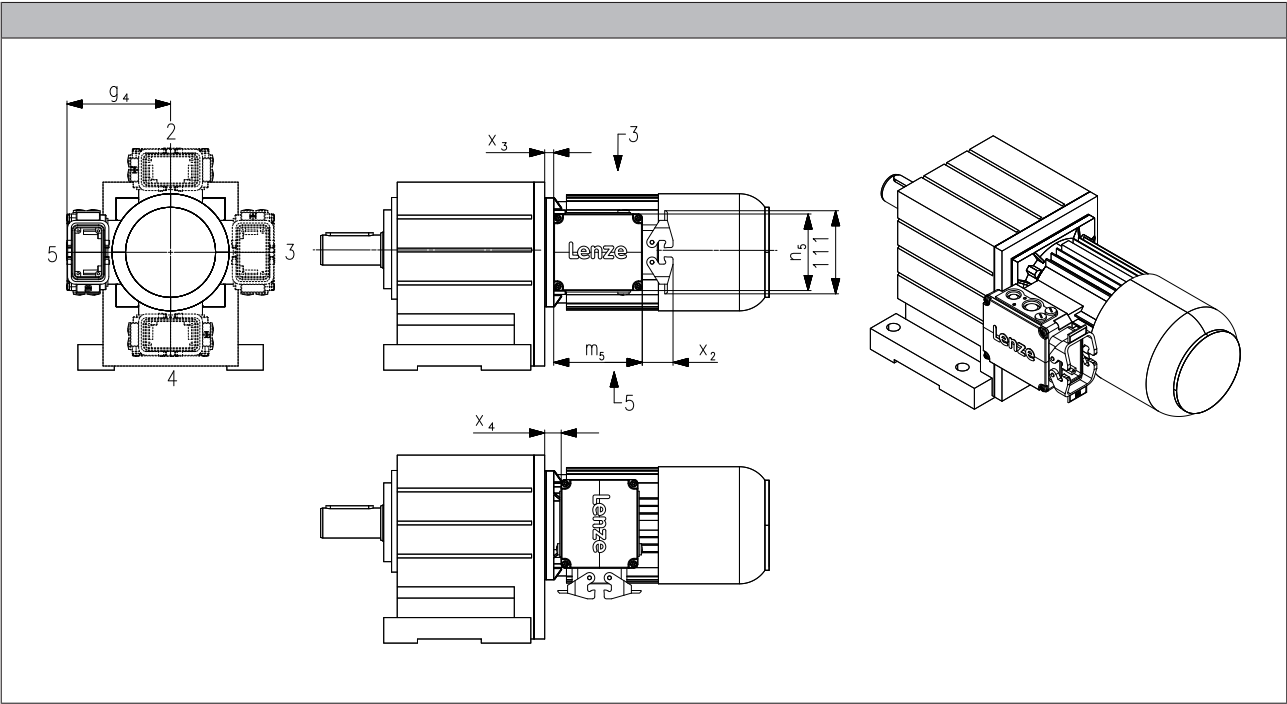
Motor terminal box with HAN connectors - built-on accessories as-
signment: 4-pole / 6-pole motors



HAN connector

Dimensions

- For motors with connectors, the connector position can be selected in accordance with the terminal box position.
- Unless the connector position is specified, it will be supplied in position 1.

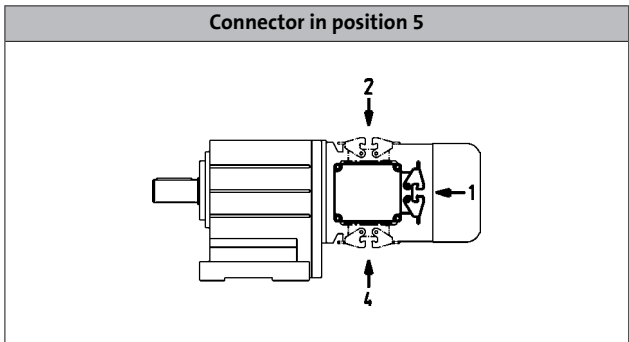
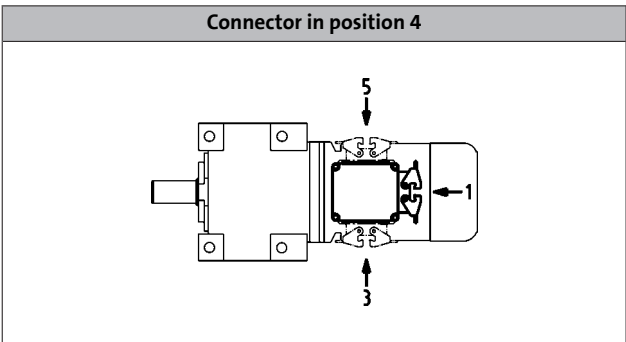
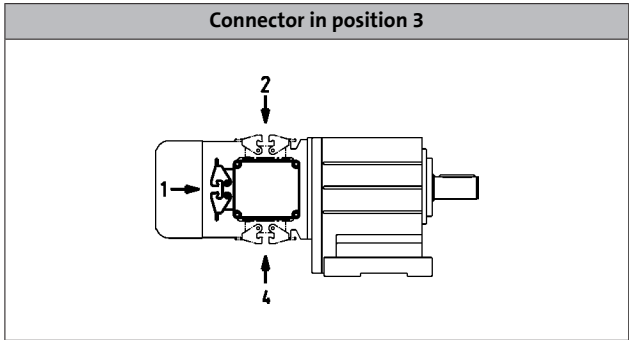
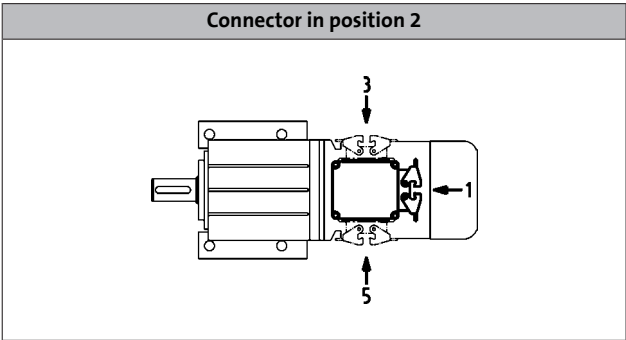


Size			
Motor			
	g ₄	x ₃	x ₄
	[mm]	[mm]	[mm]
063	120	5.00	6.00
071	129	7.00	8.00
080	138	11.0	19.0
090	143	15.0	23.0
100	154	16.0	24.0
112	164	13.5	21.5
132	233	34.5	4.50
160	248	39.0	9.00



HAN connector

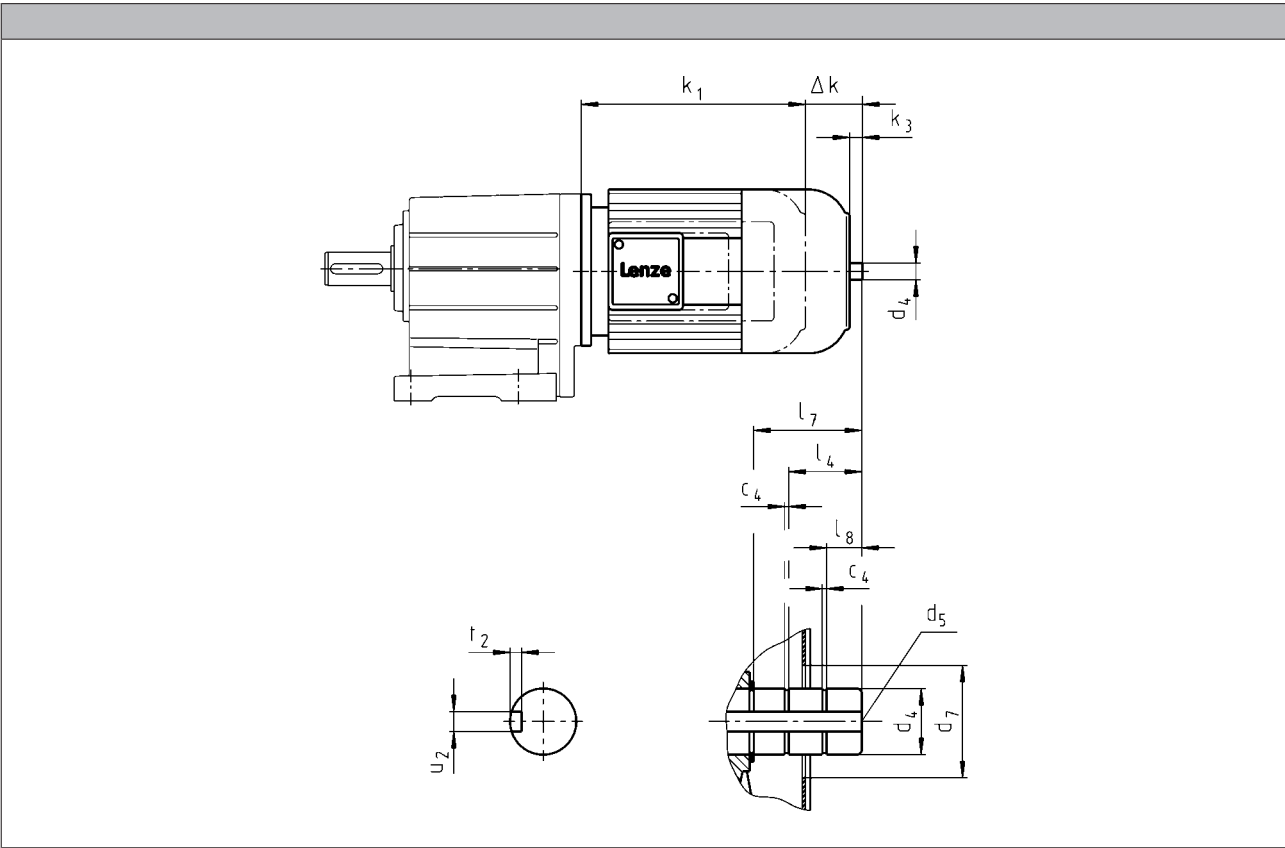
Position of connector





2nd shaft end

Dimensions, self-ventilated (4/6-pole)



Motor type	
Built-on accessories	M□□MAZE M□□MABZ

Motor frame size	Δ k	k ₃	c ₄	d ₄	d ₄	d ₅	d ₇	l ₄	l ₇	l ₈	u ₂	t ₂
				h6	j6							
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
071-32 071-42	47	11.0	1.10	14.0		M5	34.0		19.0	3.00	5.00	3.00
080-32 080-42	68	9.00	1.10	14.0		M5	34.0		19.0	4.50	5.00	3.00
090-32	57	9.00	1.10	14.0		M5	34.0		19.0	5.00	5.00	3.00
100-12 100-32	71	18.5	1.30		20.0	M6	34.0	17.0	32.5	10.5	6.00	3.50
112-22	84	16.0	1.30		20.0	M6	34.0	17.0	28.5	7.00	6.00	3.50
132-12 132-22 132-32	101	24.5	1.60		30.0	M10	46.0	24.5	42.0	8.50	8.00	4.00

¹⁾ During operation, appropriate measures must be taken to make fan cover opening safe.

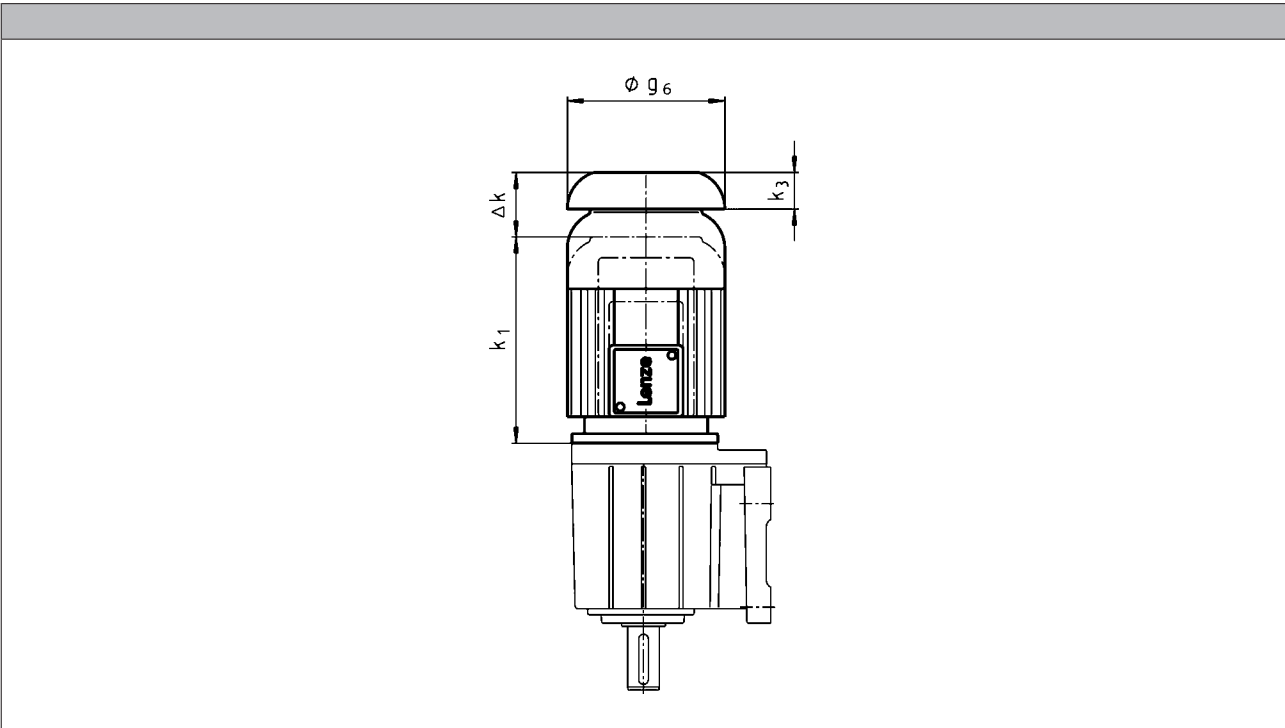
MF three-phase AC motors

Accessories



Protection cover

Dimensions, self-ventilated (4/6-pole)



Motor type						
	M□□MAXX	M□□MABR	M□□MABS M□□MABI M□□MABA	M□□MARS M□□MAIG M□□MAAG		
Motor frame size	Δ k	Δ k	Δ k	Δ k	k ₃	g ₆
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063-32 063-42	26	66	129	82	11.0	123
071-32 071-42	26	78	122	78	12.0	138
080-32 080-42	26	99	137	127	16.0	156
090-32	26	94	131	113	15.0	176
100-12 100-32	31	107	132	112	17.0	194
112-22	31	121	151	111	18.0	218
132-12 132-22 132-32	31	141	156	134	20.0	257

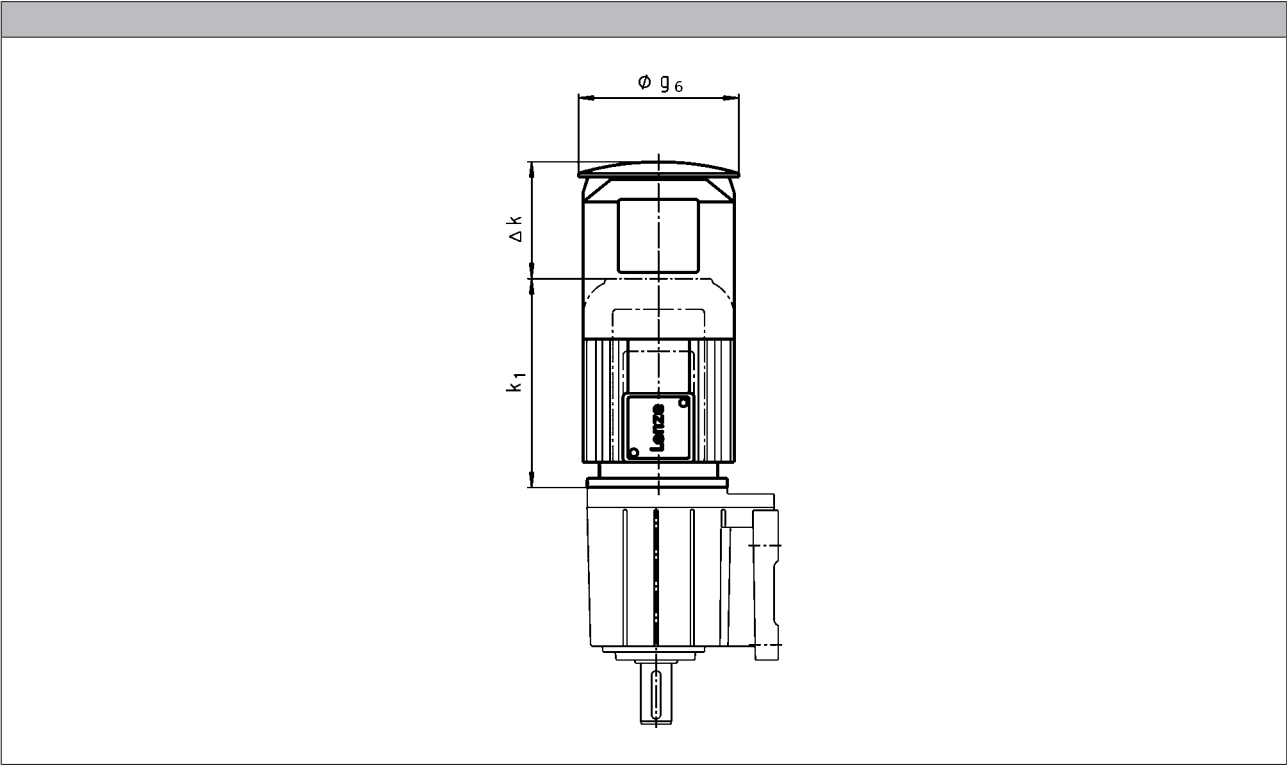
MF three-phase AC motors

Accessories



Protection cover

Dimensions, forced ventilated (4/6-pole)



Motor type				
	M□□MAXX	M□□MABR M□□MABS M□□MABI	M□□MARS M□□MAIG M□□MAAG	
Motor frame size				
	Δ k	Δ k	Δ k	g ₆
	[mm]	[mm]	[mm]	[mm]
063-32 063-42	169	209	169	133
071-32 071-42	165	202	165	150
080-32 080-42	168	224	168	170
090-32	157	210	157	188
100-12 100-32	137	198	137	210
112-22	135	216	216	249
132-12 132-22 132-32	140	226	226	300

MF three-phase AC motors

Accessories



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